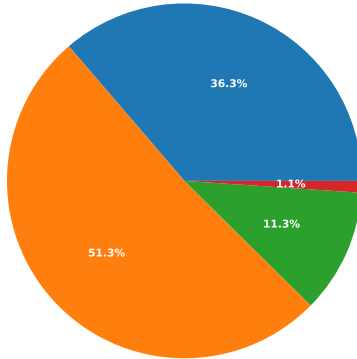


PV-1_PI-1



Product makespan-575 seconds

- Transfer for 208 seconds
- Blockage for 295 seconds
- Process for 65 seconds
- Idle for 6 seconds