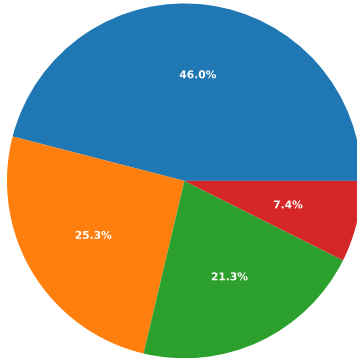


PV-5_PI-1



Product makespan-375 seconds

- Transfer for 172 seconds
- Blockage for 95 seconds
- Process for 80 seconds
- Idle for 27 seconds