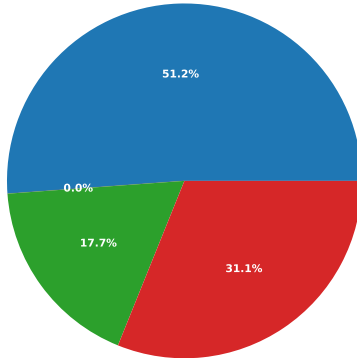


PV-3_PI-1



Product makespan-169 seconds

- Transfer for 86 seconds
- Blockage for 0 seconds
- Process for 30 seconds
- Idle for 52 seconds