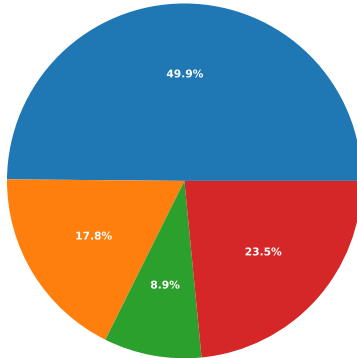


# PV-5\_PI-1



Product makespan-225 seconds

- Transfer for 112 seconds
- Blockage for 40 seconds
- Process for 20 seconds
- Idle for 52 seconds