DTI INVERTER CAN MANUAL

Version 2.4

For developers and integrators

For inverter related informations and CAN Pinout please refer to HV-500 Technical description. Upon any concerns or questions, please contact us at info@drivetraininnovation.com



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Table of contents

1.	His	story	and related documents	. 3
	1.1	Do	cument history	. 3
2.	. Ov	ervi	ew	. 4
	2.1	CA	N Speed	. 4
	2.2	Co	ntroller ID (Node ID)	. 5
	2.3	ID	Ranges	. 5
	2.3	3.1	Standard ID operation	. 5
	2.3	3.2	Extended ID operation	. 5
	2.4	Ge	neral message overview	. 6
3.	Tra	ansn	nitted data by inverter	. 8
	3.1	Pa	cket IDs	. 8
	3.2	De	scription of transmitted signals by the inverter	. 9
	3.6	Exa	ample messages for transmitted data by inverter	15
4.	Co	mm	ands to the inverter	17
	4.1	Co	mmand overview	17
	4.2	Co	mmands can be sent to the inverter	18
	4.3	Dri	ve enable command	23
	4.3	3.1	Operation when analogue inputs are used for control	23
	4.3	3.2	Operation when CAN2 interface used for control	23
	4.4	Bro	padcast message	24
	4.5	Exa	ample messages for commands	24
_	Lia	٠ ـ ـ ـ ـ	tablaa	20



1. HISTORY AND RELATED DOCUMENTS

1.1 Document history

07/2018	V1.0 Document created; basic specifications added.
01/2019	V1.1 Fixed typos
03/2019	V1.2 Fixed typos
04/2019	V1.3 Fixed typos
08/2020	V2.0 Major revision and actualizing for firmware version 4.1
10/2020	V2.1 Modified IDs for commands.
10/2020	V2.11 Fixed MSB / LSB order
10/2020	V2.2 Updated document according to bugfix in the HV-500
	regarding Standard CAN ID addressing
08/2021	V2.3 Added new messages and drive enable control
10/2022	V2.4 Rearranged packet IDs, added "set Digital out"
	command
02/2023	V2.4 REV2 Wrong transmitted signal packet IDs fixed

1.2 Related documents

- HV-500 Manual
- DTI CAN Tool manual (to be released)
- DTI Firmware upgrade manual



2. OVERVIEW

The scope of this manual is the CAN2 of DTI Inverters. The CAN1 is reserved for DTI Can Tool, Firmware updates and DTI devices.

The motor controller includes a software timeout. If the controller does not receive control command for the set time interval (in DTI CAN Tool: APP Settings / General / Timeout), the motor will be in free running and the control will stop until the next command. Therefore, CAN control messages should be sent faster (at least half period of the timeout) than the set time interval for continuous control.

DTI Inverters are CAN 2.0B Compliant.

2.1 CAN Speed

The default CAN Speed is 500Kbit/s. This can be adjusted in DTI Can Tool under APP Settings / CAN. This parameter can be adjusted individually for CAN1 and CAN2.

Available speeds:

- 125 Kbit/s
- 250 Kbit/s
- 500 Kbit/s
- 1Mbit/s



2.2 Controller ID (Node ID)

The Controller ID can be set via the DTI CAN tool in APP Settings / CAN.

By default, this ID is the last two digits of the inverter serial number in decimal.

2.3 ID Ranges

The HV-500 supports both Standard ID and Extended ID CAN message ID formats. The integrator must choose according to their requirement which method is used for addressing. Both addressing method executes the same functions.

2.3.1 Standard ID operation

With Standard CAN ID configuration the available ID range is between 1 and 30. The ID 31 is reserved for broadcast messages. This operation uses 5 bits to address nodes on the bus.

In case the controller serial number's last two digit is larger or equal to 31 (decimal), the number will be masked with 0x1E.

Example:

If the serial number is equal to 31, the ID will become 1.

For more information, refer to 2.4 chapter.

2.3.2 Extended ID operation

When using Extended CAN ID, the settable ID range is between 1-254. The ID 255 is reserved for broadcast messages. In that mode 8 bit is used for adressing nodes on the bus.

