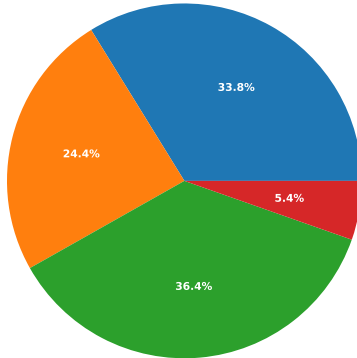


PV-1_PI-1



Product makespan-719 seconds

- Transfer for 243 seconds
- Blockage for 175 seconds
- Process for 262 seconds
- Idle for 38 seconds