

# SmarTrim<sup>TM</sup> MEMS Microphone with I2S/TDM for Microphone Array

#### **DESCRIPTION**

The ZTS6631 is a high quality, low cost, low power digital output bottom-ported omni-directional MEMS microphone. ZTS6631 consists of a MEMS microphone element and a preamplifier. ZTS6631 has a high SNR and flat wideband frequency response, resulting in natural sound with high intelligibility. Due to built-in filter, ZTS6631 shows high immunity to EMI.

The ZTS6631 is available in a thin  $4.00 \, \text{mm} \times 3.00 \, \text{mm} \times 1.00 \, \text{mm}$  surface-mount package. It is reflow solder compatible with no sensitivity degradation. The ZTS6631 is halide free.

#### **APPLICATIONS**

- Small portable devices, wearables
- Set-top boxes, TV, gaming, remote controllers
- Smart home devices, Internet of Things, Connected equipment

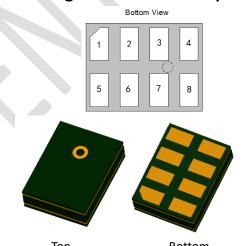
#### **ORDERING INFORMATION**

PART	RoHS	Ship, Quantity
ZTS6631	Yes	Tape and Reel, 5.2K

#### **FEATURES**

- Audio data Slave I2S or time division multiplexed (TDM) output interface
- Configurable TDM slots, support upto 8 format
- Supply operation: 1.60 V to 3.60V
- 64×/128×/192×/256×/384×/512× output sample rate
  BCLK
- Automatic CLK ratio detection
- Output sample rate: 4 kHz to 96 kHz
- SNR of 65dB(A)
- Sensitivity of −26 +/-0.5dBFS with 2<sup>nd</sup> Generation SmartTrim<sup>TM</sup> Technology
- Multi Chip Module (MCM) Package
  4.00mm×3.00mm×1.00mm surface-mount package

#### **Pins Configuration and Description**



Isometric Views of ZTS6631 Microphone Package

## **Typical Applications**

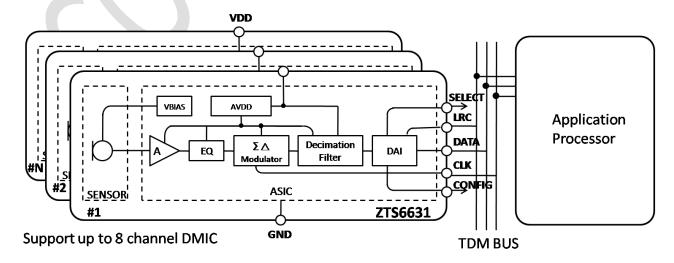


Figure.1 Application Diagram



## **Absolute Maximum Ratings**

CLOCK to Ground0.3V to +6.0V
SELECT, $V_{\text{DD}}\text{, DATA to Ground }0.3V$ to +6.0V
Input Current ±5mA
Data Output Short Circuit Indefinite to Ground or $V_{\mbox{\scriptsize DD}}$
Operating Temperature Range –40°C to +100°C
Storage Temperature Range40°C to +100°C

**CAUTION**: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

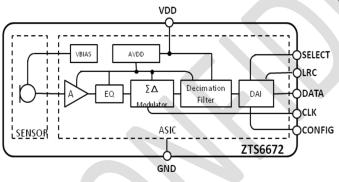
## **Electro-Static Discharge Sensitivity**

This integrated circuit can be damaged by ESD. It is recommended that all integrated circuits be handled with proper precautions. Failure to observe proper handling and installation procedures can cause damage. ESD damage can range from subtle performance degradation to complete device failure.

