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| SH/T 3543—G414 | | | | **管道焊口检测委托单** | | | | | | | 工程名称：内蒙古宝丰煤基新材料有限公司4×100万吨/年煤制烯烃示范项目一期260万吨/年项目  单位工程名称：渣及灰水处理B | | | | | |
| 委托单位 | | 中国化学工程第六建设有限公司 | | | | 委托单编号 | | | NMBF-QH-5118B-LHJ(06)-YPK-RT-0001 | | | | | | | |
| 检测单位 | | 南京英派克检测有限责任公司 | | | | 区 号 | | | 5118B | | | 验收规范 | | | GB50235-2010 | |
| 检测标准 | | NB/T47013.2-2015 | | | | 检测方法 | | | RT | | | 检测时机 | | | 焊后检测 | |
| 检测技术等级 | | AB | | | | 检测比例 | | | 100% | | | 合格级别 | | | I | |
| 焊接方法 | | GTAW | | | | 外观检查 | | | 合格 | | | 坡口形式 | | | V型 | |
| 序号 | 管道编号 | | | | 单线号 | | | 焊口号 | | 焊工号 | | | 焊口规格 | | 焊口材质 | 备注 |
| 1 | RT-0001 | | | | / | | | HS-BGD2-2/HS-BGD2-3 | | 021X | | | L=450×12 | | Q355B |  |
| 2 | RT-0002 | | | |  | | | HS-BGD2-2/HS-BGD2-4 | | 22X | | | L=450×13 | | Q455B |  |
| 3 | RT-0003 | | | |  | | | HS-BGD2-2/HS-BGD2-5 | | 23X | | | L=450×14 | | Q156B |  |
| 4 | RT-0004 | | | |  | | | HS-BGD2-2/HS-BGD2-6 | | 24X | | | L=450×15 | | Q256B |  |
| 5 | RT-0005 | | | |  | | | HS-BGD2-2/HS-BGD2-7 | | 25X | | | L=450×16 | | Q356B |  |
| 6 | RT-0006 | | | |  | | | HS-BGD2-2/HS-BGD2-8 | | 26X | | | L=450×17 | | Q456B |  |
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| 14 |  | | | |  | | |  | |  | | |  | |  |  |
| 15 |  | | | |  | | |  | |  | | |  | |  |  |
| 备注： | | | | | | | | | | | | | | | | |
| 施工单位：（签章）  2024年06月05日 | | | 监理单位：（签章）  2024年06月05日 | | | | 项目部/装置：  2024年06月05日 | | | | | | | 检测单位：（签章）  2024年06月05日 | | |