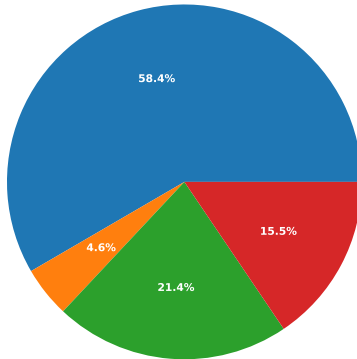


# PV-10\_PI-1



Product makespan-326 seconds

- Transfer for 190 seconds
- Blockage for 15 seconds
- Process for 70 seconds
- Idle for 50 seconds