

**1** Convert image...

Height (mm)

Base (mm)

Width (mm)

Depth (mm)

Darker is higher

No smoothing

Ok

Cura - 15.04.2

File **2** Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

**Quality**

Layer height (mm)

Shell thickness (mm)

Enable retraction ☒

**Fill**

Bottom/Top thickness (mm)

Fill Density (%)

**Speed and Temperature**

Print speed (mm/s)

Printing temperature (C)

Bed temperature (C)

Temperature used for the heated yourself.

**Support**

Support type

Platform adhesion type

**Filament**

Diameter (mm)

Flow (%)

Expert config

**3**

Minimum travel (mm)

Enable combing

Minimal extrusion before retracting (mm)

Z hop when retracting (mm)

Ok

Layer count: 2

LAYER:0

M107

G1 F9000 E-3.00000

G1 Z1.000

G0 X50.468 Y52.114 ~~Z0.010~~

;TYPE:WALL-OUTER

G1 Z0.010

;LAYER:1

M106 S2

G1 F9000 E2.40950

G1 Z1.010

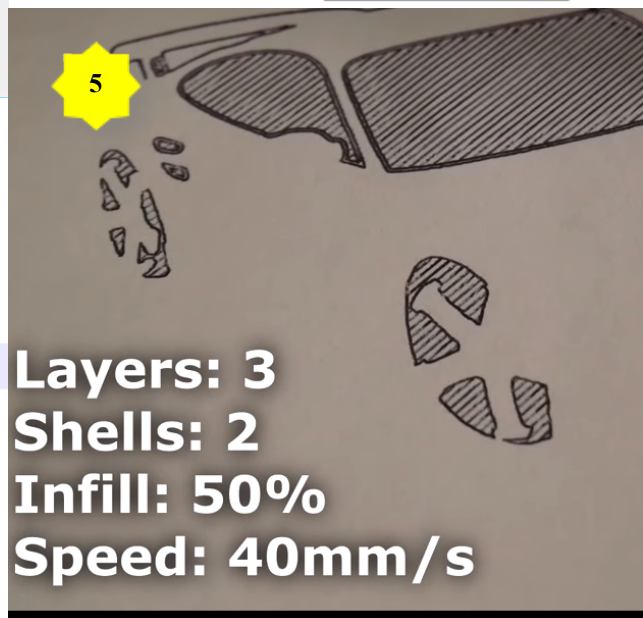
G0 X57.190 Y94.979 ~~;Z0.020~~

;TYPE:FILL

G1 Z0.020

G1 F9000 E5.40950

**6**



## Machine

Nozzle size (mm)

## Retraction

Speed (mm/s)

Distance (mm)

## Quality

Initial layer thickness (mm)

Initial layer line width (%)

Cut off object bottom (mm)

Dual extrusion overlap (mm)

## Speed

Travel speed (mm/s)

Bottom layer speed (mm/s)

Infill speed (mm/s)

Top/bottom speed (mm/s)

Outer shell speed (mm/s)

Inner shell speed (mm/s)

## Cool

Minimal layer time (sec)

Enable cooling fan ☐

Enable the cooling fan during