

RESEARCH PAPER

MAGLEV AND CONTACTLESS PROPULSION SYSTEMS: A MECHANICAL ENGINEERING PERSPECTIVE ON THE FUTURE OF HIGH-SPEED TRANSPORT

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ABSTRACT:

As global transportation demands surge due to growing populations and urban expansion, we urgently need innovative solutions beyond traditional wheeled trains. This report offers a thorough mechanical engineering examination of Maglev and other non-contact propulsion technologies, positioning them as key players in the future of high-speed travel. It begins by outlining the core principles of magnetic levitation, how vehicles are propelled, and how they are guided, drawing comparisons between Electromagnetic Suspension (EMS) and Electrodynamic Suspension (EDS) systems. The discussion then moves to crucial mechanical design aspects, such as making vehicles lighter using advanced materials like Carbon Fiber Reinforced Polymer (CFRP), and the intricate material science behind guideway construction. A significant portion of the report addresses operational performance and the inherent mechanical engineering hurdles, including aerodynamic effects like drag, lift, and noise generation, along with strategies to mitigate them. It also explores the complex dynamics of coupled vehicle-track vibrations and the sophisticated control systems designed to manage them. Furthermore, the report extends its focus beyond conventional rail, delving into the mechanical engineering dimensions of Hyperloop systems, industrial automation, and specialized aerospace and biomedical applications of magnetic levitation. Concluding with an overview of future trends, such as smart materials, advanced AI-driven control algorithms, and international research efforts, this analysis highlights the revolutionary potential of contactless propulsion in shaping a more efficient, sustainable, and high-speed future for transportation and beyond.

1. INTRODUCTION: THE JOURNEY TOWARDS CONTACTLESS HIGH-SPEED TRANSPORT:

1.1. The Evolution of High-Speed Travel

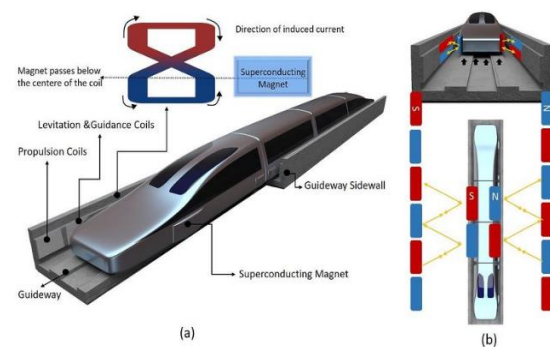
The relentless increase in global populations and the rapid urbanization of our towns and cities are putting immense pressure on existing transportation networks. These systems are often struggling to keep up with the growing

need for speed, affordability, and safety. This escalating demand is a powerful driver for continuous innovation in transportation, pushing us to explore advanced solutions that go beyond conventional rail. Over recent decades, technological breakthroughs have consistently improved the comfort, reliability, and speed of global travel, setting the stage for the next generation of high-speed transit. The societal pressure from increasing urban density creates a compelling need for a fundamental shift in how we connect cities and manage urban mobility. Traditional transportation methods are gradually reaching their inherent physical and economic limits, especially concerning friction, wear, and maximum speeds. This inadequacy highlights that pursuing advanced transport solutions like Maglev isn't just about novel engineering; it's a direct response to a profound societal need for sustainable, high-speed, and efficient mobility in an increasingly urbanized world. The mechanical engineering challenges associated with these systems are therefore rooted in a broader socio-economic context, where innovation is essential to overcome current infrastructure bottlenecks and meet evolving passenger expectations.

1.2. Understanding Maglev and Contactless Propulsion: A Mechanical Engineering Perspective

Maglev, short for magnetic levitation, represents a revolutionary leap in transportation engineering. It involves suspending and propelling vehicles without any physical contact with a track, relying entirely on precisely controlled magnetic fields.¹ This inherent non-contact nature is its core mechanical advantage, effectively eliminating the rolling friction between the vehicle and the track.² The absence of friction directly translates to much higher speeds, significantly reduced mechanical wear and tear on components, and remarkably quieter operation compared to traditional wheeled rail systems.² The primary mechanical benefit of contactless propulsion lies in this fundamental removal of

friction. This directly enables greater speeds because the main opposing force becomes air resistance, not mechanical contact. Furthermore, the lack of physical contact between moving parts drastically cuts down on wear, leading to lower maintenance needs and longer operational lifespans for both the vehicle and the guideway. This core principle also contributes to a smoother, quieter ride, enhancing passenger comfort and reducing environmental noise. Beyond conventional trains, the concept of contactless propulsion extends to various other areas where movement is achieved without physical touch. This includes systems that use electromagnetic induction for energy transfer, as seen in industrial automation⁹, or even directed ion beams for thrust in specialized aerospace applications.¹¹ From a mechanical engineering standpoint, these systems represent the ultimate pursuit of efficiency and durability by bypassing the limitations imposed by physical contact and its associated frictional losses, paving the way for highly reliable and low-maintenance mechanical systems.



1.3. Report Scope and Importance

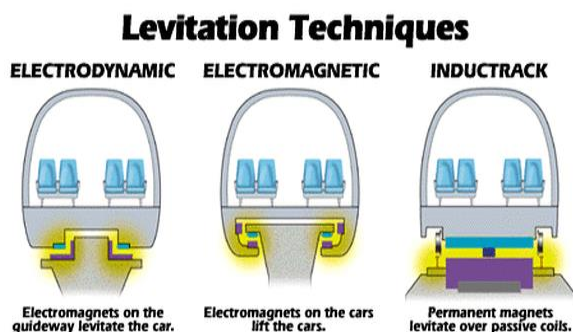
This report offers a comprehensive mechanical engineering view of Maglev and broader contactless propulsion systems. It systematically analyzes their foundational principles, explores the complexities of current technological implementations, critically examines the significant engineering hurdles that must be overcome, and investigates their transformative potential for the future of high-speed transport and various applications beyond traditional rail. The scope includes

detailed discussions on levitation, propulsion, and guidance mechanisms, the vital role of advanced material science, the intricacy of integrated control systems, and the multifaceted operational considerations, such

2. CORE PRINCIPLES AND TECHNOLOGIES OF MAGLEV SYSTEMS:

2.1. Magnetic Levitation Mechanisms: Electromagnetic Suspension (EMS) vs. Electrodynamic Suspension (EDS)

The fundamental idea behind Maglev systems is magnetic levitation, which means lifting and supporting a vehicle without any mechanical contact, primarily through magnetic fields generated by either permanent magnets or electromagnets.² The overall operation of a Maglev system is typically broken down into three main functions: levitation, propulsion, and guidance.



Electromagnetic Suspension (EMS):

EMS technology relies on the attractive magnetic force between electromagnets located on the vehicle's underside and sides, and ferromagnetic (usually steel) rails embedded in the guideway.¹ The electromagnets on the train are electronically controlled to pull the train upwards towards the guideway, thereby lifting it.¹ A distinct advantage of EMS is its ability to levitate even at zero or very low speeds, making it particularly suitable for urban transit where static levitation is beneficial.¹

However, a critical mechanical engineering challenge for EMS systems is their inherent

as aerodynamics, vibration, and maintenance. By bringing these elements together, the report aims to provide a rigorous and authoritative overview of this cutting-edge field.

dynamic instability.¹ To maintain a stable and precise air gap (typically ranging from 8-12 mm or 1.3 cm) between the train and the guideway, continuous and sophisticated feedback control systems are absolutely essential.¹ This millimetre-scale air gap, combined with the system's inherent instability and susceptibility to external disturbances and tiny track imperfections, elevates control system design from a performance enhancement to a critical safety and operational necessity. Any slight deviation or disturbance in this narrow gap can quickly lead to a loss of control and physical contact with the guideway. Therefore, the control system isn't just optimizing ride quality; it's a fundamental safety mechanism that must continuously and instantaneously adjust electromagnetic forces. A loss of power in EMS systems directly results in the electromagnets shutting down, leading to a loss of levitation. Prominent examples of EMS systems include the German Transrapid and the Shanghai Maglev Train.¹³

