



Dear Sir,

Thanks a million for your interest in Tap Magic professional cutting fluids. Since 1953, Tap Magic cutting fluids have been used by millions of satisfied customers. You may be sure that you will find this to be a profitable and prestigious line. Policies for becoming an international Tap Magic distributor are as follows:

1. Minimum order - 36 cases on any one order. Sold in case quantities only. You can mix formulas and sizes to reach discount amounts.
2. Shipment - from stock. Please advise the point of entry into your country. Freight is prepaid and allowed within the continental United States only. We do not ship by air. All customs arrangements, customs charges and inland freight charges are collect.
3. Pricing - A price list is provided. Payable in U.S. Dollars.
4. Payments:  
Wire Transfer/Direct Deposit in Advance: Banking information will be provided upon request.

Upon receipt of your order, we can give you a quote on charges that will be payable by your company. Any quotes made available to you on cost of merchandise or crating will be valid for 90 days. Please be advised that any changes in your purchase order may change the costs and will have to be re-quoted. We look forward to hearing from you soon.

Sincerely,

Michael P. Smith, President  
Tap Magic Division of the Steco Corporation

P.S. Please visit our web site at <http://www.tapmagic.com> for more information regarding Tap Magic professional cutting fluids.





Thanks a MILLION for your interest in Tap Magic professional quality cutting fluids.

With many new options available, Tap Magic now offers a complete solution to all of your cutting fluid needs.

- **TAP MAGIC EP-XTRA®** - Heavy duty, Ozone Friendly formula that provides superior performance on all metals and all metal cutting operations.
- **TAP MAGIC ALUMINUM** - Engineered specifically for superior performance on all aluminum machining operations.
- **TAP MAGIC PROTAP®** - Totally biodegradable and highly effective on all metals and all metal cutting operations.
- **TAP MAGIC FORMULA 1 AQUEOUS** - Water based, low odor cutting fluid that is totally biodegradable. Recommended for all metals except magnesium and all metal cutting operations. Ultra safe and easy to clean.
- **TAP MAGIC FORMULA 2 ECO-OIL** - Low smoke, low odor, natural oil based cutting fluid that is totally biodegradable and recommended for all metals on all metal cutting operations.
- **TAP MAGIC XTRA®-THICK** - Super-Thick, extra heavy duty for the hardest metals and the toughest applications. Xtra®-Thick is engineered for superior performance on the hardest to machine metals such as stainless, titanium and inconel.
- **TAP MAGIC XTRA®-FOAMY** - High visibility foaming action with EP-X<sup>3</sup>. Heavy duty for the hardest metals and the toughest applications. Xtra®-Foamy is engineered for superior performance on the hardest to machine metals such as stainless, titanium and inconel.

All Tap Magic products will greatly extend tool life, while promoting closer tolerances and superior finishes on your toughest machining jobs. And now, all Tap Magic products are available in convenient aerosol containers for easier application.

Please review the enclosed information to better understand how Tap Magic can help you with your cutting fluid needs. Tap Magic products are available from a network of professional cutting tool distributors located around the world.

If our research and development department can be of service regarding a particular metal, alloy or application, please give us a call.

Tap Magic professional cutting fluids save time, save tools and save money.

