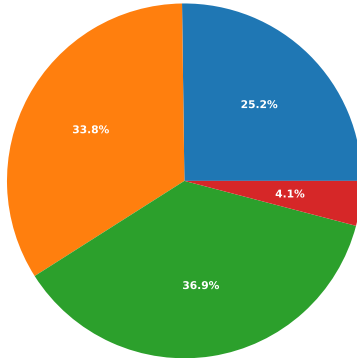


PV-9_PI-1



Product makespan-948 seconds

- Transfer for 239 seconds
- Blockage for 320 seconds
- Process for 350 seconds
- Idle for 38 seconds