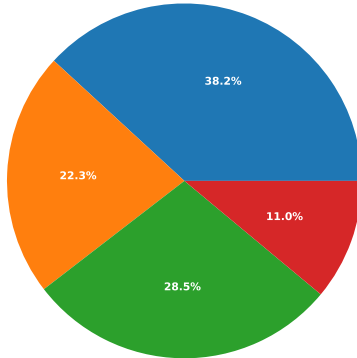


PV-4_PI-1



Product makespan-315 seconds

- Transfer for 120 seconds
- Blockage for 70 seconds
- Process for 90 seconds
- Idle for 34 seconds