Sincerely,

Michael P. Smith, President  
Tap Magic Division of the Steco Corporation







**Tap Magic products and part numbers:**

**Part #**

Tap Magic EP-Xtra - 4 ounce spout top (24 per case)	10004E
Tap Magic EP-Xtra - 12 ounce aerosol (12 per case)	10012EL
Tap Magic EP-Xtra - 16 ounce spout top (12 per case)	10016E
Tap Magic EP-Xtra - 1 gallon container (2 per case)	10128E
Tap Magic EP-Xtra - 5 gallon pail	10640E
Tap Magic EP-Xtra - 30 gallon drum	13840E
Tap Magic EP-Xtra - 55 gallon drum	17040E
Tap Magic Aluminum - 4 ounce spout top (24 per case)	20004A
Tap Magic Aluminum - 12 ounce aerosol (12 per case)	20012AL
Tap Magic Aluminum - 16 ounce spout top (12 per case)	20016A
Tap Magic Aluminum - 1 gallon container (2 per case)	20128A
Tap Magic Aluminum - 5 gallon pail	20640A
Tap Magic Aluminum - 30 gallon drum	23840A
Tap Magic Aluminum - 55 gallon drum	27040A
Tap Magic ProTap - 4 ounce spout top (24 per case)	30004P
Tap Magic ProTap - 12 ounce aerosol (12 per case)	30012PL
Tap Magic ProTap - 16 ounce spout top (12 per case)	30016P
Tap Magic ProTap - 1 gallon container (2 per case)	30128P
Tap Magic ProTap - 5 gallon pail	30640P
Tap Magic ProTap - 30 gallon drum	33840P
Tap Magic ProTap - 55 gallon drum	37040P
Tap Magic Aqueous - 12 ounce aerosol (12 per case)	50012QL
Tap Magic Aqueous - 16 ounce spout top (12 per case)	50016Q
Tap Magic Aqueous - 1 gallon container (2 per case)	50128Q
Tap Magic Aqueous - 5 gallon pail	50640Q
Tap Magic Aqueous - 30 gallon drum	53840Q
Tap Magic Aqueous - 55 gallon drum	57040Q
Tap Magic Eco-Oil - 12 ounce aerosol (12 per case)	60012CL
Tap Magic Eco-Oil - 16 ounce spout top (12 per case)	60016C
Tap Magic Eco-Oil - 1 gallon container (2 per case)	60128C
Tap Magic Eco-Oil - 5 gallon pail	60640C
Tap Magic Eco-Oil - 30 gallon drum	63840C
Tap Magic Eco-Oil - 55 gallon drum	67040C
Tap Magic Xtra-Thick - 16 ounce spout top (12 per case)	70016T
Tap Magic Xtra-Thick - 1 gallon container (2 per case)	70128T
Tap Magic Xtra-Thick - 5 gallon pail	70640T
Tap Magic Xtra-Thick - 30 gallon drum	73840T
Tap Magic Xtra-Thick - 55 gallon drum	77040T
Tap Magic Xtra-Foamy- 17 ounce aerosol (12 per case)	80017FL



P.O. Box 2238 • Little Rock, AR 72203

Phone: 501-375-5644 • Toll Free: 800-643-8026 • Fax: 501-374-4278

Web Site: [www.tapmagic.com](http://www.tapmagic.com) • Email: [steco@tapmagic.com](mailto:steco@tapmagic.com)





# ***Believe In Magic***

**TAP MAGIC.® THE WORLD'S FINEST CUTTING FLUIDS.**



**TAP MAGIC** Cutting Fluid was first developed in 1953 for machinists who needed far greater precision than they could achieve with conventional cutting oils. Since then, a whole family of **TAP MAGIC** Cutting Fluids has been formulated – each carefully engineered to meet a specific set of metalworking demands.

Whatever the metal, whatever the cutting operation, **TAP MAGIC** Cutting Fluids penetrate right to the cutting edge of the tool to provide superior lubrication, greater precision and longer tool life.

**TAP MAGIC** Cutting Fluids are offered in a wide variety of sizes and even in aerosol cans. They're easy to find too, thanks to an outstanding network of industrial distributors.

Use **TAP MAGIC** Cutting Fluids and you'll join millions of satisfied metalworking professionals who "Believe In Magic."



**Just One Drop And  
The Performance Is Magic!**

## **Tap Magic®**

A Division of The Steco Corporation  
P.O. Box 2238 • Little Rock, Arkansas 72203  
1-800-643-8026 • (501) 375-5644 • Fax (501) 374-4278  
[www.tapmagic.com](http://www.tapmagic.com)

# A TAP MAGIC® FORMULA FOR EVERY NEED



TAP MAGIC® with EP-XTRA® – an ozone-friendly formula delivering outstanding performance for any cutting operation on any metal. The fluid to use when you don't know what cut or what metal tomorrow may bring.



TAP MAGIC® ALUMINUM – the most effective cutting fluid you can use for any metal work on aluminum. Provides excellent performance for all cutting operations.



TAP MAGIC® XTRA-THICK® – The extreme performance heavy-weight cutting fluid for the hardest metals up to 45 RC. Great for lathe, millwork and deep hole cuts. Contains EP-X<sup>3</sup>®.



