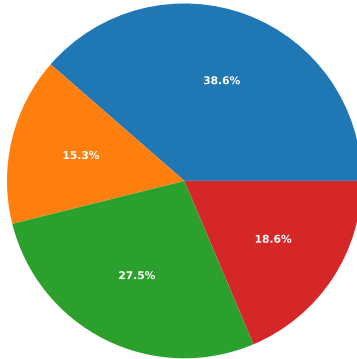


PV-4_PI-1



Product makespan-327 seconds

- Transfer for 126 seconds
- Blockage for 50 seconds
- Process for 90 seconds
- Idle for 61 seconds