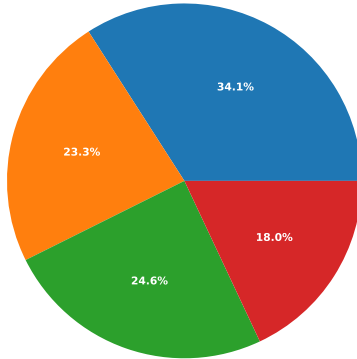


PV-4_PI-2



Product makespan-365 seconds

- Transfer for 124 seconds
- Blockage for 85 seconds
- Process for 90 seconds
- Idle for 65 seconds