TAP MAGIC® ProTAP® – our original biodegradable cutting fluid. Totally free of all regulated chemicals. Highly effective for all cutting operations on all metals.



TAP MAGIC® FORMULA 1 AQUEOUS – A biodegradable, non-comosive, water-based fluid that's highly effective for all cuts on all metals. Contains EP-X<sup>3</sup>® for a synergistic boost in performance.



TAP MAGIC® FORMULA 2 ECO-OIL – A totally biodegradable natural oil base that's especially low in odor and smoke. Highly effective for all cuts on all metals. With EP-X<sup>3</sup>® for a synergistic performance boost.




Now offered in aerosol!

**Believe  
In Magic**  
[www.tapmagic.com](http://www.tapmagic.com)



# TAP MAGIC<sup>®</sup> WITH EP-XTRA<sup>®</sup>



OZONE-FRIENDLY,  
PROFESSIONAL  
CUTTING FLUID  
WITH EP-XTRA<sup>®</sup> FOR A  
SYNERGISTIC BOOST  
IN PERFORMANCE

- An ozone-friendly formula that gives you outstanding performance for all cuts on all metals – even the hard ones.
- The fluid to have when you don't know what cut or what metal tomorrow may bring.




Now In Aerosol!



## *Believe In Magic*

Tap Magic with EP-XTRA<sup>®</sup> lets you enjoy superb precision and a beautiful micro-fine finish regardless of the cut or the metal. This special ozone-friendly formula contains no 1,1,1 trichloroethane. Available in 4-ounce and 16-ounce spout-top, 12-ounce aerosol, 1-gallon, 5-gallon, 30-gallon, and 55-gallon sizes.

# TAP MAGIC<sup>®</sup> ALUMINUM



A HIGH PERFORMANCE  
CUTTING FLUID  
ENGINEERED SPECIFICALLY  
FOR THE UNIQUE  
CHARACTERISTICS OF  
ALUMINUM

- Use for any and all cutting operations on aluminum: tapping, milling, drilling, threading, sawing, turning, boring...you name it.
- Yields a beautiful micro-fine finish. Promotes longer tool life.
- Ozone-friendly and completely free of 1,1,1 trichloroethane.
- Dissipates heat rapidly and provides closer tolerances.
- Also highly effective on magnesium and other non-ferrous metals.




*Now In Aerosol!*



## *Believe In Magic*

When working with aluminum, this is absolutely the most effective cutting fluid you can use. It helps you achieve superb precision and a beautiful micro-fine finish. Available in 4-ounce and 16-ounce spout-top, 12-ounce aerosol, 1-gallon, 5-gallon, 30-gallon, and 55-gallon sizes.

# TAP MAGIC<sup>®</sup> PROTAP<sup>®</sup>



**PROFESSIONAL  
QUALITY, SUPERB  
PERFORMANCE, 100%  
BIODEGRADABLE**

- Our original biodegradable cutting fluid, Tap Magic ProTAP provides excellent performance for all cutting operations on all metals.
- Highly effective for hard metals such as stainless steel. Will not stain or change the properties of even soft metals such as aluminum.
- Dissipates heat rapidly and provides closer tolerances.
- Yields an ultra-fine finish and promotes longer tool life.



**Now In Aerosol!**



## ***Believe In Magic***

Tap Magic ProTAP is the top choice of professionals who require a cutting fluid that's totally biodegradable and free of all regulated chemicals. Available in 4-ounce and 16-ounce spout-top, 12-ounce aerosol, 1-gallon, 5-gallon, 30-gallon, and 55-gallon sizes.



# TAP MAGIC<sup>®</sup> XTRA-THICK<sup>®</sup>



**EXTREME  
PERFORMANCE  
HEAVYWEIGHT  
CUTTING FLUID FOR  
THE HARDEST METALS.**

- Virtually eliminates work hardening.
- Ideal for inconel, titanium, stainless and hardened steels. Highly effective on any metal up to 45 RC!
- A single application stays with the tool for cuts of long duration, all the way to the bottom of most holes.
- Clinging action makes this cutting fluid great for lathes and mill work, since fluid stays on the work piece during high-speed rotation.




