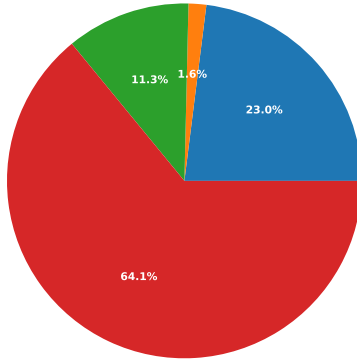# PV-10_PI-1

Product makespan-619 seconds
- Transfer for 142 seconds — 23.0%
- Blockage for 10 seconds — 1.6%
- Process for 70 seconds — 11.3%
- Idle for 396 seconds — 64.1%