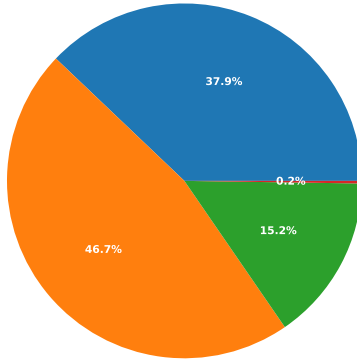


## PV-4\_PI-2



Product makespan-461 seconds

- Transfer for 174 seconds
- Blockage for 215 seconds
- Process for 70 seconds
- Idle for 1 seconds