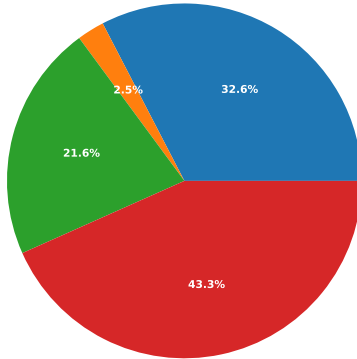


PV-6_PI-1



Product makespan-603 seconds

- Transfer for 196 seconds
- Blockage for 15 seconds
- Process for 130 seconds
- Idle for 261 seconds