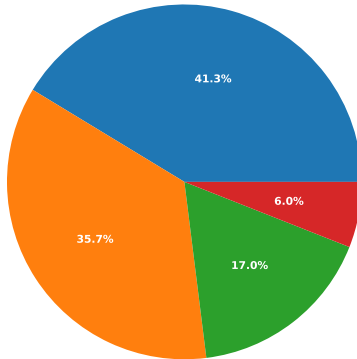


PV-10_PI-1



Product makespan-645 seconds

- Transfer for 266 seconds
- Blockage for 230 seconds
- Process for 110 seconds
- Idle for 38 seconds