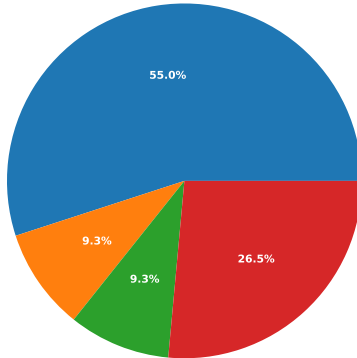


PV-3_PI-1



Product makespan-269 seconds

- Transfer for 148 seconds
- Blockage for 25 seconds
- Process for 25 seconds
- Idle for 71 seconds