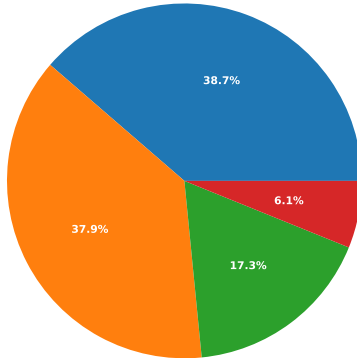


# PV-3\_PI-1



Product makespan-462 seconds

- Transfer for 178 seconds
- Blockage for 175 seconds
- Process for 80 seconds
- Idle for 28 seconds