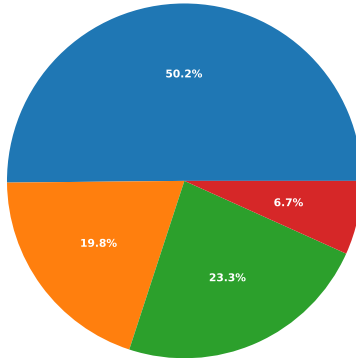


PV-8_PI-1



Product makespan-429 seconds

- Transfer for 215 seconds
- Blockage for 85 seconds
- Process for 100 seconds
- Idle for 28 seconds