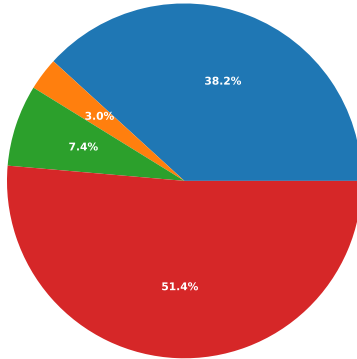


PV-3_PI-1



Product makespan-336 seconds

- Transfer for 128 seconds
- Blockage for 10 seconds
- Process for 25 seconds
- Idle for 172 seconds