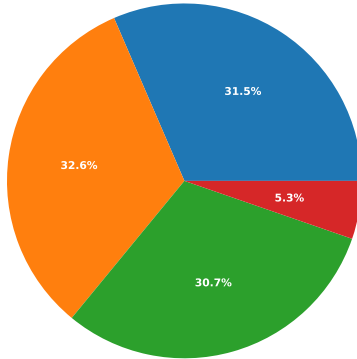


# PV-6\_PI-1



Product makespan-554 seconds

- Transfer for 174 seconds
- Blockage for 180 seconds
- Process for 170 seconds
- Idle for 29 seconds