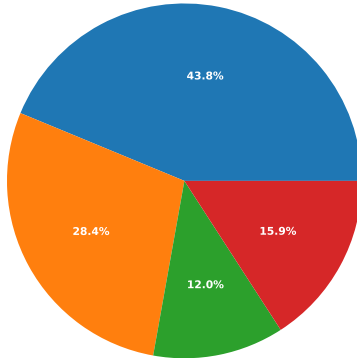


PV-5_PI-1



Product makespan-334 seconds

- Transfer for 146 seconds
- Blockage for 95 seconds
- Process for 40 seconds
- Idle for 53 seconds