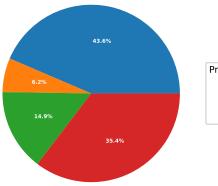
PV-2_PI-2



Product makespan-161 seconds
Transfer for 70 seconds
Blockage for 10 seconds
Process for 23 seconds

Idle for 57 seconds