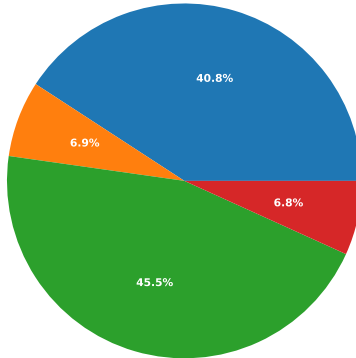


PV-1_PI-1



Product makespan-576 seconds

- Transfer for 235 seconds
- Blockage for 40 seconds
- Process for 262 seconds
- Idle for 39 seconds