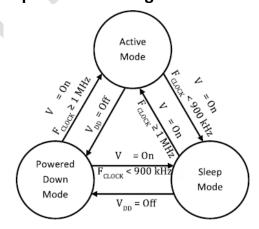
## **Pins Description**

Pin	Symbol	Description
1	DATA	Output.
2	LRC	Frame Sync
3	GND	Ground
4	SELECT	Selection
5	BCLK	Bit Clock
6	VDD	Power Supply (VDD).
7	GND	Ground
8	CONFIG	Interface Configuration

## **Microphone Block Diagram**



## **Microphone State Diagram**





## **Specifications**

(Table 2: TEST CONDITIONS:  $25^{\circ}$ C,  $55\pm20\%$  R.H., VDD =1.8V, BCLK=3.072MHz with 0.1uF decoupling capacitor across Vdd and GND,)

GND,)						
PARAMETER	Symbol	TEST CONDITIONS	MIN	TYP	MAX	UNIT
Supply Voltage (Note 1)	VDD		1.60		3.60	V
Current Consumption (Note 1,5,6)	IDD			1000	1200	μΑ
Sleep Current (Note 6)	ISLEEP	fclock < 1KHz			10	μΑ
Directivity				Omni-dir	ectional	•
Sensitivity (Note 1)	S	94dB SPL @ 1KHz	-26.5	-26	-25.5	dB FS
Signal to Noise Ratio	SNR	94dB SPL @ 1KHz, A-weighted		65		dB(A)
		115dB SPL @ 1KHz			1	%
Total Harmonic Distortion	THD	120dB SPL @ 1KHz			10	%
Acoustic Overload Point	AOP	10% THD @ 1 kHz, S = Typ.		120		dB SPL
Power Supply Rejection Ratio	PSRR	200 mVpp sine wave@1kHz		60		dB
Power Supply Rejection	PSR+N	217Hz, 100mV Vp-p, square wave on VDD		-86		dB FS
Short Circuit Output Current	ISC	Grounded output pin	2		10	mA
Sleep Current	Iddsleeep				10	uA
Output Load	CLOAD				120	pF
Data Format				24b	its	<u> </u>
Clock Frequency	fclock		2.048		4.096	MHz
Sleep Clock Frequency	fsleep		)		900	KHz
Clock Duty Cycle			40		60	%
Clock Rise/Fall Time	tedge				13	ns
Logic Input Low	VIL		-0.3		0.35×VDD	V
Logic Input High	VIH		0.65×VDD		VDD+0.3	V
Logic Output Low	VOL	lout = 2mA	0		0.3×VDD	V
Logic Output High	VOH	lout = 2mA	0.7×VDD		VDD	V
Low→High Threshold	VL-H		0.55×VDD		0.65×VDD	٧
High→Low Threshold	VH-L		0.35×VDD		0.45×VDD	٧
Hysteresis Width	VHYST		0.10×VDD		0.29×VDD	V
Data Time	tsetup	Measured from 0.1 to 0.9 VDD	10			ns
Functional Temperature		Functional with lower performance	-40		100	°C
Operating Temperature		Specifications guaranteed	0		45	°C
Power-up Time4,5		VDD ≥ V(min)			50	ms
SELECT (high)			VDD -0.2		VDD	V
SELECT (low)		GND			GND+0.2	V
Select Input	CSELECT				2	pF
Clock Input	CCLK				2	pF
Clock Duty Cycle			40	50	60	%
TIE Clock Jitter	TIE	Time Interval Jitter on CLK line			2	ns RMS
Output Load	CLOAD				120	pF

Note 1: 100% tested.

Note 2: Valid microphone states are: Power Down Mode (mic off), Sleep Mode (low current, no output, fast start-up),



and Active Mode (normal operation).

Note 3: Time from fclock < 1KHz to sleep current specification is met when transitioning from Active to Sleep Mode.

Note 4: Time from fclock  $\geq$  1MHz to all applicable specifications are met when transitioning from Sleep to Active Mode.

Note 5:  $\Delta IDD = 0.5 \times VDD \times CLOAD \times fclock$ 

Note 6: Specified max values are measured at VDD = +3.6V.

