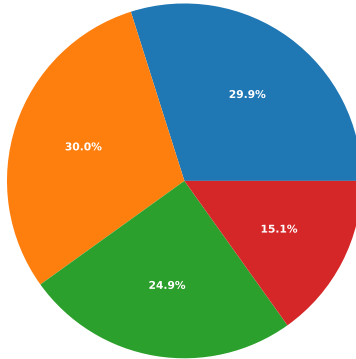


PV-2_PI-1



Product makespan-417 seconds

- Transfer for 124 seconds
- Blockage for 125 seconds
- Process for 104 seconds
- Idle for 63 seconds