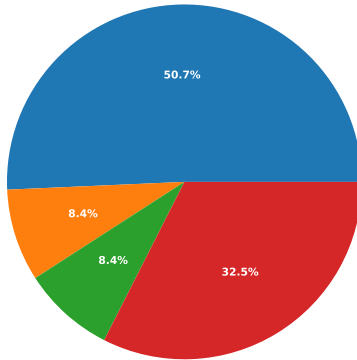


PV-5_PI-2



Product makespan-237 seconds

- Transfer for 120 seconds
- Blockage for 20 seconds
- Process for 20 seconds
- Idle for 77 seconds