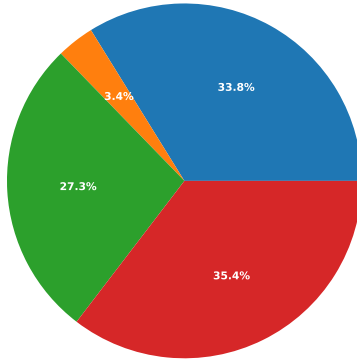


PV-5_PI-2



Product makespan-438 seconds

- Transfer for 148 seconds
- Blockage for 15 seconds
- Process for 119 seconds
- Idle for 155 seconds