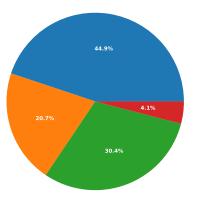
PV-6_PI-1



Product makespan-362 seconds

Transfer for 162 seconds

Blockage for 75 seconds

Process for 110 seconds

Idle for 14 seconds