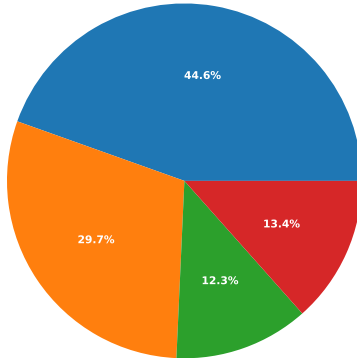


PV-1_PI-1



Product makespan-504 seconds

- Transfer for 224 seconds
- Blockage for 150 seconds
- Process for 62 seconds
- Idle for 67 seconds