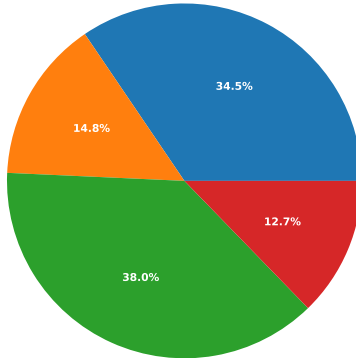


# PV-7\_PI-1



Product makespan-710 seconds

- Transfer for 245 seconds
- Blockage for 105 seconds
- Process for 270 seconds
- Idle for 90 seconds