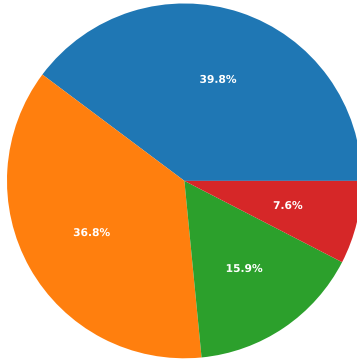


PV-5_PI-2



Product makespan-503 seconds

- Transfer for 200 seconds
- Blockage for 185 seconds
- Process for 80 seconds
- Idle for 38 seconds