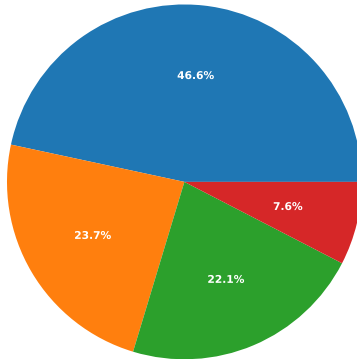


# PV-6\_PI-1



Product makespan-443 seconds

- Transfer for 206 seconds
- Blockage for 105 seconds
- Process for 98 seconds
- Idle for 33 seconds