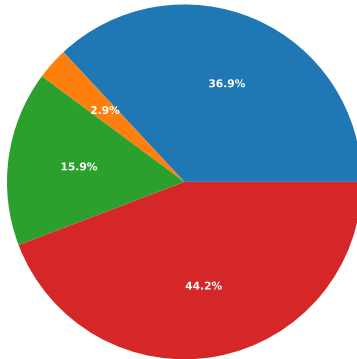


# PV-10\_PI-1



Product makespan-690 seconds

- Transfer for 254 seconds
- Blockage for 20 seconds
- Process for 110 seconds
- Idle for 305 seconds