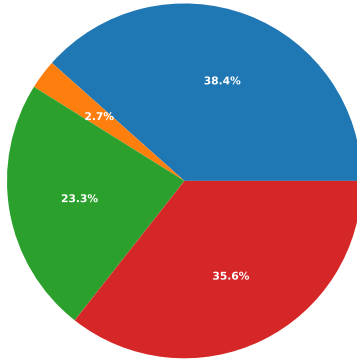


## PV-6\_PI-1



Product makespan-558 seconds

- Transfer for 214 seconds
- Blockage for 15 seconds
- Process for 130 seconds
- Idle for 198 seconds