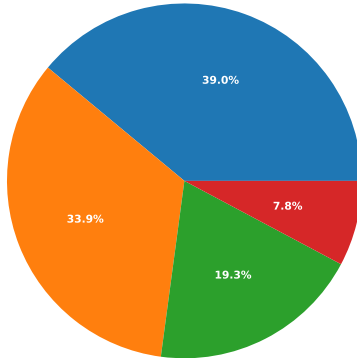# PV-1_PI-1

Product makespan-413 seconds
- Transfer for 161 seconds
- Blockage for 140 seconds
- Process for 80 seconds
- Idle for 32 seconds

39.0%

33.9%

19.3%

7.8%