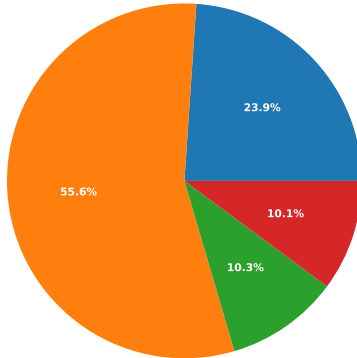


PV-1_PI-1



Product makespan-630 seconds

- Transfer for 150 seconds
- Blockage for 350 seconds
- Process for 65 seconds
- Idle for 63 seconds