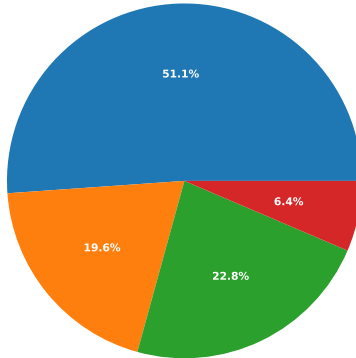


PV-4_PI-2



Product makespan-306 seconds

- Transfer for 156 seconds
- Blockage for 60 seconds
- Process for 69 seconds
- Idle for 19 seconds