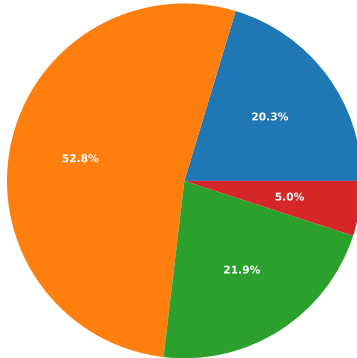


PV-6_PI-1



Product makespan-503 seconds

- Transfer for 102 seconds
- Blockage for 265 seconds
- Process for 110 seconds
- Idle for 25 seconds