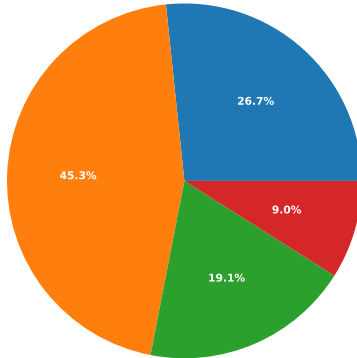


PV-2_PI-1



Product makespan-497 seconds

- Transfer for 132 seconds
- Blockage for 225 seconds
- Process for 95 seconds
- Idle for 44 seconds