Electrodynamic Suspension (EDS):

In contrast to EMS, EDS systems operate on the principle of magnetic repulsion. They use supercooled, superconducting magnets mounted on the train, which interact with conductive coils embedded in the guideway.¹ As the train accelerates and moves, the magnetic fields from the superconducting magnets induce electrical currents in the guideway coils. According to Lenz's law, these induced currents create a reactive magnetic field that repels the train's magnets, pushing the vehicle upwards and away from the guideway.⁵ EDS trains typically achieve a significantly larger levitation air gap, ranging from 1-10 cm (0.4-3.9 inches) or even over 100 mm.¹ This larger gap contributes to easier

control at higher speeds and a more stable ride. A key operational characteristic is that superconducting magnets can maintain conductivity for a short time even after a power interruption. A notable mechanical consideration for EDS is that it requires a certain minimum speed (approximately 100 km/h or 62 mph, or as low as 25 mph) to generate enough repulsive force for levitation.⁴ Consequently, EDS trains must be equipped with retractable wheels for low-speed operation, take off, and landing.⁴ The Japanese S C Maglev (LO Series) is a leading example of a high-speed EDS system.⁵

The choice between EMS and EDS represents a fundamental mechanical engineering trade-off between stable low-speed operation and high-speed efficiency and control. EMS offers the advantage of static levitation, which is great for urban transit, but this comes with the burden of complex, active control systems that must constantly counteract its inherent instability. This demands extremely precise real-time feedback and rapid adjustments to maintain the narrow levitation gap. Conversely, EDS provides inherent stability at high speeds due to its repulsive forces and larger air gap, which simplifies high-speed control. However, this stability is achieved by sacrificing low-speed

magnetic levitation, requiring the integration of conventional wheeled systems for initial acceleration and deceleration. This dichotomy highlights how mechanical engineers must design either highly responsive active control loops for EMS or sophisticated hybrid mechanical-magnetic systems for EDS to overcome the intrinsic limitations of magnetic forces at different operational speeds. The selection of either system dictates the entire mechanical system architecture and the underlying control philosophy.

Other/Experimental Types:

Beyond these primary types, research has explored other technologies such as Stabilized Permanent Magnet Suspension (SPM), which uses opposing arrays of permanent magnets for levitation . Another experimental technology, Magneto Dynamic Suspension (MDS), proposes using the attractive magnetic force of a permanent magnet array near a steel track for both lift and holding . Hybrid Electromagnetic Suspension (H-EMS) aims to combine permanent magnets for the main levitation force with electromagnets for precise air gap control, potentially reducing overall power requirements

Table 1: Comparison of EMS and EDS Maglev Systems

Characteristic	Electromagnetic Suspension (EMS)	Electrodynamic Suspension (EDS)
Levitation Mechanism	Magnetic Attraction (Electromagnets pull train towards guideway)	Magnetic Repulsion (Superconducting magnets repel guideway coils)
Magnet Type	Electromagnets (electronically controlled)	Superconducting Magnets (supercooled)

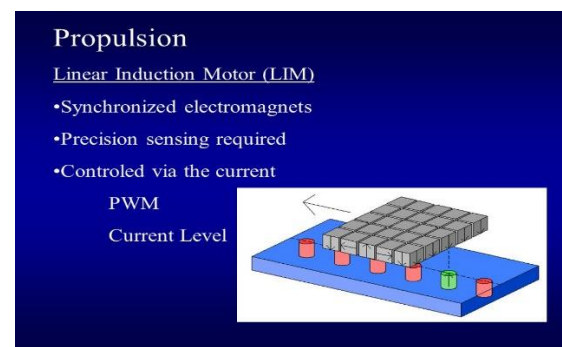
Typical Air Gap	<i>Small (approx. 8-12 mm or 1.3 cm)¹</i>	<i>Large (approx. 1-10 cm or >100 mm)¹</i>
Low-Speed Operation	<i>Can levitate at zero/low speeds; no wheels needed for static levitation¹</i>	<i>Requires minimum speed for levitation; uses retractable wheels below ~100 km/h⁴</i>
Inherent Stability	<i>Inherently unstable; requires continuous active feedback control¹</i>	<i>Inherently stable at speed; self-stabilizing¹</i>
Power Loss Behavior	<i>Electromagnets shut down; loses levitation</i>	<i>Magnets conduct electricity for a short period after power loss</i>
Control Complexity	<i>High (for stability at all speeds)¹</i>	<i>Lower at high speeds (due to inherent stability)¹</i>
Key Examples	<i>Transrapid (Germany), Shanghai Maglev (China)¹³</i>	<i>SCMaglev (Japan)⁵</i>

2.2. Propulsion Systems: Linear Motors (LIM and LSM)

Propelling Maglev trains is achieved through linear motor systems, which are essentially conventional rotary motors "sliced open, flattened, and placed on a guideway," transforming rotational force directly into linear thrust.¹⁵ This design eliminates the need for any mechanical coupling parts, such as wheels or gears, for forward movement. This linear motor concept fundamentally shifts the propulsion mechanism from an onboard engine to a distributed, track-based system. By "unrolling" the motor, the stationary part (stator) becomes integrated into the guideway, and the moving part (rotor equivalent) becomes part of the vehicle. This allows the propulsion system to be spread along the entire length of the track, meaning the train itself doesn't need to carry a heavy, complex engine. This distribution of propulsion force along the guideway is a key mechanical design choice

that significantly contributes to the vehicle's lightweighting and overall system efficiency.

Linear Induction Motor (LIM): These motors are typically used in lower-speed Maglev applications. A prototype Maglev train, for example, used a LIM with specific mechanical parameters: a stator length of 30 cm, 7 slots, and 600 turns per slot, powered by a three-phase electrical supply.¹⁵ The design of a linear motor system is inherently simpler and more robust compared to rotary motors, offering a mechanically efficient way to generate linear motion.

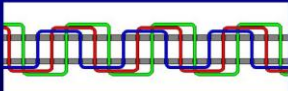


Linear Synchronous Motor (LSM): For high-speed Maglev systems, the Linear Synchronous Motor (LSM) is the preferred propulsion choice.¹⁵ In an LSM setup, the onboard superconducting magnets on the vehicle interact with ground propulsion coils embedded in the guideway, forming a long-stator synchronous linear motor.¹⁴ This system propels the vehicle forward by precisely controlled attractive forces between opposite magnetic poles and repulsive forces between like poles, generated between the ground coils and the vehicle's superconducting magnets. The guideway itself actively participates in propulsion. Once the train is levitated, forward motion is provided by these guideway coils, which continuously change their polarity in response to alternating electrical current supplied to the system.⁴ This dynamic interaction creates a "traveling magnetic wave" that pushes the train along the track, ensuring continuous and efficient thrust without physical contact.

Propulsion

Linear Synchronous Motor (LSM)

- Used for Low-Speed Urban Maglev Program
- Allows for large air gap ~ 25 mm
- Varied 3-phase frequency and current for controls
- Solid copper cables and laminated iron rails
- Works with Halbach array



2.3. Guidance and Stability Control

Beyond simply levitating and propelling the train, effective guidance and stability control are absolutely vital for Maglev systems. The guidance system ensures the train stays precisely centered over its guideway, preventing any sideways deviations.¹ This can be achieved through either magnetic attraction forces, where lateral movement is controlled by attraction between the reaction rail and on-board electromagnets, or magnetic repulsion forces, where the guideway track incorporates

guidance coils on each side that interact with the train's magnets.

