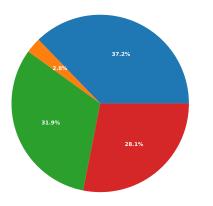
PV-6_PI-1



Product makespan-533 seconds
Transfer for 198 seconds
Blockage for 15 seconds
Process for 170 seconds
Idle for 149 seconds