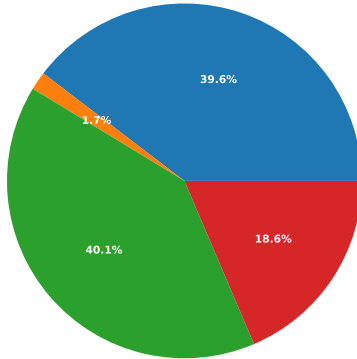


PV-4_PI-1



Product makespan-299 seconds

- Transfer for 118 seconds
- Blockage for 5 seconds
- Process for 120 seconds
- Idle for 55 seconds