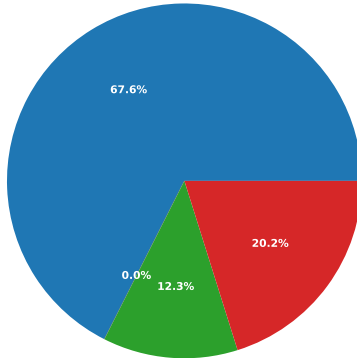# PV-5_PI-1

Product makespan-163 seconds
- Transfer for 110 seconds
- Blockage for 0 seconds
- Process for 20 seconds
- Idle for 32 seconds

67.6%

0.0%

12.3%

20.2%