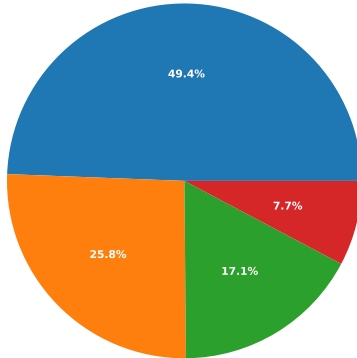


PV-3_PI-1



Product makespan-467 seconds

- Transfer for 230 seconds
- Blockage for 120 seconds
- Process for 79 seconds
- Idle for 36 seconds