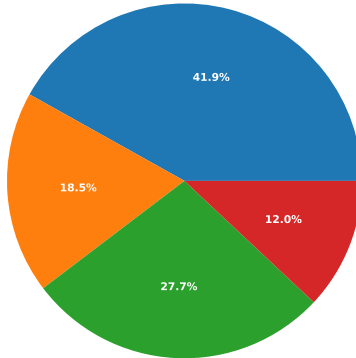


PV-4_PI-1



Product makespan-325 seconds

- Transfer for 136 seconds
- Blockage for 60 seconds
- Process for 90 seconds
- Idle for 39 seconds