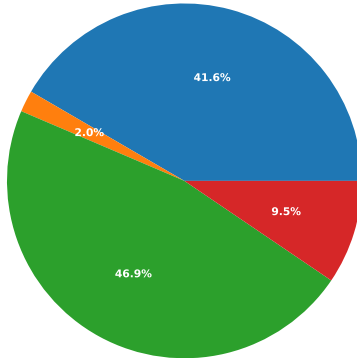


PV-4_PI-2



Product makespan-255 seconds

- Transfer for 106 seconds
- Blockage for 5 seconds
- Process for 120 seconds
- Idle for 24 seconds