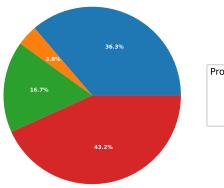
PV-10_PI-1



Product makespan-659 seconds
Transfer for 239 seconds
Blockage for 25 seconds
Process for 110 seconds
Idle for 285 seconds