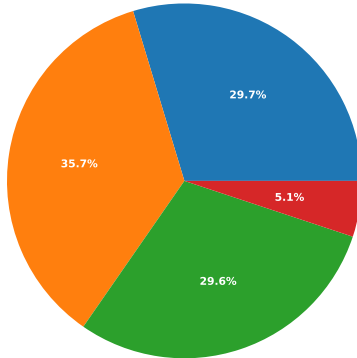


PV-6_PI-1



Product makespan-575 seconds

- Transfer for 170 seconds
- Blockage for 205 seconds
- Process for 170 seconds
- Idle for 29 seconds