

Example

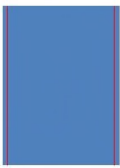
Basic size $\phi 60\text{mm}$

(2) Fits: H7/s6

hole shaft

H7 $60_{0}^{+0.03}$ → Tolerance grade for hole IT7 $\Rightarrow \Delta D = 0.03$
 → Fundamental deviation: $h \Rightarrow 0$

s6 $60_{+0.053}^{+0.072}$ → Tolerance grade for shaft IT6 $\Rightarrow \Delta d = 0.019$
 → Fundamental deviation: $s \Rightarrow 0.053$



- Shafts with **transition** 过渡配合 or **interference fits** 过盈配合
 - Letter codes k, n, p, s, and u
 - Lower deviation = **fundamental deviation**
 - Upper deviation = lower deviation + **tolerance grade**

Basic size $\phi 60\text{mm}$

(1) Fits: H11/c11

hole shaft

H11 $60_{0}^{+0.19}$ → Tolerance grade for hole IT11 $\Rightarrow \Delta D = 0.19$
 → Fundamental deviation: $h \Rightarrow 0$

- Hole
 - The standard is a hole based standard, so letter code H is always used for the hole
 - Lower deviation = 0 (Therefore $D_{min} = 0$)
 - Upper deviation = tolerance grade

c11 $60_{-0.33}^{-0.14}$ → Fundamental deviation: $c \Rightarrow -0.140$
 → Tolerance grade for shaft IT11 $\Rightarrow \Delta d = 0.19$



- Shafts with **clearance fits** 间隙配合
 - Letter codes c, d, f, g, and h
 - Upper deviation = **fundamental deviation**
 - Lower deviation = upper deviation - **tolerance grade**