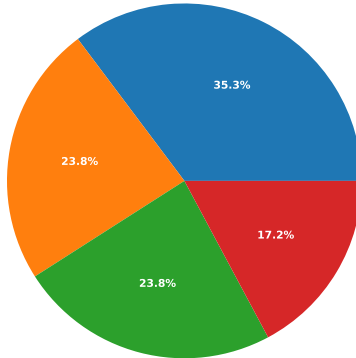


# PV-6\_PI-1



Product makespan-547 seconds

- Transfer for 192 seconds
- Blockage for 130 seconds
- Process for 130 seconds
- Idle for 93 seconds