*Not just thick, it's Xtra-Thick!*



## *Believe In Magic*

Tap Magic XTRA-THICK cutting fluid is the ideal choice for cuts of extreme pressure or long duration on the hardest of the hard-to-machine metals. Always, the cut is effortless and the result is a beautiful micro-fine finish. This highly engineered formula is totally free of 1,1,1 trichloroethane. Available in 16-ounce, 1-gallon, 5-gallon, 30-gallon, and 55-gallon sizes.

# TAP MAGIC<sup>®</sup> XTRA-FOAMY<sup>®</sup>



A HIGH-VISIBILITY  
FOAMING ACTION  
CUTTING FLUID WITH  
EP-X<sup>3</sup> FOR EXTREME  
PERFORMANCE ON  
EVEN THE HARDEST-TO-  
MACHINE METALS

- Ideal for all cuts on all metals – especially high-nickel alloys, inconel, stainless, titanium and other hard metals up to 45 RC!
- High visibility foam lets you gauge application rate and fluid presence.
- Clinging action stays with the tool longer.



*Extreme performance with  
high visibility*



## *Believe In Magic*

Tap Magic XTRA<sup>®</sup>-FOAMY is your best choice of cutting fluids when the work demands extreme performance and you want the convenience of high visibility. You'll enjoy superb precision and a beautiful micro-fine finish regardless of the cut or the metal – even hard-to-machine metals up to 45 RC. Contains no 1,1,1 trichloroethane. Available in a tall-boy aerosol can.

# TAP MAGIC FORMULA 1 AQUEOUS FORMULA 2 ECO-OIL

EARTH-FRIENDLY,  
OZONE-FRIENDLY,  
PROFESSIONAL  
CUTTING FLUIDS  
WITH EP-X<sup>3</sup>® FOR A  
SYNERGISTIC BOOST  
IN PERFORMANCE

- Tap Magic Formula 1 Aqueous has a proprietary water base that, unlike most other water-based fluids, is non-corrosive. Highly effective for all cuts on all metals except magnesium.
- Tap Magic Formula 2 Eco-Oil has a unique base of natural oil that resists smoking and fuming, even on cuts that produce a lot of heat. Highly effective for all cuts on all metals.



Now In Aerosol!

## *Believe In Magic*

With these cutting fluids, you'll enjoy superb precision and a beautiful micro-fine finish on any cut and in any application where an environmentally-friendly cutting fluid is required. Available in 12-ounce aerosol, 16-ounce spout-top, 1-gallon, 5-gallon, 30-gallon, and 55-gallon container sizes.



