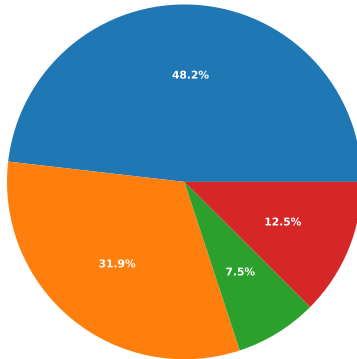


PV-5_PI-2



Product makespan-266 seconds

- Transfer for 128 seconds
- Blockage for 85 seconds
- Process for 19 seconds
- Idle for 33 seconds