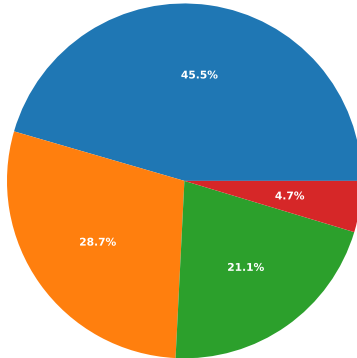


PV-4_PI-1



Product makespan-331 seconds

- Transfer for 150 seconds
- Blockage for 95 seconds
- Process for 70 seconds
- Idle for 15 seconds