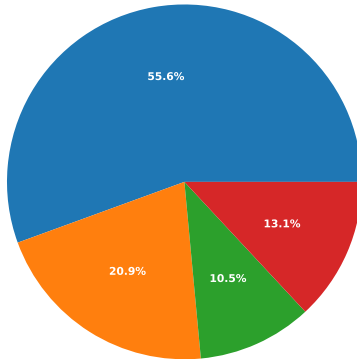


PV-5_PI-2



Product makespan-191 seconds

- Transfer for 106 seconds
- Blockage for 40 seconds
- Process for 19 seconds
- Idle for 24 seconds