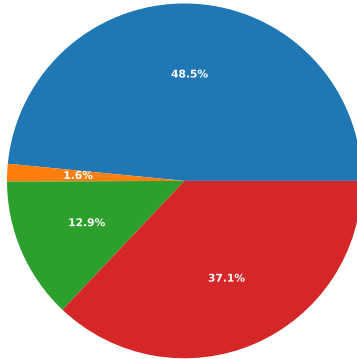


PV-9_PI-1



Product makespan-310 seconds

- Transfer for 150 seconds
- Blockage for 5 seconds
- Process for 40 seconds
- Idle for 115 seconds