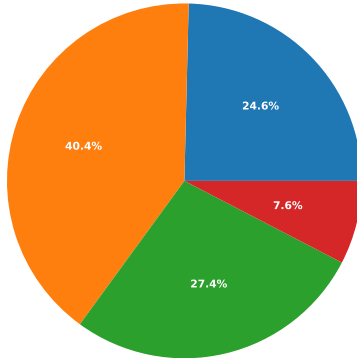


PV-6_PI-1



Product makespan-620 seconds

- Transfer for 152 seconds
- Blockage for 250 seconds
- Process for 170 seconds
- Idle for 47 seconds