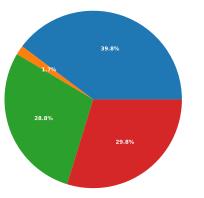
PV-6_PI-1



Product makespan-590 seconds

Transfer for 235 seconds

Blockage for 9 seconds

Process for 170 seconds

Idle for 175 seconds