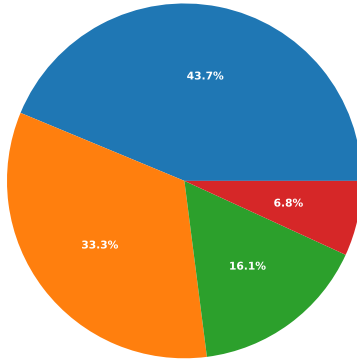


PV-4_PI-1



Product makespan-496 seconds

- Transfer for 217 seconds
- Blockage for 165 seconds
- Process for 80 seconds
- Idle for 33 seconds