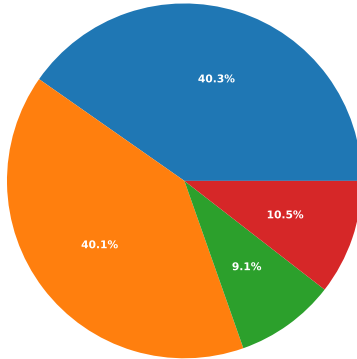


# PV-3\_PI-1



Product makespan-274 seconds

- Transfer for 110 seconds
- Blockage for 110 seconds
- Process for 25 seconds
- Idle for 28 seconds