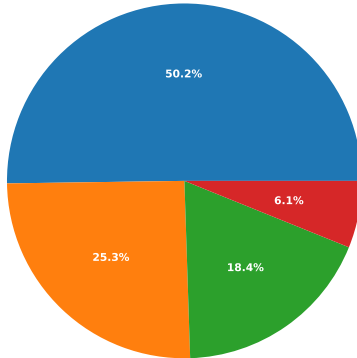


PV-4_PI-2



Product makespan-435 seconds

- Transfer for 218 seconds
- Blockage for 110 seconds
- Process for 80 seconds
- Idle for 26 seconds