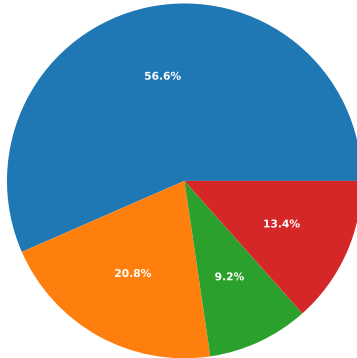


# PV-5\_PI-1



Product makespan-216 seconds

- Transfer for 122 seconds
- Blockage for 45 seconds
- Process for 20 seconds
- Idle for 29 seconds