Line drainage







Heavy load channel for load classes A 15 to F 900 ACO DRAIN® Powerlock S 100 K to S 300 K



Heavy load channel SK - Safety in all conditions

Load classes ■ A 15 C 250 ■ E 600 ■ B 125 **D** 400 F 900 in accordance with DIN EN 1433 **Nominal widths** 100, 150, 200, 300 Material Polymer concrete with cast frame and cast iron grating Fields of application Industrial sur-Motorways Runways and airfaces fields at airports Logistics areas Container handand routes ling centres Rest stops and service stations

The main areas of application for the ACO heavy load channel SK are within heavy-load areas up to load class F 900. The SK is a module of the successful ACO DRAIN® product family with an impressive combination of nominal widths, robust design, functionality and design freedom.

Slimline – The polymer concrete structure offers a slimline design without compromising on stability. The polymer concrete structure offers a slimline design without compromising on stability.

Robust – The extremely robust channel body is designed to withstand even the heaviest loads

Efficient – Channels with integrated bottom gradients available in various heights offer outstanding hydraulic performance to round off the range in style

Benefits

Liquid-tight and secure

The ACO DRAIN® S 100 K to S 300 K system makes it possible to establish liquid-tight channel trains as well as liquid-tight connections to the surrounding surfaces. This is achieved thanks to the ACO safety seam on the outlet side of the channel elements, which extends through to the upper edge of the frame, and the specially formed back on the moulded multifunctional frame. As a result of its shape, the back of the frame forms a type of pressure joint between the surrounding surface coating and the frame, which is also sealed with the ACO sealant system.

Compact and stable

The outstanding level of stability is afforded by a variety of details: Reinforcing ribs increase the contact area and improve pressure dissipation in the base, while specially designed anchoring ribs provide the perfect grip in the concrete bed. What's more, the integrated anti-shifting device and the low centre of gravity combine to offer security even at installation level.

At 10 cm high, the paving edges mean unnecessary joints can be avoided, while the smooth side walls are free from protrusions.

This all means that any standard surface coatings such as plaster, asphalt or concrete can be handled with ease.



Tongue-and-groove system with safety seam for perfectly fitted transition elements



Channel body with anchoring and reinforcing ribs

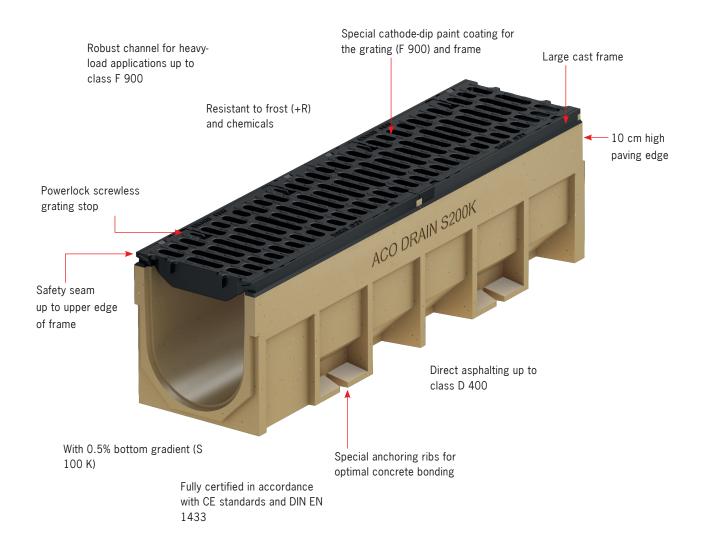


Powerlock screwless safety catch

The heavy load channel uses the ACO DRAIN® Powerlock screwless locking system. Thanks to the grating hook, the Powerlock slide bolt with stainless steel locking spring is easy to open and just as easy to close. Time-consuming screw connections are replaced with four slide bolts per metre, making mounting and servicing tasks considerably more straightforward. Not only this, but the locking cams also provide protection against horizontal displacement of the manhole cover.



