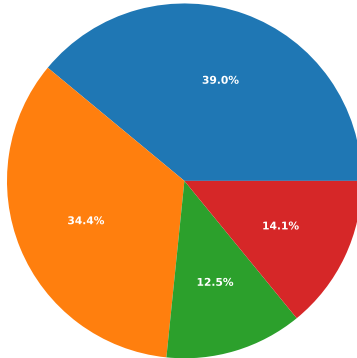


PV-1_PI-1



Product makespan-494 seconds

- Transfer for 192 seconds
- Blockage for 170 seconds
- Process for 62 seconds
- Idle for 69 seconds