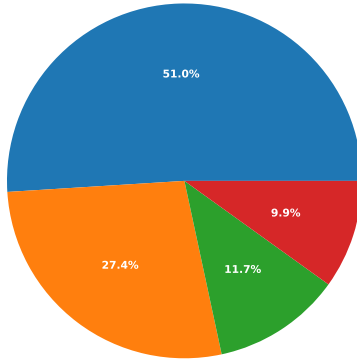


PV-3_PI-1



Product makespan-256 seconds

- Transfer for 130 seconds
- Blockage for 70 seconds
- Process for 30 seconds
- Idle for 25 seconds