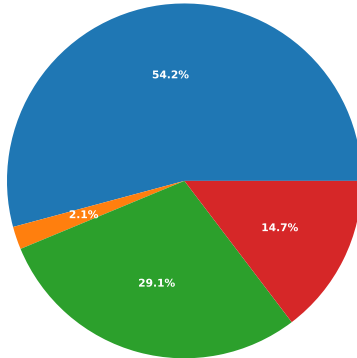


PV-4_PI-1



Product makespan-240 seconds

- Transfer for 130 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 35 seconds