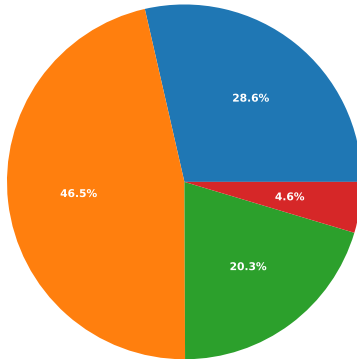


# PV-10\_PI-1



Product makespan-689 seconds

- Transfer for 197 seconds
- Blockage for 320 seconds
- Process for 140 seconds
- Idle for 31 seconds