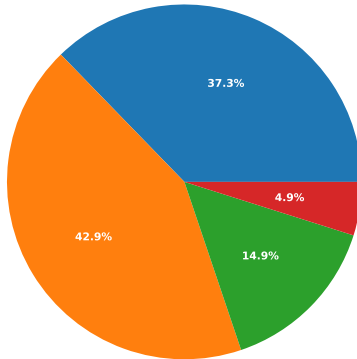


PV-2_PI-2



Product makespan-502 seconds

- Transfer for 187 seconds
- Blockage for 215 seconds
- Process for 75 seconds
- Idle for 24 seconds