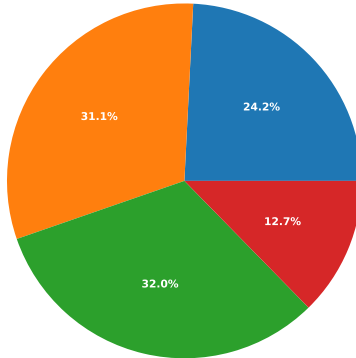# PV-6_PI-1

Product makespan-531 seconds
- Transfer for 128 seconds
- Blockage for 165 seconds
- Process for 170 seconds
- Idle for 67 seconds

24.2%
31.1%
32.0%
12.7%