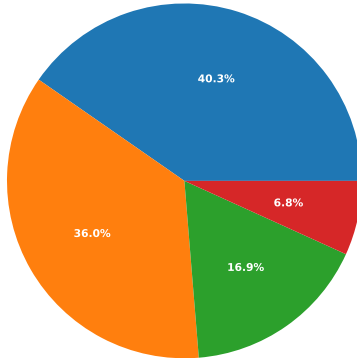


PV-4_PI-1



Product makespan-473 seconds

- Transfer for 190 seconds
- Blockage for 170 seconds
- Process for 80 seconds
- Idle for 32 seconds