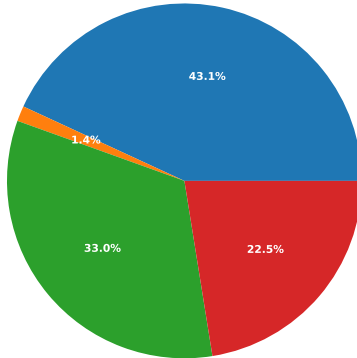PV-4_PI-2

- 43.1%
- 1.4%
- 33.0%
- 22.5%

Product makespan-363 seconds
- Transfer for 156 seconds
- Blockage for 5 seconds
- Process for 120 seconds
- Idle for 81 seconds