		Old Navy					Bill of Materials	
		Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18		Flow:	NOVEMBER
		Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops		Area:	ONLINE ONLY
		Product Status:	Adopted	Product Type:	Top Long Sleeve		Theme:	KNIT TEES
		Category:	KNITS	Sub-Category:	KNIT TOPS		Item Type:	OTHER TOPS
		BOM #	000425215	Tech Designer:	Tan, Ana		Designer:	Chun, Janet
		Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)		Vendor Collaboration:	Yes
		Vendor:	SAE-A TRADING CO., LTD (1002249)	Factory:				
		Packaging Instr:	ONLINE ONLY					BOM Last Mod: Jun 8, 2018 1:58 PM PDT
		Comments:	Sampling: PP SAMPLE. leverage W#448579 PLUS VERSION: TUNIC WOMEN'S NOTES: Sampling: RESAMPLE FOR THIS CC. leverage from women's ms#448579. please send us a resample once women's lands the color of the body.					

(SET A: CC1-1 of 1)

CC1
FAL18
WST040
CC20 -
CREME
DE LA
CREME
DD/
BLACK
JACK
PSD
STRYPE

Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	
Fabric									
	Knit 218475 Plush Low Gauge Jersey Face Brushed: Ray/Poly/Sp 76/20/4 200GSM AW Plush	76% Rayon, 20% Polyester, 4% Spandex / 15 gg / RAYON 40//2 + PE 75/36F + SP 30D yd / 58.0 in / 200.0 g/m2 / TBD	TEFEXKNIT CO LTD TF-2442		yd	0.0	BODY	FAL18W ST040 CC20 - CREME DE LA CREME DD/ BLACK JACK PSD STRYPE	
	Knit 218475 Plush Low Gauge Jersey Face Brushed: Ray/Poly/Sp 76/20/4 200GSM AW Plush	76% Rayon, 20% Polyester, 4% Spandex / 15 gg / RAYON 40//2 + PE 75/36F + SP 30D yd / 58.0 in / 200.0 g/m2 / TBD	TEFEXKNIT CO LTD TF-2442		yd	0.0	INSERT NECK, INTERIOR BACK NECK TAPE, SLEEVES	BLACK JACK PSD	
Trim									
Thread Trim 183762 Spun Polyester_Old Navy									
Thread Trim 183764 Textured Poly/Spun Polyester_Old Navy	/ n/a /	A&E or Coats Shell RD: 183427		TBD	0.0	ALL EXTERIORS	CREME DE LA CREME		
	/ n/a /	A&E or Coats Shell RD : 183429		TBD	0.0	ALL INTERIORS	CREME DE LA CREME		

Master Style:	448579; Top Long Sleeve	Sourcing Office:	Hong Kong
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Vendor:	SAE-A TRADING CO., LTD (1002249)
			(SET A: CC1-1 of 1)

CC1

FAL18

WST040

CC20 -

CREME

DE LA

CREME

DD/

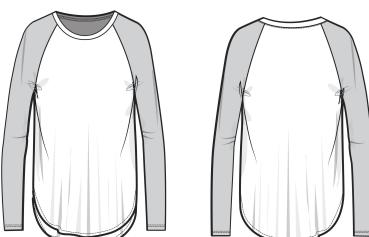
BLACK

JACK

PSD

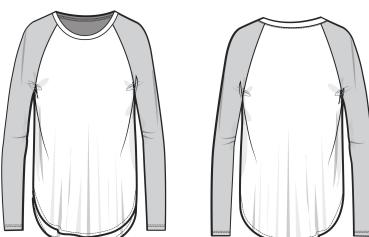
STRIPE

Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	
Trim									
	Thread Trim 183762 Spun Polyester_Old Navy	/ n/a /	A&E or Coats Shell RD: 183427		TBD	0.0	THREAD STITCHING NECK & ELVS	DTM SLEEVE	
Packaging / Labels									
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	Price Ticket 117647 ONPT_HK01_Universal_Alpha/ Dual Alpha/Numeric/Dual Numeric_Generic_Price Ticket (US/ USOL/CA/CAOL/HK/CIT/FD)	/	Shell RD 154621		TBD	0.0			
	Traceability Label/Joker Tag 149232 Core_Traceability Label_Coated Tape (Global)	///	Shell RD 153222		TBD	0.0			
	Care/Content Label 191460 ON_Universal_Normal Wash_C&C Label (Global)	///	Shell RD# 191459		TBD	0.0			



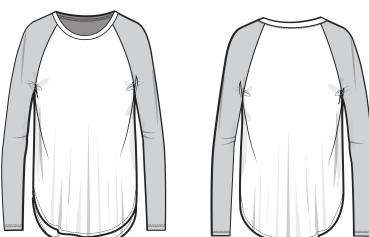
		Old Navy						Measurement Chart - Plus; hol 18 plush				
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18			Flow:	NOVEMBER			Area:	ONLINE ONLY	
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops									
Product Status:	Adopted	Product Type:	Top Long Sleeve							Theme:	KNIT TEES	
BOM #:	000425215	Tech Designer:	Tan, Ana							Designer:	Chun, Janet	
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)				Vendor Collaboration:				Yes	
Vendor:	SAE-A TRADING CO., LTD (1002249)											
Factory:												
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:					MC Last Mod:				Jul 13, 2018 6:41 AM PDT	
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:			Final				UOM:	

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	1X	2X	3X	4X			
1081	Neck Width Seam to Seam			Yes	1/4	1/4	9 1/2	9 3/4	10	10 1/8			
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	4 3/4	5	5 1/4	5 3/8			
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/4	1 1/2	1 3/4	1 7/8			
1535	Trim Height	Neck Inset Trim			999	999	1/2	1/2	1/2	1/2			
1120	Chest 1" Below Armhole			Y	1/2	1/2	22	24	26 1/2	29			
1258	Bottom Opening Straight			Y	1/2	1/2	25	27	29 1/2	32			
1516	Hem Height	Bottom			0	0	5/8	5/8	5/8	5/8			
1101	Raglan Shoulder Slope from Imaginary Line to Top of Sleeve				1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4			
1293	Raglan Sleeve Length from Imaginary Line-2 Point	Long		Yes	1/2	1/2	30 1/4	31	31 3/4	32 1/2			
1282	Raglan Position from High Point Shoulder at Front				1/4	1/4	3 1/4	3 1/2	3 3/4	4			
1283	Raglan Position form High Point Shoulder at Back				1/4	1/4	2	2 1/4	2 1/2	2 3/4			
1281	Raglan Armhole Straight from Imaginary Line			Y	1/2	1/2	15 1/2	16 1/2	17 3/4	18 3/4			
1298	Bicep 1" below Armhole				3/8	3/8	7	7 3/4	8 5/8	9 1/2			
1301	Sleeve Opening	Long		Y	1/4	1/4	4	4 1/4	4 5/8	5			
1516	Hem Height	Sleeve			0	0	5/8	5/8	5/8	5/8			
1338	Body Length from High Point Shoulder	to CF longest length	Hip	Y	1/2	1/2	28	28 3/4	31	33			
1340	Back Body Length from High Point Shoulder	to CB longest length	Hip	Yes	1/2	1/2	28 1/2	29 1/4	31 1/2	33 1/2			
1539	Shirt Tail Height	Front			999	999	4 1/2	4 1/2	4 1/2	4 1/2			
1539	Shirt Tail Height	BK			999	999	5	5	5	5			



