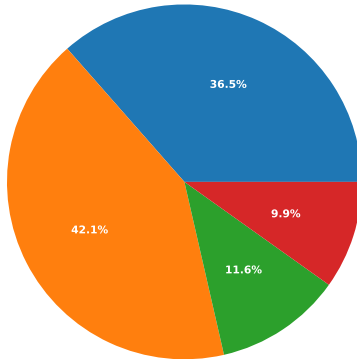


PV-2_PI-2



Product makespan-380 seconds

- Transfer for 138 seconds
- Blockage for 160 seconds
- Process for 44 seconds
- Idle for 37 seconds