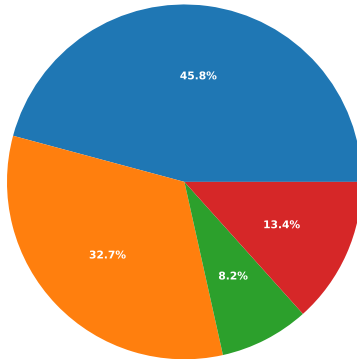


PV-5_PI-1



Product makespan-245 seconds

- Transfer for 112 seconds
- Blockage for 80 seconds
- Process for 20 seconds
- Idle for 32 seconds