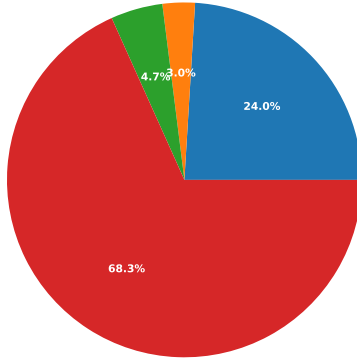


PV-2_PI-2



Product makespan-509 seconds

- Transfer for 122 seconds
- Blockage for 15 seconds
- Process for 24 seconds
- Idle for 347 seconds