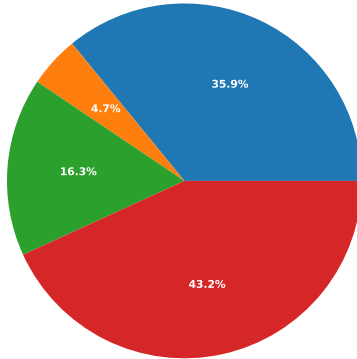


## PV-4\_PI-2



Product makespan-430 seconds

- Transfer for 154 seconds
- Blockage for 20 seconds
- Process for 70 seconds
- Idle for 185 seconds