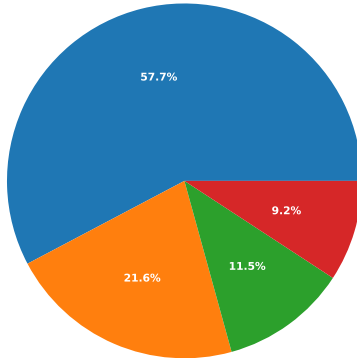


PV-2_PI-2



Product makespan-209 seconds

- Transfer for 120 seconds
- Blockage for 45 seconds
- Process for 24 seconds
- Idle for 19 seconds