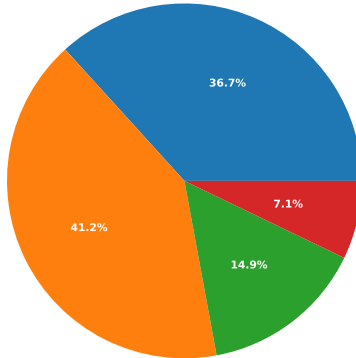


## PV-5\_PI-2



Product makespan-535 seconds

- Transfer for 196 seconds
- Blockage for 220 seconds
- Process for 80 seconds
- Idle for 38 seconds