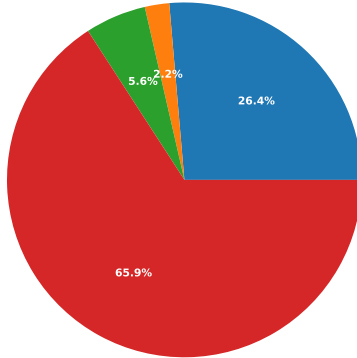


PV-3_PI-1



Product makespan-450 seconds

- Transfer for 118 seconds
- Blockage for 10 seconds
- Process for 25 seconds
- Idle for 296 seconds