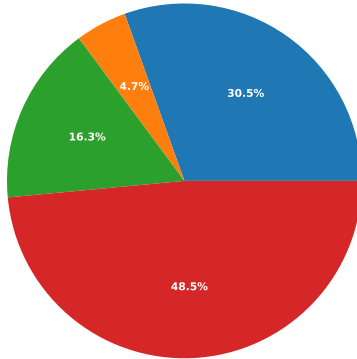


PV-4_PI-2



Product makespan-428 seconds

- Transfer for 130 seconds
- Blockage for 20 seconds
- Process for 70 seconds
- Idle for 207 seconds