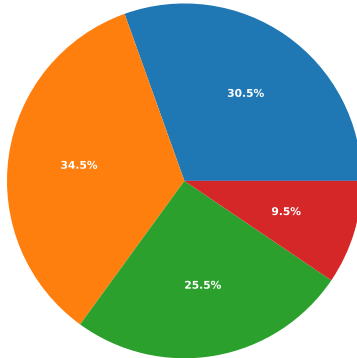PV-8_PI-1

- 30.5%
- 34.5%
- 25.5%
- 9.5%

Product makespan-391 seconds
- Transfer for 119 seconds
- Blockage for 135 seconds
- Process for 100 seconds
- Idle for 37 seconds