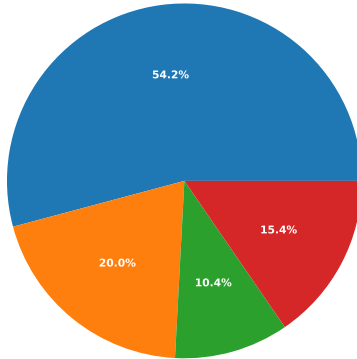


PV-5_PI-1



Product makespan-200 seconds

- Transfer for 108 seconds
- Blockage for 40 seconds
- Process for 20 seconds
- Idle for 30 seconds