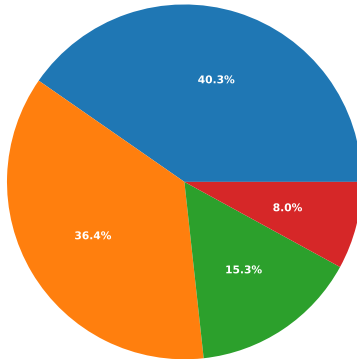


PV-10_PI-1



Product makespan-522 seconds

- Transfer for 210 seconds
- Blockage for 190 seconds
- Process for 79 seconds
- Idle for 41 seconds