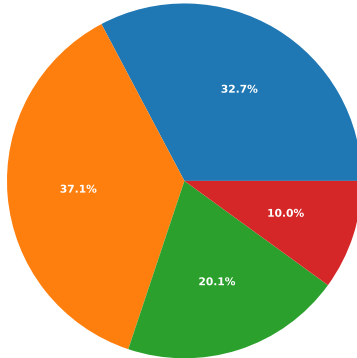


## PV-2\_PI-2



Product makespan-471 seconds

- Transfer for 154 seconds
- Blockage for 175 seconds
- Process for 95 seconds
- Idle for 47 seconds