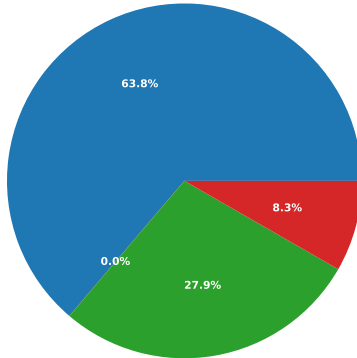


## PV-4\_PI-1



Product makespan-286 seconds

- Transfer for 182 seconds
- Blockage for 0 seconds
- Process for 80 seconds
- Idle for 23 seconds