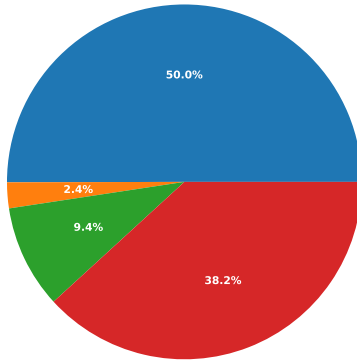


PV-5_PI-2



Product makespan-212 seconds

- Transfer for 106 seconds
- Blockage for 5 seconds
- Process for 19 seconds
- Idle for 81 seconds