

Your grade: 100%

Your latest: 100% • Your highest: 100% • To pass you need at least 80%. We keep your highest score.

Next item →

1 / 1 point

1. The milestones for the Control Phase are all except

- ☐ Robustness
- ☐ Sustain the gains
- ☐ Effectiveness
- ☒ All of the above

☒ **Correct**

The milestones for the Control Phase are all except all of the above

1 / 1 point

2. A purpose of control is

- ☐ Promote analysis of variation
- ☐ Work toward achieving "self-control"
- ☐ Maintain the gains from an improvement project
- ☒ All of the above

☒ **Correct**

A purpose of control is to promote analysis of variation, work toward achieving "self-control", and maintain the gains from an improvement project

1 / 1 point

3. One of the things we should consider in control plans will be

- ☐ Freeze prices
- ☐ Lock all documentation
- ☒ Seek ways to poka yoke the system
- ☐ Ignore training

☒ **Correct**

One of the things we should consider in control plans will be seek ways to poka yoke the system

1 / 1 point

4. A gage control plan focuses specifically on the instruments used to monitor and assess the proper function of the process. It is meant to be a substitute for actual calibration.

- ☐ True
- ☒ False

☒ **Correct**

A gage control plan focuses specifically on the instruments used to monitor and assess the proper function of the process. It is not meant to be a substitute for actual calibration.

1 / 1 point

5. In pre-control, if the first part is in the yellow zone and the second part is in the yellow zone on the opposite side, we should

- ☐ Punt
- ☒ Stop
- ☐ Run
- ☐ Adjust

☒ **Correct**

In pre-control, if the first part is in the yellow zone and the second part is in the yellow zone on the opposite side, we should stop