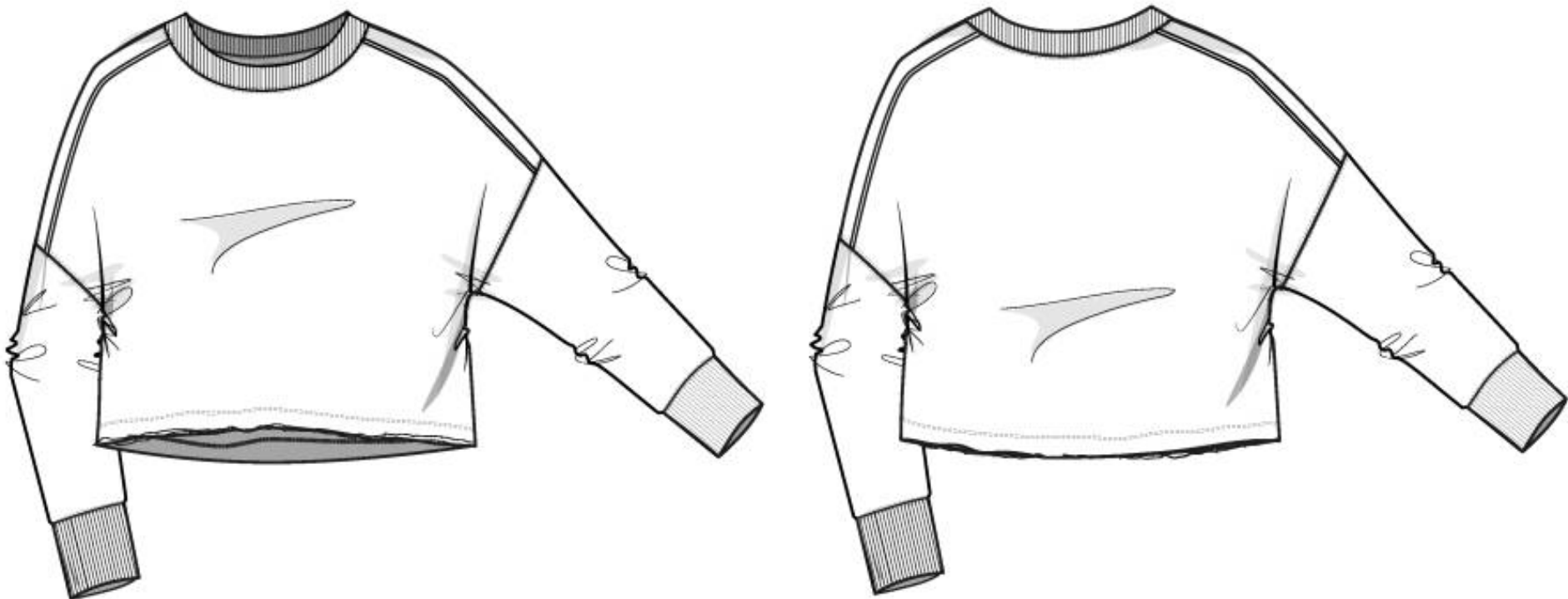




Brand: JUSTICE
Department: 30 KNITS
Class: 1509 SWEATSHIRTS
Create Date: 2020-01-24 11:42:59

Buyer: KELSI MARTIN
Designer: HANNAH SCHMALTZ
Tech Designer: SARAH SUNGA
Modified Date: 2020-03-20 10:28:12

PRODUCT SUMMARY



/Volumes/too-1/AI/'20 SEASONS/BTS/ACTIVE/TOPS/060B

	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12

DESIGN INTENT

Original sample on size 10R form:



*Decrease sleeve length to look like below photo at cuff



Tech details and callouts for new development style 1/24/20:

1. Start with Original sample as per photos:

- Our Design team likes the drape and shaping as per Original sample. Photo of Original sample on flat has also been added for reference.
- Specs have been added to follow Original sample unless otherwise noted below:
- Decrease sleeve length. We have left sleeve width at elbow spec blank. Vendor to advise spec with 1st fit submission based on AH straight and sleeve at cuff seam specs.
- Cancel shoulder seam. Add shoulder panel with piping. See POM page.
- PLEASE NOTE UPDATED SIZE RANGE STARTING IN BTS20. See added POM page in new size range, TOPS SPLIT 2020, for all requested measurement and grading. Please follow requested specs for 1st submit.

2. Construction:

- See added CON page and follow all requested details for 1st submit.

