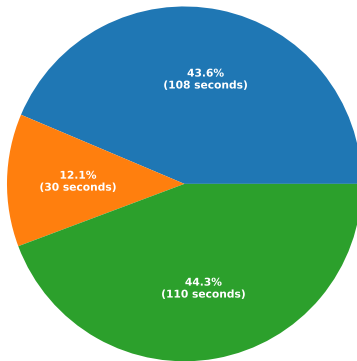# PV-10_PI-1

Product makespan-442 seconds
- Transfer for 108seconds
- Wait for 30seconds
- Process for 110seconds

43.6%
(108 seconds)

12.1%
(30 seconds)

44.3%
(110 seconds)