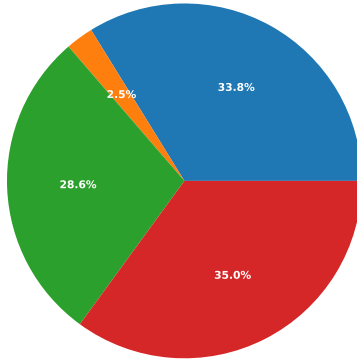


PV-6_PI-1



Product makespan-593 seconds

- Transfer for 200 seconds
- Blockage for 14 seconds
- Process for 170 seconds
- Idle for 208 seconds