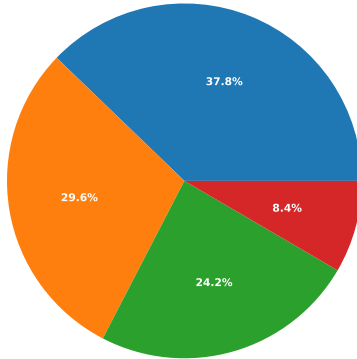


PV-4_PI-2



Product makespan-372 seconds

- Transfer for 140 seconds
- Blockage for 110 seconds
- Process for 90 seconds
- Idle for 31 seconds