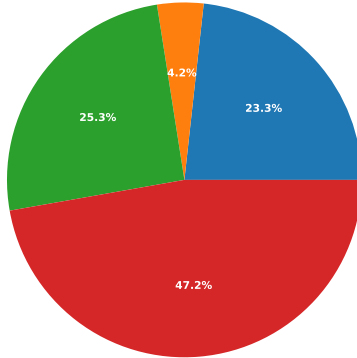# PV-4_PI-2

Product makespan-474 seconds
- Transfer for 110 seconds
- Blockage for 19 seconds
- Process for 120 seconds
- Idle for 224 seconds

23.3%
4.2%
25.3%
47.2%