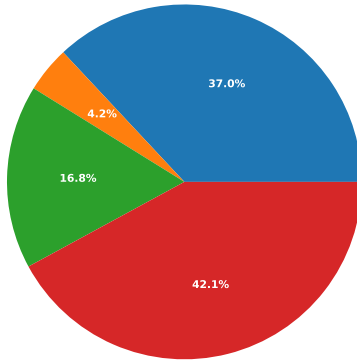


PV-5_PI-1



Product makespan-238 seconds

- Transfer for 88 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 100 seconds