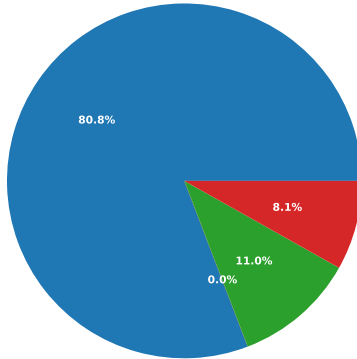# PV-5_PI-1

Product makespan-181 seconds
- Transfer for 146 seconds
- Blockage for 0 seconds
- Process for 20 seconds
- Idle for 14 seconds

80.8%

0.0%

11.0%

8.1%