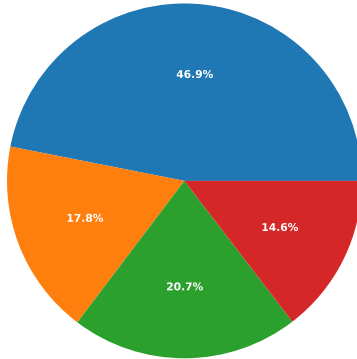


PV-4_PI-2



Product makespan-337 seconds

- Transfer for 158 seconds
- Blockage for 60 seconds
- Process for 70 seconds
- Idle for 49 seconds