PV-5_PI-1
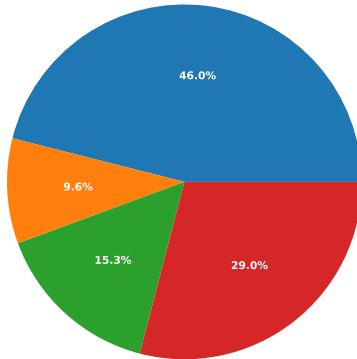

Product makespan-261 seconds
- Transfer for 120 seconds — 46.0%
- Blockage for 25 seconds — 9.6%
- Process for 40 seconds — 15.3%
- Idle for 75 seconds — 29.0%