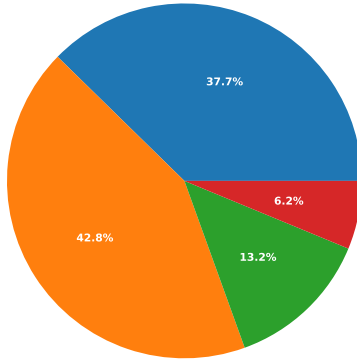


## PV-1\_PI-2



Product makespan-491 seconds

- Transfer for 184 seconds
- Blockage for 210 seconds
- Process for 65 seconds
- Idle for 30 seconds