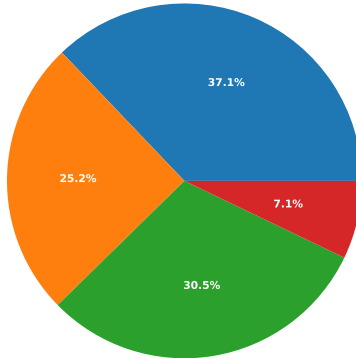


PV-6_PI-1



Product makespan-556 seconds

- Transfer for 206 seconds
- Blockage for 140 seconds
- Process for 170 seconds
- Idle for 39 seconds