3. Additional Requests:

- No additional AGSK internal wash testing requested.
- No wear test requested
- PLEASE NOTE LABEL CODES WILL BE UPDATED FOR BTS20. New codes have not been released yet. Old codes are listed as placeholders. Please hold on ordering labels until reconfirmed.



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DESIGN INTENT

- No additional marketing requested
- No additional size fit samples will be requested after size 10R is approved.

	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12

DESIGN INTENT

<p>Original sample on the flat:</p> <p>Maintain all shaping and specs as per Original sample except decrease sleeve length</p> 		Original sample on flat
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Brand: JUSTICE
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Create Date: 2020-01-24 11:42:59

Buyer: KELSI MARTIN
Designer: HANNAH SCHMALTZ
Tech Designer: SARAH SUNGA
Modified Date: 2020-03-20 10:28:12

DESIGN INTENT



VISUAL REFERENCE

	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12

DESIGN INTENT

		VISUAL REFERENCE
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	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12

DESIGN INTENT

	VISUAL REFERENCE

	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12

DESIGN INTENT



VISUAL REFERENCE



Brand: JUSTICE
Department: 30 KNITS
Class: 1509 SWEATSHIRTS
Create Date: 2020-01-24 11:42:59

Buyer: KELSI MARTIN
Designer: HANNAH SCHMALTZ
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Modified Date: 2020-03-20 10:28:12

DESIGN INTENT



INSPIRATION SAMPLE


	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12
BILL OF MATERIALS				

FABRIC						
Material No	Material Name	Comments	SPORT BLUE		LADYBUG RED	
18699	KNIT FRENCH TERRY	BODY	SPORT BL UE		LADYBUG RED	
18698	COTTON RIB KNIT	RIB @ NECKLINE/ CUFFS	SPORT BL UE		LADYBUG RED	
18699	KNIT FRENCH TERRY	PIPING DETAIL @ FRONT AND BACK SHOULDER	BLEACH W HITE		BLEACH W HITE	

TRIM				
Material No	Material Name	Comments	SPORT BLUE	LADYBUG RED
2457	THREAD	DTM THREADS TEX 40		
17891	2019 BTS20 JUSTICE SPORT EMBRACE ALL THAT IS YOU LOGO TAPE	3/8" BACK NECK TAPE B LACK ON ALL COMBOS AS PER AW		

EMB / PRINT / GRAPHIC				
Material No	Material Name	Comments	SPORT BLUE	LADYBUG RED
3037	GRAPHIC	BTS20_AC076 PLACEMEN T AS PER MINI		

LABELS / HANGTAGS				
Material No	Material Name	Comments	SPORT BLUE	LADYBUG RED
7889	2016 JUSTICE ACTIVE MAIN HEAT TRANSFER LABEL			
7535	2016 TOPS SIZE STICKERS			
9469	2017 INTERNATIONAL MAIN LABEL			
7462	2016 NON BRANDED CARE AND CONTENT LABEL			

STYLE: 305469		CREW SWEATSHIRT WITH PIPING DETAIL		BTS 2020	
	Brand:	JUSTICE	Buyer:	KELSI MARTIN	
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ	
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA	
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12	
BILL OF MATERIALS					


LABELS / HANGTAGS				
Material No	Material Name	Comments	SPORT BLUE	LADYBUG RED
12263	2018 JST 1 1 PIECE HANGING PRICE TICKET			

	Brand:	JUSTICE	Buyer:	KELSI MARTIN
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1509 SWEATSHIRTS	Tech Designer:	SARAH SUNGA
	Create Date:	2020-01-24 11:42:59	Modified Date:	2020-03-20 10:28:12