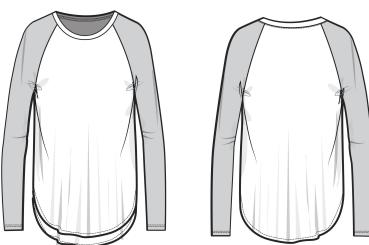
		Old Navy						Jumps - Plus; hol 18 plush									
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18			Flow:	NOVEMBER			Area:	ONLINE ONLY						
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops			Theme:	KNIT TEES			Designer:	Chun, Janet						
Product Status:	Adopted	Product Type:	Top Long Sleeve			Tech Designer:	Tan, Ana										
BOM #:	000425215	Sourcing Office:	Hong Kong			Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)			Vendor Collaboration:	Yes						
Vendor:	SAE-A TRADING CO., LTD (1002249)			Factory:													
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)			Block:													
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.																

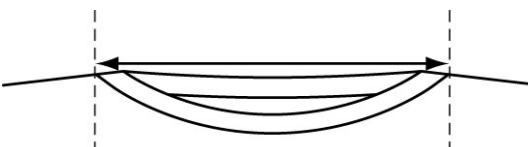
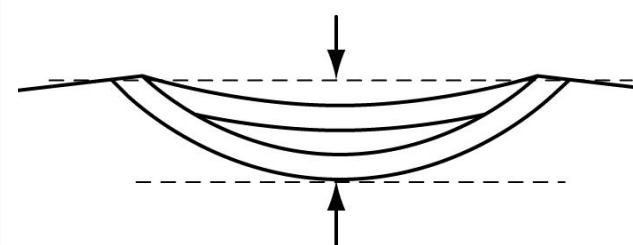
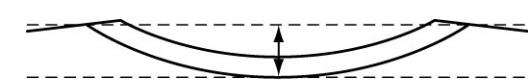
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	1X	2X	3X	4X		
1081	Neck Width Seam to Seam			Yes	1/4	1/4	-1/4	9 3/4	1/4	1/8		
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	-1/4	5	1/4	1/8		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	-1/4	1 1/2	1/4	1/8		
1535	Trim Height	Neck Inset Trim			999	999	0	1/2	0	0		
1120	Chest 1" Below Armhole			Y	1/2	1/2	-2	24	2 1/2	2 1/2		
1258	Bottom Opening Straight			Y	1/2	1/2	-2	27	2 1/2	2 1/2		
1516	Hem Height	Bottom			0	0	0	5/8	0	0		
1101	Raglan Shoulder Slope from Imaginary Line to Top of Sleeve				1/8	1/8	0	2 3/4	0	0		
1293	Raglan Sleeve Length from Imaginary Line-2 Point	Long		Yes	1/2	1/2	-3/4	31	3/4	3/4		
1282	Raglan Position from High Point Shoulder at Front				1/4	1/4	-1/4	3 1/2	1/4	1/4		
1283	Raglan Position form High Point Shoulder at Back				1/4	1/4	-1/4	2 1/4	1/4	1/4		
1281	Raglan Armhole Straight from Imaginary Line			Y	1/2	1/2	-1	16 1/2	1 1/4	1		
1298	Bicep 1" below Armhole				3/8	3/8	-3/4	7 3/4	7/8	7/8		
1301	Sleeve Opening	Long		Y	1/4	1/4	-1/4	4 1/4	3/8	3/8		
1516	Hem Height	Sleeve			0	0	0	5/8	0	0		
1338	Body Length from High Point Shoulder	to CF longest length	Hip	Y	1/2	1/2	-3/4	28 3/4	2 1/4	2		
1340	Back Body Length from High Point Shoulder	to CB longest length	Hip	Yes	1/2	1/2	-3/4	29 1/4	2 1/4	2		
1539	Shirt Tail Height	Front			999	999	0	4 1/2	0	0		
1539	Shirt Tail Height	BK			999	999	0	5	0	0		

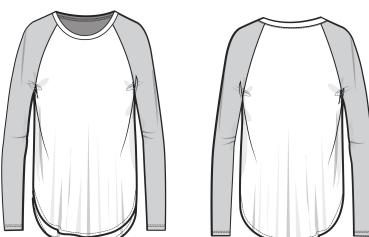


Old Navy		Sample Measurements Summary - Plus; hol 18 plush						
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18		Flow:	NOVEMBER		
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops		Area:	ONLINE ONLY		
Product Status:	Adopted	Product Type:	Top Long Sleeve		Theme:	KNIT TEES		
BOM #:	000425215	Tech Designer:	Tan, Ana		Designer:	Chun, Janet		
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)		Vendor Collaboration:	Yes		
Vendor:	SAE-A TRADING CO., LTD (1002249)							
Factory:								
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:				MC Last Mod:	Jul 13, 2018 6:41 AM PDT	
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.						MC Status:	Final
						UOM:	Inches	

