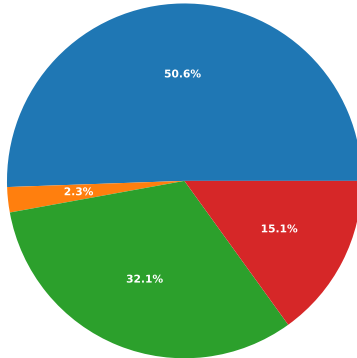


# PV-4\_PI-1



Product makespan-218 seconds

- Transfer for 110 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 32 seconds