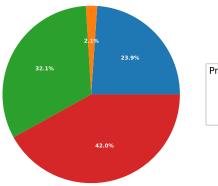
## PV-10\_PI-1



Product makespan-966 seconds
Transfer for 231 seconds
Blockage for 20 seconds
Process for 310 seconds
Idle for 405 seconds