GRADED MEASUREMENTS

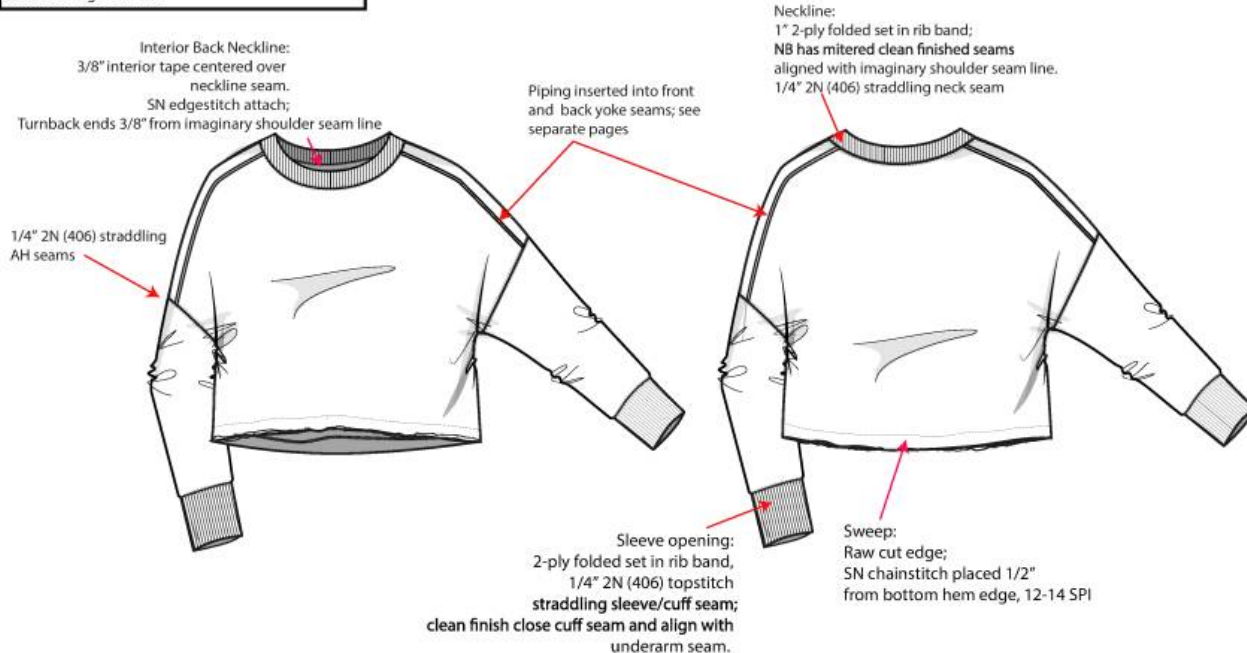
Tolerance Model :	TOPS SPLIT -TOL	Size Range :	SPLIT SIZE 2020
POM Descr :		Base Size :	10
Grading Method/UM :		Product Category :	JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12	14	16/18	8P	10P	12P	14P	16/18P	20/22P
LTH100LG	CF LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	15 3/4	17	18	19	19 3/4	20 3/4	22 1/2	18 1/2	19 1/2	20 1/4	21 1/4	23	23 1/2
LTH100LG	CB LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	16 3/4	18	19	20	20 3/4	21 3/4	23 1/2	19 1/2	20 1/2	21 1/4	22 1/4	24	24 1/2
ACR300DS	ACROSS SHOULDER SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	19 3/4	20 1/4	20 3/4	21 1/2	22 1/4	23	24 1/2	21 3/4	22 1/2	23 1/4	24	25	26
ACR200DS	ACROSS BACK @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	17 1/2	18	18 1/2	19 1/4	20	20 3/4	22 1/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4
ACR100DS	ACROSS FRONT @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	17 1/2	18	18 1/2	19 1/4	20	20 3/4	22 1/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2)	-1/2	1/2	20 3/4	21 1/4	22	22 3/4	23 1/2	24 1/4	25 3/4	23 1/2	24 1/4	25	25 3/4	27 1/4	28 3/4
SWP101KT	SWEEP STRAIGHT @ BTTM EDGE(1/2)--KNIT	-1/2	1/2	21	21 1/2	22 1/4	23	24	24 3/4	26 1/2	24	24 3/4	25 3/4	26 3/4	28 1/4	29 3/4
NCK101ME	NECK OPENING WIDTH @ HPS - SM TO SM --MEDIUM (6-7 3/4" EDGE TO EDG	-1/4	1/4	6 3/4	7 1/8	7 1/2	7 7/8	8 1/8	8 3/8	8 5/8	7 3/4	8 1/8	8 3/8	8 1/2	8 3/4	9
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	11	11	11 1/4	11 1/2	11 3/4	12	12 1/4	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/4
NCK202	FRONT NECK DEPTH HPS TO CF NECK SM - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	4	3 1/2	3 5/8	3 3/4	3 7/8	4 1/8	4 3/8
NCK302	BACK NECK DEPTH HPS TO CB NECK SM - HIGH NECK	-1/8	1/8	1 5/8	1 5/8	1 5/8	1 3/4	1 3/4	1 7/8	1 7/8	1 5/8	1 3/4	1 3/4	1 7/8	1 7/8	1 7/8
YOK102ABV	FRONT YOKE AT NECK SEAM FROM HPS - ALONG NECKLINE	-1/4	1/4	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/8	2 3/8	2	2 1/8	2 1/4	2 1/4	2 1/2	2 1/2
YOK102ABV	FRONT YOKE AT AH SEAM FROM HPS - ALONG AH LINE	-1/4	1/4	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/8	2 3/8	2	2 1/8	2 1/4	2 1/4	2 1/2	2 1/2
YOK104ABV	BACK YOKE AT NECK SEAM FROM HPS - ALONG NECKLINE	-1/4	1/4	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 3/4	2	1 5/8	1 3/4	1 7/8	1 7/8	2 1/8	2 1/8
YOK104ABV	BACK YOKE AT AH SEAM FROM HPS - ALONG AH LINE	-1/4	1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	1 7/8	2 1/8	1 3/4	1 7/8	2	2	2 1/4	2 1/4
SHR100	SHOULDER SLOPE AT NATURAL FOLD	-1/4	1/4	3 1/8	3 1/8	3 1/8	3 1/4	3 1/4	3 1/4	3 3/8	3 1/4	3 3/8	3 3/8	3 3/8	3 1/2	3 1/2
SLV100DS	SLEEVE LENGTH L/S - FROM SHLDR--DROP SHOULDER	-3/8	3/8	15 1/2	16 3/4	17 3/4	18 1/2	19 1/8	19 7/8	20 3/8	18 1/8	18 7/8	19 1/2	20 1/4	20 1/2	20 1/2
SLV400DS	ARMHOLE STRAIGHT AT SEAM - DROP SHOULDER	-1/4	1/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 3/4	11	11 1/4	11 1/2	11 3/4	12 1/4	12 3/4
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM**V4.9 TO MAINTAIN STRAIGHT UNDERARM	-1/8	1/8	6 3/4	6 7/8	7 1/8	7 1/4	7 3/8	7 5/8	8	7 3/8	7 5/8	7 7/8	8	8 3/8	8 3/4
SLV402CF	SLEEVE WIDTH @ SEAM - L/S (1/2): CUFF	-1/8	1/8	4 7/8	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6
SLV402CF	SLEEVE WIDTH @ OPENING - L/S (1/2): CUFF	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	3 5/8	3 3/4	3 7/8	4	4 1/8	4 1/4
SLV500	SLEEVE BAND HEIGHT	-1/8	1/8	2 3/4	2 3/4	3	3	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4