For more information, refer to 2.4 chapter.



2.4 General message overview

The messages should contain the data in **BIG ENDIAN** (Motorola) byte order format. Every message has a **fixed length of 8 bytes**. Bytes which are not used filled with 0xFF.

2.4.1 CAN message ID

The standard CAN message ID is represented as below:

Standard ID (11 bits)							
MSB:LSB							
Packet ID Node ID							
0x 01	8						
10:5 bits	4:0 bits						
It can represent a transmitte	It can represent a transmitted "AC Current, DC						
Current" frame by the inverter wi	ith node ID 8.						

The extended CAN message ID is represented as below:

Extended ID (29 bits)							
MSB:LSB							
Packet ID	Node ID						
0x 00 00 01	22						
28:8 bits	7:0 bits						
It can represent a transmitte	It can represent a transmitted "AC Current, DC						
Current" frame by the inverter wi	ith node ID 34.						



The following tables represents a general CAN bus message with standard and extended formats:

Table 1 Standard ID example message

	Message ID	Data bytes								
Position	10:5 bits 4:0 bits		0	1	2	3	4	5	6	7
Message	0x 00	8	00	00	24	5E	FF	FF	FF	FF
Desc.	Packet ID	Node ID	ERPM bytes [3:0] MSB:LSB (9310d)			Not u	ised, fi	lled wi	th FF	

In case of standard ID you must shift the CAN ID by 5 to get the packet id:

Packet ID = (CANID >> 5)

To get the Node ID you must mask it by 0x1F:

Node ID = CANID & 0x1F

Table 2 Extended ID example message

	Message ID	Data bytes								
Position	28:8 bits	7:0 bits	0	1	2	3	4	5	6	7
Message	0x 00 00 00	22	00	00	24	5E	FF	FF	FF	FF
Desc.	Packet ID	Node ID	ERPM bytes [3:0] MSB:LSB (9310d)			Notu	ised, fi	lled wi	th FF	

In case of extended ID you must shift the CAN ID by 8 to get the packet id:

Packet ID = (CANID >> 8)

To get the Node ID you must mask it by 0xFF:

Node ID = CANID & 0xFF



3. TRANSMITTED DATA BY INVERTER

In order to enable the transmission from the inverter, the following parameters should be enabled in the DTI CAN Tool:

Enable CAN2: Enabled
 Send CAN2 Status: Enabled

• CAN2 map version: V24

• Specify each message broadcasting period

3.1 Packet IDs

Packet IDs are identifying the information content of each message. In the table below you can find which kind of information available on the CAN bus:

Table 3: Transmitted messages

Packet ID	Message description
0x20	ERPM, Duty, Input Voltage
0x21	AC Current, DC Current
0x22	Controller Temp., Motor Temp., Fault code
0x23	Id, Iq values
0x24	Throttle signal, Brake signal, Digital I/Os, Drive enable, Limit status bits,
	CAN map version



3.2 Description of transmitted signals by the inverter

Table 4 Transmitted CAN bus messages

Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x20	Length: 8 bytes		General data 1					
	0 – 3	0	ERPM	Electrical RPM Equation: ERPM = Motor RPM * number of the motor pole pairs.	-2147483648	2147483647	1	ERPM
	4 - 5	32	Duty cycle	The controller duty cycle. The sign of this value will represent whether the motor is running(positive) current or regenerating (negative) current.	-3276,8	3276,7	10	%
	6 - 7	48	Input voltage	Input voltage is the DC voltage.	-32768	32767	1	V
0x21	Length	: 8 bytes	General data 2					
	0 - 1	0	AC current	The motor current. The sign of this value represents whether the motor is running(positive) current or regenerating (negative) current.	-3276,8	3276,7	10	A _{pk}
	2-3	16	DC current	DC Current: Current on DC side. The sign of this value represents whether the motor is running(positive) current or regenerating (negative) current.	-3276,8	3276,7	10	A _{dc}
	4 - 7 32		RESERVED	Filled with FF's. For future use.	-	-	-	-



Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x22	Length: 8 bytes		General data 3					
	0 – 1	0	Controller temperature	Temperature of the inverter semiconductors.	-3276,8	3276,7	10	°C
	2 – 3	16	Motor temperature	Temperature of the motor measured by the inverter	-3276,8	3276,7	10	°C
	4	32	Fault code	 0x00 : NO FAULTS 0x01 : Overvoltage - The input voltage is higher than the set maximum. 0x02 : Undervoltage - The input voltage is lower than the set minimum. 0x03 : DRV - Transistor or transistor drive error 0x04 : ABS. Overcurrent - The AC current is higher than the set absolute maximum current. 0x05 : CTLR Overtemp The controller temperature is higher than the set maximum. 0x06 : Motor Overtemp The motor temperature is higher than the set maximum. 0x07 : Sensor wire fault - Something went wrong with the sensor differential signals. 0x08 : Sensor general fault - An error occurred while processing the sensor signals 0x09 : CAN Command error - CAN message received contains parameter out of boundaries 0x0A : Analog input error - Redundant output out of range 	0	255	1	#

DTI INVERTER CAN MANUAL



	5-7	40	RESERVED	Filled with FF's. For future use.	-	-	-	-
0x23	Length: 8 bytes		General data 4					
	0 – 3	0	Id	FOC algorithm component ld.	-2147483,648	2147483,647	100	A_{pk}
	4 – 7	32	Iq	FOC algorithm component Iq	-2147483,648	2147483,647	100	Apk



Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x24	Length: 8 bytes		General data 5					
	0	0	Throttle signal	Throttle signal derived from analog inputs or CAN2	-128	127	1	%
	1	8	Brake signal	Brake signal derived from analog inputs or CAN2	-128	127	1	%
		16	Digital input 1	-1	0	1	1	#
		17	Digital input 2	1: Digital input is active	0	1	1	#
		18	Digital input 3	-	0	1	1	#
	2	19	Digital input 4		0	1	1	#
	2	20	Digital output 1	1: Digital output is active	0	1	1	#
		21	Digital output 2		0	1	1	#
		22	Digital output 3		0	1	1	#
		23	Digital output 4		0	1	1	#
	3	24	Drive enable	Drive enabled Drive disabled Drive can be enabled/disbled by the digital input or/and via CAN2 interface	0	1	1	#



5	40	RPM min limit	1: RPM min limit active 0: RPM min limit inactive	0	1	1	#
	39	Motor temperature limit	Motor temperature limit active Motor temperature limit inactive	0	1	1	#
	38	Motor acceleration temperature limit	Motor acceleration temperature limit active Motor acceleration temperature limit inactive	0	1	1	#
	37	Input voltage limit	Input voltage limit active Input voltage limit inactive	0	1	1	#
	36	IGBT temperature limit	IGBT temperature limit active IGBT temperature limit inactive	0	1	1	#
	35	IGBT acceleration temperature limit	IGBT acceleration limit active IGBT acceleration limit inactive	0	1	1	#
4	34	Drive enable limit	1: Drive enable limit active 0: Drive enable limit inactive Indicates whether the drive enable limitation is active or inactive. Used for software development purposes. For true indication of the drive state please use byte 3, bit 24 of this message.	0	1	1	#
	33	DC current limit	1: DC current limit active 0: DC current limit inactive	0	1	1	#
	32	Capacitor temp limit	1: Capacitor temperature limit active 0: Capacitor temperature limit inactive The inverter can limit the output power to not to overheat the internal capacitors. (only valid HW version 3.6 or newer)	0	1	1	#

DTI INVERTER CAN MANUAL



	41	RPM max limit	1: RPM max limit active 0: RPM max limit inactive	0	1	1	#
5	42	Power limit	Power limit by configuration active Power limit by configuration inactive	0	1	1	#
	43 - 47	RESERVED	Set to 0.	0	1	1	#
6	48	RESERVED	Filled with FF's. For future use.	-	-	-	-
7	56	CAN map version	Indicates the CAN map version. For ex: 23 -> 2,3 (V2,3)	0	255	1	#



