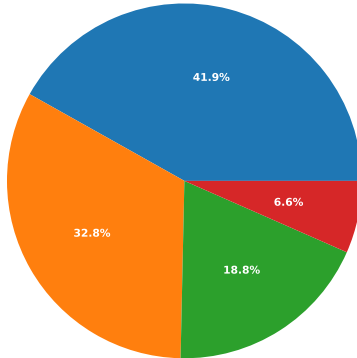


PV-3_PI-1



Product makespan-427 seconds

- Transfer for 178 seconds
- Blockage for 140 seconds
- Process for 80 seconds
- Idle for 28 seconds