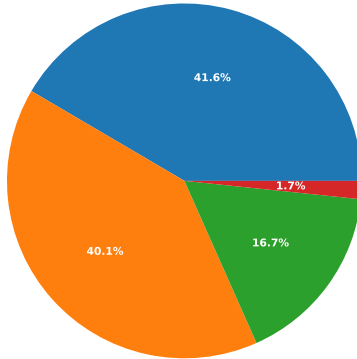


## PV-2\_PI-1



Product makespan-299 seconds

- Transfer for 124 seconds
- Blockage for 120 seconds
- Process for 50 seconds
- Idle for 4 seconds