	Company:	ASCENA
	Brand:	JUSTICE
	Department:	30 KNITS
	Season:	BTS 2020
	Style Desc:	CREW SWEATSHIRT WITH PIPING DETAIL

CONSTRUCTIONS

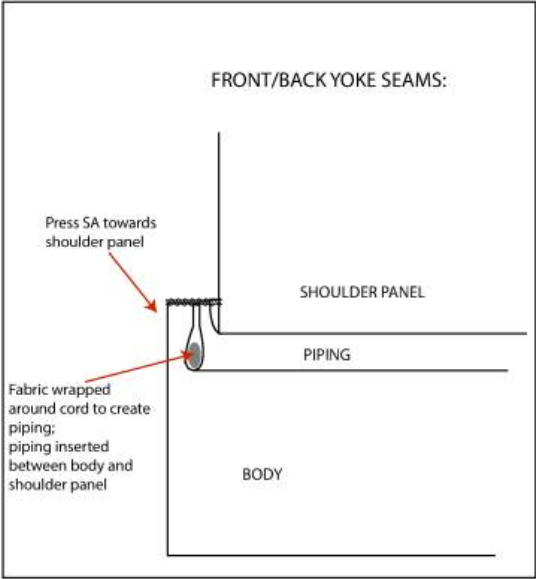
- General construction details:
- 1) 1/4" 2N 4TH overedge all seams and interior raw edges; 12-14 SPI
 - 2) 12-14 SPI on topstitching unless otherwise noted.
 - 3) Use the correct time, temperature, and pressure to achieve the proper bond on all heat set embellishments without burning or discoloring the fabric.



