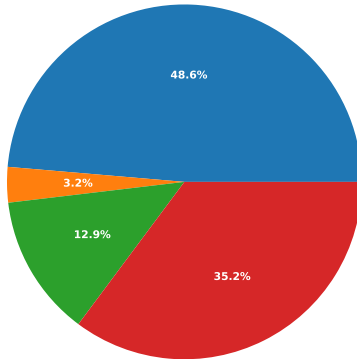# PV-5_PI-1

Product makespan-309 seconds
- Transfer for 150 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 108 seconds

48.6%
3.2%
12.9%
35.2%