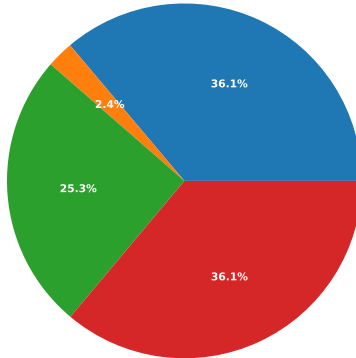


PV-2_PI-1



Product makespan-411 seconds

- Transfer for 148 seconds
- Blockage for 10 seconds
- Process for 104 seconds
- Idle for 148 seconds