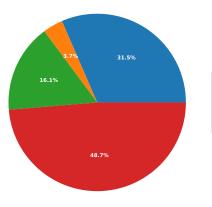
PV-10_PI-1



Product makespan-681 seconds
Transfer for 214 seconds
Blockage for 25 seconds
Process for 110 seconds
Idle for 331 seconds