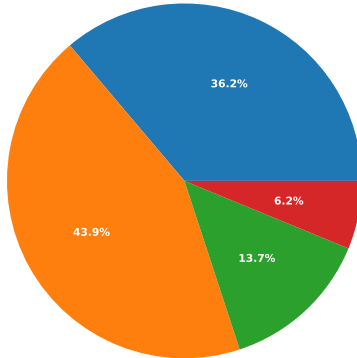


PV-6_PI-1



Product makespan-582 seconds

- Transfer for 210 seconds
- Blockage for 255 seconds
- Process for 80 seconds
- Idle for 36 seconds