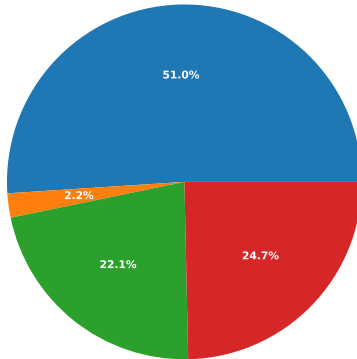


PV-8_PI-1



Product makespan-452 seconds

- Transfer for 230 seconds
- Blockage for 10 seconds
- Process for 100 seconds
- Idle for 111 seconds