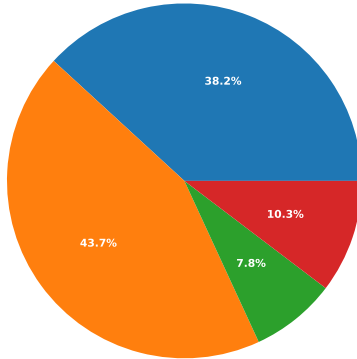


PV-3_PI-1



Product makespan-321 seconds

- Transfer for 122 seconds
- Blockage for 140 seconds
- Process for 25 seconds
- Idle for 33 seconds