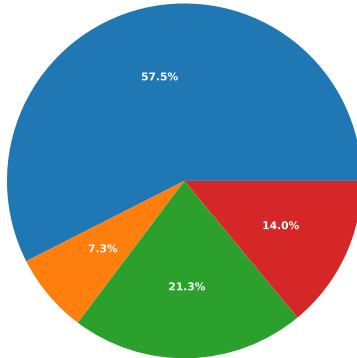


PV-2_PI-2



Product makespan-206 seconds

- Transfer for 118 seconds
- Blockage for 15 seconds
- Process for 44 seconds
- Idle for 28 seconds