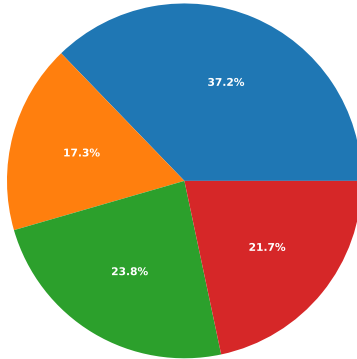


PV-4_PI-2



Product makespan-377 seconds

- Transfer for 140 seconds
- Blockage for 65 seconds
- Process for 90 seconds
- Idle for 81 seconds