## **Timing Diagram**

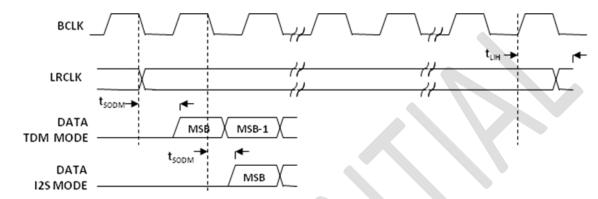
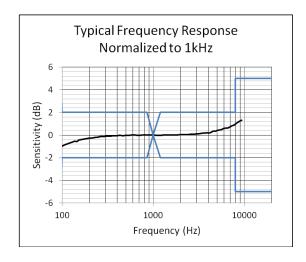
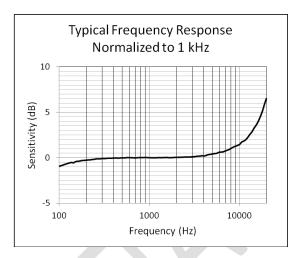
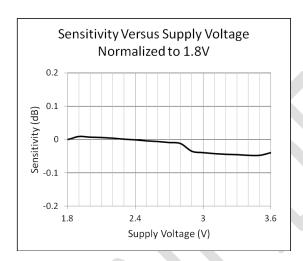


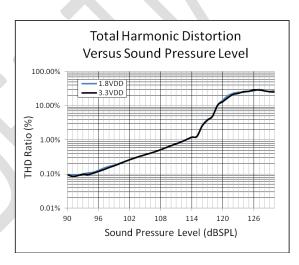
Figure 2: Timing Diagram

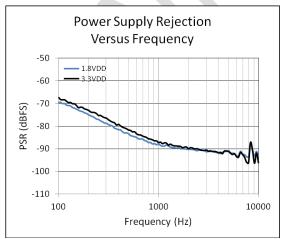
#### **Typical Performance Characteristics**

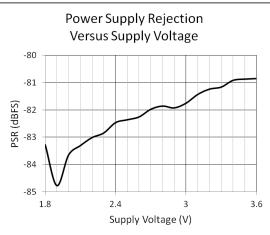














#### **Application Notes**

The ZTS6631 provides stereo decimation from a 1-bit PDM source to a 20-bit PCM audio. The downsampling ratio is fixed at 64×. The 20-bit downsampled PCM audio is output via standard I2S or TDM formats. The input source for the ZTS6631 can be any device that has a PDM output, such as a digital microphone like the ADMP521 The output pins of these microphones can connect directly to the input pins of the ZTS6631.

The ZTS6631 requires a BCLK rate that is a minimum of 64×the LRCLK sample rate. BCLK rates of 128×, 192×, 256×, 384×, and 512× the LRCLK rate are also supported. The ZTS6631 automatically detects the ratio between BCLK and LRCLK and generates a PDM clock output at 64× the LRCLK rate. The minimum sample rate is 4 kHz, and the maximum is 96 kHz, which correspond to a PDM clock range of 256 kHz to 6.144 MHz.. When BCLK is removed, the ZTS6631 powers down automatically. When BCLK is not present, the PDM\_CLK output stops.

#### **SERIAL AUDIO OUTPUT INTERFACE**

The ZTS6631 supports I2S and TDM serial output formats. Format selection and TDM slot placement is set with the CONFIG pin. The SDATA pin is in tristate mode, except when the port is driving serial data based on the CONFIG pin configuration.

CONFIG	SELECT	DEVICE SETTING
	Tight High	I2S Format Left Channel
Open	Tight Low	I2S Format Right Channel
	Tight High	TDM Slot 1
Tight High	Tight Low	TDM Slot 2
	Tight High with 47Kohm	TDM Slot 3
	Tight Low with 47Kohm	TDM Slot 4
Tight Low	Tight High	TDM Slot 5
	Tight Low	TDM Slot 6
	Tight High with 47Kohm	TDM Slot 7
	Tight Low with 47Kohm	TDM Slot 8



## **Reliability Tests**

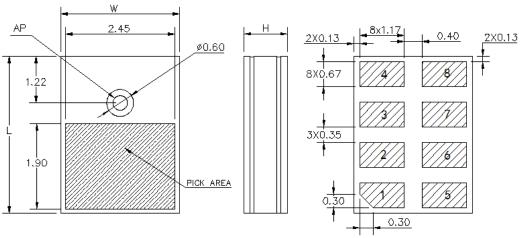
The microphone sensitivity after stress must deviate by no more than ±3dB from the initial value.

