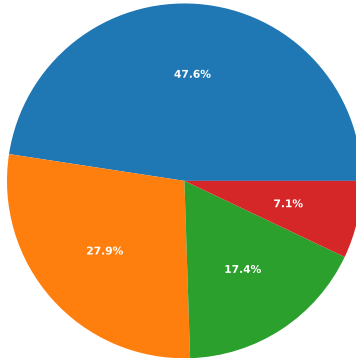


PV-2_PI-1



Product makespan-430 seconds

- Transfer for 204 seconds
- Blockage for 120 seconds
- Process for 75 seconds
- Idle for 30 seconds