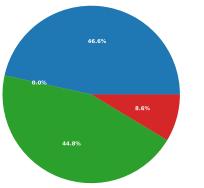
PV-5_PI-1



Product makespan-267 seconds
Transfer for 124 seconds
Blockage for 0 seconds
Process for 120 seconds

Idle for 23 seconds