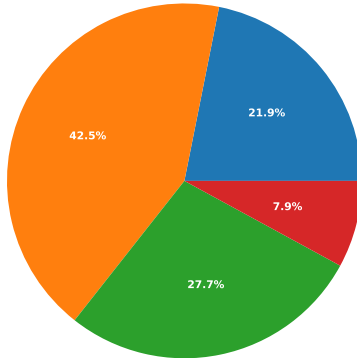


PV-7_PI-1



Product makespan-541 seconds

- Transfer for 118 seconds
- Blockage for 230 seconds
- Process for 150 seconds
- Idle for 42 seconds