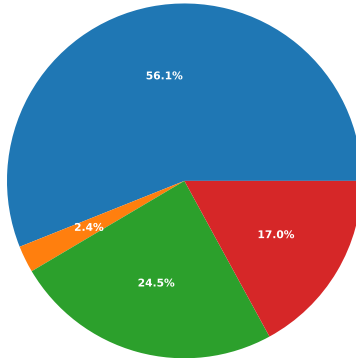


## PV-2\_PI-1



Product makespan-204 seconds

- Transfer for 114 seconds
- Blockage for 5 seconds
- Process for 50 seconds
- Idle for 34 seconds