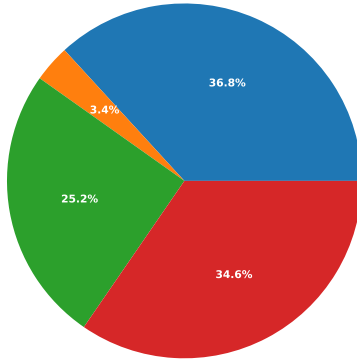


PV-9_PI-1



Product makespan-594 seconds

- Transfer for 218 seconds
- Blockage for 20 seconds
- Process for 150 seconds
- Idle for 205 seconds