



$\frac{1}{4} \times 2'$ bolts & top nuts used
 $\frac{1}{2} \times 8$ bolts x 40
 $\frac{1}{2} \times 6$ nuts x 40
 $\frac{1}{2}$ inches x 80

drill bits $\frac{7}{64}$, $\frac{5}{32}$