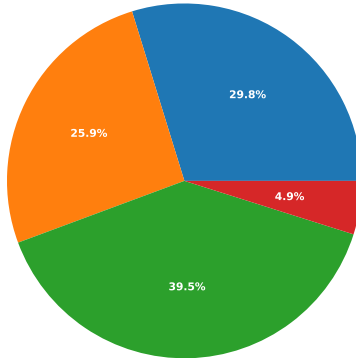


# PV-6\_PI-1



Product makespan-734 seconds

- Transfer for 218 seconds
- Blockage for 190 seconds
- Process for 290 seconds
- Idle for 35 seconds