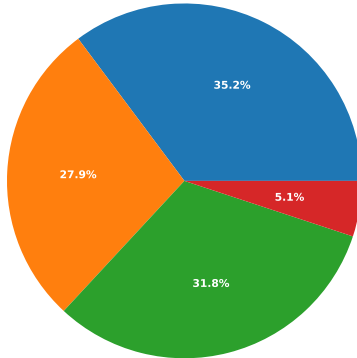


PV-5_PI-1



Product makespan-377 seconds

- Transfer for 132 seconds
- Blockage for 105 seconds
- Process for 120 seconds
- Idle for 19 seconds