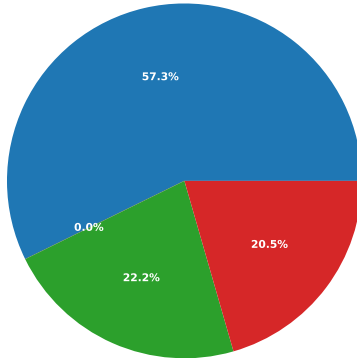


# PV-9\_PI-1



Product makespan-180 seconds

- Transfer for 103 seconds
- Blockage for 0 seconds
- Process for 40 seconds
- Idle for 37 seconds