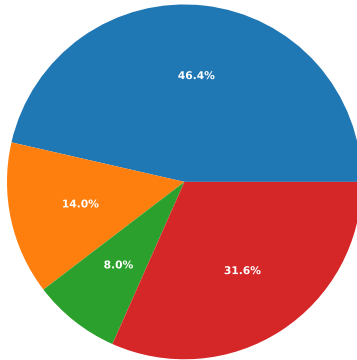


PV-5_PI-2



Product makespan-251 seconds

- Transfer for 116 seconds
- Blockage for 35 seconds
- Process for 20 seconds
- Idle for 79 seconds