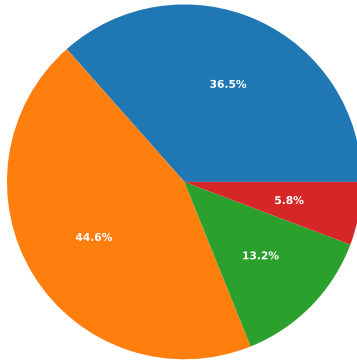


PV-1_PI-2



Product makespan-494 seconds

- Transfer for 180 seconds
- Blockage for 220 seconds
- Process for 65 seconds
- Idle for 28 seconds