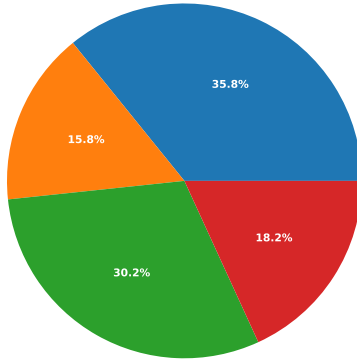


PV-3_PI-1



Product makespan-348 seconds

- Transfer for 124 seconds
- Blockage for 55 seconds
- Process for 105 seconds
- Idle for 63 seconds