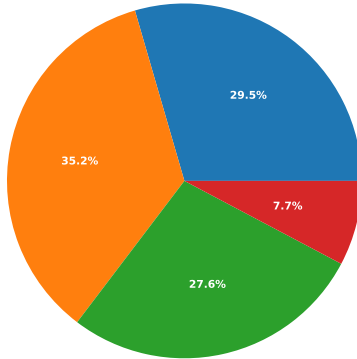


PV-6_PI-1



Product makespan-398 seconds

- Transfer for 117 seconds
- Blockage for 140 seconds
- Process for 110 seconds
- Idle for 30 seconds