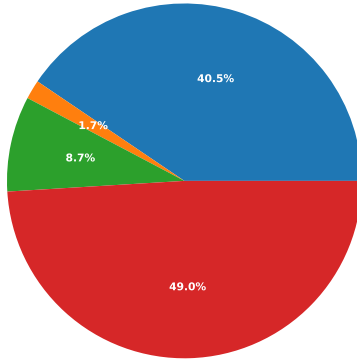


# PV-3\_PI-1



Product makespan-288 seconds

- Transfer for 116 seconds
- Blockage for 5 seconds
- Process for 25 seconds
- Idle for 141 seconds