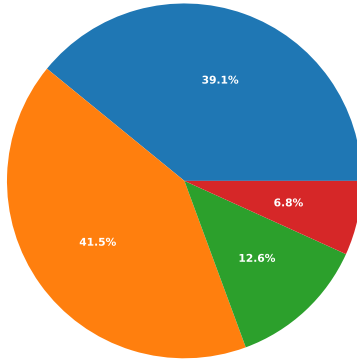


PV-1_PI-1



Product makespan-627 seconds

- Transfer for 245 seconds
- Blockage for 260 seconds
- Process for 79 seconds
- Idle for 42 seconds