Maintaining dynamic stability, especially for EMS systems, is an ongoing mechanical engineering challenge due to their inherent instability.¹ The suspension air-gap, often just a few millimeters, is highly sensitive to nonlinear loads and tiny track imperfections, which can easily lead to instability. The millimeter-scale air gap in EMS systems, combined with their inherent instability and susceptibility to external disturbances and track imperfections, elevates control system design from a performance enhancement to a critical safety and operational necessity. Any slight deviation or disturbance in this narrow gap can lead to a rapid loss of control and potential physical contact. This means the control system isn't just optimizing ride quality; it's a fundamental safety mechanism that must continuously and instantaneously adjust electromagnetic forces.

To counter this, sophisticated control systems are employed, frequently using Proportional-Derivative (PD) controllers for managing both vertical and lateral motion. Advanced control strategies are constantly being developed. For instance, genetic algorithm-tuned super twisting sliding mode control has been proposed, offering robust control capabilities due to its insensitivity to external disturbances and parameter variations, coupled with a fast dynamic response. These control systems must also account for the nonlinear magnetization properties of ferromagnetic materials to enhance the accuracy of dynamics simulations. Furthermore, complex 5-degrees-of-freedom (DOF) dynamic models are developed to include vertical and lateral displacements, as well as the body's pitching, rolling, and yawing moments, ensuring comprehensive performance evaluation under various operational conditions. The reliance on multi-degree-of-freedom dynamic models and continuous, real-time feedback loops in Maglev systems is fundamental to overcoming the inherent dynamic instabilities and nonlinearities of magnetic levitation. This

highlights the critical and increasingly sophisticated role of mechatronics and advanced control theory in making Maglev a viable and safe high-speed transport option, where mechanical design is inseparable from intelligent electronic control. The success of Maglev trains hinges on the robustness, responsiveness, and predictive capabilities of

these integrated control systems, which must continuously adapt to dynamic operating conditions and environmental disturbances. This also implies a significant research focus on fault diagnosis and fault-tolerant control to ensure safety given the system's inherent instability.¹⁴

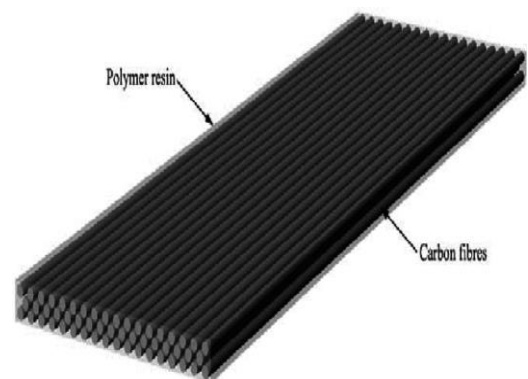
3. MECHANICAL DESIGN AND MATERIAL SCIENCE IN MAGLEV SYSTEMS:

3.1. Vehicle Design: Structure, Lightweighting, and Advanced Materials (CFRP, Superconductors, Rare-Earth Magnets)

Lightweight Design: A top priority in Maglev vehicle design is making them lighter. This is crucial for maximizing carrying capacity given the inherent limitations of magnetic suspension force.⁵ Current research efforts are intensely focused on achieving significant weight reductions in both the vehicle body and the running mechanism.⁶ This is a complex mechanical engineering challenge, as these components must simultaneously possess exceptionally high structural strength to withstand the demanding operational conditions of high-speed travel.⁶ The mechanical engineering pursuit of lightweight vehicle design, particularly through the adoption of advanced composite materials, is a critical strategy to overcome the inherent limitations of magnetic suspension force. The fundamental principle of magnetic levitation provides a finite amount of lift. To maximize the useful payload or reduce the energy required for levitation and acceleration, the vehicle's structural mass must be minimized. This drives the adoption of materials with high specific strength, representing a multi-objective optimization problem that balances structural integrity, weight reduction, and material cost.

Advanced Materials: The quest for lightweight yet robust structures necessitates the integration of cutting-edge materials:

- **Carbon Fiber Reinforced Polymer (CFRP):** CFRP is widely used in the lightweight design of high-speed trains due to its exceptional specific strength (high strength-to-weight ratio), superior mechanical properties even at high temperatures, and excellent corrosion resistance. Studies demonstrate the effectiveness of composite materials like sandwich composites for roof structures, achieving weight reductions of approximately 17%. Further advancements explore composite lattice structures, which promise even greater weight savings (an additional 4%) while maintaining structural performance, a technology already proven in aerospace and defence. This is not merely an incremental improvement but a strategic mechanical engineering response to a fundamental physical constraint, directly impacting the train's energy efficiency and passenger carrying capacity.

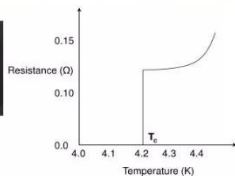


- **Superconducting Materials:** These materials are essential for Electrodynamic Suspension (EDS) systems. Superconducting magnets, typically made from Niobium-titanium alloys, achieve a superconductive state when cooled to extremely low temperatures (e.g., -269°C or -452°F) using liquid helium.²² In this state, they conduct electricity with virtually zero resistance, generating powerful and persistent magnetic fields essential for levitation and propulsion.²²

SUPERCONDUCTING MATERIALS

Superconductivity - The phenomenon of losing resistivity when sufficiently cooled to a very low temperature (below a certain critical temperature).

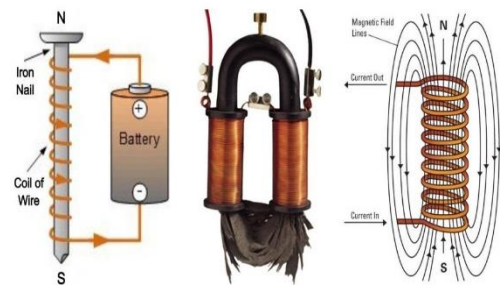
➤ H. Kammerlingh Onnes – 1911 – Pure Mercury



- **Rare-Earth Magnets:** Materials such as Neodymium magnets (NdFeB) (N38) are preferred for their significantly stronger magnetic fields compared to traditional ferrite or alnico magnets.⁴ These powerful permanent magnets are vital for effective lifting and guiding of the train cars.⁴ However, their widespread adoption is tempered by the high costs associated with the recovery and refinement of rare-earth elements (including scandium, yttrium, and lanthanides), which contribute substantially to the overall construction expenses of Maglev systems. The trade-off between the superior performance of these materials and their high cost further complicates the design process, emphasizing the need for rigorous cost-benefit analysis in material selection.



- **Electromagnets:** As fundamental components in both EMS and EDS systems, electromagnets are meticulously designed using materials like copper wire wound over specialized cores made of bolts, nuts, and carved plastic sheets.¹² The number of turns in these copper windings directly influences the strength of the generated magnetic field, which in turn dictates the levitation force and propulsion speed.¹²



3.2. Guideway Infrastructure: Design, Materials, and Construction Considerations

Maglev guideways serve as the foundational physical structures along which the vehicles are levitated, guided, and propelled. These guideways can adopt various configurations, including T-shaped, U-shaped, Y-shaped, and box-beam designs, and are typically constructed from materials such as steel, concrete, or aluminum.

Precision Alignment: A defining characteristic and significant mechanical engineering challenge for Maglev guideways is the absolute requirement for extremely tight construction tolerances, typically within millimeters. This meticulous precision is indispensable for maintaining proper magnetic field interactions,

ensuring consistent levitation gaps, and guaranteeing both vehicle stability and passenger ride quality. The demand for millimeter-level precision in large-scale civil engineering projects, combined with the need to build entirely new, dedicated routes, directly drives up construction costs significantly.⁴ This high capital expenditure is a primary deterrent for investment and widespread deployment.

