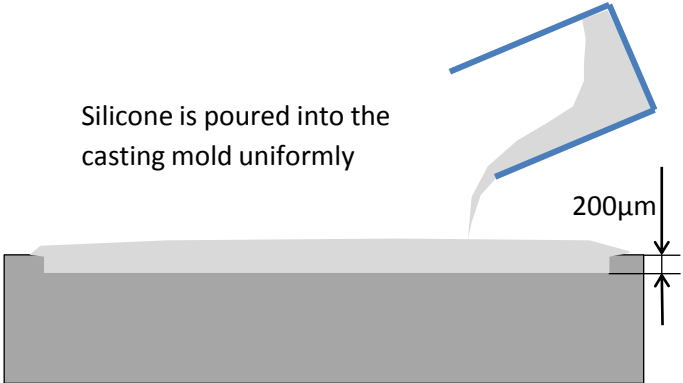


Silicone is poured into the casting mold uniformly



A metal lid is compressed against the silicone by screws

