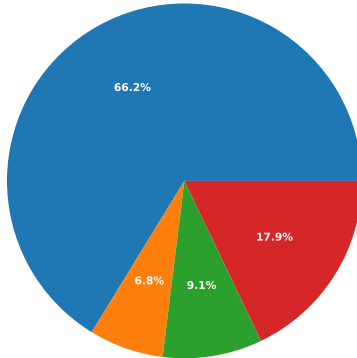


## PV-5\_PI-2



Product makespan-221 seconds

- Transfer for 146 seconds
- Blockage for 15 seconds
- Process for 20 seconds
- Idle for 39 seconds