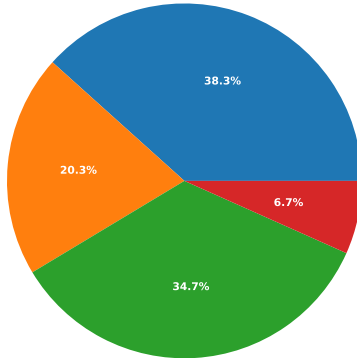


PV-5_PI-1



Product makespan-345 seconds

- Transfer for 132 seconds
- Blockage for 70 seconds
- Process for 120 seconds
- Idle for 23 seconds