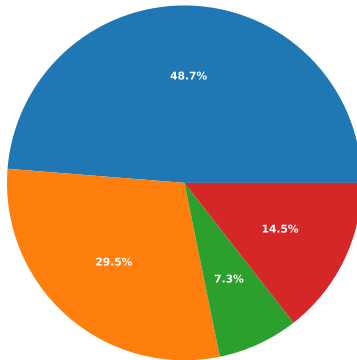


## PV-5\_PI-2



Product makespan-272 seconds

- Transfer for 132 seconds
- Blockage for 80 seconds
- Process for 19 seconds
- Idle for 39 seconds