PV-5_PI-2
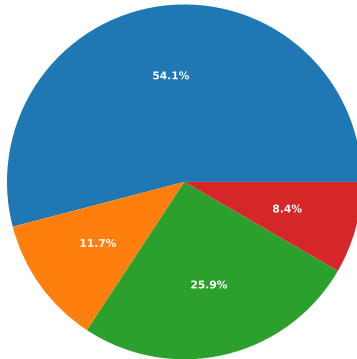

Product makespan-386 seconds
- Transfer for 208 seconds — 54.1%
- Blockage for 45 seconds — 11.7%
- Process for 100 seconds — 25.9%
- Idle for 32 seconds — 8.4%