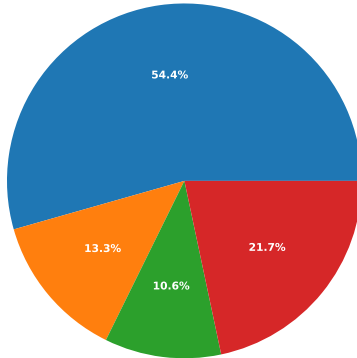


# PV-5\_PI-1



Product makespan-188 seconds

- Transfer for 102 seconds
- Blockage for 25 seconds
- Process for 19 seconds
- Idle for 40 seconds