PV-5_PI-2
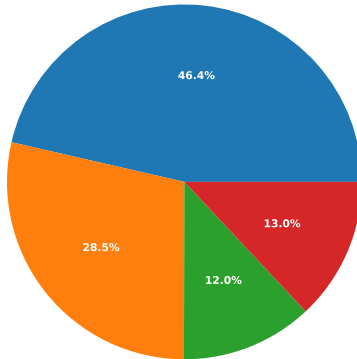

Product makespan-333 seconds
- Transfer for 154 seconds — 46.4%
- Blockage for 95 seconds — 28.5%
- Process for 40 seconds — 12.0%
- Idle for 43 seconds — 13.0%