Construction Materials:

- For **Electromagnetic Suspension (EMS)** systems, conventional construction materials like concrete, reinforcing steel, and prestressing steel are commonly used. However, there is ongoing research and exploration into the integration of advanced composite materials in conjunction with concrete, as well as the potential benefits of lightweight or semi-lightweight concrete to optimize structural performance and cost.
- For **Electrodynamic Suspension (EDS)** systems, a crucial material consideration is the necessity for non-magnetic and/or non-conductive materials within approximately 1 meter of the magnetic levitation surface. This is vital to prevent electromagnetic interference with the system's operation. Examples of such materials include nitronic stainless steel or carbon reinforcing elements, while conventional concrete and steel are used in other parts of the guideway.

Structural Monitoring: To ensure long-term integrity and operational safety, Maglev guideways incorporate embedded sensors that continuously monitor for settlement, vibration, and overall structural health. Specialized laser alignment systems and optical scanning equipment are routinely employed during inspections to detect even minor surface imperfections that could affect levitation.

Cost Implications: The construction of Maglev guideways represents a substantial portion of the overall project cost, frequently exceeding 60-70% of the total initial investment.⁴ The fundamental requirement for entirely new, dedicated infrastructure that cannot be integrated with existing conventional rail networks is a major economic and logistical obstacle to widespread adoption.⁴ For instance, the Shanghai Maglev cost approximately US\$43.6 million per kilometer for dual track, including trains and stations.¹⁹ The extreme precision required for Maglev guideways, coupled with the high cost and inherent non-interoperability with existing infrastructure, represents a significant economic and engineering barrier to widespread adoption. This suggests that future advancements must focus not only on vehicle technology but also on innovative, modular, and potentially adaptive guideway designs that can tolerate minor deformations without compromising stability, thereby reducing initial construction precision demands and overall capital expenditure. This implies a need for research into cost-reduction in construction, adaptive guideway designs that can dynamically compensate for minor structural deformations, and standardization to facilitate broader integration.

3.3. Integrated Control Systems for Levitation, Propulsion, and Guidance

Maglev systems fundamentally rely on highly sophisticated and integrated control systems to manage the intricate interplay between levitation, propulsion, and guidance forces.¹ These systems are indispensable for ensuring dynamic stability, maintaining the precise air gap, and controlling the train's speed and direction with high accuracy.

Core Components and Feedback: The control architecture typically involves microcontrollers (e.g., Arduino), various sensors such as Hall effect sensors, infrared (IR) sensors, position sensors, acceleration sensors, and current sensors, along with power choppers and analogy op-amp based ON-OFF controllers.³

Hall effect sensors, for instance, detect the magnetic fields from both permanent and electromagnets, relaying signals to the microcontroller.¹² The microcontroller then precisely activates or deactivates electromagnets and reverses their polarity to achieve propulsion.¹² Real-time feedback from these sensors is absolutely critical for continuously adjusting the excitation current of electromagnets to maintain the specified levitation gap.¹⁶

Dynamic Stability Challenges: The control system must dynamically compensate for the nonlinear magnetization properties of ferromagnetic materials and external aerodynamic forces. It is also tasked with mitigating the effects of track irregularities and coupled vibrations between the vehicle and the guideway.¹ The minute size of the suspension air-gap, typically in millimeters, renders the system highly sensitive to nonlinear loads and even tiny deformations in the track.

Advanced Modeling and Control: To enhance the accuracy of dynamics simulations and evaluate system performance under various operational conditions, advanced dynamic

models are developed. These models often incorporate multiple degrees of freedom (e.g., a 5-DOF model considering vertical and lateral displacements, as well as pitching, rolling, and yawing moments of the vehicle body). The control system must be robust enough to maintain stability and ride quality despite these complex dynamics. The reliance on multi-degree-of-freedom dynamic models and continuous, real-time feedback loops in Maglev systems is fundamental to overcoming the inherent dynamic instabilities and nonlinearities of magnetic levitation. This highlights the critical and increasingly sophisticated role of mechatronics and advanced control theory in making Maglev a viable and safe high-speed transport option, where mechanical design is inseparable from intelligent electronic control. The success of Maglev trains hinges on the robustness, responsiveness, and predictive capabilities of these integrated control systems, which must continuously adapt to dynamic operating conditions and environmental disturbances. This also implies a significant research focus on fault diagnosis and fault-tolerant control to ensure safety given the system's inherent instability.¹⁴

4. OPERATIONAL PERFORMANCE AND MECHANICAL ENGINEERING CHALLENGES:

4.1. Aerodynamic Effects: Drag, Lift, and Noise Generation

While Maglev technology eliminates mechanical friction, it introduces significant aerodynamic challenges, particularly at high speeds (e.g., 600 km/h, corresponding to a Mach number of approximately 0.49).¹⁴ These aerodynamic effects exert a substantial impact on the train's stability and safety.¹⁴ The elimination of rolling friction in Maglev systems means that aerodynamic forces become the dominant mechanical constraint and energy consumer at high speeds. This directly leads to limitations in achievable speed, impacts energy efficiency, and contributes significantly to

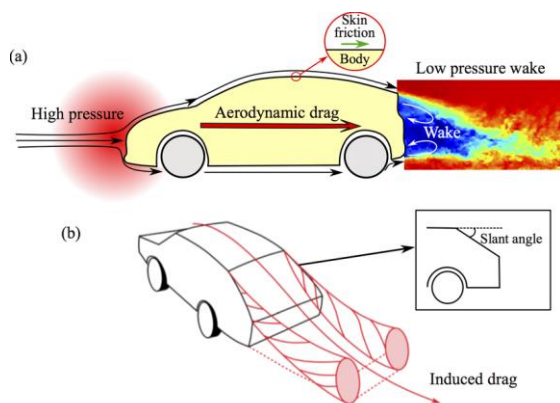
environmental noise pollution. This represents a critical shift in the mechanical engineering focus for high-speed trains, moving from designing robust wheel-rail interfaces to optimizing the train's interaction with the air and its surrounding environment.

Aerodynamic Drag: Air resistance becomes the predominant source of energy consumption for Maglev trains operating above 100 mph (160 km/h).⁴ In low-vacuum tube environments, which are proposed for future ultra-high-speed systems, the problem is exacerbated by choked flow fields that dramatically increase drag, surface heat flux, and noise.

Aerodynamic Lift: The horizontal profile of the train's nose significantly influences aerodynamic lift.⁵ This lift, especially when

combined with crosswinds, can pose considerable stability challenges for the vehicle.⁶

Aerodynamic Noise: This is the primary noise source for high-speed Maglev trains, with its energy increasing exponentially with speed.²⁸ For instance, noise tests on the Shanghai Maglev train revealed an A-weighted sound pressure level of 96 dBA at 35m from the track centreline when the train passed at 430 km/h.²⁹ Extrapolations suggest that at 600 km/h, the noise could reach approximately 100 dBA.²⁹



4.1.1. Aerodynamic Noise Sources and Characteristics

Aerodynamic noise is predominantly concentrated at the train head, especially in areas around track joints and streamlined sections. The energy from surface dipole sound sources increases linearly with speed and is primarily distributed at the bottom of the train head and the body of the tail train. At speeds exceeding Mach 0.3, quadrupole sound sources, related to the Lighthill stress tensor, become increasingly significant, particularly in the tail and wake regions. Studies show that short-streamlined trains exhibit a significantly higher far-field sound pressure level, with a maximum difference of about 10 dBA compared to long-streamlined models.³⁰

4.1.2. Aerodynamic Optimization and Noise Reduction Strategies (Train Shape, Sound Barriers)

Train Shape Optimization: Mechanical engineering efforts focus on optimizing train

geometry. Increasing the streamline slenderness ratio of the train nose effectively reduces pressure pulsation from dipole sources, thereby improving far-field aerodynamic noise characteristics.³⁰ Reducing the curvature of the transition area between the front/rear ends of the train and the track also helps decrease sound power at these critical connections.³⁰ Multi-objective optimization designs for train noses, utilizing computational fluid dynamics (CFD), Support Vector Machine (SVR) models, and Multi-objective Particle Swarm Optimization (MPSO) algorithms, have demonstrated significant reductions: aerodynamic drag coefficient of the whole vehicle reduced by 19.2%, leading car aerodynamic lift by 24.8%, and trailing car aerodynamic lift by 51.3%.⁵