Powerlock slide bolt for easy opening and closing



Contents

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Product information

ACO product benefits

With ACO DRAIN ® safety seam (SF)) With Powerlock screwless stop Channel body made of polymer concrete

Channel system according to DIN EN 1433/DIN 19580

Nominal width 100 mm

Load classes A 15 − F 900 ¹¹)

With 6 mm EN-GJS cast iron edge protection, with cathodic electrocoating

With EN-GJS cast iron ladder grating

□ Intake area 380 cm2/m

- □ Slot width 12 mm
- □ D 400 dip-coated
- ☐ F 900 with cathodic electrocoating



Channel body without bottom gradient, 1000 mm

	Dimensions		71		d class 400		Load class F 900		
	Länge	Breite	Höhe		Weight	Item number	Weight	Item number	
	[mm]	[mm]	[mm]		[kg]		[kg]		
With DN/OD 110 pre-moulding that can be knocked out									
160			165	0.0	35,5	78340	37,7	00841	
	1000	160	215	10.0	41,0	78341	43,2	00842	
30			265	20.0	44,4	74485	46,6	00843	



Specific product information

Optionally available with or without vertical, liquid-tight pipe connection
With side pre-mouldings for corner, T and cross connections
The type 2 channel bodies have two inlet sides

	ı	Dimensio	ns	Туре		l class 400	Load F	d class 900
	Länge	Breite	Höhe Anfang/ Ende		Weight	ltem number	Weight	ltem number
	[mm]	[mm]	[mm]		[kg]		[kg]	
With DN/OD 110 pre-moulding	that can	be knocl	ked out					
160 100			165	0.1	18,8	74486	19,9	00844
0110	500	160	215	10.1	21,4	74479	22,5	00845
\$100K			265	20.1	24,8	74480	25,9	00846
With moulded NBR O-ring, DN/	OD 110	1						
HA/HE			205/225	0.2/1	-	-	22,5	00847
96	500	160	255/275	10.2/1	-	-	25,0	00848
2000 0010 0010 0010 0010 0010 0010 0010			305/325	20.2/1	-	-	27,5	00849



Specific product information

With 0.5% bottom gradient

Types 10 and 20 with DN/OD 110 premoulding that can be knocked out $\,$

Order information

		Dimensi	ons	Type	Load o	lass F 900	
	Length	Width	Height start/finish		Weight	Item number	
	[mm]	[mm]	[mm]		[kg]		
			165/170	1	36,8	00821	
			170/175	2	37,6	00822	
			175/180	3	38,2	00823	
160			180/185	4	39,1	00824	
			185/190	5	39,5	00825	
100			190/195	6	40,1	00826	
8 100 			195/200	7	40,5	00827	
			200/205	8	41,1	00828	
			205/210	9	41,9	00829	
†	1000	160	160	210/215	10	42,5	00830
HAVHE	1000	100	215/220	11	43,0	00831	
			220/225	12	43,5	00832	
98			225/230	13	43,9	00833	
			230/235	14	44,3	00834	
			235/240	15	44,8	00835	
			240/245	16	45,3	00836	
			245/250	17	45,6	00837	
			250/255	18	46,2	00838	
			255/260	19	47,0	00839	
			260/265	20	48,0	00840	

500 mm inlet shafts

Specific product information

With NBR lip labyrinth seal (LLS) for horizontal, liquid-tight pipe connection With plastic (PP) sludge bucket

Suitable for heights of 0.0/10.0/20.0

	Dimensions					d class 400	Load class F 900	
	Length	Width	Height	nection DN/OD	Weight	ltem number	Weight	ltem number
	[mm]	[mm]	[mm]	[mm]	[kg]		[kg]	
With connection for lip labyri	nth seal		İ					
160				110	37,3	74487	38,4	10545
150	500	160	520	160	-	-	38,4	10546



Flat channels without bottom gradient, 1000 mm

Optionally available with or without vertical, liquid-tight pipe connection

Design with vertical, liquid-tight pipe connection with PE-HD pipe socket

Order information

	Dimensions		Load	l class F 900
Length	Width	Height	Weight	Item number
		[mm]	[kg]	
that can be kno	cked out		I	
1000	160	100	29,6	10080
t, DN/OD 110				
1000	160	100	29,7	10081
	[mm] that can be known to the control of the contro	Length [mm] [mm] that can be knocked out 1000 160 t, DN/OD 110	Length [mm] [mm] [mm] that can be knocked out 1000 160 100 t, DN/OD 110	Length [mm] [mm] [kg] that can be knocked out 1000 160 100 29,6 t, DN/OD 110

