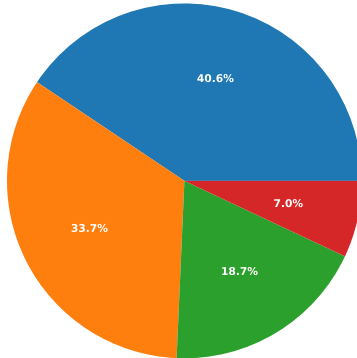


PV-2_PI-1



Product makespan-401 seconds

- Transfer for 162 seconds
- Blockage for 135 seconds
- Process for 75 seconds
- Idle for 28 seconds