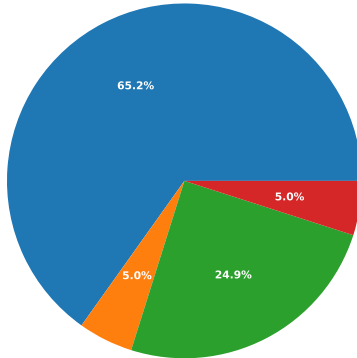


PV-2_PI-1



Product makespan-200 seconds

- Transfer for 130 seconds
- Blockage for 10 seconds
- Process for 50 seconds
- Idle for 9 seconds