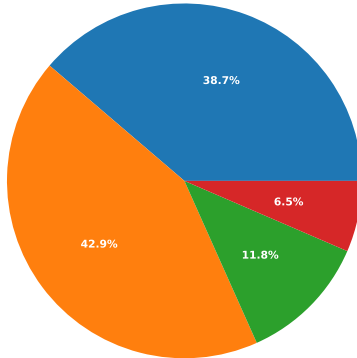


# PV-1\_PI-1



Product makespan-524 seconds

- Transfer for 203 seconds
- Blockage for 225 seconds
- Process for 62 seconds
- Idle for 33 seconds