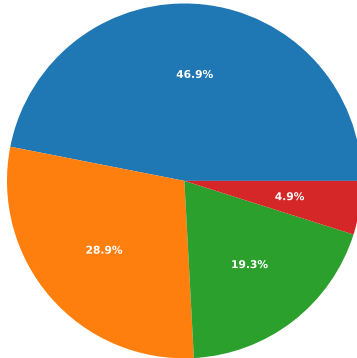


PV-4_PI-2



Product makespan-415 seconds

- Transfer for 194 seconds
- Blockage for 120 seconds
- Process for 80 seconds
- Idle for 20 seconds