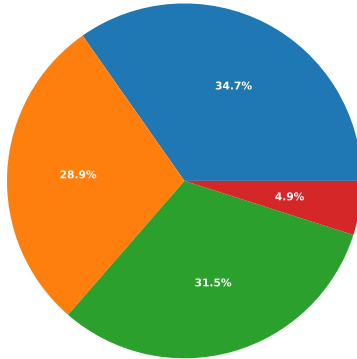


PV-5_PI-1



Product makespan-381 seconds

- Transfer for 132 seconds
- Blockage for 110 seconds
- Process for 120 seconds
- Idle for 18 seconds