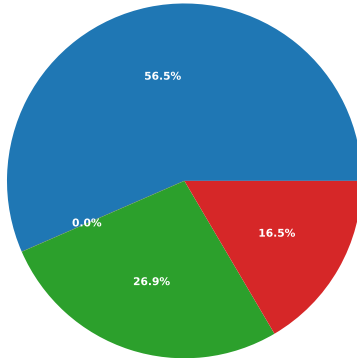# PV-1_PI-1

Product makespan-241 seconds
- Transfer for 136 seconds
- Blockage for 0 seconds
- Process for 65 seconds
- Idle for 39 seconds

56.5%
0.0%
26.9%
16.5%