CURSIVE CAPITALS	B C D F. T. G J or II J or J K
1	I M NOPORRSTUUV
Flatten pen	r r r r r r r r r r
edge angle between 15° and 30° for carefully written caps Stay at 45° for rapid	Use these caps with lower-case only. Don't write entire words with these caps.
for rapid writing. Lower-case joins:	abcdefghíjklmnopqrstwwxyz
CAPITAL PRACTICE	Amazon Brazos Columbia Danube
Principal rivers of the world written with a size fine nib.	Euphrates Fraser Ganges Huang Ho
OPTION:	
You may prefer a 2-stroke <u>e</u> with the edged pen,	"Juma Koujina Love or Love seed
ae'ae' with flourish out of <u>e</u> .	Mississippi Nile Orinoco Paraná
	Ouaraí Rhíne Snake Tigrus Ural
	16
OPTION: You may prefer to begin i,u, and y with	Volga White Xingu Yukon Zambezi
a serif. 1, U, Y SENTENCE	A true source of human hanniness lies in taking
Written with a size extra fine nib.	A true source of human happiness lies in taking a genuine interest in all the details of daily life and elevating them by art. WILLIAM MORRIS
3mm lines are on pages 95 and 96.	22
	2.4 2.5 3mm