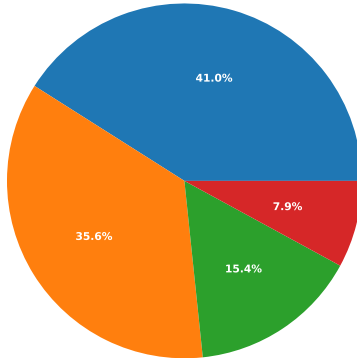


# PV-1\_PI-1



Product makespan-421 seconds

- Transfer for 173 seconds
- Blockage for 150 seconds
- Process for 65 seconds
- Idle for 33 seconds