Descript	ion	To fit	Weight	ltem number
			[kg]	
Universal closing end cap For male and female end Made of polymer concrete	With cast iron edge protection Length 30 mm	S 100 K 0./10./20.	2,2	00854
End cap for channel end	With moulded NBR O-ring	S 100 K 0.	1,3	00855
socket Made of polymer concrete	and PE-HD pipe socket, DN/OD 110	S 100 K 10/10.	1,8	00856
With cast iron edge protection	Length 30 mm	S 100 K 20/20.	2,3	00857
Adapter to change flow direction Made from polymer concrete	With cast iron edge protection Length 30 mm	S 100 K 0./1 S 100 K 10./11 S 100 K 20.	1,0 1,2 1,4	00912 00913 00914
Adapters For equalising height differences when installing on step slopes	Aus Polymerbeton	S 100 K	1,0	00853
Universal closing end cap (flat channel) For male and female end Made of polymer concrete	Made of polymer con- crete Length 30 mm	S 100 K Flat channel	0,9	76098
Sludge bucket (flat channel For DN/OD 110 vertical outlet	Made of stainless steel	S 100 K Flat channel	3,0	16190
Grating hook For removing cover gratings	Galvanised steel	Cover gratings	0,3	01290

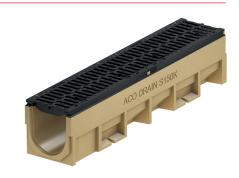
Product information

ACO product benefits

With ACO DRAIN® safety seam (SF) With Powerlock screwless stop Channel body made of polymer concrete

Channel system according to DIN EN 1433/DIN 19580
Nominal width 150 mm
Load classes A 15 – F 900 ¹⁾
With 6 mm EN-GJS cast iron edge protection, with cathodic electrocoating With EN-GJS cast iron ladder grating

- \square Slot width 14 mm
- $\hfill\Box$ Intake area 680 cm²/m
- □ D 400 dip-coated
- ☐ F 900 with cathodic electrocoating



Channel body without bottom gradient, 1000 mm

	D	Dimensions		71.		l class 400	Load class F 900		
	Length	Width	Height		Weight	Item number	Weight	Item number	
	[mm]	[mm]	[mm]		[kg]		[kg]		
With DN/OD 160 pre-moulding that can be knocked out									
210			220	0.0	51,9	78342	54,1	03050	
	1000	210	270	10.0	58,1	78344	60,8	03051	
30			320	20.0	61,4	74488	63,6	03052	



Specific product information

Optionally available with or without vertical, liquid-tight pipe connection
With side pre-mouldings for corner, T and cross connections
The type 2 channel bodies have two inlet sides

	I	Dimensio	ns	Туре	Load D	d class 400	Load class F 900		
	Length	Width	Height		Weight	ltem number	Weight	ltem number	
	[mm]	[mm]	[mm]		[kg]		[kg]		
With DN/OD 160 pre-moulding	that can	be knock	ed out	I					
210 150			220	0.1	28,9	74489	30,0	03053	
125	500	500 210	270	10.1	30,9	74481	32,0	03054	
2000			320	20.1	32,8	74482	33,9	03055	
With moulded NBR O-ring, DN/	OD 160								
210			260	0.2/1	-	-	33,2	03077	
290	500	210	500 210	310	10.2/1	-	-	36,2	03078
000 000 000 000 000 000 000 000 000 00			360	20.2/1	-	-	38,2	03079	



500 mm inlet shafts

Specific product information

With NBR lip labyrinth seal (LLS) for horizontal, liquid-tight pipe connection With plastic (PP) sludge bucket Suitable for heights of 0.0/10.0/20.0

	D	Dimensions				d class 400		d class 900
	Length	Width	Height	nection DN/OD	Weight	ltem number	Weight	ltem number
	[mm]	[mm]	[mm]	[mm]	[kg]		[kg]	
With connection for lip labyrinth seal								
210	500	210	620	160	53,0	74490	54,1	10547
620 Ø200 Ø200 595	300	210	020	200	_	-	54,1	10548



