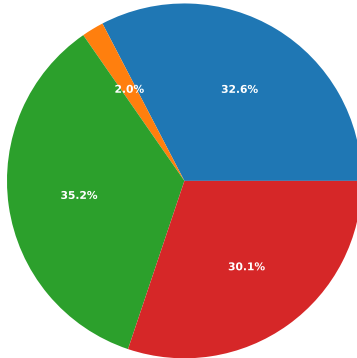


PV-1_PI-1



Product makespan-744 seconds

- Transfer for 243 seconds
- Blockage for 15 seconds
- Process for 262 seconds
- Idle for 224 seconds