



# SexticArm Documentation

by ylpoonlg

## 1 Inverse Kinematics

### 1.1 Rotation Matrices

$${}^0R_3 = \begin{pmatrix} \cos \theta_1 \cos \theta_2 \cos \theta_3 - \cos \theta_1 \sin \theta_2 \sin \theta_3 & -\sin \theta_1 & \cos \theta_1 \cos \theta_2 \sin \theta_3 + \cos \theta_1 \sin \theta_2 \cos \theta_3 \\ \sin \theta_1 \cos \theta_2 \cos \theta_3 - \sin \theta_1 \sin \theta_2 \sin \theta_3 & \cos \theta_1 & \sin \theta_1 \cos \theta_2 \sin \theta_3 + \sin \theta_1 \sin \theta_2 \cos \theta_3 \\ -\sin \theta_2 \cos \theta_3 - \cos \theta_2 \sin \theta_3 & 0 & -\sin \theta_2 \sin \theta_3 - \cos \theta_2 \cos \theta_3 \end{pmatrix}$$

$${}^3R_6 = \begin{pmatrix} \cos \theta_4 \cos \theta_5 \cos \theta_6 - \sin \theta_4 \sin \theta_6 & -\cos \theta_4 \cos \theta_5 \sin \theta_6 - \sin \theta_4 \cos \theta_6 & \cos \theta_4 \sin \theta_5 \\ \sin \theta_4 \cos \theta_5 \cos \theta_6 + \cos \theta_4 \sin \theta_6 & -\sin \theta_4 \cos \theta_5 \sin \theta_6 + \cos \theta_4 \cos \theta_6 & \sin \theta_4 \sin \theta_5 \\ -\sin \theta_5 \cos \theta_5 & \sin \theta_5 \sin \theta_5 & \cos \theta_5 \end{pmatrix}$$

$${}^0R_6 = \begin{pmatrix} \cos \theta_p \cos(\frac{\pi}{2} - \theta_e) \cos \theta_r - \sin \theta_p \sin \theta_r & -\cos \theta_p \cos(\frac{\pi}{2} - \theta_e) \sin \theta_r - \sin \theta_p \cos \theta_r & \cos \theta_p \sin(\frac{\pi}{2} - \theta_e) \\ \sin \theta_p \cos(\frac{\pi}{2} - \theta_e) \cos \theta_r + \cos \theta_p \sin \theta_r & -\sin \theta_p \cos(\frac{\pi}{2} - \theta_e) \sin \theta_r + \cos \theta_p \cos \theta_r & \sin \theta_p \sin(\frac{\pi}{2} - \theta_e) \\ -\sin(\frac{\pi}{2} - \theta_e) \cos(\frac{\pi}{2} - \theta_e) & \sin(\frac{\pi}{2} - \theta_e) \sin(\frac{\pi}{2} - \theta_e) & \cos(\frac{\pi}{2} - \theta_e) \end{pmatrix}$$

## 2 Hardware

### 2.1 Stepper Driver

A4988 Steper Driver

$$V_{ref} = I_{max} * 8 * R_{sens}$$

Drivers used:

$$R_{sens} = 0.1\Omega$$

### 2.2 Stepper Motor

NEMA 17: 17HS4401S

Specification:

Steps per revolution: 200 steps/rev

Microstepping: 16

Maximum torque: 0.42 Nm

Operating current: 1 A

## **3 LGCODE**

### **3.1 G0**

G0 A1{} A2{} A3{} A4{} A5{} A6{} F{}

Move steppers by angles (in degrees)

### **3.2 G1**

G1 X{} Y{} Z{} P{} E{} R{} F{}

Move steppers to position and orientation (in degrees)

-P

Angle in polar coordinate

-E

Angle of elevation [-90..90]

-R

Rotational angle of the tool head

### **3.3 G10**

G10

Home Steppers – Power off required

### **3.4 M0**

M0 {Serial\_Port}

Connect Serial at {Serial\_Port}

### **3.5 M1**

M1 {Acceleration}

Set Acceleration for all steppers

## **4 Serial Commands**

### **4.1 Move**

M {A1} {A2} {A3} {A4} {A5} {A6}\n

### **4.2 Acceleration**

A {Acceleration}\n