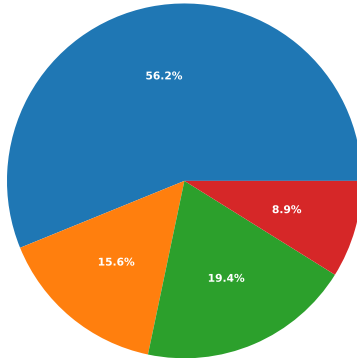


## PV-2\_PI-1



Product makespan-386 seconds

- Transfer for 217 seconds
- Blockage for 60 seconds
- Process for 75 seconds
- Idle for 34 seconds