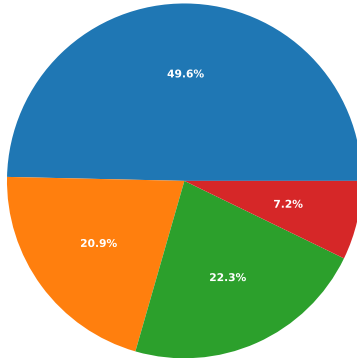# PV-3_PI-1

Product makespan-359 seconds
- Transfer for 178 seconds
- Blockage for 75 seconds
- Process for 80 seconds
- Idle for 25 seconds

49.6%

20.9%

22.3%

7.2%