Sound Barriers: Fully enclosed sound barriers (FESBs) represent a highly effective mechanical solution for noise mitigation.³³ They can achieve a substantial noise reduction, with an insertion loss (IL) of 25.2 dB(A) at 25m from the track centerline.³³ FESBs are demonstrably superior to traditional upright sound barriers, which offer limited effectiveness due to insufficient height.³³ FESBs are constructed from composite metal sound insulation boards, typically comprising perforated aluminium, a thick sound-absorbing layer of centrifugal glass wool, and an aluminium alloy slab.³³

Other Solutions: Research also explores active flow control methods, such as installing jet devices at the front and rear of the train, which can reduce total drag (e.g., a 10.78% reduction when jet speed is 0.1 times train speed). Vortex generators (VGs) are another technical tool that can significantly reduce tail car drag (up to 15.42%) by effectively controlling flow separation.³⁵

Aerodynamic challenges, particularly noise generation and drag at transonic speeds, represent a fundamental physical limit to Maglev's performance, effectively replacing the friction problem of conventional rail. Mechanical engineering solutions, ranging

from sophisticated train shape optimization (involving advanced computational fluid dynamics and AI-driven design algorithms) to the deployment of large-scale, specialized infrastructure like fully enclosed sound barriers and active flow control devices, are essential to push these limits. This transforms the engineering problem from a simple friction-elimination exercise into a complex, multi-disciplinary fluid dynamics and aeroacoustics challenge, where the vehicle and its environment are designed as an integrated aerodynamic system.

4.2. Vibration Control: Coupled Vehicle-Track Dynamics and Damping Solutions

Despite the absence of physical contact, Maglev systems, particularly those employing Electromagnetic Suspension (EMS), face significant challenges related to coupled vibrations between the vehicle and the guideway. These vibrations can manifest even when the train is static.¹ The inherently small levitation gap and the nonlinear nature of active levitation forces exacerbate these dynamic interactions, especially when traversing elevated bridges. Furthermore, track irregularities, even minor ones, can significantly destabilize the suspension and guidance systems at high speeds.¹

4.2.1. Active and Passive Vibration Isolation Systems

Passive Damping: While some intrinsic magnetic damping exists in magnet-moving conductor systems, Maglev systems are generally characterized as intrinsically underdamped.³⁸ Passive vibration isolation techniques, typically relying on spring-damper structures, are effective for attenuating high-frequency vibrations (above 20 Hz) but prove largely ineffective for suppressing problematic low-frequency vibrations (below 20 Hz). Examples from other sensitive systems, like the quadruple-pendulum suspensions in LIGO, illustrate the principles of passive isolation.⁴⁰

Active Damping: To compensate for the inherent underdamping and to effectively address low-frequency vibrations, active damping mechanisms are indispensable. Active vibration isolation systems introduce real-time feedback from sensors to actively suppress input vibrations through sophisticated control strategies.

- **Control Mechanisms:** Various advanced control algorithms are employed. State feedback linear controllers, often tuned with Linear Quadratic Integral (LQI) optimal control theory, are used to stabilize vertical and pitch motions. Genetic algorithm-tuned super twisting sliding mode control, proportional-integral (PI) controllers¹⁶, and more advanced adaptive controllers based on backstepping methods are being developed to enhance stability, anti-interference capabilities, and self-regulation. These adaptive controllers can also optimize braking systems.¹⁶
- **Improved Linear Extended State Observer (LESO):** For Maglev Inertially Stabilized Platforms (MISPs), an improved Linear Extended State Observer (LESO) has been proposed. This observer replaces displacement error with a next-order error to accelerate convergence and enhance estimation accuracy, significantly reducing observation error and improving the vibration isolation effect at low frequencies by up to 90%.⁴¹ This is crucial for mitigating low-frequency vibrations that traditional mechanical isolation systems cannot effectively suppress.⁴¹

The suspension frame structure of Maglev vehicles is integral to vibration control. It typically comprises a lateral sliding mechanism, a guidance mechanism, air springs, traction rods, suspension modules, anti-roll beams, and electromagnets. Air

springs are critical for ride comfort by absorbing vibrations , while anti-roll beams manage vehicle roll . Electromagnets provide levitation and guidance, with active control adjusting the levitation gap based on sensor feedback.⁴² The dynamic performance of the suspension system, particularly the second-series suspension system often employing air springs, plays a crucial role in mitigating vehicle-body vibrations from base excitation sources . While parameter matching and optimization of secondary suspension systems are important, they alone cannot yield optimal dynamic performance for high-speed Maglev trains . Instead, a coordinated optimization control combining the suspension and guidance system is required to address the instability exacerbated by track irregularities at high speeds .

4.3. Maintenance, Reliability, and Economic Considerations

Maglev systems offer several compelling advantages over conventional rail in terms of maintenance, reliability, and operational economics, though they also present significant initial cost hurdles.

Advantages over Traditional Rail:

- **Reduced Wear and Maintenance:** The fundamental absence of physical contact between the train and the guideway eliminates mechanical friction, leading to minimal wear and tear on components like wheels, bearings, axles, and rails.⁴ This significantly reduces maintenance costs and extends the lifespan of both the vehicle and infrastructure.⁴ Maglev systems are less expensive to operate and maintain than traditional high-speed trains or even planes .
- **Higher Speeds and Performance:** The lack of rolling resistance allows Maglev trains to achieve significantly higher top speeds (over 500 km/h or 310 mph, with records exceeding 600 km/h or

370 mph) and superior acceleration and deceleration capabilities, independent of guideway slickness or grade .

- **Quieter and Smoother Ride:** The absence of wheel-rail contact results in substantially reduced noise and vibrations, offering a remarkably smooth and comfortable ride for passengers and minimizing noise impact on surrounding communities .
- **Improved Gradient Handling:** Maglev systems can operate on steeper ascending grades (up to 10%) compared to traditional railroads (limited to about 4% or less), which can reduce the need for extensive excavation or leveling of landscapes .
- **Weather Resilience (Theoretical):** In theory, Maglev trains should be less affected by adverse weather conditions like snow, ice, severe cold, rain, or high winds due to their non-contact nature and elevated guideways, though practical experience in harsh climates is limited.⁶
- **Safety:** Ultra-strong magnets lock trains into place within a guideway, virtually eliminating the risk of derailments . Advanced control systems and redundancy layers further enhance safety .

Disadvantages and Challenges:

- **High Initial Construction Costs:** The greatest obstacle to widespread Maglev adoption is the requirement for entirely new, dedicated infrastructure that cannot be integrated with existing conventional rail networks.⁴ This necessitates building custom guideways for the entire route, leading to substantial capital expenditure.⁴ For example, the Shanghai Maglev cost

approximately US\$43.6 million per kilometer for dual track.¹⁹

- **Energy Efficiency at High Speeds:** While eliminating rolling friction, Maglev trains must still overcome air resistance, which becomes the dominant energy consumption factor at speeds over 100 mph (160 km/h).⁴ This means Maglevs are only slightly more energy-efficient than conventional trains at very high speeds, and may even be less efficient at lower speeds.⁴

Economic Viability: Despite high initial construction costs, the operational and maintenance costs of Maglev systems are significantly lower. Data from the Shanghai Transrapid Maglev project indicates that operational and maintenance costs can be covered even with a relatively low volume of 8,000 passengers per day. Experts anticipate that construction costs will decrease as new construction methods are innovated and economies of scale are achieved with broader deployment.

