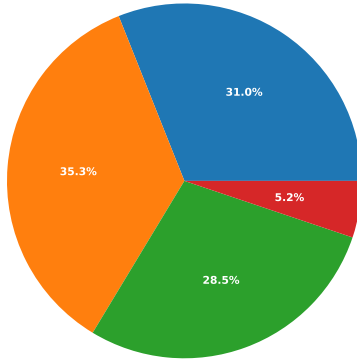


# PV-9\_PI-1



Product makespan-737 seconds

- Transfer for 228 seconds
- Blockage for 260 seconds
- Process for 210 seconds
- Idle for 38 seconds