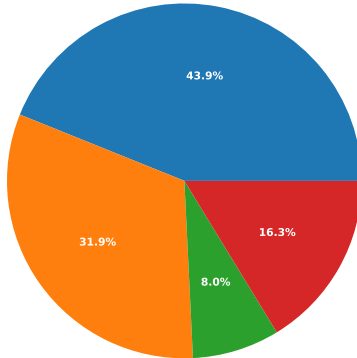


PV-5_PI-1



Product makespan-251 seconds

- Transfer for 110 seconds
- Blockage for 80 seconds
- Process for 19 seconds
- Idle for 40 seconds