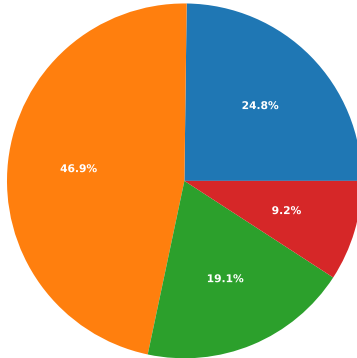


PV-4_PI-1



Product makespan-470 seconds

- Transfer for 116 seconds
- Blockage for 220 seconds
- Process for 89 seconds
- Idle for 43 seconds