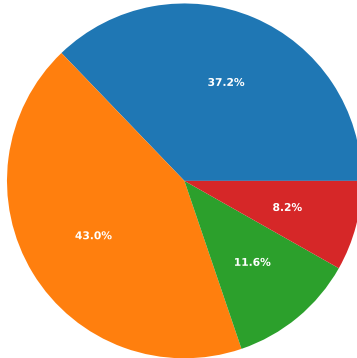


PV-1_PI-1



Product makespan-535 seconds

- Transfer for 198 seconds
- Blockage for 230 seconds
- Process for 62 seconds
- Idle for 43 seconds