Maintenance Specifics for Guideways: Maglev guideways demand extremely tight tolerances (within millimeters) for precision alignment and consistent levitation gaps. This requires specialized maintenance practices:

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- **Precision Alignment:** Laser alignment systems and measurement tools are used for regular inspections.
- **Surface Quality Monitoring:** Optical scanning equipment detects minor surface imperfections.
- **Expansion Joint Management:** Specialized expansion joints manage thermal expansion and contraction to maintain perfect alignment.
- **Cleaning Operations:** Automated cleaning vehicles remove dust and debris that can interfere with magnetic field efficiency.
- **Structural Monitoring:** Embedded sensors continuously monitor for settlement, vibration, and structural integrity.
- **Non-Contact Inspection:** Electromagnetic and optical sensors inspect guideway components without physical contact.
- **Predictive Analytics:** AI systems analyze sensor data to predict potential failures, enabling precisely scheduled preventive maintenance.
- **Modular Component Design:** Many systems use modular guideway components for quick replacement, minimizing service disruptions.

Table 2: Key Mechanical Challenges and Solutions in High-Speed Maglev

Challenge	Mechanical Engineering Implications	Solutions / Research Directions
Inherent Instability (EMS) ¹	Requires complex, continuous active feedback control; small levitation gap (mm) sensitive to disturbances.	Sophisticated real-time control systems (PD, sliding mode, adaptive control); 5-DOF dynamic modeling; robust sensor networks. ¹

Aerodynamic Drag and Lift ¹⁴	<i>Dominant resistive force at high speeds; impacts stability, energy efficiency.</i>	<i>Aerodynamic optimization of train shape (streamlined nose, multi-objective design, CFD); active flow control (jet devices, vortex generators). ²⁷</i>
Aerodynamic Noise	<i>Exponential increase with speed; environmental and passenger comfort issue.</i>	<i>Train shape optimization (long-streamlined designs); Fully Enclosed Sound Barriers (FESBs); advanced aero-acoustic modeling. ⁴⁸</i>
Coupled Vehicle-Track Vibrations ¹	<i>Nonlinear interactions with guideway, especially bridges; track irregularities destabilize.</i>	<i>Active and passive vibration isolation systems; air springs; coordinated suspension/guidance control; improved LESO for low-frequency damping. ³⁶</i>
Guideway Precision & Cost ⁴	<i>Millimeter-level construction tolerances; high capital expenditure; non-interoperability.</i>	<i>Research into modular construction; adaptive guideway designs; advanced structural monitoring and predictive maintenance. ⁴³</i>
Vehicle Lightweighting	<i>Maximizing payload given limited magnetic suspension force; impacts energy efficiency.</i>	<i>Advanced composite materials (CFRP, sandwich composites, lattice structures); multi-objective optimization for structural integrity. ⁵²</i>

Table 3: Operational Specifications of Prominent Commercial Maglev Systems

System	Country	Type	Max Operational Speed	Max Test Speed	Line Length	Key Features / Notes
Shanghai Maglev (SMT) ⁴³	China	EMS	431 km/h (268 mph) (pre-2021); 300 km/h (186 mph) (post-2021)	501 km/h (311 mph)	29.863 km (19 mi)	First commercial high-speed Maglev; uses Transrapid technology; elevated track.
SCMaglev (L0 Series) ¹⁹	Japan	EDS	500 km/h (311 mph) (planned for	603 km/h (375 mph)	42.8 km (26.6 mi) (Yamanashi Test Line)	Uses superconducting magnets; requires wheels for low-speed

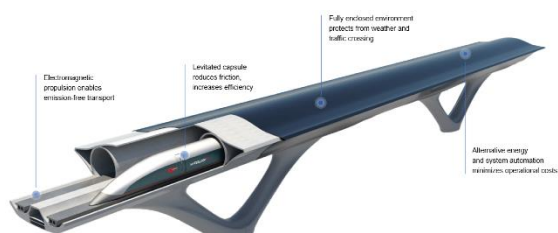
			commercial service)	(world record)		operation; planned for Chuo Shinkansen.
Transrapid 53	Germany	EMS	505 km/h (314 mph) (TR09 design)	550 km/h (342 mph)	31.5 km (Emsland Test Facility, now closed)	German-developed technology; used in Shanghai Maglev; non-contact power transfer in newer versions.

5. EXPANDING HORIZONS: CONTACTLESS PROPULSION BEYOND RAIL:

The principles of magnetic levitation and contactless propulsion extend far beyond high-speed rail, finding applications in diverse mechanical engineering domains that benefit from the elimination of friction, wear, and physical contact.

5.1. Hyperloop Systems: Mechanical Design and Overcoming Engineering Hurdles

Hyperloop systems represent a radical evolution of Maglev technology, aiming for ultra-high-speed ground transport by combining magnetic levitation with a near-vacuum environment inside sealed tubes.¹ This depressurized environment is designed to minimize air resistance, which becomes the dominant drag force at speeds exceeding 100 mph in open air, thereby allowing theoretical speeds over 1,000 km/h (620 mph), potentially reaching 4,000 km/h (2,485 mph).⁵⁴ The propulsion system is partly integrated into the track, reducing onboard weight.⁵⁷



However, the mechanical engineering challenges for Hyperloop are substantial:

- **Vacuum Maintenance:** Safely maintaining a strong vacuum along hundreds or thousands of kilometers of tube is immensely difficult and costly, carrying the risk of implosive recompression if structural integrity is compromised.⁵⁴
- **Pod Stability and Control:** Pods must maintain stability at extreme speeds, and guidance and control systems for multiple pods traveling in close proximity with minimal gaps are yet to be fully developed.⁵⁷
- **Contactless Switching:** A contactless method for allowing pods to switch tracks is a significant technological hurdle.⁵⁷
- **Life Support:** Onboard life-support systems are critical for passenger safety within the sealed environment.⁵⁷
- **Aerodynamic Effects in Confined Spaces:** Even in near-vacuum, high-speed motion in a confined tube can generate choked flow, endangering operational safety. Research focuses on reducing aerodynamic drag and heating by studying factors like

vacuum degree, blockage ratio, vehicle speed, and shape .

Economically, the capital costs are extremely high, with estimates for a California Hyperloop suggesting over \$100 million per mile . Upgrading such an extensive network as technology evolves would also be a monumental task . Despite these challenges, research continues to focus on overcoming these hurdles through full-scale testing and strategic collaboration, particularly in regions with flat surfaces to minimize geographical complexities.⁵⁶

5.2. Industrial Automation and Precision Manufacturing Applications

Magnetic levitation offers transformative advantages in industrial automation and precision manufacturing, driven by its ability to provide contactless motion.

- **Ultra-High Precision and Speed:** *The elimination of physical contact enables extremely precise and repeatable movements, crucial for delicate processes like thermal sealing of sensitive components²⁷, and allows for faster, smoother movements, increasing production speeds and throughput.²⁷*
- **Reduced Friction, Wear, and Maintenance:** *By suspending components on a magnetic field, friction and mechanical wear are minimized, leading to longer system life and reduced maintenance.²⁷*
- **Enhanced Cleanliness:** *The absence of direct contact significantly reduces the risk of contamination, making Maglev ideal for cleanroom environments, particularly in the medical and life sciences industries.²⁷*
- **Improved Flexibility:** *Magnetic levitation systems offer greater flexibility in motion paths and configurations compared to traditional*

mechanical systems, enabling non-contact handling of components themselves.²⁷

Beyond motion, contactless energy transfer systems are revolutionizing power delivery in industrial settings. Technologies like MOVITRANS® operate on the principle of inductive energy transfer, wirelessly transmitting power through an air gap . This results in wear-free, low-noise, and low-maintenance operation with high energy efficiency, making it ideal for flexible connections over long distances in production facilities . Developments in contactless energy transmission for traction drives are also replacing conventional sliding contacts with inductive power transfer, utilizing wide-bandgap semiconductors like gallium nitride (GaN) to achieve high frequencies with low losses and increased efficiency, enabling miniaturization and highly integrated designs.⁵⁴

5.3. Aerospace and Biomedical Applications of Magnetic Levitation

Magnetic levitation's core benefits of friction elimination and precise control extend to highly specialized applications in aerospace and biomedical engineering.