	Company:	ASCENA
	Brand:	JUSTICE
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CONSTRUCTIONS

PIPING CONSTRUCTION AT FRONT/BACK YOKE SEAMS

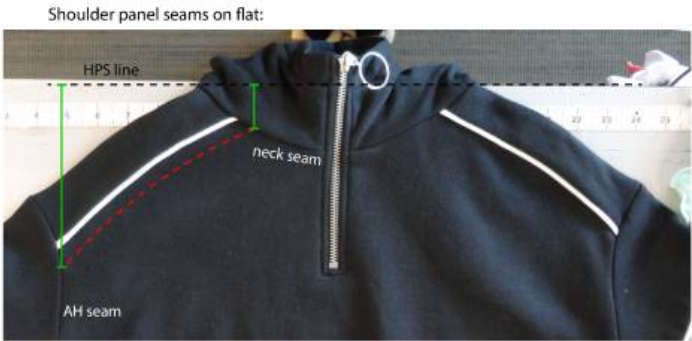


	Company:	ASCENA
	Brand:	JUSTICE
	Department:	30 KNITS
	Season:	BTS 2020
	Style Desc:	CREW SWEATSHIRT WITH PIPING DETAIL

CONSTRUCTIONS

FRONT/BACK YOKE SEAMS


Front and back yoke seam specs are left blank. Please advise specs based on HTM below (green lines). Front yoke seams shifted down evenly from 1st fit sample as per red dotted lines/measurements. See 1st fit comments posted 3/20.
*Photo is not accurate for style.



	Company:	ASCENA
	Brand:	JUSTICE
	Department:	30 KNITS
	Season:	BTS 2020
	Style Desc:	CREW SWEATSHIRT WITH PIPING DETAIL

INSTRUCTIONS

	ARG-129
	<div>TURN INSIDE OUT</div> <div>MACHINE WASH COLD WITH LIKE COLORS</div> <div>ONLY NON-CHLORINE BLEACH WHEN NEEDED</div> <div>TUMBLE DRY LOW</div> <div>WARM IRON ON REVERSE IF NEEDED</div> <div>Fiber Content:</div> <div>68% Cotton 32% Polyester</div> <div>Exclusive of decoration</div>
	W011
	<div>WARNING STATEMENTS</div> <div>Use with care code, preceding care instructions.</div> <div>DO NOT IRON ON DECORATION</div>



Company:

Brand:

Department:

Season:

Style Desc:

ASCENA

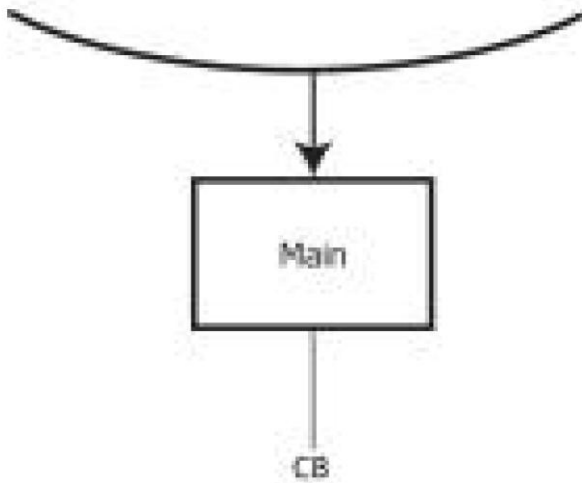
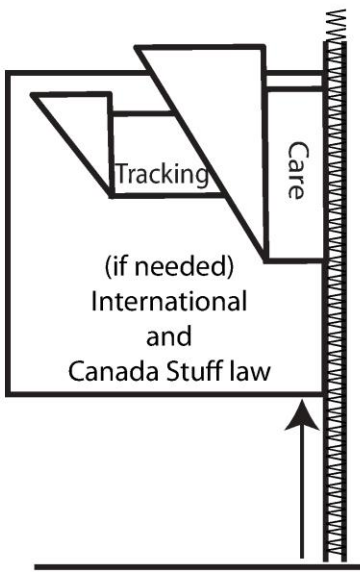
JUSTICE


30 KNITS

BTS 2020

CREW SWEATSHIRT WITH PIPING DETAIL

INSTRUCTIONS

	<div>MAIN LABEL SCREEN AT CB NECK</div> <div>* Place main label 1 1/4" down from CB neck seam. *Set heat transfer label with proper time, temperature and pressure to achieve secure bond without burning the fabric</div>
	<div>CARE/TRACK/ INTERNATIONAL AND CANADA STUFF LAW LABEL AT WEARER'S LEFT SIDE SEAM</div> <div>instruction details: *Tracking label must include: Style Number, Factory ID, and Date of Initial Production. *Add international label for franchise POs only *Add Stuff law label -form 2 when product is stuffed, filled, quilted or padded * Standard garments: Label is placed 3" above bottom edge. * Cropped garments: Label is placed 1 1/2" above bottom edge. * Long garments (outerwear): Label is placed 4 1/2" above bottom edge * Garments w/sweep band seam: Label is placed 1 1/2" above band seam. * Garments w/side slits: Label is placed 1 1/2" above side slit * Garments w/hem tab: Label is placed 1/2" above tab</div>



