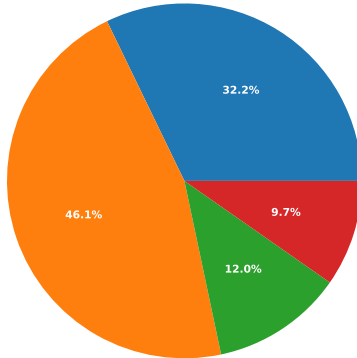


PV-1_PI-1



Product makespan-542 seconds

- Transfer for 174 seconds
- Blockage for 250 seconds
- Process for 65 seconds
- Idle for 52 seconds