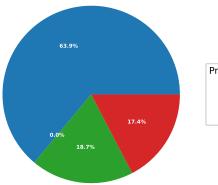
PV-5_PI-2



Product makespan-213 seconds
Transfer for 136 seconds
Blockage for 0 seconds
Process for 39 seconds

Idle for 37 seconds