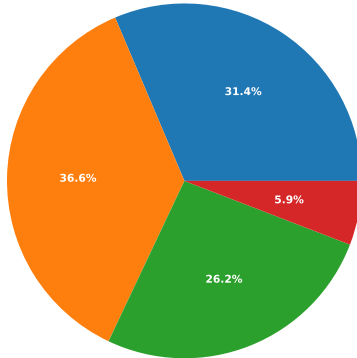


## PV-2\_PI-1



Product makespan-397 seconds

- Transfer for 124 seconds
- Blockage for 145 seconds
- Process for 103 seconds
- Idle for 23 seconds