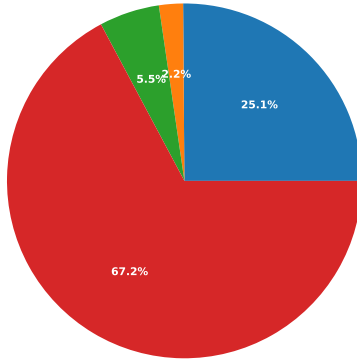# PV-3_PI-1



**Product makespan-456 seconds**
- Transfer for 114 seconds
- Blockage for 9 seconds
- Process for 25 seconds
- Idle for 306 seconds

25.1%
2.2%
5.5%
67.2%