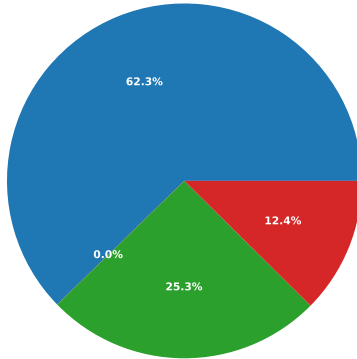


# PV-9\_PI-1



Product makespan-316 seconds

- Transfer for 197 seconds
- Blockage for 0 seconds
- Process for 80 seconds
- Idle for 39 seconds