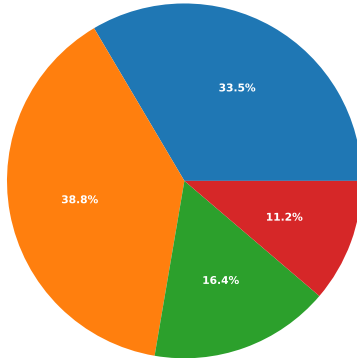


PV-4_PI-2



Product makespan-425 seconds

- Transfer for 142 seconds
- Blockage for 165 seconds
- Process for 69 seconds
- Idle for 47 seconds