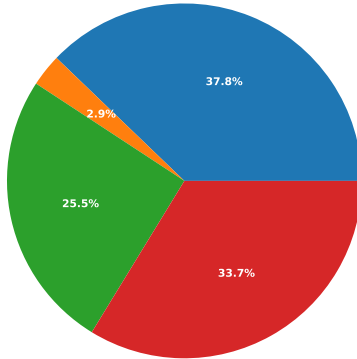


PV-6_PI-1



Product makespan-510 seconds

- Transfer for 192 seconds
- Blockage for 15 seconds
- Process for 130 seconds
- Idle for 172 seconds