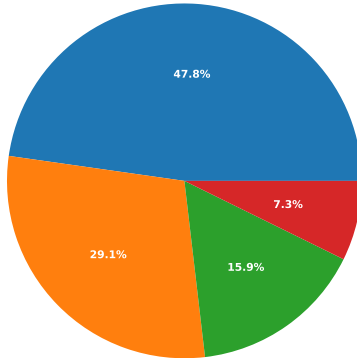


# PV-7\_PI-1



Product makespan-378 seconds

- Transfer for 180 seconds
- Blockage for 110 seconds
- Process for 60 seconds
- Idle for 27 seconds