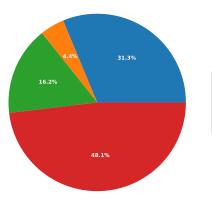
PV-10_PI-1



Product makespan-680 seconds
Transfer for 212 seconds
Blockage for 30 seconds
Process for 110 seconds
Idle for 327 seconds