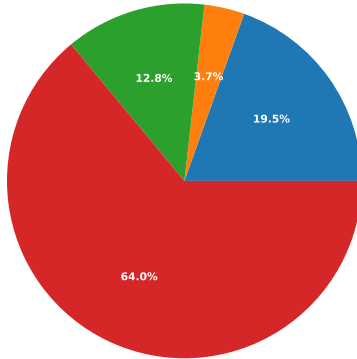


PV-4_PI-1



Product makespan-545 seconds

- Transfer for 106 seconds
- Blockage for 20 seconds
- Process for 70 seconds
- Idle for 349 seconds