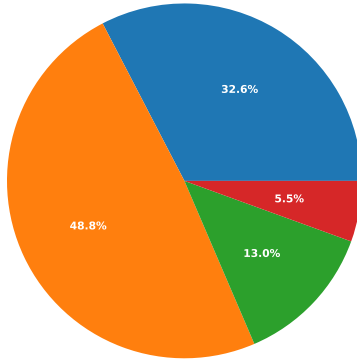


# PV-9\_PI-1



Product makespan-615 seconds

- Transfer for 200 seconds
- Blockage for 300 seconds
- Process for 80 seconds
- Idle for 34 seconds