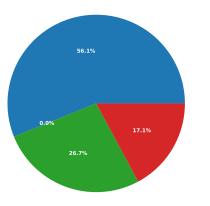
PV-1_PI-1



Product makespan-243 seconds
Transfer for 136 seconds
Blockage for 0 seconds
Process for 65 seconds

Idle for 41 seconds