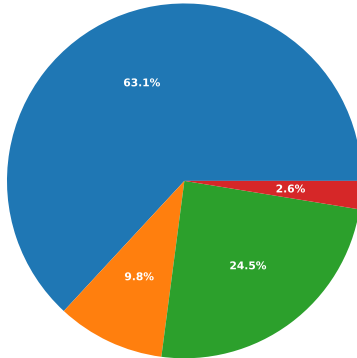


PV-2_PI-1



Product makespan-203 seconds

- Transfer for 128 seconds
- Blockage for 20 seconds
- Process for 49 seconds
- Idle for 5 seconds