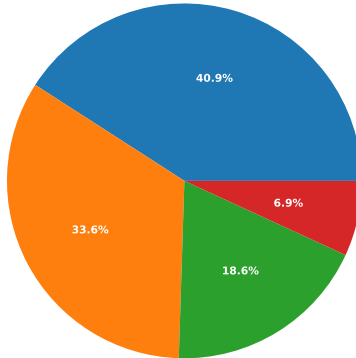


PV-2_PI-1



Product makespan-402 seconds

- Transfer for 164 seconds
- Blockage for 135 seconds
- Process for 75 seconds
- Idle for 27 seconds