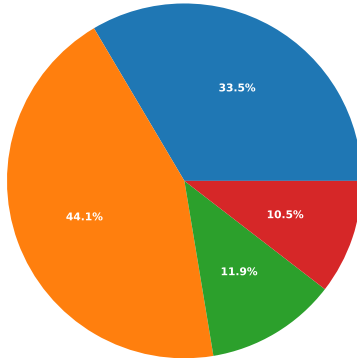


PV-1_PI-1



Product makespan-545 seconds

- Transfer for 182 seconds
- Blockage for 240 seconds
- Process for 65 seconds
- Idle for 56 seconds