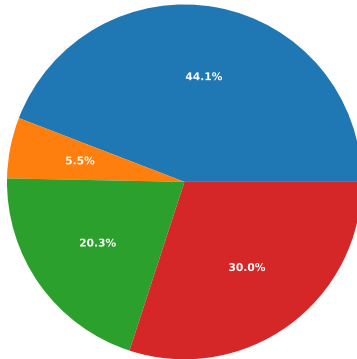


PV-10_PI-1



Product makespan-542 seconds

- Transfer for 239 seconds
- Blockage for 30 seconds
- Process for 110 seconds
- Idle for 162 seconds