Description	To fit	Weight [kg]	ltem number
Universal closing end cap For male and female end Made of polymer concrete With cast iron edge protection Length 30 mm	S 150 K 0./10./20.	3,1	00699
End cap for channel end (socket Made of polymer concrete	S 150 K 0.	2,2	00885
With moulded NBR O-ring and PE-HD pipe socket, DN/OD 160	S 150 K 10.	3,1	00886
With cast iron edge protection	S 150 K 20.	3,7	00887
Adapter to change direction of flow	S 150 K O.	1,4	00970
Made of polymer concrete With cast iron edge protection	S 150 K 10.	1,8	00971
Length 30 mm	S 150 K 20.	2,2	00972
Adapters For equalising height differences when installing on step slopes Made of polymer concrete	S 150 K	1,0	00698
Grating hook For removing cover gratings Galvanised steel	Cover gratings	0,3	01290



Product information

ACO product benefits

With ACO DRAIN® safety seam (SF) With Powerlock screwless stop Channel body made of polymer concrete

Channel system according to DIN EN $1433/\text{DIN}\ 19580$ Nominal width 200 mm Load classes A $15-\text{F}\ 900^{-1)}$ With 6 mm EN-GJS cast iron edge protection, with cathodic electrocoating With EN-GJS cast iron ladder grating

- \square Slot width 18 mm
- □ Intake area 935 cm²/m
- $\hfill\Box$ D 400 dip-coated
- ☐ F 900 with cathodic electrocoating



Channel body without bottom gradient, 1000 mm

	Dimensions		71		l class 400	Load class F 900		
	Length	Width	Height		Weight	ltem number	Weight	ltem number
	[mm]	[mm]	[mm]		[kg]		[kg]	
With DN/OD 160 pre-moulding	that can	be knocl	ked out					
260 200			290	0.0	73,0	78343	80,6	00571
†	1000	260	340	10.0	77,6	74491	85,2	00572
8			390	20.0	80,4	74492	88,0	00573



Specific product information

Optionally available with or without vertical, liquid-tight pipe connection
With side pre-mouldings for corner, T and cross connections
The type 2 channel bodies have two inlet sides

	Dimensions		ns	Туре		d class 400	Load class F 900		
	Length	Width	Height		Weight	ltem number	Weight	ltem number	
	[mm]	[mm]	[mm]		[kg]		[kg]		
With DN/OD 160 pre-moulding	500	260	290	0.1	42,4	74493	46,2	00574	
128			260	340	10.1	43,5	74483	47,3	00575
500 S 2000 S 2000 D 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			390	20.1	44,4	74484	48,2	00576	
With moulded NBR O-ring, DN/0	OD 200								
260 200 1	500 260	260	330	0.2/1	-	-	46,3	02981	
			260	260	380	10.2/1	-	-	49,3
\$500 \$3000 \$100 \$100 \$100 \$100 \$100 \$100 \$			430	20.2/1	-	-	51,3	02985	



500 mm inlet shafts

Specific product information

With NBR lip labyrinth seal (LLS) for horizontal, liquid-tight pipe connection With plastic (PP) sludge bucket Suitable for heights of 0.0/10.0/20.0

Order information

	D	Dimensions		Pipe con-	Load class D 400		Load class F 900	
	Length	Width	Height	nection DN/OD	Weight	ltem number	Weight	Item number
	[mm]	[mm]	[mm]	[mm]	[kg]		[kg]	
With connection for lip labyri	nth seal							
260 200			160	65,9	74494	69,7	10549	
700 Ø200 - 676	500	260	700	200	-	-	73,3	10550

Flat channels without bottom gradient, 1000 mm

Specific product information

Optionally available with or without vertical, liquid-tight pipe connection

Design with vertical, liquid-tight pipe connection with PE-HD pipe socket

		Dimensions	Load	class F 900	
	Length	Width	Height start/ finish	Weight	Item number
	[mm]	[mm]	[mm]	[kg]	
With DN/OD 110 pre-moulding t	that can be kno	cked out			
260 200 000					
1000 1000 1000 1000 1000	1000	260	130	60,1	08013



		Dimensions		Load	class F 900
	Length	Width	Height start/ finish	Weight	Item number
	[mm]	[mm]	[mm]	[kg]	
With DN/OD 110 pre-moulding	that can be kno	cked out			
260 200 200 001 000 000 000 000 000 000 00	1000	260	130	60,2	10036

