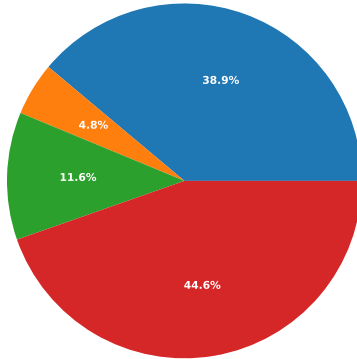


PV-2_PI-1



Product makespan-206 seconds

- Transfer for 80 seconds
- Blockage for 10 seconds
- Process for 24 seconds
- Idle for 92 seconds