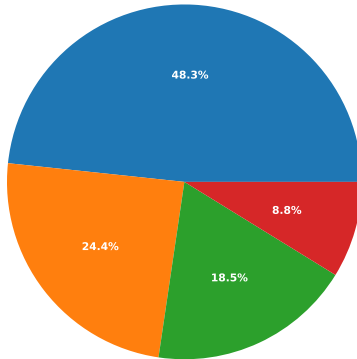


# PV-5\_PI-1



Product makespan-431 seconds

- Transfer for 208 seconds
- Blockage for 105 seconds
- Process for 80 seconds
- Idle for 37 seconds