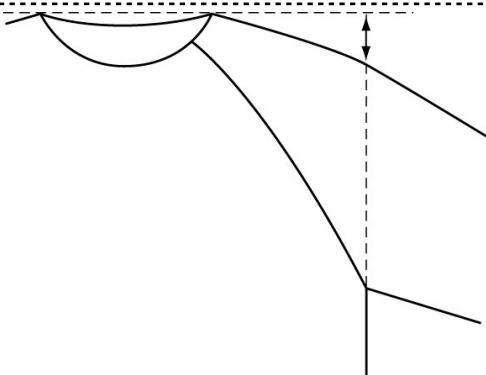
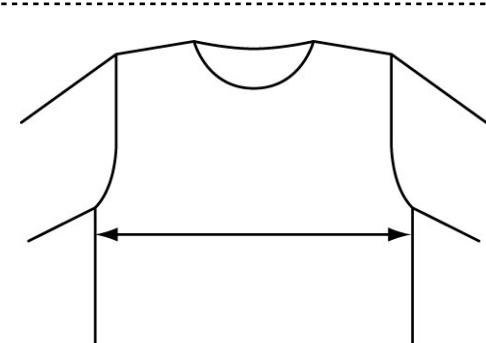
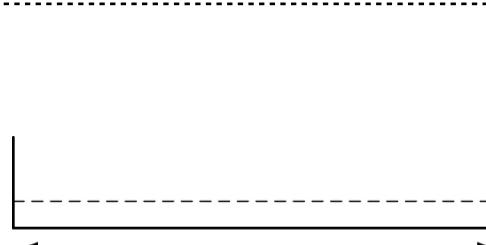
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	SAE-A TRADING CO., LTD - 1.0 - 6-1-2018 moved to Sae-A LA fit(sz 2X)			SAE-A TRADING CO., LTD - 2.0 - 1st revise(sz 2X)			SAE-A TRADING CO., LTD - 3.0 - 7-10 final for fit(sz 2X)		
							Spec	Sample	Revise To	Spec	Sample	Revise To	Spec	Sample	Revise To
1081	Neck Width Seam to Seam			Yes	1/4	1/4	9 3/4	9 1/2		9 3/4	9 3/4		9 3/4		
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	5	4 3/4		5	4 7/8		5		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/2	1 1/2		1 1/2	1 1/2		1 1/2		
1535	Trim Height	Neck Inset Trim			999	999	1/2	1/2		1/2	1/2		1/2		
1120	Chest 1" Below Armhole			Y	1/2	1/2	24	24		24	24		24		
1258	Bottom Opening Straight				Y	1/2	1/2	27	27 1/4		27	27		27	
1516	Hem Height	Bottom			0	0	5/8	5/8		5/8	3/4		5/8		
1101	Raglan Shoulder Slope from Imaginary Line to Top of Sleeve				1/8	1/8	2 3/4	2 3/4		2 3/4	2 7/8		2 3/4		
1293	Raglan Sleeve Length from Imaginary Line-2 Point		Long	Yes	1/2	1/2	32	32	31	31	31		31		
1282	Raglan Position from High Point Shoulder at Front				1/4	1/4	3 1/2	3 1/2		3 1/2	3 1/2		3 1/2		
1283	Raglan Position form High Point Shoulder at Back				1/4	1/4	2 1/4	2 1/4		2 1/4	2 1/2		2 1/4		
1281	Raglan Armhole Straight from Imaginary Line			Y	1/2	1/2	16 1/2	16 5/8		16 1/2	16 3/4		16 1/2		
1298	Bicep 1" below Armhole				3/8	3/8	8	8	7 3/4	7 3/4	7 3/4		7 3/4		
1301	Sleeve Opening		Long	Y	1/4	1/4	4 1/4	4 1/2		4 1/4	4 3/8		4 1/4		
1516	Hem Height	Sleeve			0	0	5/8	5/8		5/8	5/8		5/8		
1338	Body Length from High Point Shoulder	to CF longest length	Hip	Y	1/2	1/2	30 1/2	30 3/4	29 1/4	29 1/4	29 1/8		29 1/4	29 1/4	28 3/4
1340	Back Body Length from High Point Shoulder	to CB longest length	Hip	Yes	1/2	1/2	31 1/2	31 3/4	30 1/4	30 1/4	30		30 1/4	30	29 1/4
1539	Shirt Tail Height	Front			999	999	4 1/2	4 1/2		4 1/2	4 1/2		4 1/2	4 1/2	
1539	Shirt Tail Height	BK			999	999	4 1/2	5 1/2	5 1/2	5 1/2	5 1/2		5 1/2	5 1/2	5

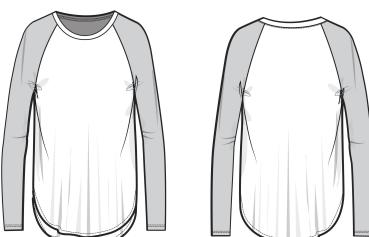
Old Navy		How to Measure - Plus; hol 18 plush				
	Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
	Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
	Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
	BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
	Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)	Factory:			
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:	(r)	MC Last Mod:	Jul 13, 2018 6:41 AM PDT	
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:	Final	
				UOM:	Inches	

1081; Neck Width Seam to Seam	1083; Front Neck Drop: Imaginary Line to Seam	1087; Back Neck Drop: Imaginary Line to Seam
 <p>Measure straight across neck at high point of shoulder, seam to seam. Neckline/shoulder should be smoothed out to recover neck shape before measuring.</p>	 <p>Create an imaginary line across neck from high point shoulder to high point shoulder. Measure from the center of that line to the center front neck seam. Neckline/shoulder should be smoothed out to recover neck shape before measuring.</p>	 <p>Create an imaginary line from high point shoulder to high point shoulder. Measure from the center of that line to the center back neck seam. Neckline/shoulder should be smoothed out to recover neck shape before measuring.</p>



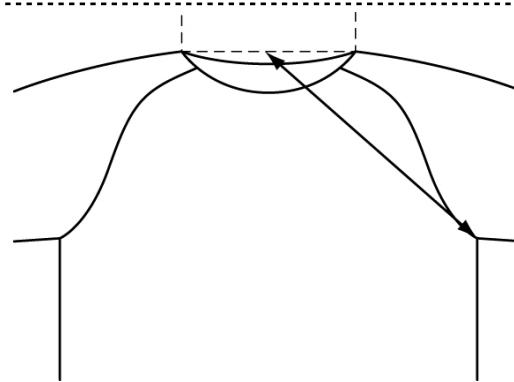
Old Navy			How to Measure - Plus; hol 18 plush		
Master Style: 448579; Top Long Sleeve Product Description: WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH Product Status: Adopted BOM #: 000425215	Line Plan: ON Womens Plus Knit Tops HO18 Product Team: ON Plus Knit Tops	Flow: NOVEMBER Area: ONLINE ONLY	Product Type: Top Long Sleeve Tech Designer: Tan, Ana	Theme: KNIT TEES Designer: Chun, Janet	
Sourcing Office: Hong Kong Vendor: SAE-A TRADING CO., LTD (1002249) Factory:	Merch Number(s): 372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration: Yes			
Grade Rule: Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block: (r)	MC Last Mod: Jul 13, 2018 6:41 AM PDT		MC Status: Final	
Comments: Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.		UOM: Inches			

1101; Raglan Shoulder Slope from Imaginary Line to Top of Sleeve	1120; Chest 1" Below Armhole	1258; Bottom Opening Straight
 <p>Create an imaginary line through High Point Shoulders. Measure creating a right angle from the imaginary line to top of sleeve. Positioning should line up with side seam underarm intersection.</p>	 <p>At 1" below bottom of armhole, measure from edge to edge. See "general guidelines" for garments with bust darts, shaping, or that are cut on the bias.</p>	 <p>Measure straight at bottom of garment edge to edge with vents closed. On uneven hems measure straight at shortest hem.</p>



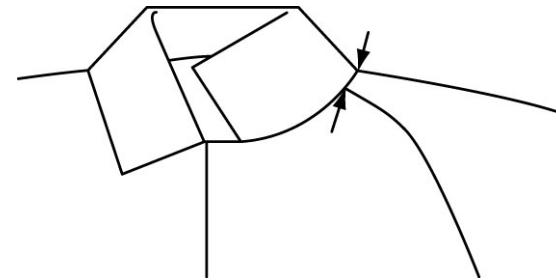
Old Navy		How to Measure - Plus; hol 18 plush			
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:	(r)	MC Last Mod:	Jul 13, 2018 6:41 AM PDT
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:	Final
				UOM:	Inches

