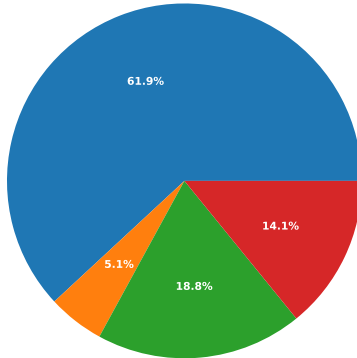


PV-3_PI-1



Product makespan-292 seconds

- Transfer for 180 seconds
- Blockage for 15 seconds
- Process for 55 seconds
- Idle for 41 seconds