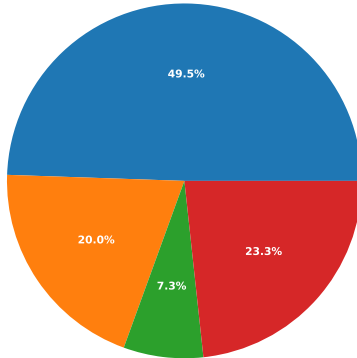


PV-5_PI-1



Product makespan-275 seconds

- Transfer for 136 seconds
- Blockage for 55 seconds
- Process for 20 seconds
- Idle for 64 seconds