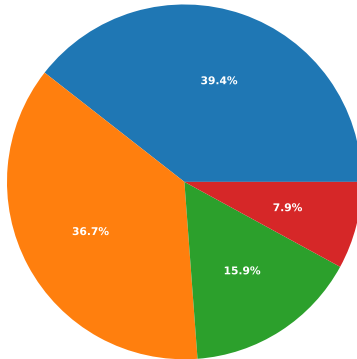


# PV-10\_PI-1



Product makespan-504 seconds

- Transfer for 198 seconds
- Blockage for 185 seconds
- Process for 80 seconds
- Idle for 40 seconds