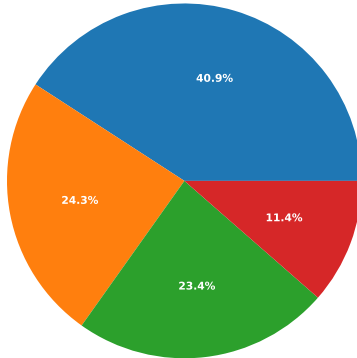


# PV-6\_PI-1



Product makespan-555 seconds

- Transfer for 227 seconds
- Blockage for 135 seconds
- Process for 130 seconds
- Idle for 63 seconds