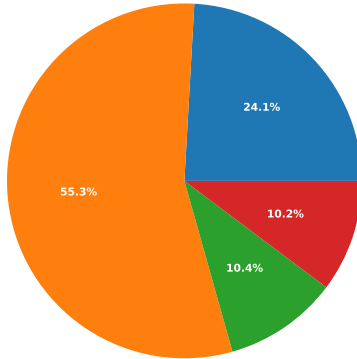


PV-1_PI-1



Product makespan-625 seconds

- Transfer for 150 seconds
- Blockage for 345 seconds
- Process for 65 seconds
- Idle for 64 seconds