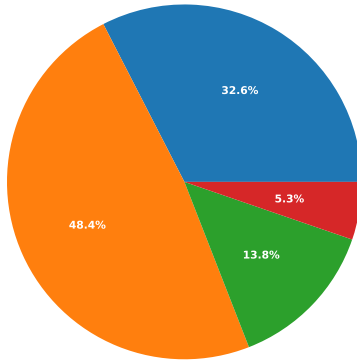


PV-4_PI-2



Product makespan-579 seconds

- Transfer for 188 seconds
- Blockage for 280 seconds
- Process for 80 seconds
- Idle for 30 seconds