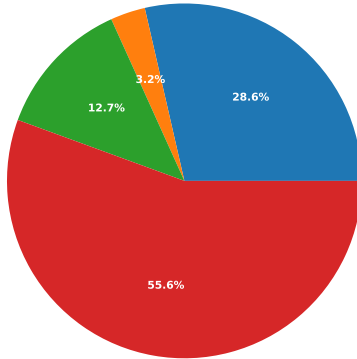


PV-9_PI-1



Product makespan-632 seconds

- Transfer for 180 seconds
- Blockage for 20 seconds
- Process for 80 seconds
- Idle for 351 seconds