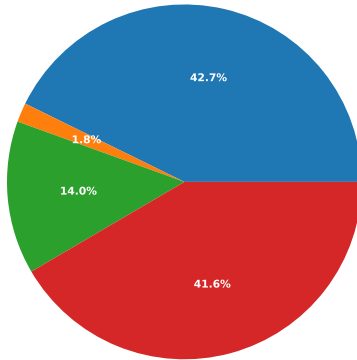


PV-5_PI-1



Product makespan-286 seconds

- Transfer for 122 seconds
- Blockage for 5 seconds
- Process for 40 seconds
- Idle for 119 seconds