Aerospace Applications:

- **Wind Tunnel Testing:** *One of the earliest applications of magnetic levitation was in supporting airplane models in wind tunnels.⁹ This eliminated mechanical support structures that could interfere with airflow, leading to more accurate drag measurements.¹⁷*
- **Space Mechanisms:** *Magnetic bearings present a promising alternative to conventional rolling element and fluid film bearings for space mechanisms, mitigating lubrication difficulties and extending lifespan by eliminating wear .*

Applications include ammonia cooling pumps on the International Space Station (ISS) and next-generation Carbon Dioxide Removal Assembly (CDRA) blowers, offering improved resistance to debris and vacuum operation capability.

- **Rocket Launching:** Maglev launch systems are being developed to give space launch vehicles a "running start," accelerating them along a track at high speeds (up to 965 km/h or 600 mph) before switching to rocket engines.⁸ This electricity-powered system can dramatically reduce the cost of space travel by reducing the weight of onboard propellant by approximately 20%.⁸ Concepts like the "launch ring" propose accelerating vehicles in evacuated circular tunnels to achieve orbital velocities, offering a lower-cost alternative to chemical rockets.⁸

Biomedical Applications:

- **Artificial Heart Pumps:** Maglev technology addresses critical issues in artificial heart pumps, such as friction, sealing, and lubrication, which can damage blood cells and lead to thrombosis.⁶⁰ By eliminating contact between the bearing and blood, Maglev pumps reduce blood cell damage and improve pump life and safety.⁶⁰ Hybrid-type axial Maglev blood pumps combine the small size and low energy of permanent magnet bearings with the low power consumption, long life, and good dynamic characteristics of magnetic bearings.⁶⁰
- **3D Cell Cultures:** Magnetic forces are used to levitate cells while they divide

and grow, forming tissues that more closely resemble those inside the human body.⁶⁰ This technique, which involves delivering magnetic nanoparticles into cells and using external magnets to suspend them, represents a significant advancement from flat petri dish cultures and can improve preclinical drug testing, particularly in cancer research.⁶⁰

- **Studying Weightlessness:** Magnetic levitation is employed to simulate weightlessness on Earth, allowing scientists to better understand its health consequences for astronauts.⁶⁰ By levitating organisms (e.g., insects, frogs, mice) using strong magnetic fields that repel the weakly diamagnetic water in their cells, researchers can study physiological responses to microgravity, contributing to safer prolonged spaceflight for humans.⁶⁰
- **Medical Diagnostics:** Maglev sensors are being developed to measure a substance's density, providing key information about its chemical composition for disease diagnostics.⁶⁰ These portable, low-cost sensors can quickly estimate sugar content in soft drinks, alcohol in wine, or relative fat content in milk, with potential for point-of-care testing.⁶⁰

Beyond these, magnetic levitation finds applications in clean energy (wind turbines), nuclear engineering (centrifuges), civil engineering (elevators, fans, compressors, magnetic bearings), chemical engineering (analyzing foods/beverages), and even household appliances (lamps, washing machines, beds).⁸

Table 4: Diverse Applications of Magnetic Levitation Beyond Rail Transport

Engineering Field	Specific Application	Mechanical Engineering Relevance / Benefit
Environmental Engineering	Wind Turbines	Eliminates friction in turbine rotation, increasing efficiency by up to 20%; enables energy capture from slower winds; reduces cost per kilowatt-hour. ⁸
Aerospace Engineering	Spacecraft/Rocket Launching ⁶⁰	Provides "running start" for launch vehicles, reducing onboard fuel weight by ~20%; lowers space travel costs; enables high-acceleration testbeds. ⁸
	Space Mechanisms (Bearings, Pumps) ³⁵	Extends lifespan by eliminating wear and lubrication needs; improves reliability in vacuum/debris environments.
Military Weapons Engineering	Guns and Rocketry	Accelerates projectiles to high velocities without mechanical contact; potential for railguns, coilguns. ⁸
Nuclear Engineering	Centrifuge of Nuclear Reactor	Improves efficiency and reduces maintenance in sensitive isotope enrichment processes by eliminating friction. ⁸
Civil Engineering & Building Facilities	Elevators/Lifts	Quieter, smoother, faster vertical transport; eliminates friction, reduces power consumption, enhances safety. ⁸
	Fans, Compressors, Pumps	Zero friction, low noise, extended lifespan; improved energy efficiency; high-temperature endurance. ⁸
	Magnetic Bearings ⁶⁰	Supports machinery without physical contact, eliminating lubrication, wear, and contamination; crucial for energy storage flywheels, machine tools. ⁸

Biomedical Engineering	Heart Pumps (Artificial) ⁶⁰	Eliminates friction and contact with blood, reducing cell damage and thrombosis risk; improves pump life and safety. ⁶⁰
	3D Cell Cultures	Levitates cells to form tissues resembling human body, improving drug testing accuracy; creates "invisible scaffolds" for natural cell interactions. ⁶⁰
	Studying Weightlessness	Simulates microgravity on Earth for biological research; helps understand physiological responses for prolonged spaceflight. ⁶⁰
	Medical Diagnostics (Sensors) ⁶⁰	Measures substance density for disease diagnosis; offers low-cost, portable, rapid analysis (e.g., blood cell density). ⁶⁰
Chemical Engineering	Analyzing Foods and Beverages	Maglev sensors measure density for chemical composition analysis (e.g., sugar, alcohol, salt, fat content). ⁸
Electrical Engineering	Energy Storage (Superconductors)	Efficiently stores energy with minimal dissipation; enables highly sensitive magnetometers. ⁸
Architectural Engineering & Household Appliances	Lamps, Washing Machines, Beds	Enables unique designs with low power consumption; reduces noise (washing machines); creates floating furniture. ⁸
Automotive Engineering	Cars (Concept)	Futuristic designs using magnetic levitation for steering, suspension, and propulsion; reduces weight and enhances safety. ⁸

6. FUTURE TRENDS AND RESEARCH DIRECTIONS IN CONTACTLESS PROPULSION:

The future of contactless propulsion systems is shaped by a multidisciplinary approach, bringing together advancements in materials science, artificial intelligence, and global collaborative research to overcome current limitations and unlock new applications.

6.1. Advancements in Smart Materials and Adaptive Structures

The development and integration of smart materials are poised to significantly enhance the performance and resilience of Maglev systems. Smart materials are those that undergo a visual or property change in

response to external stimuli like light, pressure, or temperature .

- **Piezoelectric Materials:** These materials convert mechanical energy into electrical energy and vice versa, making them ideal for sensors and actuators . While not explicitly detailed for Maglev in the provided information, their ability to measure stress and create motion in response to signals could be leveraged for dynamic monitoring of guideway integrity or for precise, localized adjustments within levitation modules.⁶⁴
- **Shape Memory Alloys (SMAs):** SMAs can "remember" and return to an original shape when heated, pushing against external forces . This property could be utilized in adaptive suspension components that dynamically adjust stiffness or damping in response to changing load conditions or track irregularities, improving ride comfort and stability .
- **Magnetorheological Fluids (MRFs):** MRFs change viscosity in response to a magnetic field, behaving more like a solid . This characteristic makes them highly suitable for active damping systems within Maglev vehicles, allowing for real-time adjustment of vibration absorption to optimize ride quality and mitigate coupled vibrations .

