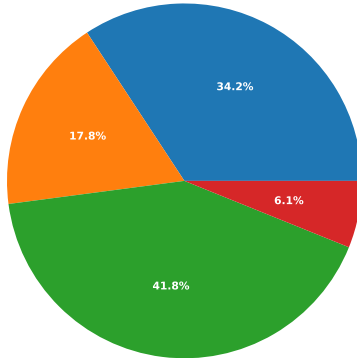


# PV-7\_PI-1



Product makespan-645 seconds

- Transfer for 221 seconds
- Blockage for 115 seconds
- Process for 270 seconds
- Idle for 39 seconds