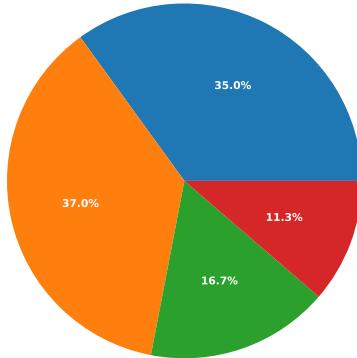


## PV-4\_PI-2



Product makespan-419 seconds

- Transfer for 146 seconds
- Blockage for 155 seconds
- Process for 69 seconds
- Idle for 47 seconds