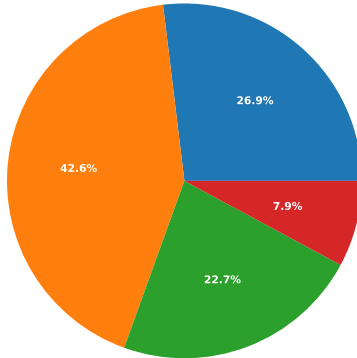


PV-4_PI-2



Product makespan-529 seconds

- Transfer for 142 seconds
- Blockage for 225 seconds
- Process for 120 seconds
- Idle for 41 seconds