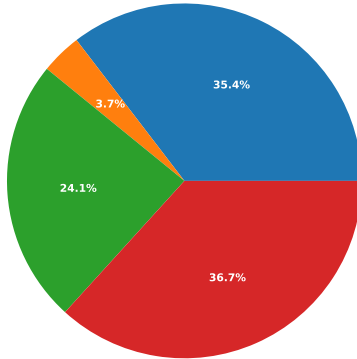


PV-6_PI-1



Product makespan-538 seconds

- Transfer for 190 seconds
- Blockage for 20 seconds
- Process for 130 seconds
- Idle for 197 seconds