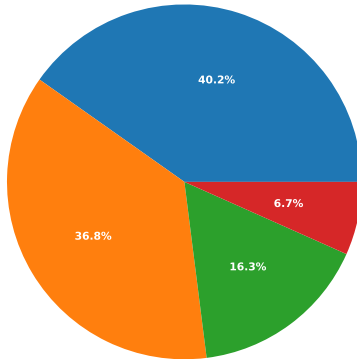


PV-1_PI-2



Product makespan-490 seconds

- Transfer for 197 seconds
- Blockage for 180 seconds
- Process for 80 seconds
- Idle for 32 seconds