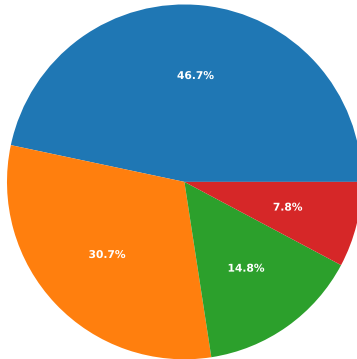


PV-1_PI-1



Product makespan-439 seconds

- Transfer for 205 seconds
- Blockage for 135 seconds
- Process for 65 seconds
- Idle for 34 seconds