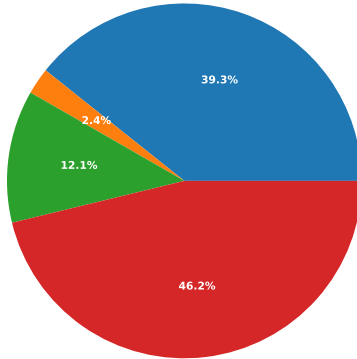


## PV-4\_PI-2



Product makespan-414 seconds

- Transfer for 162 seconds
- Blockage for 10 seconds
- Process for 50 seconds
- Idle for 191 seconds