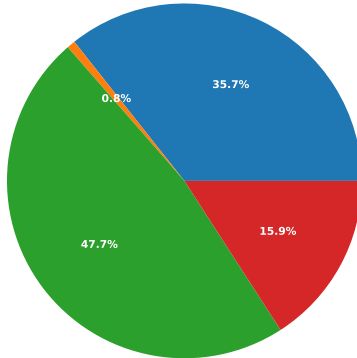


PV-1_PI-1



Product makespan-654 seconds

- Transfer for 233 seconds
- Blockage for 5 seconds
- Process for 312 seconds
- Idle for 103 seconds