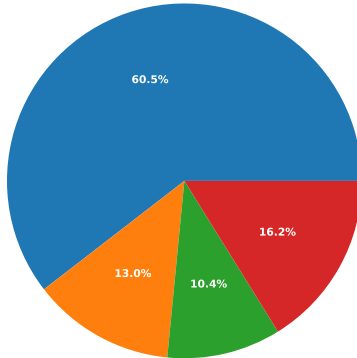


## PV-5\_PI-2



Product makespan-192 seconds

- Transfer for 116 seconds
- Blockage for 25 seconds
- Process for 20 seconds
- Idle for 31 seconds