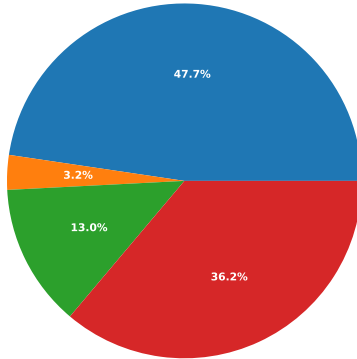


# PV-1\_PI-1



Product makespan-476 seconds

- Transfer for 226 seconds
- Blockage for 15 seconds
- Process for 62 seconds
- Idle for 172 seconds