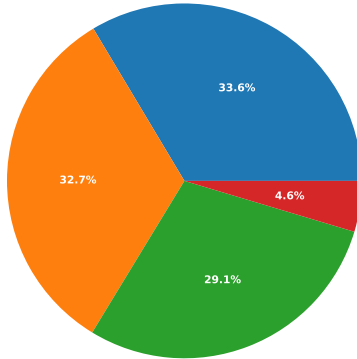


## PV-5\_PI-2



Product makespan-412 seconds

- Transfer for 138 seconds
- Blockage for 135 seconds
- Process for 120 seconds
- Idle for 19 seconds