[	
1.Heat Test, Operational	Temperature: 85±3°C
	Humidity: 85±5%RH
	Duration: 12 hours
	Voltage: Applied
2.Cold Test, Operational	Temperature: -40±3°C
	Duration: 12 hours
	Voltage: Applied
3.Heat Test, Non-Operational	Temperature: 85±3°C
	Humidity: 50±5%RH
	Duration: 96 hours
	Voltage: Not Applied
4.Cold Test, Non-Operational	Temperature: -40±3°C
	Duration: 96 hours
	Voltage: Not Applied
5.Condensation Test, Non-Operational	Temperature: 25±3°C and 55±3°C
3.condensation rest, Non operational	Humidity: 95±5%RH
	Duration: 1 hours each, during 10 minutes
	ramp, 45 cycles
	Voltage: Not applied
C. Taranaratura Cualina Nan Operational	
6.Temperature Cycling, Non-Operational	Temperature: -40±3°C and 85±3°C Humidity: 50±5% RH
	Duration: 2 hours each, during 6 hours
	ramp, 5 cycles
	Voltage: Not applied
7.Thermal Shock Test, Non-Operational	Temperature: -40±3°C and 85±3°C
	Duration: 30 minutes each, during 5
	minutes ramp, 256 cycles
	Voltage: Not applied
8.Free Fall Test 1.5m	Placed inside test fixture and dropped on
	concrete from height 1.5m.
	(1)3 times by 6 surfaces
	(2)1 times by 12 edges
	(3)1 times by 8 corners
9.Random Vibration	Temperature: 23±5°C
	Humidity: 35~70% RH
	Duration: 2 hours each axis(X,Y,Z)
	Power Spectral Density:
	5Hz 0.10m2/s3(=1.0391*10-3g2/Hz)
	12Hz 2.20m2/s3(=22.8602*10-3g2/Hz)
	20Hz 2.20m2/s3(=22.8602*10-3g2/Hz)
	200Hz 0.04m2/s3(=0.41534*10-3g2/Hz)
	200Hz 0.04m2/s3(=0.41564*10-3g2/Hz)
10.Repeated Low Level Free Fall Test	Placed inside test fixture and dropped on
	rubber mat from height of 10cm.
	Each face 2500 times(Total 6 faces, 15000times)
11.1m Repeated Rotating	Placed inside test fixture and dropped on steel
Free Fall	sheet from height of 1.0m.
Tree rail	100 times(all faces)
12 Free Fell Test for weather bear	Rotation speed of barrel: 10~12 falls/minute
12.Free Fall Test for master box	Corner drop: Each Corner 1 time
	Edge drop: Each Edge 1 time
	Face drop: Each Face 1 time



13.Random Vibration for master box	Sinusoidal wave vibration
	Frequency: 5~50Hz
	Acceleration:7.4m/s2(0.76G)
	Sweep speed:9Hz/min(5~50Hz, one way 5 min)
	Test duration: Direction of Face 1-3 20min
	Direction of Face 2-4 20min
	Direction of Face 5-6 20min
	Sample and direction of vibration: 1 direction
	for 1 sample
	Package on vibrating table: Free
14.Substrate bending Test	Deflection: 3mm
	Rate: 0.5mm/sec
15.Adhesion	Load: 10 N
	Duration: 10 seconds
16.Electrostatic Discharge Test	Capacitance: 150pF
	Resistance: 330Ω
	Duration: 10 times
	Air Discharge: Level 3(+/-8kV)
	Direct contact discharge: Level 1 (+/-2kV)
17.Human Body Model	2000 Volts (100pF,1500Ω)
18.Charged Device Model	500 Volts
19.Self alignment effect	Displacement: 0.15mm

## **MECHANICAL SPECIFICATIOPNS**

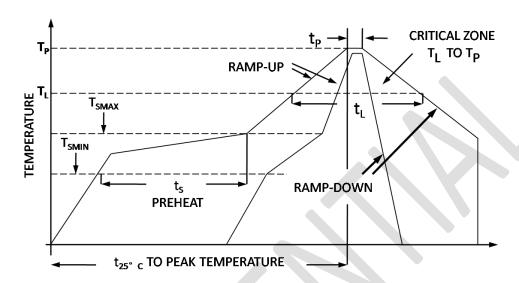


ITEM	DIMENSION	TOLERANCE	UNITS
Length (L)	4.00	±0.10	mm
Width (W)	3.00	±0.10	mm
Height (H)	1.00	±0.10	mm
Acoustic Port (AP)	Ø0.25	±0.075	mm