1281; Raglan Armhole Straight from Imaginary Line



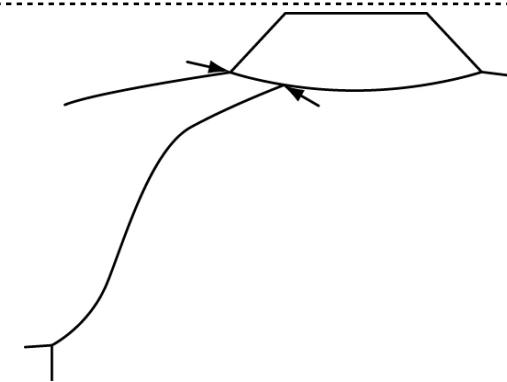
Create an imaginary line from high point of shoulder to high point of shoulder.
Measure from the center of that line to the bottom of armhole.

1282; Raglan Position from High Point Shoulder at Front

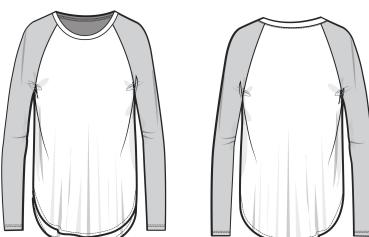


Measure straight from high point of shoulder to raglan seam at front neck.

1283; Raglan Position from High Point Shoulder at Back

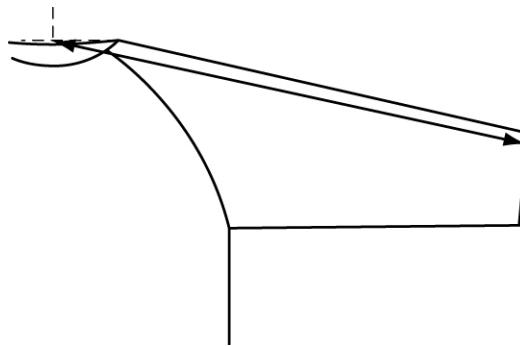


Measure straight from high point of shoulder to raglan seam at back neck.



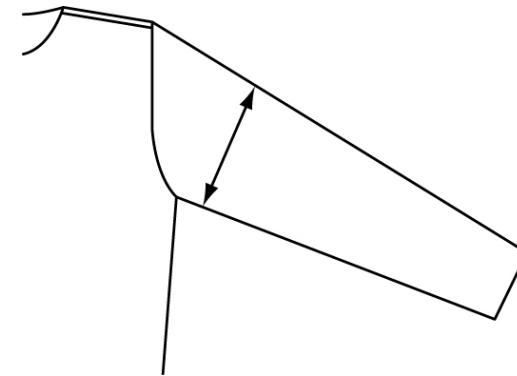
Old Navy		How to Measure - Plus; hol 18 plush			
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:	(r)	MC Last Mod:	Jul 13, 2018 6:41 AM PDT
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:	Final
				UOM:	Inches

1293; Raglan Sleeve Length from Imaginary Line-2 Point



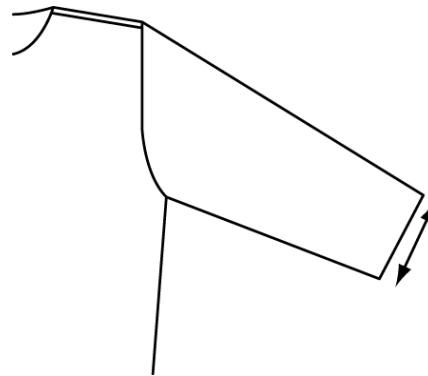
Create an imaginary line from high point of shoulder to high point of shoulder.
Measure from the center of that line to the bottom of cuff or sleeve opening.

1298; Bicep 1" below Armhole



At 1" below armhole, at right angle to sleeve fold, measure from edge to edge.

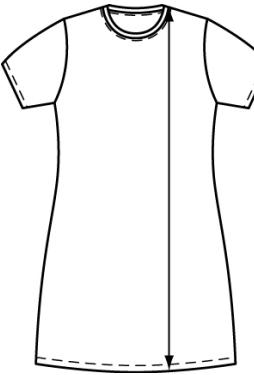
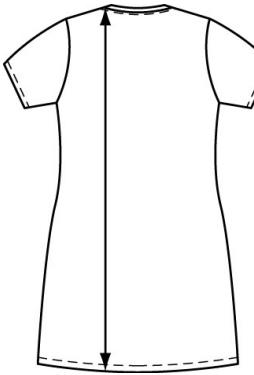
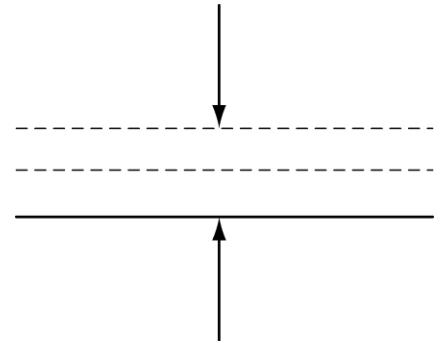
1301; Sleeve Opening

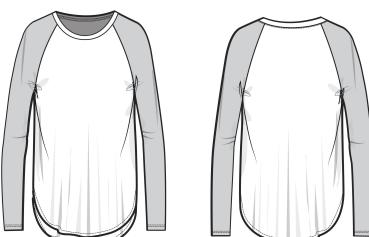


Measure across bottom edge of sleeve from edge to edge.

