

Your grade: 80%

Your latest: 80% • Your highest: 80% • To pass you need at least 80%. We keep your highest score.

Next item →

1 / 1 point

1. _____ maintenance is a situation where machines are given attention when they fail to perform.

- ☐ Preventative
- ☐ Reactive
- ☐ Total
- ☒ Breakdown

 **Correct**

Breakdown maintenance is a situation where machines are given attention when they fail to perform.

1 / 1 point

2. TPM aims for involvement at all levels of the organization

- ☐ False
- ☒ True

 **Correct**

TPM aims for involvement at all levels of the organization

1 point

3. The downtime shown in OEE calculation is _____ downtime

- ☐ Unknown
- ☐ Unplanned
- ☒ Planned
- ☐ Real

 **Incorrect**

See Module 7-3 Lesson 1

1 / 1 point

4. Suppose the theoretical cycle time is 1.7 minutes per unit. Actual cycle time is 3.5 minutes per unit. Processed amount is 180 units. 94% of products meet quality standards. If the operating time is 465 minutes, what is the performance efficiency?

- ☐ 54.8%
- ☒ 65.8%
- ☐ 48.6%
- ☐ 60%

 **Correct**

Correct

1 / 1 point

5. _____ are left in the hands of a self-directed work force. The workforce will develop the activities, ensure the completion of these activities, problem solve when needed, and track their own performance.

- ☐ Total Preventative Maintenance activities
- ☐ Repair maintenance activities
- ☒ Autonomous maintenance activities
- ☐ Standard work

 **Correct**

Autonomous maintenance activities are left in the hands of a self-directed work force. The workforce will develop the activities, ensure the completion of these activities, problem solve when needed, and track their own performance.