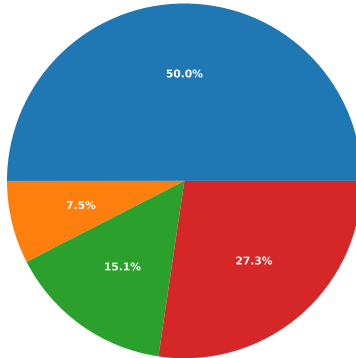


PV-5_PI-2



Product makespan-132 seconds

- Transfer for 66 seconds
- Blockage for 9 seconds
- Process for 20 seconds
- Idle for 36 seconds