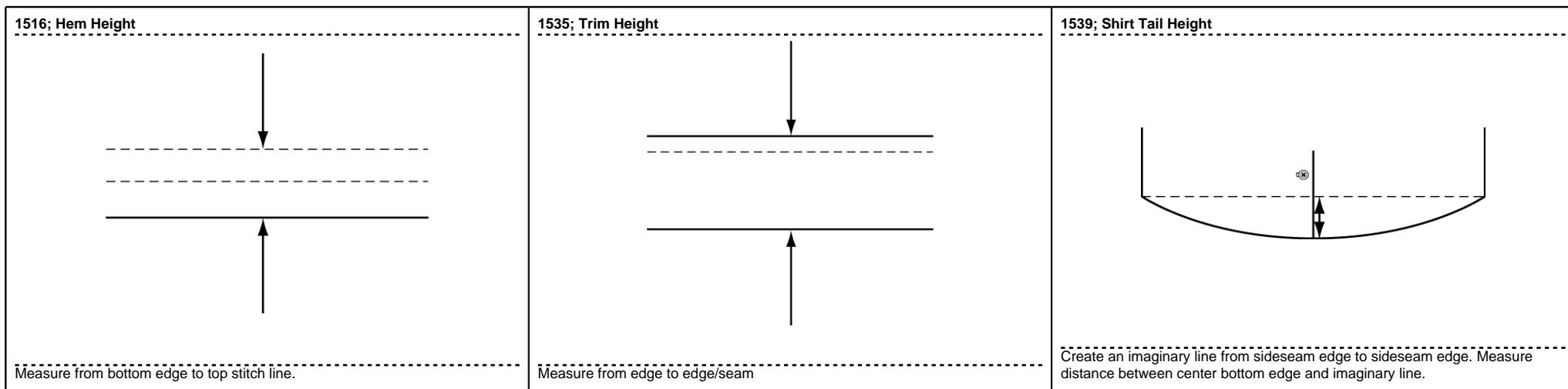


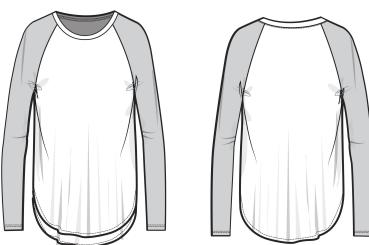
Old Navy			How to Measure - Plus; hol 18 plush		
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:	(r)	MC Last Mod:	Jul 13, 2018 6:41 AM PDT
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:	Final
				UOM:	Inches

1338; Body Length from High Point Shoulder	1340; Back Body Length from High Point Shoulder	1516; Hem Height
 <p>Measure from high point of shoulder at neckline to bottom edge of garment.</p>	 <p>Measure from high point of shoulder at back to bottom edge of garment.</p>	 <p>Measure from bottom edge to top stitch line.</p>



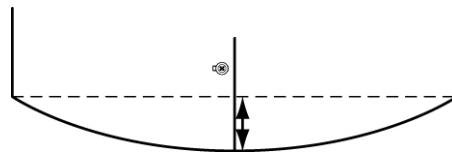
Old Navy		How to Measure - Plus; hol 18 plush			
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:	(r)	MC Last Mod:	Jul 13, 2018 6:41 AM PDT
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:	Final
				UOM:	Inches





Old Navy		How to Measure - Plus; hol 18 plush			
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLA Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Grade Rule:	Old Navy Womens PLUS Sweater/Knit Top & Bottoms Alpha (Half) Knit Machine; 1X - 4X; Base (2X)	Block:	(r)	MC Last Mod:	Jul 13, 2018 6:41 AM PDT
Comments:	Follow women construction 7-10-2018 hol 18 final Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 5-31-2018 hol 18 vendor moved to Sae-A rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush. 4-23-2018 hold per design team. 3-5-2018 hol 18 LA Elegance. rd 218475 Plush Low Gauge Jersey Face Brushed: 76Ray/20Poly/4Sp 200GSM AW Plush.			MC Status:	Final
				UOM:	Inches

1539; Shirt Tail Height



Create an imaginary line from sideseam edge to sideseam edge. Measure distance between center bottom edge and imaginary line.

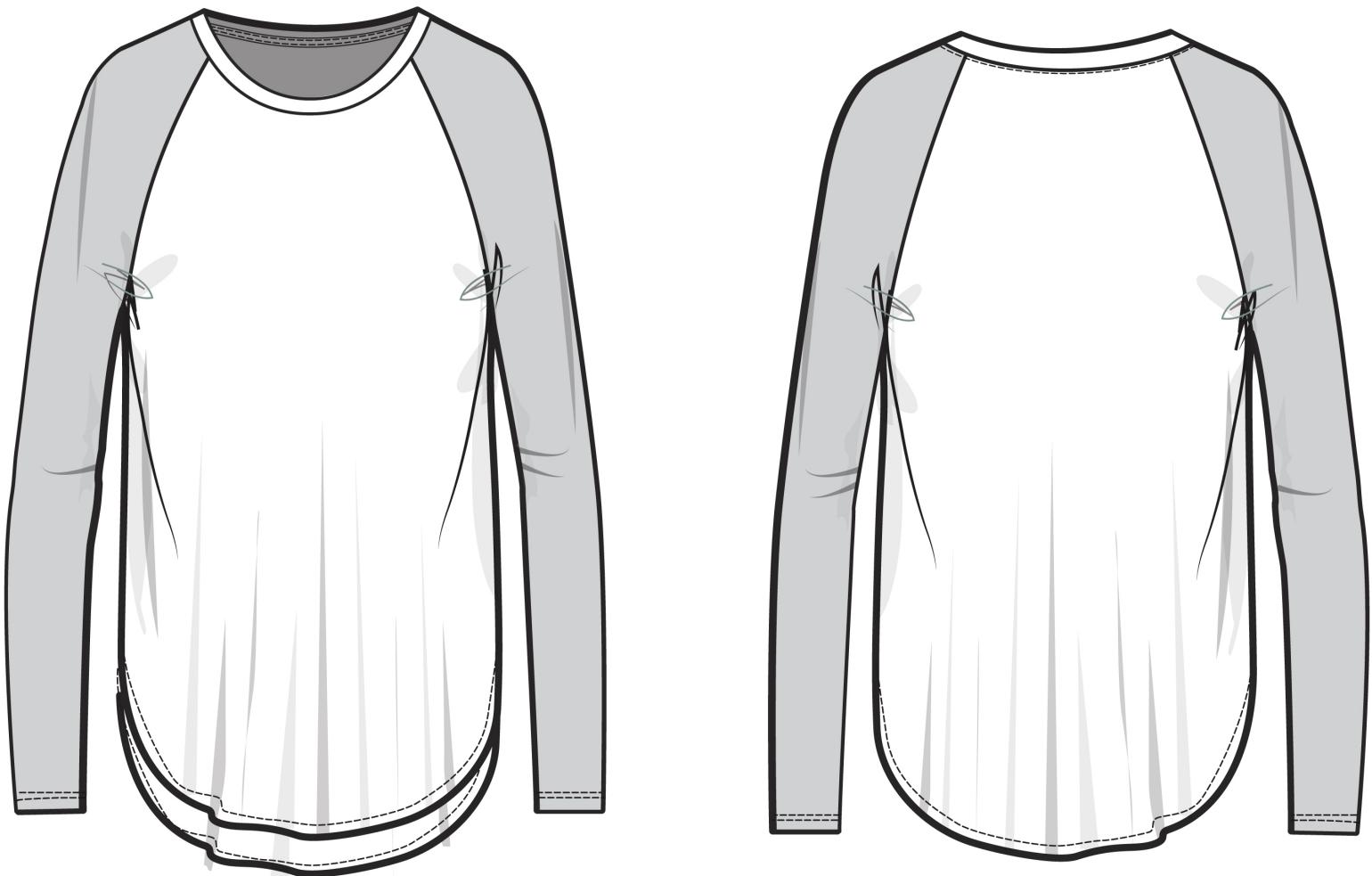
Old Navy**Sketches - generic**

Master Style: 448579; Top Long Sleeve	Line Plan: ON Womens Plus Knit Tops HO18	Flow: NOVEMBER
Product Description: WRDA_PLS Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team: ON Plus Knit Tops	Area: ONLINE ONLY
Product Status: Adopted	Product Type: Top Long Sleeve	Theme: KNIT TEES
Sourcing Office: Hong Kong	Merch Number(s): 372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration: Yes
Vendor: SAE-A TRADING CO., LTD (1002249)		
Factory:		
Comments:	Sketch View Last Mod: Jul 11, 2018 1:42 PM PDT	



