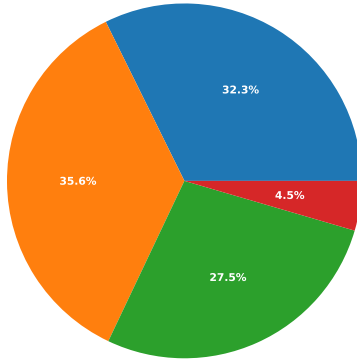


PV-5_PI-2



Product makespan-435 seconds

- Transfer for 140 seconds
- Blockage for 155 seconds
- Process for 120 seconds
- Idle for 19 seconds