

Contents lists available at ScienceDirect

## International Journal of Greenhouse Gas Control

journal homepage: www.elsevier.com/locate/ijggc



### Review

# Review and research needs of Ca-Looping systems modelling for post-combustion CO<sub>2</sub> capture applications



Isabel Martínez<sup>a,\*</sup>, Gemma Grasa<sup>b</sup>, Jarno Parkkinen<sup>c</sup>, Tero Tynjälä<sup>c</sup>, Timo Hyppänen<sup>c</sup>, Ramón Murillo<sup>b</sup>, Matteo C. Romano<sup>a</sup>

- <sup>a</sup> Politecnico di Milano, Department of Energy, Via Lambruschini 4, 20156 Milano, Italy
- <sup>b</sup> Spanish Research Council (CSIC), Instituto de Carboquímica, Miguel Luesma Castán 4, 50018 Zaragoza, Spain
- <sup>c</sup> Lappeenranta University of Technology, LUT Energy, P.O. Box 20, 53851 Lappeenranta, Finland

#### ARTICLE INFO

#### Article history: Received 16 December 2015 Received in revised form 18 March 2016 Accepted 1 April 2016 Available online 1 June 2016

Keywords: CO<sub>2</sub> capture Calcium looping Carbonation Calcination Modelling Economics

#### ABSTRACT

Ca-Looping technology has experienced a substantial development in the technical readiness level in the last years, especially in its application as post-combustion  $\mathrm{CO}_2$  capture technology in power plants. Experimental results from MW-scale power plants worldwide have confirmed post-combustion Ca-Looping process using interconnected circulating fluidised bed reactors as a promising technology for  $\mathrm{CO}_2$  capture. Among the different fields of research having contributed to this breakthrough, modelling activity aiming at assessing sorbent properties, interpreting results from experimental reactors or assessing technology scale-up through large-scale reactors and process integration have played a crucial role.

This paper aims at reviewing and discussing findings obtained by different research groups world-wide about post-combustion Ca-Looping process modelling. Assumptions made with respect to sorbent performance, reactor operating conditions and process integration between different components are crucial when evaluating the performance of the Ca-Looping process as a post-combustion technology for CO<sub>2</sub> capture. With the aim of understanding the importance of these assumptions, this paper covers particle reaction and reactor models for carbonation and calcination steps, assessing the impact of the conditions used for their determination into their reactivity predictions, as well as process modelling works that assess performance obtained when integrating a Ca-Looping process into a power plant. Indications on the research needs detected among the reviewed works have also been highlighted in this work to contribute to the advancement of the knowledge on the Ca-Looping technology.

© 2016 Elsevier Ltd. All rights reserved.

#### Contents

1. Introduction		. 272	
Reacto	Reactor modelling		. 274
2.1.	Carbonator modelling.		.274
	2.1.2.	Carbonator reactor sub-models	.280
	2.1.3.	Further research needs on carbonator modelling	. 283
	2.2.1.	Calcination kinetics sub-models	. 283
	2.2.2.	Calciner reactor sub-models	. 286
	2.2.3.	Future research needs on calciner modelling.	287
2.3.	Interconnected reactors modelling		.287
Process modelling of Ca-Looping systems		. 289	
	2.1. 2.2. 2.3. Proce	Reactor model  2.1. Carbona 2.1.1. 2.1.2. 2.1.3.  2.2. Calcine 2.2.1. 2.2.2. 2.2.3.  2.3. Intercor  Process model	Introduction  Reactor modelling  2.1. Carbonator modelling  2.1.1. Carbonation reaction sub-models  2.1.2. Carbonator reactor sub-models  2.1.3. Further research needs on carbonator modelling  2.2. Calciner modelling  2.2.1. Calcination kinetics sub-models  2.2.2. Calciner reactor sub-models  2.2.3. Future research needs on calciner modelling.  2.3. Interconnected reactors modelling  Process modelling of Ca-Looping systems  3.1. Retrofitting of existing power plants

E-mail address: isabel.martinez@polimi.it (I. Martínez).

Corresponding author.