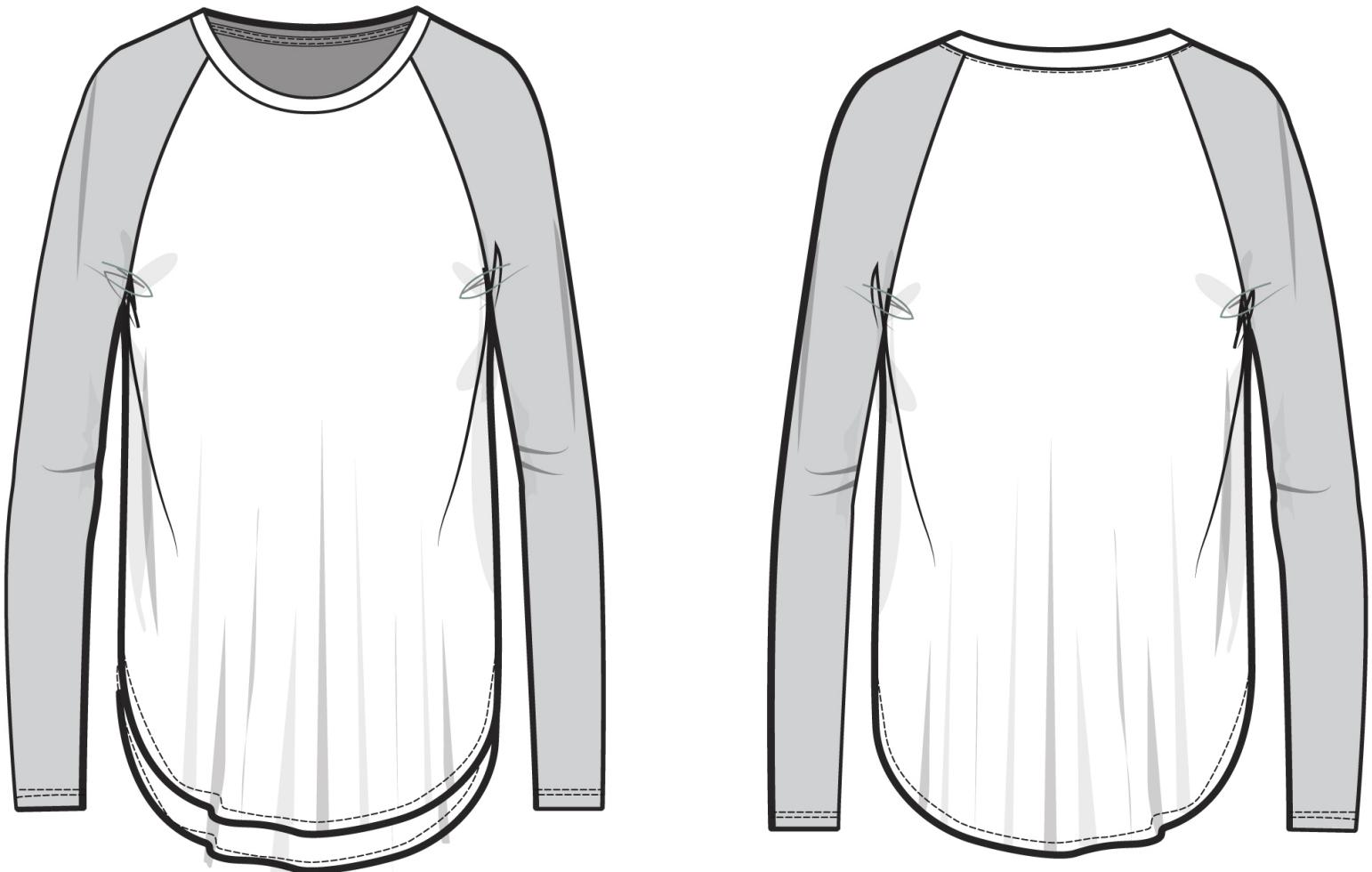
Old Navy**Sketches - generic**

Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLS Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)	Factory:			
Comments:				Sketch View Last Mod:	May 31, 2018 9:56 AM PDT



Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLS Relaxed LS Plush Baseball TUNIC- BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Comments:				Sketch View Last Mod:	May 31, 2018 9:56 AM PDT

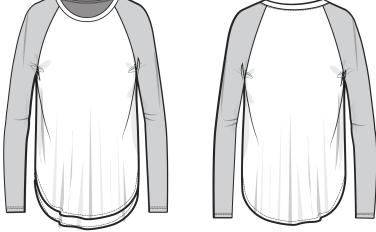
Neck: inset, clean finish, seam toward wearer's left back
 back: clean finish with tape, 1/4" SNTS



sleeve hem:

turn back, 2N3TH CVST, 1/8" gg, circular

Bottom hem: turn back, 2N3TH CVST, 1/8" gg, non-circular



Old Navy				Fit Comments	
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLS Relaxed LS Plush Baseball TUNIC-BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)	Factory:		Last Modified:	2018. 6. 15
Vendor:	CRYSTAL ELEGANCE INDUSTRIAL LIMITED	Vendor Direct?:	Yes	Division:	ON Womens Plus
Fit Comments Status:	Preliminary	Season:	HO18	Market:	
Request / Round:	1274243 / 1				
Vendor Type / Fit Strategy:		MC For Sample:			
Fit Session Date:		Fit By:			
Final Fit Approval Due Date:	2018. 6. 8				
SPR Requested By:	Tan, Ana	Fit Session Attendees:			
Request Result:		Fit Model:			

Measurement

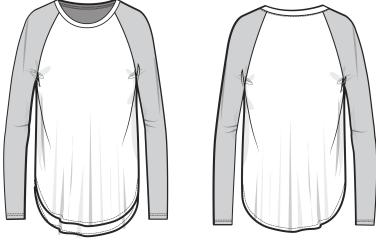
Pre-Fit Comments

1. Below is spec suggestion, pls review and share your comments:
POM1112 High Chest Position from HPS, suggest to 7
POM1114 High Chest, suggest to 15 1/2
POM1116 High Back Position from HPS, suggest to 7
POM1117 High Back, suggest to 15 1/2
POM1101 Raglan Shoulder Slope, suggest to 2 3/4
POM1282 Raglan Position from HPS at front, suggest to 2
POM1283 Raglan Position from HPS at back, suggest to 3 1/4
POM1281 Raglan Armhole Straight from Imaginary Line, suggest to 16 1/2
POM1539 Shirt Tail Height(BK), suggest to 5 1/2

2.POM1340 Back Body Length should be 29 1/2 based on Shirt Tail Height
POM1338 Body Length(Front) should be 28 1/2 based on Shirt Tail Height

3.POM1290 Sleeve Length, pls help to change to POM1293 for Raglan Sleeve.

