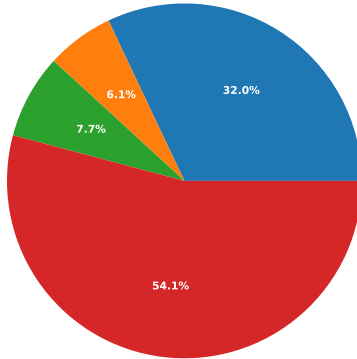


## PV-3\_PI-1



Product makespan-325 seconds

- Transfer for 104 seconds
- Blockage for 19 seconds
- Process for 25 seconds
- Idle for 176 seconds