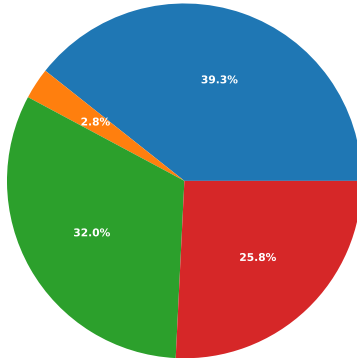


PV-6_PI-1



Product makespan-530 seconds

- Transfer for 208 seconds
- Blockage for 15 seconds
- Process for 170 seconds
- Idle for 136 seconds