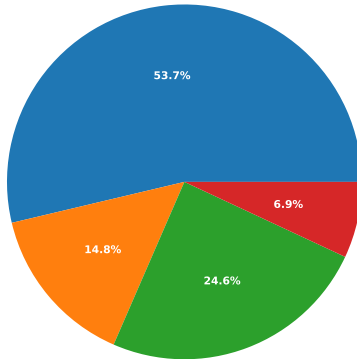


## PV-5\_PI-2



Product makespan-407 seconds

- Transfer for 218 seconds
- Blockage for 60 seconds
- Process for 100 seconds
- Idle for 28 seconds