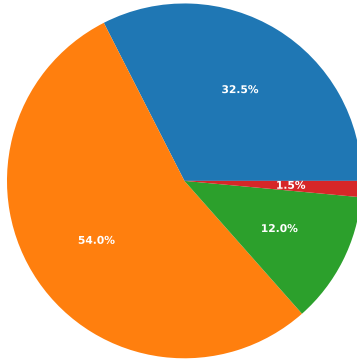


PV-5_PI-1



Product makespan-333 seconds

- Transfer for 108 seconds
- Blockage for 180 seconds
- Process for 40 seconds
- Idle for 4 seconds