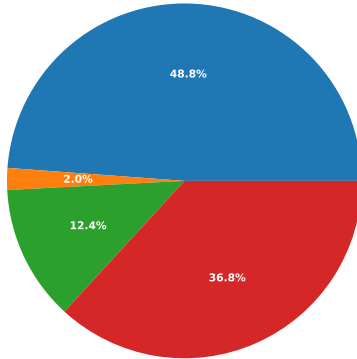


PV-1_PI-1



Product makespan-501 seconds

- Transfer for 245 seconds
- Blockage for 9 seconds
- Process for 62 seconds
- Idle for 184 seconds