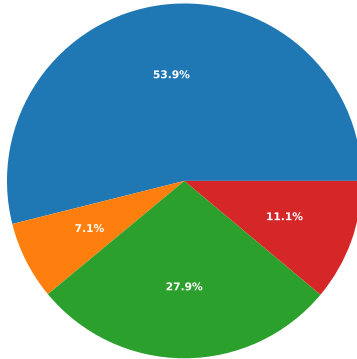


PV-6_PI-1



Product makespan-351 seconds

- Transfer for 189 seconds
- Blockage for 25 seconds
- Process for 98 seconds
- Idle for 38 seconds