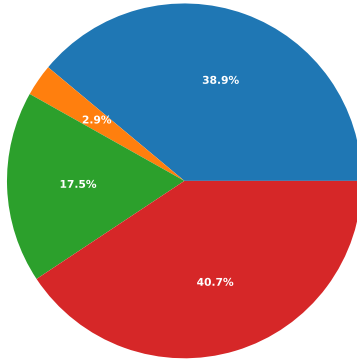


PV-8_PI-1



Product makespan-515 seconds

- Transfer for 200 seconds
- Blockage for 15 seconds
- Process for 90 seconds
- Idle for 209 seconds