

超大型積體電路測試 VLSI Testing Homework #1

Group 73

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作業內容討論	O	O
程式架構發想	O	O
程式實作	O	O
報告撰寫	O	O

(a) Truth table

x1	x2	x3	x4	a	b	c	z
0	0	0	0	0	1	1	1
0	0	0	1	0	1	0	1
0	0	1	0	0	0	1	1
0	0	1	1	0	0	0	0
0	1	0	0	0	0	1	1
0	1	0	1	0	0	0	0
0	1	1	0	0	0	1	1
0	1	1	1	0	0	0	0
1	0	0	0	0	1	1	1
1	0	0	1	0	1	0	1
1	0	1	0	0	0	1	1
1	0	1	1	0	0	0	0
1	1	0	0	1	0	1	1
1	1	0	1	1	0	0	1
1	1	1	0	1	0	1	1
1	1	1	1	1	0	0	1

(b) Deductive fault simulation

x1	x2	x3	x4	Detect faults	Count
0	0	0	0	{z/0}	1
0	0	0	1	{x3/1, x2/1, y22/1, b/0, z/0}	5
0	0	1	0	{x4/1, c/0, z/0}	3
0	0	1	1	{a/1, x3/0, b/1, x4/0, c/1, z/1}	6
0	1	0	0	{x4/1, c/0, z/0}	3
0	1	0	1	{x1/1, a/1, x2/0, y22/0, b/1, x4/0, c/1, z/1}	8
0	1	1	0	{x4/1, c/0, z/0}	3
0	1	1	1	{x1/1, a/1, b/1, x4/0, c/1, z/1}	6
1	0	0	0	{z/0}	1
1	0	0	1	{x3/1, y22/1, b/0, z/0}	4
1	0	1	0	{x4/1, c/0, z/0}	3
1	0	1	1	{x2/1, y21/1, a/1, x3/0, b/1, x4/0, c/1, z/1}	8
1	1	0	0	{z/0}	1
1	1	0	1	{x1/0, y21/0, a/0, z/0}	4
1	1	1	0	{z/0}	1
1	1	1	1	{x1/0, x2/0, y21/0, a/0, z/0}	5

20 個 fault 都有被偵測到

(c)

Average number of faults detected by an input vector

$$= \frac{\text{sum of count}}{\text{number of vector}} = \frac{62}{16} = 3.875(\text{faults})$$

(d)

根據上表，有兩組 input vector 可偵測到最多的 fault，共 8 個：

$$x_1=1, x_2=0, x_3=1, x_4=1 \Rightarrow \{x_2/1, y_{21}/1, a/1, x_3/0, b/1, x_4/0, c/1, z/1\}$$

$$x_1=0, x_2=1, x_3=0, x_4=1 \Rightarrow \{x_1/1, a/1, x_2/0, y_{22}/0, b/1, x_4/0, c/1, z/1\}$$

(e)

Average number of test patterns for a fault

$$= \frac{\text{sum of count}}{\text{number of fault}} = \frac{62}{20} = 3.1(\text{test patterns})$$

(f)

$y_{21}/1$ 及 $y_{22}/0$ 最難被偵測到，只有一個 input vector 可以偵測， $y_{21}/1$ 只被 $x_1=1, x_2=0, x_3=1, x_4=1$ ， $y_{22}/0$ 只被 $x_1=0, x_2=1, x_3=0, x_4=1$