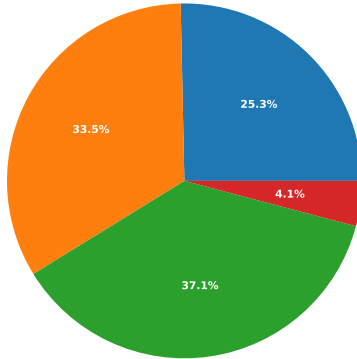


## PV-9\_PI-1



Product makespan-943 seconds

- Transfer for 239 seconds
- Blockage for 315 seconds
- Process for 350 seconds
- Idle for 38 seconds