

CRACTERISTICI PRESA INJECTIE

| DENUMIRE | DEMAG 50/270 ERGOTECH | DEMAG E80/310 COMPACT | DEMAG E 125/440 COMPACT | DEMAG E 125/475 CONCEPT | DEMAG E200/560-840 CONCEPT | DEMAG E 200/840 COMPACT | DEMAG E250/1450 COMPACT | DEMAG E330/1450 SYSTEM | SANDRETTO MACH 270/1630 | SANDRETTO OTTO 380/2054 | SANDRETTO SNS 485/2650 | NEGRI BOSSI NB560 |
|---------------------------|-----------------------------|-----------------------------|-------------------------------|-------------------------------|----------------------------------|-------------------------------|-------------------------------|------------------------------|-------------------------------|-------------------------------|------------------------------|-------------------------|
| forța de închidere | 50 | 80 | 125 | 125 | 200 | 200 | 250 | 330 | 270 | 380 | 485 | 560 |
| pasaj între coloane (mm) | 355 X 355 | 400 X 400 | 475 X 450 | 475 X 450 | 560 X 560 | 560 X 560 | 630 X 630 | 710 X 630 | 665 X 665 | 650 X 650 | 740 X 740 | 800 X 800 |
| curs de deschidere (mm) | 400 | 450 | 450 | 450 | 575 | 575 | 675 | 675 | 660 | 710 | 830 | 850 |
| grosime matrita mini (mm) | 210 | 250 | 230 | 230 | 310 | 310 | 330 | 330 | 230 | 200 | 250 | 300 |
| grosime matrita maxi (mm) | - | - | 460 | 460 | 660 | 660 | 710 | 710 | 730 | 730 | 850 | 900 |
| curs ejectie (mm) | 125 | 150 | 140 | 140 | 180 | 180 | 200 | 200 | 250 | 240 | 305 | 285 |
| diametru surub | 30 | 35 | 40 | 40 | 50 | 50 | 60 | 60 | 63 | 75 | 63 | 90 |
| volum injectie | 106 | 150 | 210 | 210 | 400 | 400 | 763 | 763 | 872 | 1370 | 1097 | 2576 |
| presiune injectie (bar) | 1990 | 2020 | 1850 | 1850 | 1946 | 1946 | 1905 | 1905 | 1916 | 1500 | 2418 | 1555 |
| comanda nucleu | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 2 |
| centrare diametru (mm) | 125 | 125 | 125 | 125 | 160 | 160 | 200 | 200 | 160 | 160 | 160 | 200 |
| robot | | | X | | X | X | | | | | X | X |

TECHNIQUE ET PLASTURGIE

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