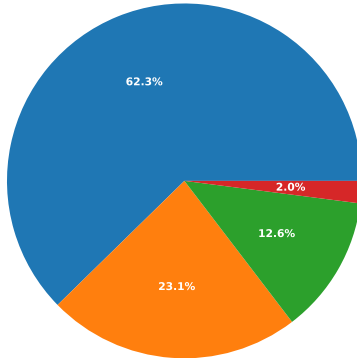


PV-3_PI-1



Product makespan-238 seconds

- Transfer for 148 seconds
- Blockage for 55 seconds
- Process for 30 seconds
- Idle for 4 seconds