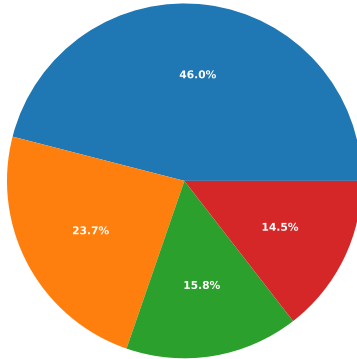


PV-9_PI-1



Product makespan-253 seconds

- Transfer for 116 seconds
- Blockage for 60 seconds
- Process for 39 seconds
- Idle for 36 seconds