PV-5_PI-1
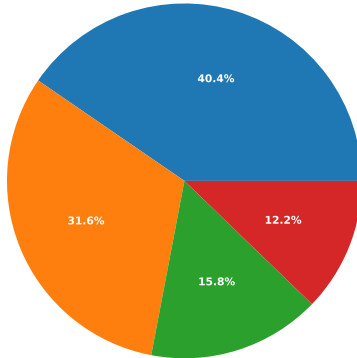

Product makespan-253 seconds
- Transfer for 102 seconds — 40.4%
- Blockage for 80 seconds — 31.6%
- Process for 40 seconds — 15.8%
- Idle for 31 seconds — 12.2%