Pin	Symbol	Description
1	DATA	Output.
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#### **SOLDER REFLOW PROFILE**

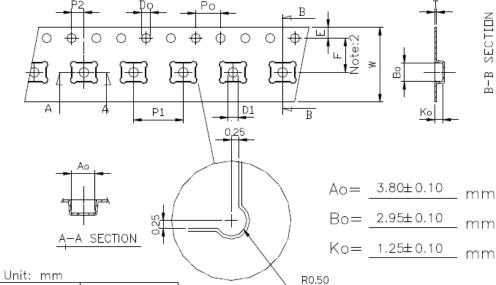
The reflow profile specified in this section describes expected maximum heat exposure of components during the reflow process of NMP product PWBs. Temperature is measured on top of component. All components have to tolerate at least this profile five times (5x) without affecting electrical performance, mechanical performance or reliability.



Pb-free and Sn63/Pb37 reflow profile requirements for soldering heat resistance:

Parameter		Reference	Pb-Free	Sn63/Pb37
Average Ramp Rate		$T_L$ to $T_P$	3°C/sec max	1.25°C/sec max
	Minimum Temperature	T <sub>SMIN</sub>	150°C	100°C
Prehear	Maximum Temperature	T <sub>SMAX</sub>	200°C	150°C
	Time	T <sub>SMIN</sub> to T <sub>SMAX</sub>	60sec to 180sec	60sec to 75sec
Ramp-Up Ra	ite	T <sub>SMAX</sub> to T <sub>L</sub>	1.25°C/sec	1.25°C/sec
Time Maintained Above Liquidous		t <sub>L</sub>	~60sec	60sec to 150sec
Liquidous Temperature		TL	217°C	183°C
Peak Temperature		T <sub>P</sub>	260°C +0°C/-5°C	215°C +3°C/-3°C
Time Within +5°C of Actual Peak Temperature		t <sub>P</sub>	20 sec to 40 sec	20 sec to 30 sec
Ramp-Down Rate		T <sub>peak</sub>	6°C/sec max	3°C/sec max
Time +25°C (t <sub>250C</sub> ) to Peak Temperature			8 min max	5 min max

#### **PACKAGING**

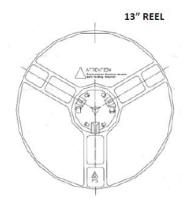


Unit:	mm	
Sur	nhal	

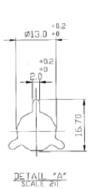
Symbol	Spec.
Ро	4.0±0.10
P1	8.0±0.10
P2	2.0± 0.10
Do	1.50 <sup>+0.1</sup>
D1	1.50 <sup>+0.1</sup> 1.50 <sub>-0</sub>
E	1.75± 0.10
F	5.50± 0.10
10Po	40.0±0.10
W	12.0±0.30
Т	0.30±0.05

#### Notice:

- 1. 10 Sprocket hole pitch cumulative tolerance
- 2. Pocket position relative to sprocket hole measured as true position of pocket not pocket
- 3. Ao & Bo measured on a place 0.3mm above the bottom of the pocket to top surface of the carrier.
- 4. Ko measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- 5. Carrier camber shall be not than 1mm per 100mm through a length of 250mm.

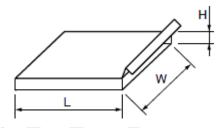






Part NO.	Reel Diameter	Quantity Per Reel	Quantity Per Inner Box	Quantity Per Outer Box
ZTS6631	13"	5200	5200	46800

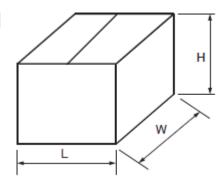
## **Dimensions for Inner Box**



Unit: mm

L	W	Н
335	339	45

## **Dimensions for Outer Box**



Unit: mm

L	W	Н
445	360	372