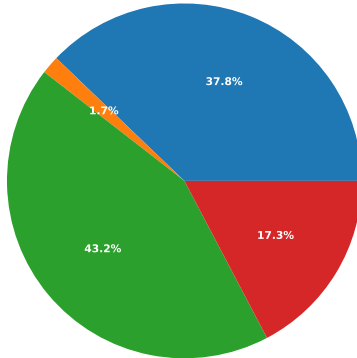


# PV-1\_PI-1



Product makespan-606 seconds

- Transfer for 229 seconds
- Blockage for 10 seconds
- Process for 262 seconds
- Idle for 104 seconds