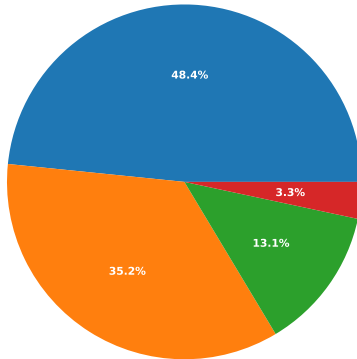


PV-1_PI-1



Product makespan-498 seconds

- Transfer for 241 seconds
- Blockage for 175 seconds
- Process for 65 seconds
- Idle for 16 seconds