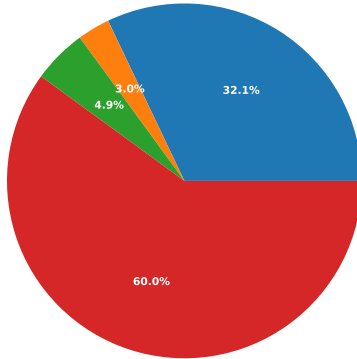


PV-3_PI-1



Product makespan-507 seconds

- Transfer for 162 seconds
- Blockage for 15 seconds
- Process for 25 seconds
- Idle for 304 seconds