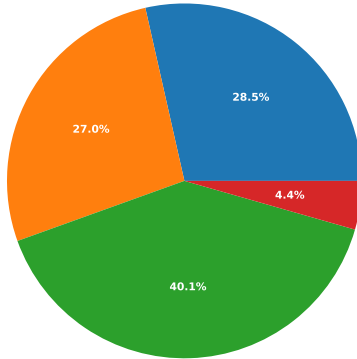


PV-9_PI-1



Product makespan-873 seconds

- Transfer for 249 seconds
- Blockage for 235 seconds
- Process for 350 seconds
- Idle for 38 seconds