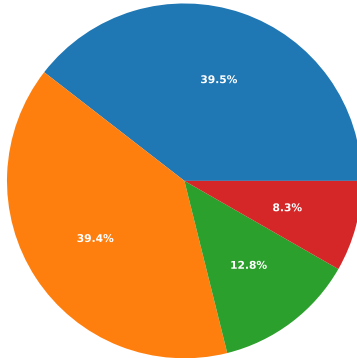


# PV-1\_PI-1



Product makespan-483 seconds

- Transfer for 190 seconds
- Blockage for 190 seconds
- Process for 62 seconds
- Idle for 39 seconds