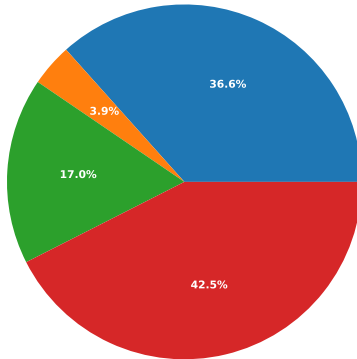


PV-10_PI-1



Product makespan-647 seconds

- Transfer for 237 seconds
- Blockage for 25 seconds
- Process for 110 seconds
- Idle for 275 seconds