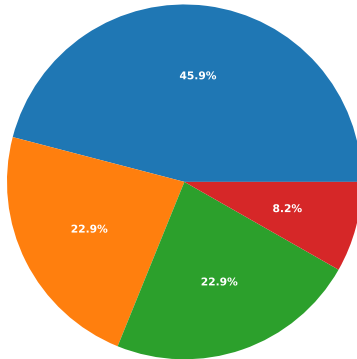


# PV-5\_PI-1



Product makespan-436 seconds

- Transfer for 200 seconds
- Blockage for 100 seconds
- Process for 100 seconds
- Idle for 36 seconds