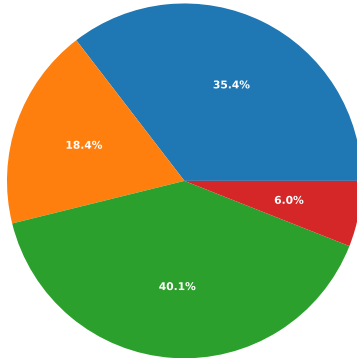


# PV-1\_PI-1



Product makespan-652 seconds

- Transfer for 231 seconds
- Blockage for 120 seconds
- Process for 262 seconds
- Idle for 39 seconds