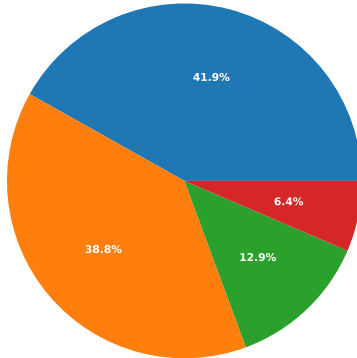


PV-1_PI-2



Product makespan-503 seconds

- Transfer for 210 seconds
- Blockage for 195 seconds
- Process for 65 seconds
- Idle for 32 seconds