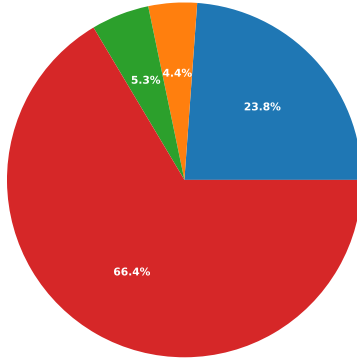


PV-2_PI-1



Product makespan-454 seconds

- Transfer for 108 seconds
- Blockage for 20 seconds
- Process for 24 seconds
- Idle for 301 seconds