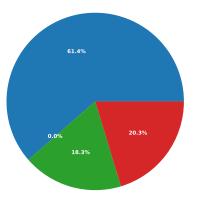
PV-9_PI-1



Product makespan-219 seconds
Transfer for 134 seconds
Blockage for 0 seconds
Process for 40 seconds

Idle for 44 seconds