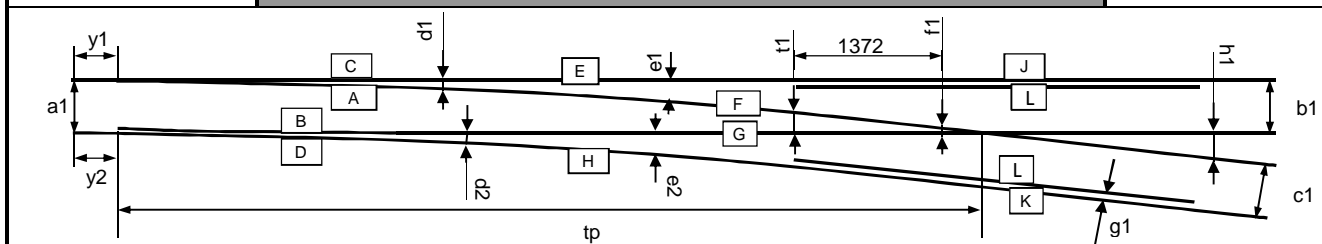


ON-SITE INSPECTION SHEET FOR
1 : 10 RBM TURNOUT ACCEPTANCE

DOC No.: A4B15079

DATE: 8/06/11

BY: R.M.



Turnout serial N°	Hand	Turnout angle	Rail type	Drawing N°	Special details	Assembly type	Order ref.
		1:10	AS68kg H.H.	A0B15476 A0B15477		complete partial	Client:

Contract No:	Spec No:
--------------	----------

Track gauge +3 / -0 **							Play between stock rail & switch stops 2mm max				Switchblade length ± 5mm								
Bearer №	Main line side			Turnout side			Main line side		Turnout side		Design		Actual						
	ref.	Design	Actual	ref.	Design	Actual	No.	Play	No.	Play			Left Hand		Right Hand				
1	a1	1435					1		1		13875		A		B				
60	b1	1435		c1	1435						<div>Versines on turnout</div> <div>0 < abc.< 15 => ±1 16 < abc.< 40 => ±2 40 < abc. => ±3</div>								
Flangeway gap ± 2mm **																			
12	d1	93		d2	93														
28	e1	532.5		e2	532.5		Rail head offsets at switch stops ± 2mm *, when closed.										rail length ± 5mm	M.O. 1/2 point	
							Main line side		Turnout side		Design	Actual	b	Act.	a	Act.		c	Act.
Crossing End Opening ± 2mm							Design	Actual	Design	Actual	A	13875			40	30	30		
	t 1	213		h 1	357.6						A	CURVED OVER 8389 AT HEEL END OF RAIL							
RBM throat Opening ± 2mm							47		47		B	13875							
	f1	76		(at 1372mm from toe end of crossing)							C	12887							
Guardrail flangeway width +0 / -1mm											D	12887		14.5	11	11			
	g1	44									D	CURVED OVER 5030 AT HEEL END OF RAIL							
Switch point opening ± 10 (at locking device position)							Straightness of switch or stock rail ± 2mm				E	7940							
Design		Actual					Gap between mating faces of switch & stock rail 1mm max. 0.5mm max at locking device area				F	7509		32	24	24			
Nom. 125		Main line side		Turnout side							G	7455							
		Opening at double full head ± 5									H	7354		31	23	23			
Nom. 55							Bolts tightened and clips applied				J	9137							
Toe end of stock rail to P.O.S. ± 5 mm							Bearer quality				K	9121		5	3.5	3.5			
Design		Actual					Setting out				K	CURVED OVER 2909 AT TOE END OF RAIL							
2880		y1									L	4000							
2372					y2						Component identification								
P.O.S. to Theoretical Point of RBM ± 5 mm							VCA inspection				Client inspection								
Design		theo					name:				name:								
23463		tp					date:				date:								
Notes:							signature:				signature:								