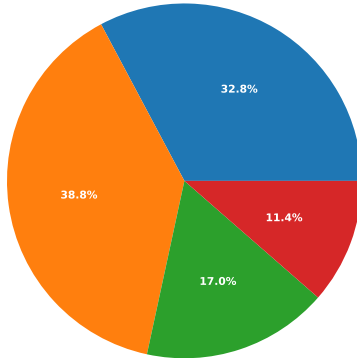


PV-4_PI-1



Product makespan-412 seconds

- Transfer for 135 seconds
- Blockage for 160 seconds
- Process for 70 seconds
- Idle for 47 seconds