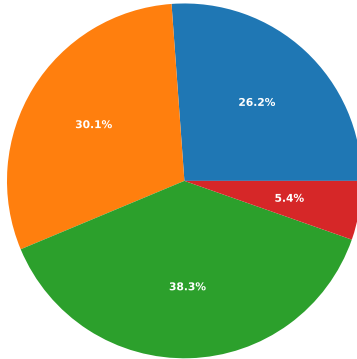


PV-9_PI-1



Product makespan-913 seconds

- Transfer for 238 seconds
- Blockage for 275 seconds
- Process for 350 seconds
- Idle for 49 seconds