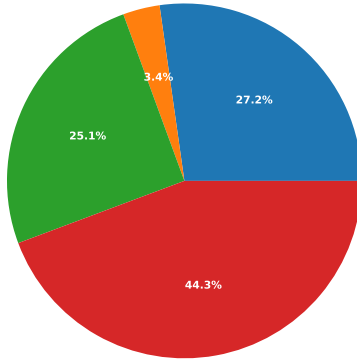


## PV-4\_PI-2



Product makespan-597 seconds

- Transfer for 162 seconds
- Blockage for 20 seconds
- Process for 150 seconds
- Idle for 264 seconds