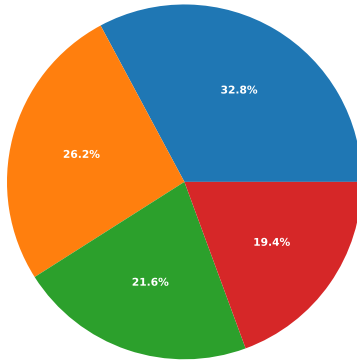


PV-2_PI-1



Product makespan-439 seconds

- Transfer for 144 seconds
- Blockage for 115 seconds
- Process for 95 seconds
- Idle for 85 seconds