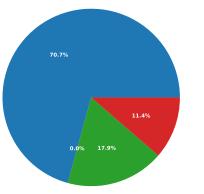
PV-3_PI-1



Product makespan-167 seconds
Transfer for 118 seconds
Blockage for 0 seconds
Process for 30 seconds

Idle for 19 seconds