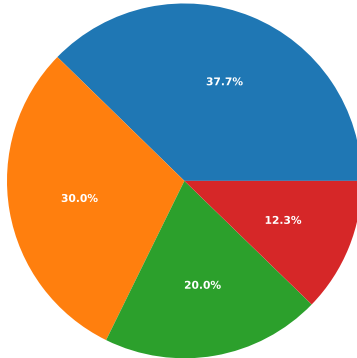


PV-8_PI-1



Product makespan-500 seconds

- Transfer for 188 seconds
- Blockage for 150 seconds
- Process for 100 seconds
- Idle for 61 seconds