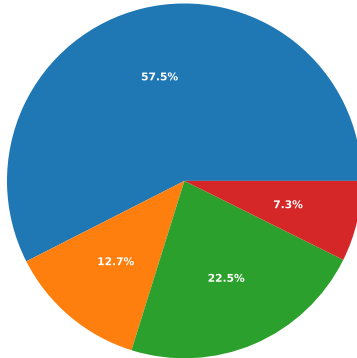


PV-3_PI-1



Product makespan-356 seconds

- Transfer for 204 seconds
- Blockage for 45 seconds
- Process for 80 seconds
- Idle for 26 seconds