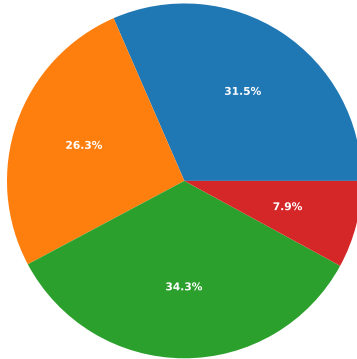


PV-6_PI-1



Product makespan-496 seconds

- Transfer for 156 seconds
- Blockage for 130 seconds
- Process for 170 seconds
- Idle for 39 seconds