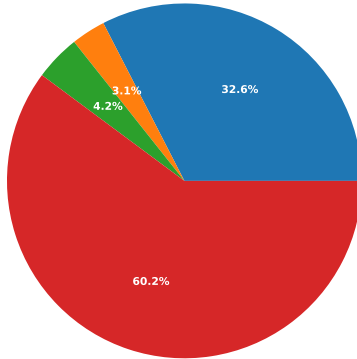


## PV-5\_PI-1



Product makespan-481 seconds

- Transfer for 156 seconds
- Blockage for 15 seconds
- Process for 20 seconds
- Idle for 289 seconds