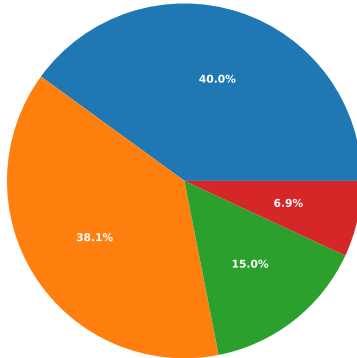


# PV-1\_PI-1



Product makespan-433 seconds

- Transfer for 173 seconds
- Blockage for 165 seconds
- Process for 65 seconds
- Idle for 30 seconds