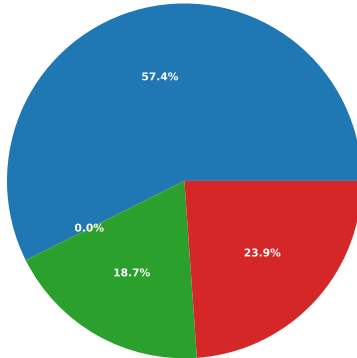


# PV-5\_PI-1



Product makespan-213 seconds

- Transfer for 122 seconds
- Blockage for 0 seconds
- Process for 40 seconds
- Idle for 50 seconds