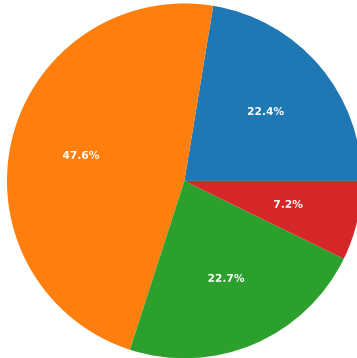


# PV-6\_PI-1



Product makespan-483 seconds

- Transfer for 108 seconds
- Blockage for 230 seconds
- Process for 110 seconds
- Idle for 35 seconds