3.6 Example messages for transmitted data by inverter

Table 5: Example message: ERPM, Duty, Input Voltage (0x20)

Can message: ERPM, Duty, Input Voltage (0x20)

	Message ID		Data segment			
Message	0x 00 00 20	22	00 00 24 5E	00 71	01 86	
Data	PID	Node ID	ERPM	Duty Cycle	Input voltage	
			[3:0]	[1:0]	[1:0]	
Length			4- byte	2- byte	2- byte	
Scale			1	10	1	
HEX Value			0x0000245E	0x0071	0x0186	
DEC Value			9310	113	390	
Real value			9310 RPM	11.3%	390 V	
Raw MSG:	00 00 20 22 0	0 00 24 5E	00 71 01 86 (he	xadecimal)		

Table 6: Example message: AC Current, DC Current, (0x21)

Can message: AC Current, DC Current (0x21)

	Message ID		Data segment		
Message	0x 00 00 21	22	00 5C	00 11	
Data	PID	Node ID	AC Current	DC Current	
			[1:0]	[1:0]	
Length			2- byte	2- byte	
Scale			10	10	
HEX Value			0x005C	0x0011	
DEC Value			92	17	
Real value			9.2 A _{AC}	1.7 A _{DC}	
Raw MSG:	00 00 21 22 00	5C 00 11 F	F FF FF FF (hex	(adecimal)	



Table 7: Example message: CTLR Temp, Motor Temp, Fault code (0x22)

Can message: Controller Temp, Motor Temp, Fault code (0x22)

	Message ID		Data segment			
Message	0x 00 00 22	22	01 53	01 17	00	
Data	PID	Node ID	CTLR Temp	Motor Temp	Fault Code	
			[1:0]	[1:0]		
Length			2- byte	2- byte	1- byte	
Scale			10	10	1	
HEX Value			0x0153	0x0117	0x00	
DEC Value			339	279	0	
Real value			33.9 °C	27.9 °C	None.	
Raw MSG:	00 00 22 22 01	53 01 17 00) FF FF FF (hexa	adecimal)		

Table 8: Example message: Id, Iq Values (0x23)

Can message: Id, Iq Values (0x23)

	Message ID		Data segment	
Message	0x 00 00 23	22	00 00 00 64	00 00 02 92
Data	PID	Node ID	Id	Iq
			[3:0]	[3:0]
Length			4- byte	4- byte
Scale			100	100
HEX Value			0x00000064	0x00000292
DEC Value			100	658
Real value			1	6.58
Raw MSG:	00 00 23 22 00	00 00 64 00	0 00 02 92 (hexadecimal)	



4. COMMANDS TO THE INVERTER

The inverter can receive commutation related and limiting commands on the CAN2. The following overview shows the possible methods for commutating via CAN and setting limits.

4.1 Command overview

The following commands can be sent to the inverter:

Table 9: Control commands

Packet ID	Command	Function
0x01	Set Current	
0x02	Set Brake current	
0x03	Set ERPM	
0x04	Set Position	
0x05	Set Relative current	
0x06	Set relative brake current	
0x07	Set digital output	Sets an output to HIGH or LOW
0x08	Set maximum AC current	
0x09	Set maximum AC brake current	
0x0A	Set maximum DC current	Limiting command
0x0B	Set maximum DC brake current	
0x0C	Drive enable	



4.2 Commands can be sent to the inverter

Table 10 Description of inverter commands

Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit		
0x01	Length	: 8 bytes	Set AC current							
	0 – 1	0	AC current	This command sets the target motor AC current (peak, not RMS). When the controller receives this message, it automatically switches to current control mode. This value must not be above the limits of the inverter and must be multiplied by 10 before sending. This is a signed parameter, and the sign represents the direction of the torque which correlates with the motor AC current. (For the correlation, please refer to the motor parameters)	-3276,8	3276,7	10	A_pk		
	2 - 7	16	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-		
0x02	Length	: 8 bytes	Set Brake current							
	0 - 1	0	Target brake current	Targets the brake current of the motor. It will result negative torque relatively to the forward direction of the motor. This value must be multiplied by 10 before sending, only positive currents are accepted.	-3276,8	3276,7	10	Apk		
	2 - 7	16	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-		

