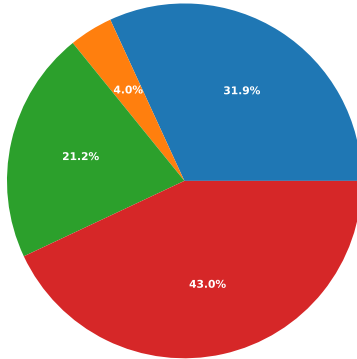


PV-9_PI-1



Product makespan-756 seconds

- Transfer for 241 seconds
- Blockage for 30 seconds
- Process for 160 seconds
- Idle for 325 seconds