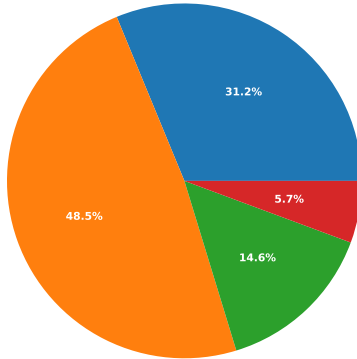


PV-1_PI-2



Product makespan-547 seconds

- Transfer for 170 seconds
- Blockage for 265 seconds
- Process for 80 seconds
- Idle for 30 seconds