Beyond these specific material types, the broader concept of adaptive structures and self-healing composites holds immense promise for Maglev infrastructure. Self-healing composites, by mimicking biological systems, can autonomously repair flaws, extending durability and improving material security . This could significantly reduce maintenance needs and costs for guideways, addressing a major economic barrier to Maglev deployment . Adaptive structures, incorporating sensors and actuators, could allow Maglev components

to dynamically respond to external disturbances and internal factors, enhancing stability and anti-interference capabilities .

6.2. Integration of AI and Advanced Control Algorithms

The increasing complexity and performance demands of Maglev systems necessitate the integration of artificial intelligence (AI) and advanced control algorithms.

- **AI for Operational Optimization:** AI and IoT (Internet of Things) can revolutionize various aspects of Maglev operations. This includes enabling secure surveillance, providing real-time updates and smart ticketing, facilitating automated train services and self-driving trains, and implementing predictive maintenance.⁵⁵ Predictive maintenance, in particular, leverages extensive sensor networks throughout Maglev guideways to feed data to AI systems that can anticipate potential failures before they occur, allowing for precisely scheduled preventive maintenance and maximizing uptime .
- **Advanced Control Algorithms:** The open-loop instability and strong nonlinearity of Maglev control systems pose significant challenges.¹⁶ Advanced control methods are crucial for maintaining stability and control accuracy.²³ Adaptive control based on the backstepping method, for example, effectively addresses nonlinear, time-varying, and uncertain systems by automatically adjusting parameters in real-time and reducing dependence on prior knowledge . This approach offers faster response speeds and better self-regulation compared to traditional methods like LQR or Fuzzy-PID.⁶⁵ Fault-tolerant control strategies with adaptive compensation are also being developed to maintain stable

suspension even in the event of partial actuator failure .

- **Noise Reduction in Control Systems:** AI-driven algorithms are also being applied to improve sensor data processing for noise reduction. For instance, methods integrating adaptive particle swarm optimization with variational modal decomposition⁴⁷, or Moving Average Filtering with Autoregressive Integrated Moving Average (MAF-ARIMA)⁴⁶, are used to suppress external environmental interference and improve the accuracy of sensor signals in magnetic suspension gyroscopes.⁴⁷ These advancements are critical for maintaining the precision required for Maglev levitation and guidance.

6.3. Global Research Initiatives and Emerging Concepts

Global research efforts are continuously pushing the boundaries of Maglev technology, with prominent institutions leading the way in various countries.

- **Japan:** The Railway Technical Research Institute (RTRI), affiliated with JR Central, leads the development of the SC Maglev system for the Chuo Shinkansen, focusing on superconducting magnets, track design, and vehicle dynamics . The Yamanashi Maglev Test Line is a critical facility for rigorous testing and achieving world-record speeds .
- **China:** China Railway Rolling Stock Corporation (CRRC) is focused on developing Maglev trains up to 600 km/h, with research in both low- and high-temperature superconducting Maglev technologies . Southwest

Jiaotong University contributes significantly to high-temperature superconducting Maglev research, developing experimental test tracks .

- **United States:** The National Maglev Initiative (NMI) previously evaluated Maglev viability , and Old Dominion University (ODU) focuses on urban transit applications and integration with existing infrastructure .
- **South Korea:** The Korea Institute of Machinery & Materials (KIMM) is involved in the Incheon Airport Maglev, targeting core technologies like levitation, guidance, and propulsion for urban settings .
- **Russia:** St. Petersburg State Transport University (PSTU) and the Russian Research and Development Institute of Railway Engineering (VNIIZhT) explore Maglev for both freight and passenger transport, leveraging extensive rail expertise .
- **Germany:** While the Emsland test facility (Transrapid) is decommissioned, its foundational research continues to influence global Maglev development .

Emerging concepts like Hyperloop continue to inspire research into ultra-high-speed contactless transport, pushing the envelope of what is mechanically feasible.¹ These ongoing global initiatives are crucial for addressing the remaining challenges, such as reducing infrastructure costs, enhancing energy efficiency, and improving system integration and standardization. The collective efforts aim to make Maglev and other contactless propulsion systems a more widespread and economically viable reality for the future of high-speed transport.

7. CONCLUSION: THE FUTURE TRAJECTORY OF HIGH-SPEED CONTACTLESS TRANSPORT:

The evolution of high-speed transportation is deeply intertwined with advancements in

contactless propulsion systems, with Maglev technology standing as a prime example of this transformative shift. From a mechanical engineering standpoint, Maglev's primary advantage lies in fundamentally eliminating rolling friction, which directly enables higher speeds, reduces mechanical wear, and minimizes noise and vibration. This foundational benefit, however, introduces a new set of complex engineering challenges that demand sophisticated solutions across multiple disciplines.

The choice between Electromagnetic Suspension (EMS) and Electrodynamic Suspension (EDS) systems highlights a critical design trade-off: EMS offers static levitation but requires highly responsive active control to counter its inherent instability, while EDS provides inherent stability at high speeds but needs auxiliary mechanical systems for low-speed operation. Both systems rely on advanced linear motors for propulsion, converting rotational energy into linear thrust through distributed guideway coils. Precision guidance and stability control, especially for the millimeter-scale air gaps, push the boundaries of real-time sensing, adaptive control algorithms, and multi-degree-of-freedom dynamic modeling, making mechatronics an indispensable component of Maglev design.

Mechanical design and material science are crucial for overcoming the limitations of magnetic suspension. Lightweighting through advanced composites like Carbon Fiber Reinforced Polymer (CFRP) is vital for maximizing payload and efficiency. The selection of superconducting and rare-earth magnets, while offering superior performance, must be balanced against their high cost and the complexities of cryogenic cooling. Guideway infrastructure demands millimeter-level precision, leading to significant construction costs and challenges in integrating non-magnetic materials for EDS systems. This high capital expenditure and lack of interoperability with existing rail networks

remain primary barriers to widespread adoption, suggesting a future focus on modular and adaptive guideway designs.

Operational performance is heavily influenced by aerodynamic effects, which become the dominant mechanical constraint at high speeds. Managing aerodynamic drag, lift, and especially noise generation requires continuous innovation in train shape optimization, utilizing advanced computational fluid dynamics and AI-driven design. The deployment of large-scale, specialized infrastructure like fully enclosed sound barriers and active flow control devices is essential to mitigate these environmental impacts. Furthermore, sophisticated active and passive vibration control systems, including advanced damping mechanisms and adaptive controllers, are necessary to ensure ride comfort and stability against coupled vehicle-track dynamics and track irregularities.

Beyond rail, the principles of contactless propulsion are expanding into transformative applications. Hyperloop systems, while facing immense mechanical challenges in maintaining near-vacuum environments and ensuring pod stability at extreme speeds, represent the ultimate pursuit of friction-free, ultra-high-speed ground transport. In industrial automation, magnetic levitation enhances precision, speed, cleanliness, and reduces wear in manufacturing processes, complemented by contactless energy transfer systems. Aerospace applications range from wind tunnel testing to long-life space mechanisms and novel rocket launch systems, while biomedical engineering leverages magnetic levitation for artificial heart pumps, 3D cell cultures, and microgravity research.

The future trajectory of contactless propulsion systems is marked by continued advancements in smart materials, enabling adaptive structures and self-healing infrastructure. The integration of artificial intelligence and advanced control algorithms will further enhance system autonomy, predictive

maintenance capabilities, and real-time operational optimization. Global research initiatives, spanning leading institutions across Japan, China, the United States, South Korea, Russia, and Germany, are collectively driving innovation to reduce costs, improve efficiency, and standardize these technologies. As these

mechanical engineering challenges are systematically addressed, contactless propulsion systems are poised to redefine high-speed transport and unlock new frontiers across diverse industries, shaping a future where motion is increasingly frictionless, efficient, and sustainable.

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