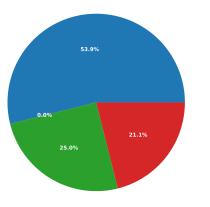# PV-4_PI-1

Product makespan-279 seconds
- Transfer for 150 seconds
- Blockage for 0 seconds
- Process for 70 seconds
- Idle for 58 seconds

53.9%
0.0%
25.0%
21.1%