Company:

Brand:

Department:

Season:

Style Desc:

ASCENA

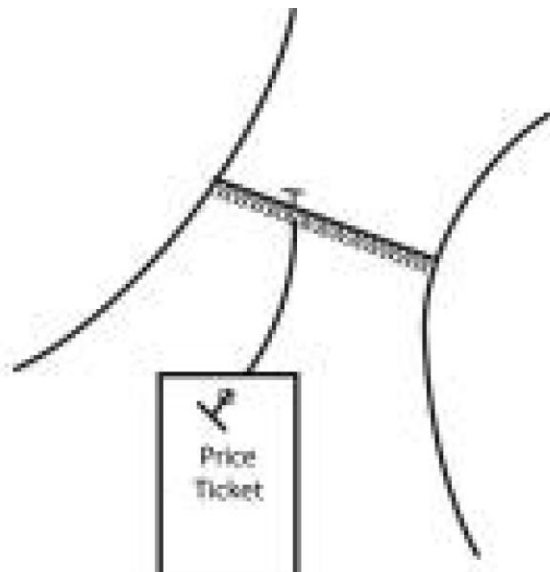
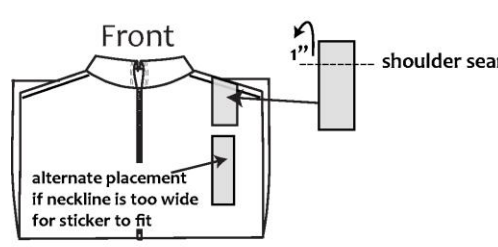
JUSTICE

30 KNITS

BTS 2020

CREW SWEATSHIRT WITH PIPING DETAIL

INSTRUCTIONS

	<table><tr><th data-bbox="1029 300 1554 373">MAIN LABEL PLACEMENTS</th><th data-bbox="1554 300 2079 373">PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM</th></tr><tr><td colspan="2" data-bbox="1029 373 2079 893"><div>** Attach price ticket through seam allowance</div><div>* Price tickets to be attached using a 4" long clear swift tack</div><div>* Order price tickets/hangtags from approved suppliers"</div></td></tr></table>	MAIN LABEL PLACEMENTS	PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM	<div>** Attach price ticket through seam allowance</div> <div>* Price tickets to be attached using a 4" long clear swift tack</div> <div>* Order price tickets/hangtags from approved suppliers"</div>	
MAIN LABEL PLACEMENTS	PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM				
<div>** Attach price ticket through seam allowance</div> <div>* Price tickets to be attached using a 4" long clear swift tack</div> <div>* Order price tickets/hangtags from approved suppliers"</div>					
<div data-bbox="94 974 588 1218"></div> <div data-bbox="105 1226 462 1380"><p>**Adjust placement of size sticker to avoid embellishment as necessary. If all over foil/embellishment, ok to proceed without size sticker. Do not use size sticker on napped fabrics such as velour or loop terry.</p></div>	<table><tr><th data-bbox="1029 893 1554 974">MARKETING PLACEMENTS</th><th data-bbox="1554 893 2079 974">SIZE STICKER PLACEMENT FOR OUTERWEAR/ SWEATSHIRTS</th></tr><tr><td colspan="2" data-bbox="1029 974 2079 1502"><div>*Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam</div><div>*Follow sketch for alternative placement if shoulder width is too small for sticker fit</div><div>*Size on sticker to match size on label</div></td></tr></table>	MARKETING PLACEMENTS	SIZE STICKER PLACEMENT FOR OUTERWEAR/ SWEATSHIRTS	<div>*Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam</div> <div>*Follow sketch for alternative placement if shoulder width is too small for sticker fit</div> <div>*Size on sticker to match size on label</div>	
MARKETING PLACEMENTS	SIZE STICKER PLACEMENT FOR OUTERWEAR/ SWEATSHIRTS				
<div>*Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam</div> <div>*Follow sketch for alternative placement if shoulder width is too small for sticker fit</div> <div>*Size on sticker to match size on label</div>					