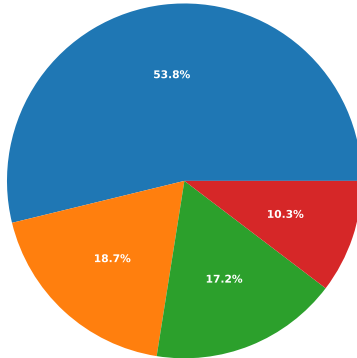


PV-8_PI-1



Product makespan-320 seconds

- Transfer for 172 seconds
- Blockage for 60 seconds
- Process for 55 seconds
- Idle for 33 seconds