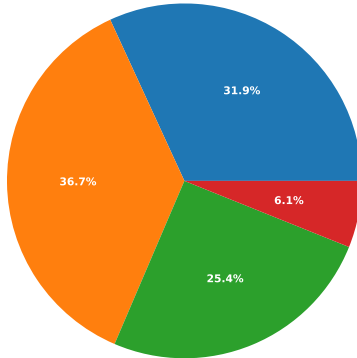


PV-2_PI-1



Product makespan-410 seconds

- Transfer for 130 seconds
- Blockage for 150 seconds
- Process for 104 seconds
- Idle for 24 seconds