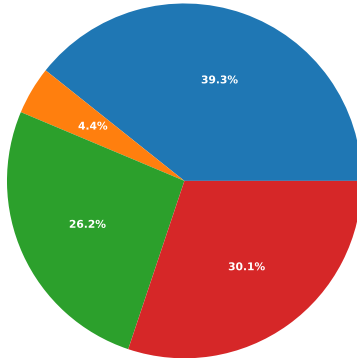


PV-9_PI-1



Product makespan-572 seconds

- Transfer for 225 seconds
- Blockage for 25 seconds
- Process for 150 seconds
- Idle for 172 seconds