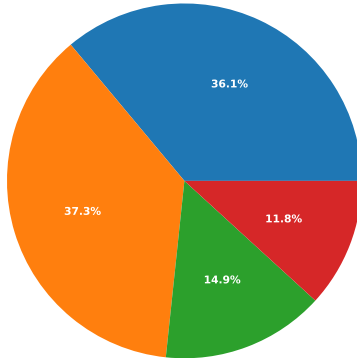


PV-2_PI-1



Product makespan-295 seconds

- Transfer for 106 seconds
- Blockage for 110 seconds
- Process for 44 seconds
- Idle for 34 seconds