Tap Magic Mexico  
Price Schedule  
Effective Date: October 1, 2014



Formula	Product Size	Cans Per Case	Part#	List Price		36 to 100 Cases		101 to 250 Cases		251 to 500 Cases		500 Cases & Above	
				Per Case	Each	Per Case	Each	Per Case	Each	Per Case	Each	Per Case	Each
Tap Magic EP-Xtra	4 ounce	24	10004E	94.00	3.92	47.00	1.96	44.65	1.86	42.30	1.76	39.95	1.66
	12-ounce aerosol	12	10012EL	156.40	13.03	78.20	6.52	74.29	6.19	70.38	5.87	66.47	5.54
	16-ounce	12	10016E	142.40	11.87	71.20	5.93	67.64	5.64	64.08	5.34	60.52	5.04
	1-Gallon	2	10128E	142.40	71.20	71.20	35.60	67.64	33.82	64.08	32.04	60.52	30.26
	5-Gallon	1	10640E	301.00	301.00	150.50	150.50	142.98	142.98	135.45	135.45	127.93	127.93
	30-Gallon	1	13840E	1342.00	1342.00	671.00	671.00	637.45	637.45	603.90	603.90	570.35	570.35
Tap Magic Aluminum	4 ounce	24	20004A	94.00	3.92	47.00	1.96	44.65	1.86	42.30	1.76	39.95	1.66
	12-ounce aerosol	12	20012AL	156.40	13.03	78.20	6.52	74.29	6.19	70.38	5.87	66.47	5.54
	16-ounce	12	20016A	142.40	11.87	71.20	5.93	67.64	5.64	64.08	5.34	60.52	5.04
	1-Gallon	2	20128A	142.40	71.20	71.20	35.60	67.64	33.82	64.08	32.04	60.52	30.26
	5-Gallon	1	20640A	301.00	301.00	150.50	150.50	142.98	142.98	135.45	135.45	127.93	127.93
	30-Gallon	1	23840A	1342.00	1342.00	671.00	671.00	637.45	637.45	603.90	603.90	570.35	570.35
Tap Magic ProTap	4 ounce	24	30004P	94.00	3.92	47.00	1.96	44.65	1.86	42.30	1.76	39.95	1.66
	12-ounce aerosol	12	30012PL	156.40	13.03	78.20	6.52	74.29	6.19	70.38	5.87	66.47	5.54
	16-ounce	12	30016P	142.40	11.87	71.20	5.93	67.64	5.64	64.08	5.34	60.52	5.04
	1-Gallon	2	30128P	142.40	71.20	71.20	35.60	67.64	33.82	64.08	32.04	60.52	30.26
	5-Gallon	1	30640P	301.00	301.00	150.50	150.50	142.98	142.98	135.45	135.45	127.93	127.93
	30-Gallon	1	33840P	1342.00	1342.00	671.00	671.00	637.45	637.45	603.90	603.90	570.35	570.35
Tap Magic Aqueous	4 ounce	24	50004Q	94.00	3.92	47.00	1.96	44.65	1.86	42.30	1.76	39.95	1.66
	12-ounce aerosol	12	50012QL	156.40	13.03	78.20	6.52	74.29	6.19	70.38	5.87	66.47	5.54
	16-ounce	12	50016Q	142.40	11.87	71.20	5.93	67.64	5.64	64.08	5.34	60.52	5.04
	1-Gallon	2	50128Q	142.40	71.20	71.20	35.60	67.64	33.82	64.08	32.04	60.52	30.26
	5-Gallon	1	50640Q	301.00	301.00	150.50	150.50	142.98	142.98	135.45	135.45	127.93	127.93
	30-Gallon	1	53840Q	1342.00	1342.00	671.00	671.00	637.45	637.45	603.90	603.90	570.35	570.35
Tap Magic Eco-Oil	4 ounce	24	60004C	94.00	3.92	47.00	1.96	44.65	1.86	42.30	1.76	39.95	1.66
	12-ounce aerosol	12	60012CL	156.40	13.03	78.20	6.52	74.29	6.19	70.38	5.87	66.47	5.54
	16-ounce	12	60016C	138.00	11.50	69.00	5.75	65.55	5.46	62.10	5.18	58.65	4.89
	1-Gallon	2	60128C	138.00	69.00	69.00	34.50	65.55	32.78	62.10	31.05	58.65	29.33
	5-Gallon	1	60640C	289.00	289.00	144.50	144.50	137.28	137.28	130.05	130.05	122.83	122.83
	30-Gallon	1	63840C	1370.00	1370.00	685.00	685.00	650.75	650.75	616.50	616.50	582.25	582.25
Tap Magic Xtra-Thick	4 ounce	24	70004T	2505.00	2505.00	1252.50	1252.50	1189.88	1189.88	1127.25	1127.25	1064.63	1064.63
	16-ounce	12	70016T	176.00	14.67	88.00	7.33	83.60	6.97	79.20	6.60	74.80	6.23
	1-Gallon	2	70128T	176.00	88.00	88.00	44.00	83.60	41.80	79.20	39.60	74.80	37.40
	5-Gallon	1	70640T	370.00	370.00	185.00	185.00	175.75	175.75	166.50	166.50	157.25	157.25
	30-Gallon	1	73840T	1695.00	1695.00	847.50	847.50	805.13	805.13	762.75	762.75	720.38	720.38
	55-Gallon	1	77040T	2755.00	2755.00	1377.50	1377.50	1308.63	1308.63	1239.75	1239.75	1170.88	1170.88
Tap Magic Xtra-Foamy	17-ounce Aerosol	12	80017FL	214.00	17.83	107.00	8.92	101.65	8.47	96.30	8.03	90.95	7.58

**Terms:** Minimum order - 36 cases on any one order.

Freight is prepaid to US border only.

**Payment Options:** 1) Wire transfer in Advance. Banking information will be provided upon request.

2) All prices quoted are in US Dollars



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