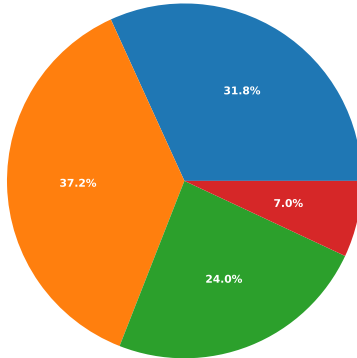


PV-8_PI-1



Product makespan-416 seconds

- Transfer for 132 seconds
- Blockage for 155 seconds
- Process for 100 seconds
- Idle for 29 seconds