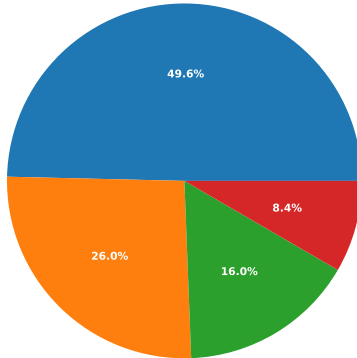


PV-5_PI-1



Product makespan-250 seconds

- Transfer for 124 seconds
- Blockage for 65 seconds
- Process for 40 seconds
- Idle for 20 seconds