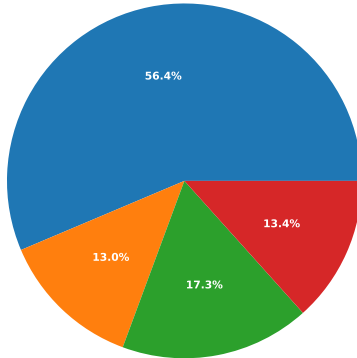


# PV-9\_PI-1



Product makespan-231 seconds

- Transfer for 130 seconds
- Blockage for 30 seconds
- Process for 40 seconds
- Idle for 30 seconds