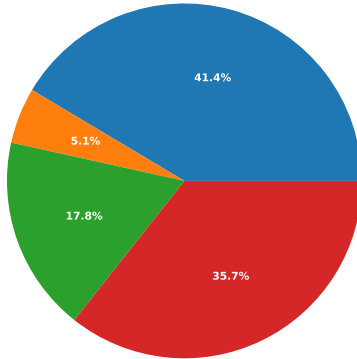


PV-4_PI-2



Product makespan-392 seconds

- Transfer for 162 seconds
- Blockage for 20 seconds
- Process for 69 seconds
- Idle for 140 seconds