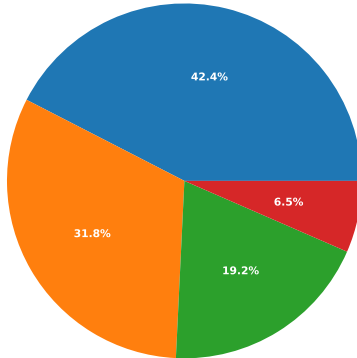


PV-5_PI-1



Product makespan-520 seconds

- Transfer for 220 seconds
- Blockage for 165 seconds
- Process for 100 seconds
- Idle for 33 seconds