	Description	To fit	Weight [kg]	ltem number
	Universal closing end cap For male and female end Made of polymer concrete With cast iron edge protection Length 30 mm	S 200 K 0./10./20.	4,5	00578
	End cap for channel end (socket) Made of polymer concrete	S 200 K 0.	6,1	00565
	With moulded NBR O-ring and PE-HD pipe socket, DN/OD 200 With cast iron edge protection Length 30 mm	S 200 K 10.	6,3	00566
		S 200 K 20.	6,5	00567
	Adapter to change direction of flow Made of polymer concrete With cast iron edge protection Length 30 mm	S 200 K O.	1,9	02991
		S 200 K 10.	2,0	02992
		S 200 K 20.	2,6	02993
	Adapters For equalising height differences when installing on step slopes Made of polymer concrete	S 200 K	1,9	00577
	Universal closing end cap (flat channel) For male and female end Made of polymer concrete With cast iron edge protection Length 20 mm	S 200 K flat channel	3,7	01516
	Grating hook For removing cover gratings Galvanised steel	ACover gratings	0,3	01290

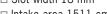


Product information

ACO product benefits

With ACO DRAIN ® safety seam (SF) With Powerlock screwless stop Channel body made of polymer concrete

Channel system according to DIN EN 1433/DIN 19580 Nominal width 300 mm Load classes A 15 - F 900 $^{1)}$ With 6 mm EN-GJS cast iron edge protection, with cathodic electrocoating With EN-GJS cast iron ladder grating $\hfill\Box$ Slot width 18 mm



- \square Intake area 1511 cm²/m
- ☐ With cathodic electrocoating



Channel body without bottom gradient, 1000 mm

	Dimensions			Туре	Load class F 900	
	Length	Width	Height		Weight	Item number
With DN/OD 200 pre-moulding	[mm] that can be kn	[mm] ocked out	[mm]		[kg]	
360 300	1000	360	400	0.0	112,5	02700



Specific product information

Optionally available with or without vertical, liquid-tight pipe connection
With side pre-mouldings for corner, T and cross connections
The type 0.2/1 channel body has two inlet sides

	Dimensions			Туре	Loa F	d class 900
	Length [mm]	Width [mm]	Height [mm]		Weight [kg]	Item number
With DN/OD 200 pre-moulding	that can be kn	ocked out	I			
390	500	360	400	0.1	65,1	02703
00000						
With moulded NBR O-ring, DN/C	DD 200					
06 300 300 360	500	360	432	0.2/1	66,6	02740
500						



500 mm inlet shafts

Specific product information

Lower part with NBR lip labyrinth seal (LLS) for horizontal, liquid-tight pipe connection
Upper part suitable for type 0.

	Dimensions			Pipe con- nection	Load F	l class 900
	Length	Width	Height	DN/OD	Weight	Item num- ber
	[mm]	[mm]	[mm]	[mm]	[kg]	
Upper part						
360	500	360	415	-	56,3	00670
Intermediate part						
322 500	500	322	300	-	20,7	01697
Short form bottom part, with	LLS pipe conne	ection				
322 500	500	00 322	365	160	28,5	01614
Ø160 Ø200			303	200	27,0	06190
Long form bottom part, with	LLS pipe conne	ction				
322 500 500 500 600 600 600 600 600	500	322	715	160	49,9	03217
Ø200_	300	322	713	200	49,9	08565



	Description	To fit	Weight [kg]	ltem number
	Universal closing end cap For channel start and end Made of polymer concrete With cast iron edge protection Length 30 mm	\$ 300 K O.	9,8	00677
	End cap for channel end (socket) Made of polymer concrete With moulded NBR O-ring and PE-HD pipe socket, DN/OD 200 With cast iron edge protection Baulänge 30 mm	\$ 300 K O.	8,0	01490
	Adapter für Fließrichtungswechsel Aus Polymerbeton Mit Kantenschutz Gusseisen Length 30 mm	S 300 K 0.	3,0	01493
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Adapter to change direction of flow Galvanised steel	S 300 K inlet shaft ☐ Short form ☐ Long form	4,7 6,2	01616 01617
	Grating hook For removing cover gratings Galvanised steel	Cover gratings	0,3	01290







Every ACO Tiefbau product supports the ACO system series

- Drainage channels
- Road gullies and yard drains
- Gully tops
- Manhole covers
- Separators
- Water protection
- Bulk storage and bulk percolation
- Pumping stations
- Tree protection

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