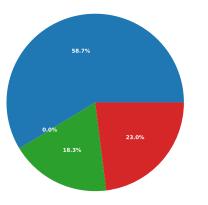
PV-1_PI-1



Product makespan-339 seconds

Transfer for 199 seconds

Blockage for 0 seconds

Process for 62 seconds

Idle for 78 seconds