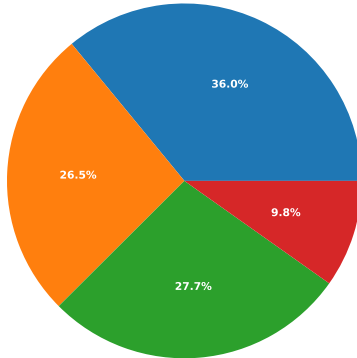


PV-6_PI-1



Product makespan-396 seconds

- Transfer for 142 seconds
- Blockage for 105 seconds
- Process for 110 seconds
- Idle for 38 seconds