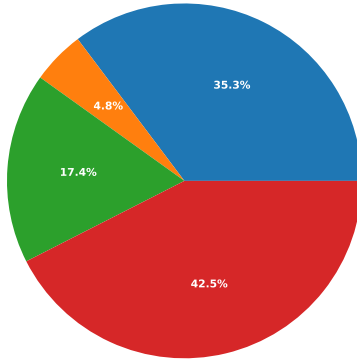


PV-8_PI-1



Product makespan-517 seconds

- Transfer for 182 seconds
- Blockage for 25 seconds
- Process for 90 seconds
- Idle for 220 seconds