



STRATEGY

How'd They Do That?

Filling and labeling gel sanitizers by HumphreyLine Inc. (asi/62050)



↑ Bulk gel sanitizer being pumped from stainless-steel, explosion-proof, 25-gallon tote.

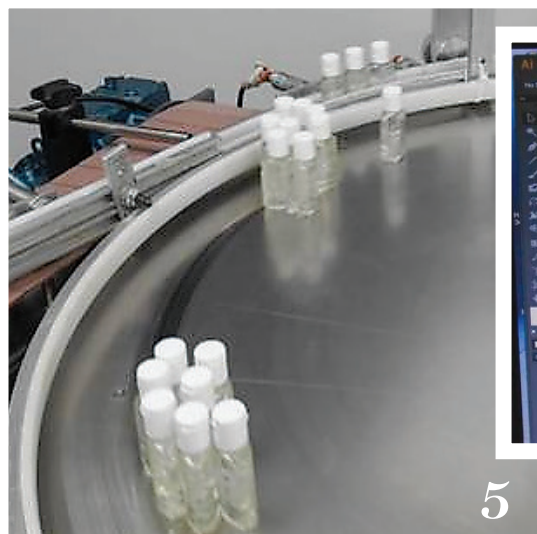
↓ Clear bottles being placed on the filling conveyor. There is a screw-conveyor that moves the bottles with perfect spacing between them.



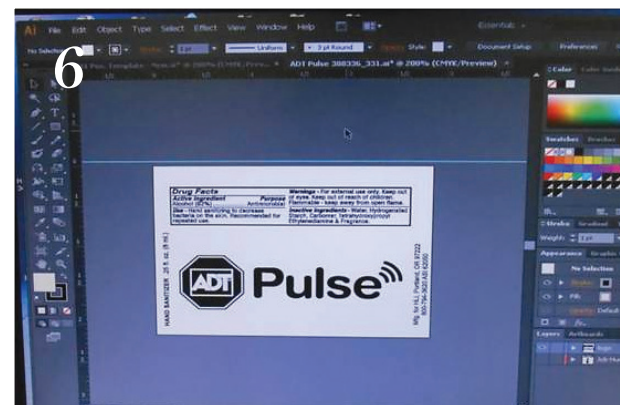
↑ Filling the bottles. Two heads are in use, and we fill 1/4 ounce at each filling head, with great precision.



↑ White plastic caps are conveyed to marry the bottle. The cap is torqued onto the bottle with spinning abrasive wheel.



↑ Accumulation table for final inspection before moving to labeling station.



↑ Image of art for the back label and template on art screen. Final inspection before printing the labels.

↓ Label being printed on thermal printer.



↑ Loading the unlabeled bottles on conveyor for two-sided label applicator.

The Result

↓ Bottles fall into bulk pack for taping and shipment.

