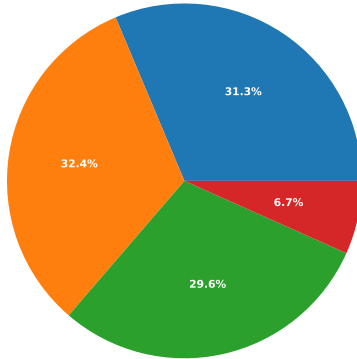


PV-6_PI-1



Product makespan-371 seconds

- Transfer for 116 seconds
- Blockage for 120 seconds
- Process for 110 seconds
- Idle for 24 seconds