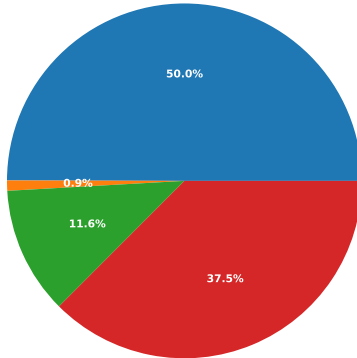


PV-1_PI-1



Product makespan-534 seconds

- Transfer for 267 seconds
- Blockage for 4 seconds
- Process for 62 seconds
- Idle for 200 seconds