Fit Comments



Old Navy				Fit Comments	
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLS Relaxed LS Plush Baseball TUNIC-BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)	Factory:			
Vendor:	SAE-A TRADING CO., LTD	Vendor Direct?:	Yes	Last Modified:	2018. 6. 15
Fit Comments Status:	Comments Sent	Division:	ON Womens Plus		
Request / Round:	1290932 / 1	Season:	HO18		
Vendor Type / Fit Strategy:		Market:			
Fit Session Date:	2018. 6. 12	MC For Sample:	Plus; hol 18 plush(Final),		
Final Fit Approval Due Date:	2018. 6. 29	Fit By:	Ana		
SPR Requested By:	Tan, Ana	Fit Session Attendees:	Nicole, Janet		
Request Result:	Resubmit	Fit Model:	Vida		

Construction / Workmanship

Pre-Fit Comments

1/ Followed (MS#448579) core constructions.

Fit Comments

Ana

follow women core constructions.

Pattern

Pre-Fit Comments

1/ Used MS#448579 CORE PTTN

Fit Comments

Ana June 15, 2018

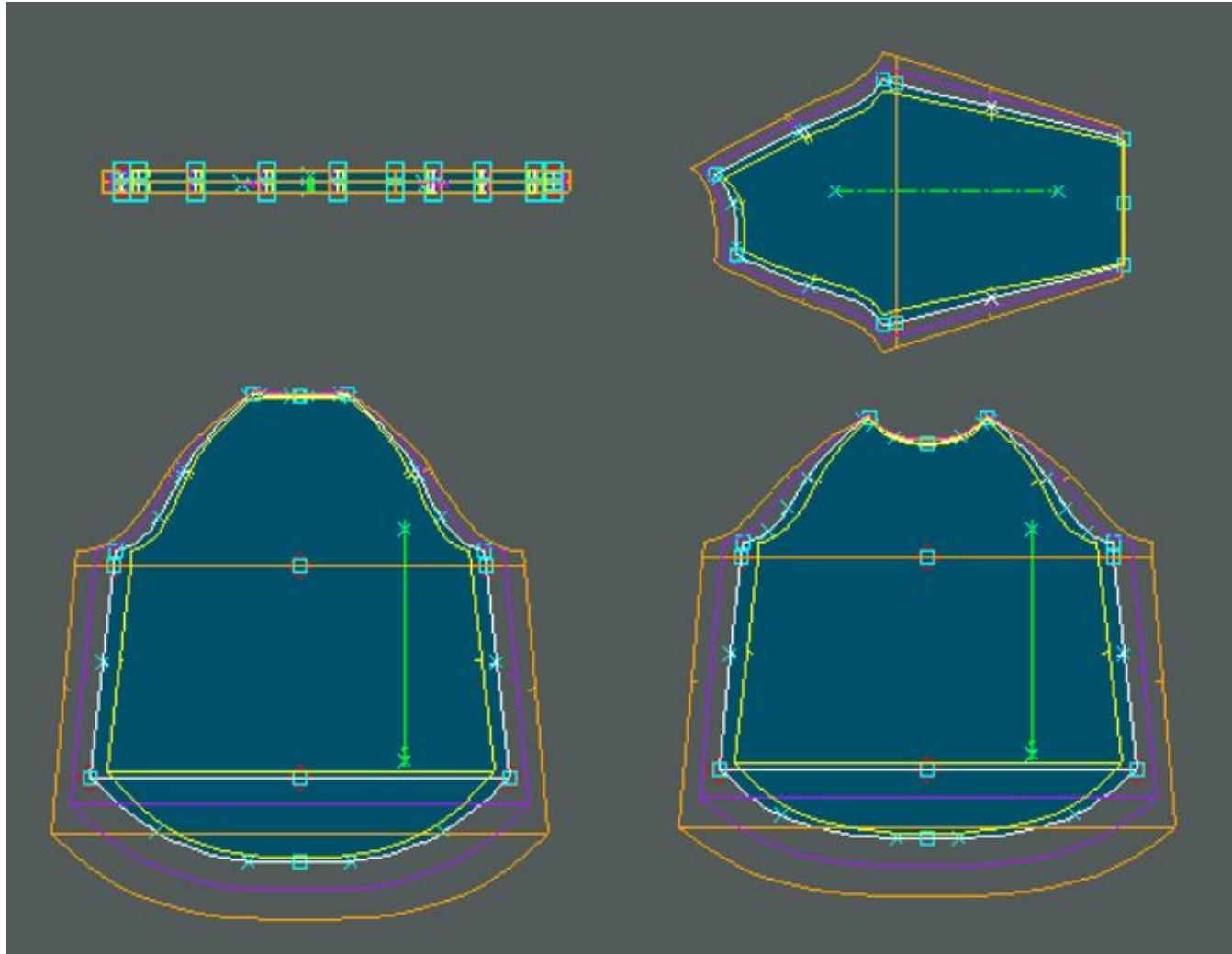
- It is factory responsibility to ensure that pattern reflects TPs requirements.

*Reminder - vendor must provide pattern with DATE, without SEAM ALLOWANCE & ZERO SHRINKAGE in MDL or tmp format. I do not have PDS system yet.

Grade

Pre-Fit Comments

- 1/ Please find enclosed grading pattern No Seam & zero shrinkage
- 2/ Please find attached whole graded nest snap shot



File Name: ST380111(MS448579)PLUS 1ST FIT-WHOLE GRADED NEST SNAP SHOT.JPG

Description: HOL18 PLUS 1ST FIT-WHOLE GRADED NEST SNAP SHOT

Fit Comments

Ana June 15, 2018

- It is vendor responsibility to ensure that grades are not distorted.
- Thank you for attaching image/snap shot of WHOLE GRADED NEST.
- Thank you for attaching images of FRONT-SIDE-BACK VIEW. Vendor need to attach images in dressform with ARM in PLM.

Measurement

Pre-Fit Comments

- 1/ All specs are within Tol
- 2/ Suggest POM1539 shirt tail height (at back) : 4 1/2 ->5 1/2 to be balanced.

Fit Comments

Ana June 15, 2018

Noted above.

Please refer to latest tp for details.

