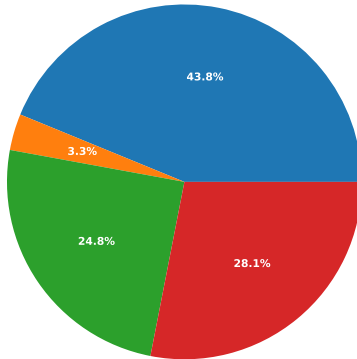


PV-9_PI-1



Product makespan-604 seconds

- Transfer for 264 seconds
- Blockage for 20 seconds
- Process for 150 seconds
- Idle for 169 seconds