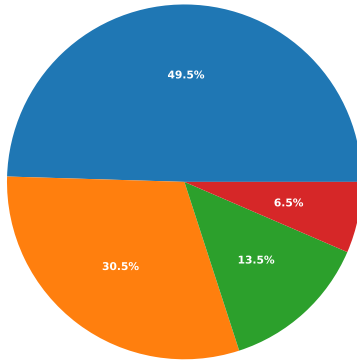


PV-5_PI-2



Product makespan-295 seconds

- Transfer for 146 seconds
- Blockage for 90 seconds
- Process for 40 seconds
- Idle for 19 seconds