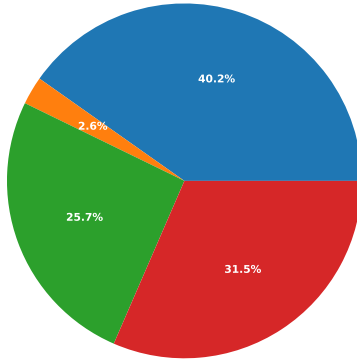


PV-9_PI-1



Product makespan-583 seconds

- Transfer for 234 seconds
- Blockage for 14 seconds
- Process for 150 seconds
- Idle for 183 seconds