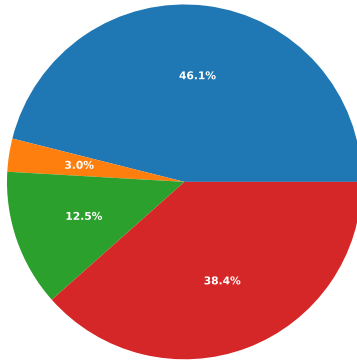


PV-1_PI-1



Product makespan-497 seconds

- Transfer for 229 seconds
- Blockage for 15 seconds
- Process for 62 seconds
- Idle for 191 seconds