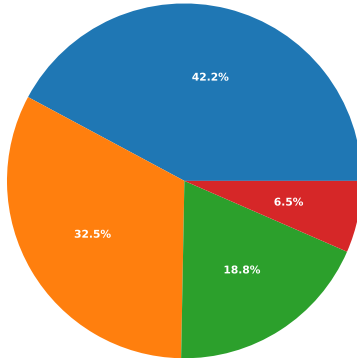


PV-2_PI-1



Product makespan-400 seconds

- Transfer for 168 seconds
- Blockage for 130 seconds
- Process for 75 seconds
- Idle for 26 seconds