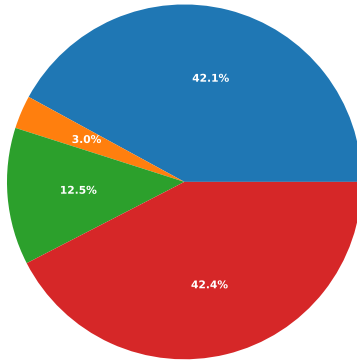


# PV-1\_PI-1



Product makespan-496 seconds

- Transfer for 208 seconds
- Blockage for 15 seconds
- Process for 61 seconds
- Idle for 210 seconds