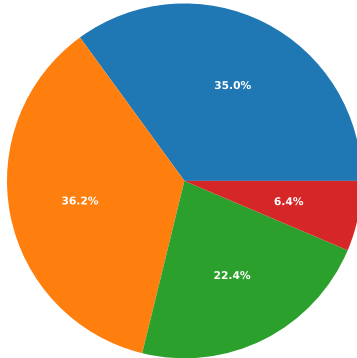


## PV-4\_PI-2



Product makespan-401 seconds

- Transfer for 140 seconds
- Blockage for 145 seconds
- Process for 90 seconds
- Idle for 25 seconds