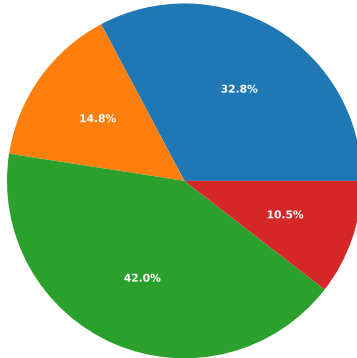


PV-7_PI-1



Product makespan-643 seconds

- Transfer for 210 seconds
- Blockage for 95 seconds
- Process for 270 seconds
- Idle for 67 seconds