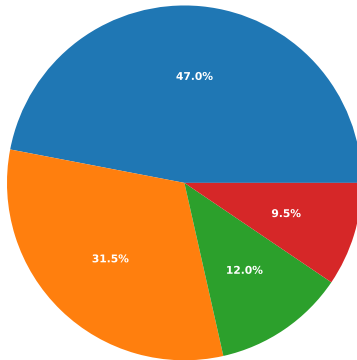


PV-5_PI-2



Product makespan-333 seconds

- Transfer for 156 seconds
- Blockage for 105 seconds
- Process for 40 seconds
- Idle for 31 seconds