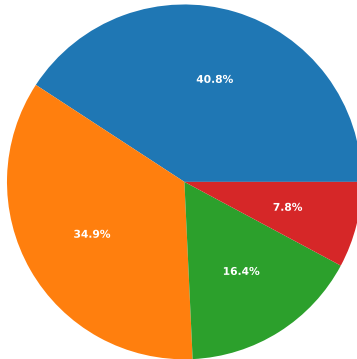


PV-10_PI-1



Product makespan-487 seconds

- Transfer for 198 seconds
- Blockage for 170 seconds
- Process for 80 seconds
- Idle for 38 seconds