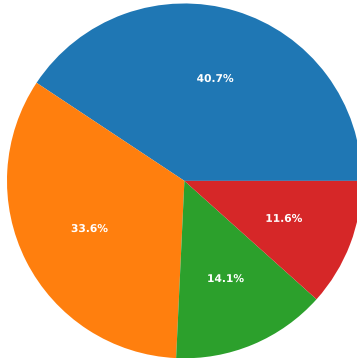


PV-5_PI-1



Product makespan-283 seconds

- Transfer for 115 seconds
- Blockage for 95 seconds
- Process for 40 seconds
- Idle for 32 seconds