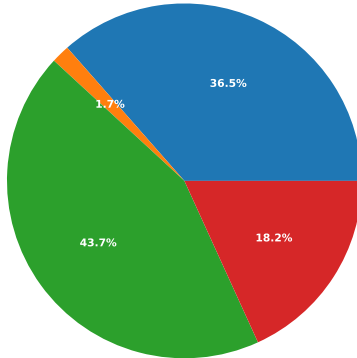


PV-1_PI-1



Product makespan-600 seconds

- Transfer for 218 seconds
- Blockage for 10 seconds
- Process for 262 seconds
- Idle for 109 seconds