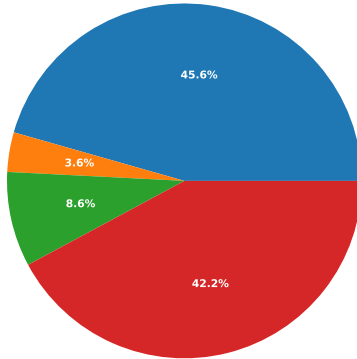


PV-2_PI-1



Product makespan-277 seconds

- Transfer for 126 seconds
- Blockage for 10 seconds
- Process for 24 seconds
- Idle for 117 seconds