DTI INVERTER CAN MANUAL



Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x03	Length: 8 bytes		Set speed (ERPM)					
	0-3	0 32	Target ERPM NOT USED	This command enables the speed control of the motor with a target ERPM. This is a signed parameter, and the sign represents the direction of the spinning. For better operation you need to tune the PID of speed control. Equation: ERPM = Motor RPM * number of the motor pole pairs. Not relevant to the command. Fill with FFs or use 4-byte DLC.	-2147483648	2147483647	1	ERPM -
0x04	Length	: 8 bytes	Set position					
	0 - 1	0	Target position	This value targets the desired position of the motor in degrees. This command is used to hold a position of the motor. This feature is enabled only if encoder is used as position sensor. The value has to be multiplied by 10 before sending.	-3276,8	3276,7	10	degree
	2 - 7	16	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-



Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x05	Length	: 8 bytes	Set relative current					
	0 – 1	0	Target relative AC current	This command sets a relative AC current to the minimum and maximum limits set by configuration. This achieves the same function as the "Set AC current" command. Gives you a freedom to send values between -100,0% and 100,0%. You do not need to know the motor limit parameters. This value must be between -100 and 100 and must be multiplied by 10 before sending.	-3276,8	3276,7	10	%
	2 – 7	32	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-
0x06	Length	: 8 bytes	Set relative brake current					
	0 - 1	0	Target relative brake AC current	Targets the relative brake current of the motor. It will result negative torque relatively to the forward direction of the motor. This value must be between 0 and 100 and must be multiplied by 10 before sending Gives you a freedom to send values between 0% and 100,0%. You do not need to know the motor limit parameters. This value must be between 0 and 100 and has to be multiplied by 10 before sending	-3276,8	3276,7	10	%
	2 - 7	16	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-



Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x07	Length	: 8 bytes	Set digital output	Sets a digital output to a desired state				
	0	0	Digital output 1	Sets the digital output 1 to HIGH (1) or LOW (0) state	0	1	1	#
	0	1	Digital output 2	Sets the digital output 2 to HIGH (1) or LOW (0) state	0	1	1	#
	0	2	Digital output 3	Sets the digital output 3 to HIGH (1) or LOW (0) state	0	1	1	#
	0	3	Digital output 4	Sets the digital output 4 to HIGH (1) or LOW (0) state	0	1	1	#
0x08	Length: 8 bytes Set m							
	0 – 1	0	Maximum AC current	This value determines the maximum allowable drive current on the AC side. With this function you are able maximize the maximum torque on the motor. The value must be multiplied by 10 before sending.	-3276,8	3276,7	10	A _{pk}
	2 – 7	32	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-
0x09	Length	: 8 bytes	Set max brake current					
	0 - 1	0	Maximum brake AC current	This value sets the maximum allowable brake current on the AC side. This value must be multiplied by 10 before sending, only negative currents are accepted.	-3276,8	3276,7	10	A _{pk}
	2 - 7	16	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-



Packet ID	Byte	Bit start	Msg name	Message description	Min (post-scale)	Max (post-scale)	Scale	Unit
0x0A	Length	: 8 bytes	Set max. DC current					
	0 – 1	0	Maximum DC current limit	This value determines the maximum allowable drive current on the DC side. With this command the BMS can limit the maximum allowable battery discharge current. The value has to be multiplied by 10 before sending.	-3276,8	3276,7	10	А
	2-7	32	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-
0x0B	Length	: 8 bytes	Set max. DC brake current					
	0 - 1	0	Maximum brake DC current	This value determines the maximum allowable brake current on the DC side. With this command the BMS can limit the maximum allowable battery charge current. The value has to be multiplied by 10 before sending. Only negative currents are accepted.	-3276,8	3276,7	10	%
	2 - 7	16	NOT USED	Not relevant to the command. Fill with FFs or use 2-byte DLC.	-	-	-	-
0x0C	Length	8 bytes	Drive enable					
	0	0	Drive enable	0: Drive not allowed 1: Drive allowed Only 0 and 1 values are accepted. Must be sent periodically to be enabled. Refer to chapter 4.3	0	255	1	#
	1 - 7	8	NOT USED	Not relevant to the command. Fill with FFs or use 1-byte DLC.	-	-	-	-



