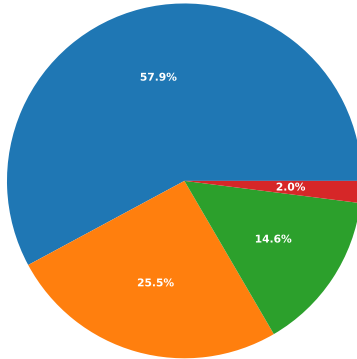


PV-5_PI-1



Product makespan-274 seconds

- Transfer for 158 seconds
- Blockage for 70 seconds
- Process for 40 seconds
- Idle for 5 seconds