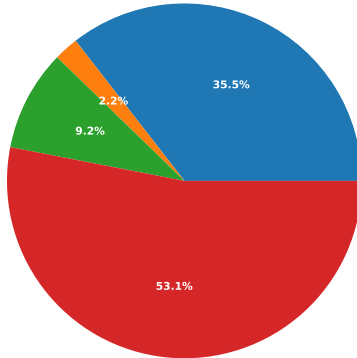


PV-1_PI-1



Product makespan-673 seconds

- Transfer for 239 seconds
- Blockage for 15 seconds
- Process for 62 seconds
- Idle for 357 seconds