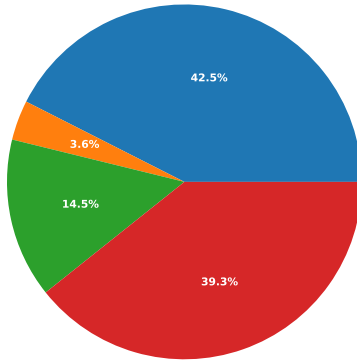


PV-5_PI-1



Product makespan-275 seconds

- Transfer for 116 seconds
- Blockage for 9 seconds
- Process for 40 seconds
- Idle for 108 seconds