4.3 Drive enable command

The drive enable command let you allow the drive of the inverter, even if analogue inputs are used for control.

To activate this function, you should check / APP settings / CAN / "Drive enable via CAN2" button. If the function is not activated, then commands via CAN2 interface will be not accepted.

4.3.1 Operation when analogue inputs are used for control

The drive enable signal will be "FALSE" by default, thus not allowing drive until the command message (0x24) not received periodically. If you use analogue control, you will not be able to drive the motor without sending the drive enable command periodically.

The sending period must be at least half of the value set in the configuration / App settings / General / Timeout.

For example:

If the timeout is 1000 ms, you should send at least 500 ms or quicker (250 ms recommended) to avoid unexpected timeouts.

4.3.2 Operation when CAN2 interface used for control

The drive enable signal will be "FALSE" by default, thus not allowing drive until the command message (0x24) not received periodically. When you are using CAN2 interface for control the inverter, the drive enable message can be sent periodically, but not mandatory. It is enough to send a drive enable message at first and keep sending a control command (like AC current, speed control, brake etc.) which will reset timeout. That means that when a control message not received periodically, a timeout will happen, which will disable the drive enable state. After that event, the drive enable message should be sent again, to allow the drive.



4.4 Broadcast message

Broadcast messages can be sent to all the inverters on the same bus in order to set a common limit or commutation request.

- With Standard CAN message, the node ID should be replaced with 0x1F
- With Extended CAN message, the **node ID** should be **0xFF**.

4.5 Example messages for commands

Table 11: Example message: Set AC Current (0x01)

Can message: Set AC Current (0x01)

	Message ID		Data segment
Message	0x 00 00 01	22	00 64
Data	PID	Node ID	Set AC Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			10A
value			
Scaled value			100
Hex value			0x0064
Raw MSG:	00 00 01 22 0	0 64 00 00	00 00 00 00 (hexadecimal)



Table 12: Example message: Set Brake Current (0x02)

Can message: Set Brake Current (0x02)

	Message ID		Data segment
Message	0x 00 00 02	22	00 64
Data	PID	Node ID	Set Brake AC Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			10A
value			
Scaled value			100
Hex value			0x0064
Raw MSG:	00 00 02 22 0	0 64 00 00	00 00 00 00 (hexadecimal)

Table 13: Example message: Set Brake Current (0x03)

Can message: Set ERPM (0x03)

	Message ID		Data segment
Message	0x 00 00 03	22	00 00 01 F4
Data	PID	Node ID	Set ERPM
			[3:0]
Length			4- byte
Scale			1
Real (Target)			500 ERPM
value			
Scaled value			500
Hex value			0x000001F4
Raw MSG:	00 00 03 22 0	0 00 01 F4	00 00 00 00 (hexadecimal)



Table 14: Example message: Set position (0x04)

Can message: Set Position (0x04)

	Message ID		Data segment
Message	0x 00 00 04	22	03 E8
Data	PID	Node ID	Set position
			[1:0]
Length			2- byte
Scale			10
Real (Target)			100°
value			
Scaled value			1000
Hex value			0x03E8
Raw MSG:	00 00 04 22 0	3 E8 00 00	00 00 00 00 (hexadecimal)

Table 15: Example message: Set Relative current (0x05)

Can message: Set Relative Current (0x05)

	Message ID		Data segment
Message	0x 00 00 05	22	00 64
Data	PID	Node ID	Set relative AC Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			10%
value			
Scaled value			100
Hex value			0x0064
Raw MSG:	00 00 05 22 0	0 64 00 00	00 00 00 00 (hexadecimal)



