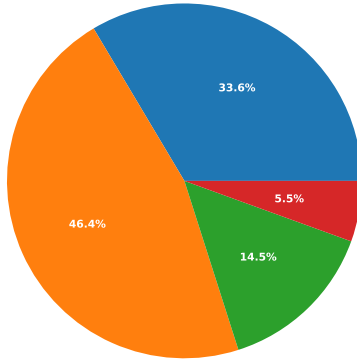


PV-1_PI-2



Product makespan-550 seconds

- Transfer for 184 seconds
- Blockage for 255 seconds
- Process for 80 seconds
- Idle for 30 seconds