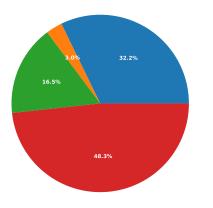
## PV-10\_PI-1



Product makespan-666 seconds
Transfer for 214 seconds
Blockage for 19 seconds
Process for 110 seconds
Idle for 322 seconds