

Arconic Demand Forecasting

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Hudson High

Arconic Fastening Systems

Waco, TX



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Demand Forecasting Project – Heavy Truck Market

- **Current State: High-level market forecast**
 - **Truck build rates**
 - **Upper management use**
 - **No direct correlation to product**
 - **Various customer demand inputs (EDI vs. discrete)**
- **Ideal State: Detailed product-specific forecast**
 - **Product part # and group level**
 - **Demand planner use**
 - **Input for S&OP process/capacity planning**
 - **Ability to react to market swings**

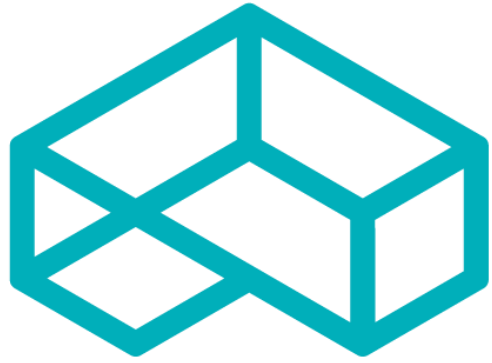
Demand Forecasting Project – Heavy Truck Market

- **Inputs:**

1. **2015 – 2018 YTD sales data for truck LOB**
2. **Current open order data for truck LOB**
3. **Market build rate (through 2023)**
 - a) **Add'l sales data for other markets can be provided if truck market data is not deemed to be a sufficient sample size**

- **Outputs:**

1. **Time-Series Model Forecasts**
 - **Including product group and part number demand detail**
 - **2 short-term & 2 long-term models (4 models per group)**
 - **justification for models chosen (pros/cons)**
2. **Simple forecasting tool (Excel or otherwise) for internal forecast generation**



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