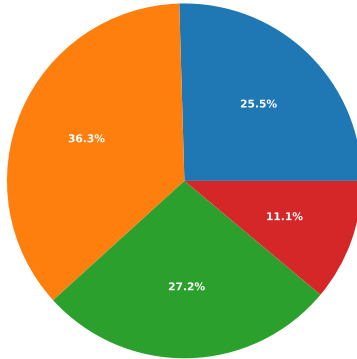


# PV-4\_PI-1



Product makespan-441 seconds

- Transfer for 112 seconds
- Blockage for 160 seconds
- Process for 119 seconds
- Idle for 48 seconds