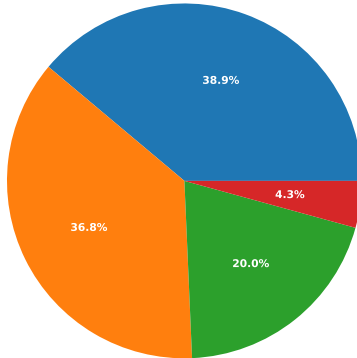


## PV-4\_PI-2



Product makespan-448 seconds

- Transfer for 174 seconds
- Blockage for 165 seconds
- Process for 89 seconds
- Idle for 19 seconds