Fit

Pre-Fit Comments

N/A



File Name: ST380111(MS448579)PLUS_1ST FIT.JPG

Description: HOL18 PLUS 1ST FIT

Fit Comments

Ana 6-14-2018 hol 18 #448579-372806 Sae-A LA sample Plush fabric - REVISE

- Due to plush fabric is very stretchy
 - a. Front bicep looks big, we like to reduce bicep from 8" to 7 3/4". Shift some front width toward back width to fix balance.
 - b. Sleeve length is long, reduce from 32" to 31".
 - c. Body length is also long, need to reduce (pin CF/CB -1 1/2" for length not shape) Must align/ follow women core hem shape.

- Due to plush fabric is very stretchy

a. Front bicep looks big, we like to reduce bicep from 8" to 7 3/4".

Shift some front width toward back width to fix balance.

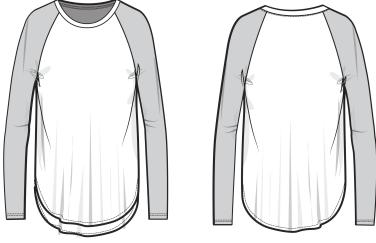
b. Sleeve length is long, reduce from 32" to 31"

c. Body length is also long, need to reduce (pin CF/CB -1 1/2" for length
not shape. Must align/ follow women core hem shape



File Name: 503.JPG

Description:



Old Navy				Fit Comments	
Master Style:	448579; Top Long Sleeve	Line Plan:	ON Womens Plus Knit Tops HO18	Flow:	NOVEMBER
Product Description:	WRDA_PLS Relaxed LS Plush Baseball TUNIC-BRUSHED PLUSH	Product Team:	ON Plus Knit Tops	Area:	ONLINE ONLY
Product Status:	Adopted	Product Type:	Top Long Sleeve	Theme:	KNIT TEES
BOM #:	000425215	Tech Designer:	Tan, Ana	Designer:	Chun, Janet
Sourcing Office:	Hong Kong	Merch Number(s):	372806 (Global, Regular); 380111 (Global, Plus)	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)	Factory:			
Vendor:	SAE-A TRADING CO., LTD	Vendor Direct?:	Yes	Last Modified:	2018. 7. 13
Fit Comments Status:	Comments Sent	Division:	ON Womens Plus		
Request / Round:	1290932 / 2	Season:	HO18		
Vendor Type / Fit Strategy:		Market:			
Fit Session Date:	2018. 7. 10	MC For Sample:	Plus; hol 18 plush(Final),		
Final Fit Approval Due Date:	2018. 7. 13	Fit By:	Jada Owens		
SPR Requested By:	Tan, Ana	Fit Session Attendees:	Nicole, Teresa		
Request Result:	Approved	Fit Model:	Vida		

Construction / Workmanship

Pre-Fit Comments

We aligned to core hem shape.

Fit Comments

Noted, follow core for hem shape

Pattern

Pre-Fit Comments

Attached.

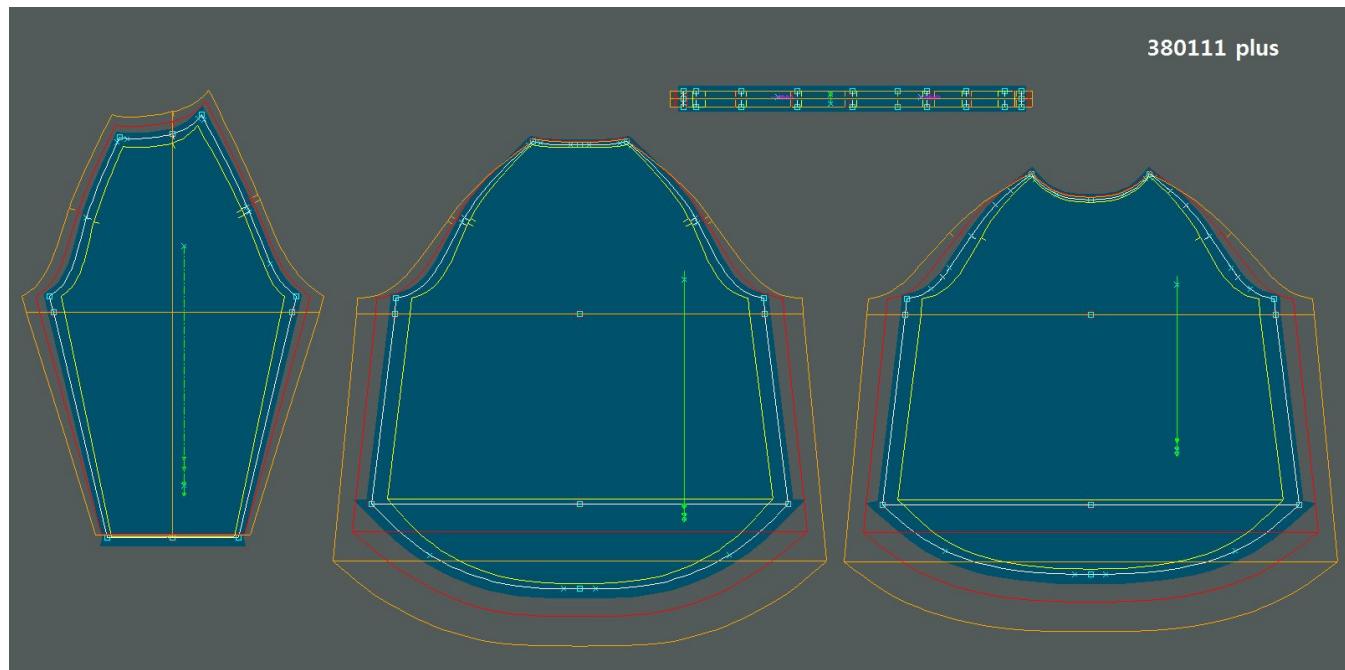
Fit Comments

Reduce body length 1" at back and 1/2" at front

Grade

Pre-Fit Comments

We attached 2nd fit grading pattern file. Please review and advise us.



File Name: 380111_BOM425215_HOL18 SAEA_2ND FIT (All size grading image).png

Description: 380111 2nd fit _ all size grading image

Fit Comments

noted

Measurement

Pre-Fit Comments

All specs are within tolerance except for POM1516 BTTM hem (+1/8"). We will meet the given spec next sample.

Fit Comments

Reduce back body length 3/4" and reduce 1/2" at front.

Reduce side seam length 1/2".

Fit

Pre-Fit Comments

We made 2nd fit sample following your 1st fit comment. Please review and advise your comment.

1. Reduced Body Length (CF&CB) , Sleeve Length and Bicep following your comment.

S#380111 2ND Fit sample_ DHL#1379166331[7/3 ETA]_ CUT DATE 7/27/2018 & FFAD 07/13/2018



File Name: 380111_BOM425215_HOL18 SAEA_2ND FIT IMAGE.JPG

Description: 2nd fit sample image

Fit Comments

Body is still too long.
Sleeves look better.

Status is final, no further action is required.



File Name: 300.JPG

Description: