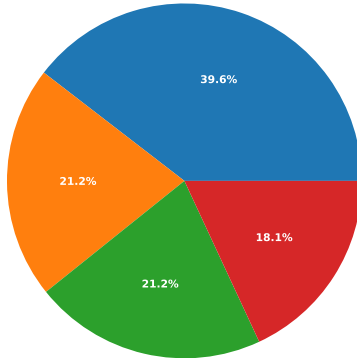


PV-6_PI-1



Product makespan-614 seconds

- Transfer for 242 seconds
- Blockage for 130 seconds
- Process for 130 seconds
- Idle for 110 seconds