Table 16: Example message: Set relative brake current (0x06)

Can message: Set Relative brake current (0x06)

	Message ID		Data segment
Message	0x 00 00 06	22	00 64
Data	PID	Node ID	Set relative brake Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			10%
value			
Scaled value			100
Hex value			0x0064
Raw MSG:	00 00 06 22 0	0 64 00 00	00 00 00 00 (hexadecimal)

Table 17: Example message: Set maximum AC current (0x08)

Can message: Set maximum AC current (0x08)

	Message ID		Data segment
Message	0x 00 00 08	22	03 E8
Data	PID	Node ID	Set maximum AC Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			100 A _{AC}
value			
Scaled value			1000
Hex value			0x03E8
Raw MSG:	00 00 08 22 0	3 E8 00 00	00 00 00 00 (hexadecimal)



Table 18: Example message: Set maximum AC brake current (0x09)

Can message: Set maximum AC Brake current (0x09)

	Message ID		Data segment
Message	0x 00 00 09	22	FC 18
Data	PID	Node ID	Set maximum AC Brake Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			-100A _{AC}
value			
Scaled value			-1000
Hex value			0xFC18
Raw MSG:	00 00 09 22 F	C 18 00 00	00 00 00 00 (hexadecimal)

Table 19: Example message: Set maximum DC current (0x0A)

Can message: Set maximum DC current (0x0A)

	Message ID		Data segment
Message	0x 00 00 0A	22	00 C8
Data	PID	Node ID	Set maximum AC Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			20A _{DC}
value			
Scaled value			200
Hex value			0x00C8
Raw MSG:	00 00 0A 22 0	00 C8 00 00	00 00 00 00 (hexadecimal)



Table 20: Example message: Set maximum DC brake current (0x0B)

Can message: Set maximum DC brake current (0x0B)

	Message ID		Data segment
Message	0x 00 00 0B	22	FF 38
Data	PID	Node ID	Set maximum AC Current
			[1:0]
Length			2- byte
Scale			10
Real (Target)			-20 A _{DC}
value			
Scaled value			-200
Hex value			0xFF38
Raw MSG:	00 00 0B 22 F	F 38 00 00	00 00 00 00 (hexadecimal)

Table 21 Example message: Drive enable command (0x0C)

Can message: Drive enable (0x0C)

	Message ID		Data segment
Message	0x 00 00 0C	22	01
Data	PID	Node ID	Drive enable
Length			1- byte
Scale			1
Real (Target)			1: TRUE enables drive
value			0: FALSE disables drive
Scaled value			1
Hex value			0xFF38
Raw MSG:	00 00 0C 22 0	1 00 00 00	00 00 00 00 (hexadecimal)



5. LIST OF TABLES

Table 1 Standard ID example message	7
Table 2 Extended ID example message	7
Table 3: Transmitted messages	8
Table 4 Transmitted CAN bus messages	9
Table 5: Example message: ERPM, Duty, Input Voltage (0x20)	. 15
Table 6: Example message: AC Current, DC Current, (0x21)	. 15
Table 7: Example message: CTLR Temp, Motor Temp, Fault code (0x22)	. 16
Table 8: Example message: ld, lq Values (0x23)	. 16
Table 9: Control commands	. 17
Table 10 Description of inverter commands	. 18
Table 11: Example message: Set AC Current (0x01)	. 24
Table 12: Example message: Set Brake Current (0x02)	. 25
Table 13: Example message: Set Brake Current (0x03)	. 25
Table 14: Example message: Set position (0x04)	. 26
Table 15: Example message: Set Relative current (0x05)	. 26
Table 16: Example message: Set relative brake current (0x06)	. 27
Table 17: Example message: Set maximum AC current (0x08)	. 27
Table 18: Example message: Set maximum AC brake current (0x09)	. 28
Table 19: Example message: Set maximum DC current (0x0A)	. 28
Table 20: Example message: Set maximum DC brake current (0x0B)	. 29
Table 21 Example message: Drive enable command (0x0C)	. 29