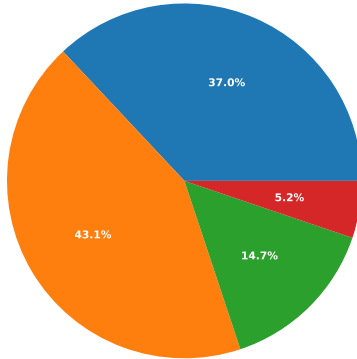


PV-2_PI-2



Product makespan-510 seconds

- Transfer for 189 seconds
- Blockage for 220 seconds
- Process for 75 seconds
- Idle for 26 seconds