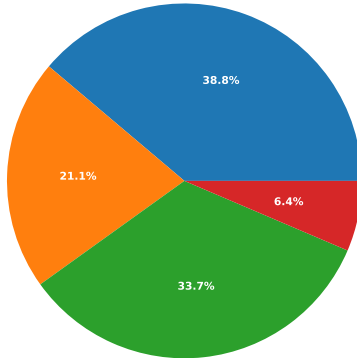


# PV-5\_PI-1



Product makespan-356 seconds

- Transfer for 138 seconds
- Blockage for 75 seconds
- Process for 120 seconds
- Idle for 22 seconds