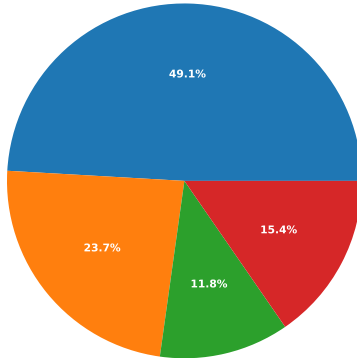


PV-3_PI-1



Product makespan-253 seconds

- Transfer for 124 seconds
- Blockage for 60 seconds
- Process for 29 seconds
- Idle for 39 seconds