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Graded Assignment • 30 min

Due Feb 13, 11:59 PM CET

Your grade: 80%

Your latest: 80% • Your highest: 80% • To pass you need at least 80%. We keep your highest score.

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1 / 1 point

1. _____ maintenance is a situation where machines are given attention when they fail to perform.

- Preventative
- Reactive
- Total
- Breakdown

[Correct](#)

Breakdown maintenance is a situation where machines are given attention when they fail to perform.

1 / 1 point

2. TPM aims for involvement at all levels of the organization

- False
- True

[Correct](#)

TPM aims for involvement at all levels of the organization

1 point

3. The downtime shown in OEE calculation is _____ downtime

- Unknown
- Unplanned
- Planned
- Real

[Incorrect](#)

See Module 7-3 Lesson 1

1 / 1 point

4. Suppose the theoretical cycle time is 1.7 minutes per unit. Actual cycle time is 3.5 minutes per unit. Processed amount is 180 units. 94% of products meet quality standards. If the operating time is 465 minutes, what is the performance efficiency?

- 54.8%
- 65.8%
- 48.6%
- 60%

[Correct](#)

Correct

1 / 1 point

5. _____ are left in the hands of a self-directed work force. The workforce will develop the activities, ensure the completion of these activities, problem solve when needed, and track their own performance.

- Total Preventative Maintenance activities
- Repair maintenance activities
- Autonomous maintenance activities
- Standard work

[Correct](#)

Autonomous maintenance activities are left in the hands of a self-directed work force. The workforce will develop the activities, ensure the completion of these activities, problem solve when needed, and track their own performance.