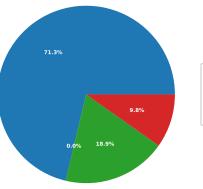
PV-1_PI-1



Product makespan-327 seconds

Transfer for 233 seconds

Blockage for 0 seconds

Process for 62 seconds

Idle for 32 seconds