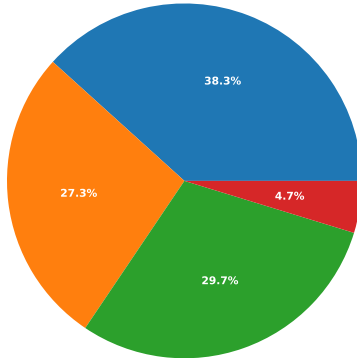


## PV-5\_PI-2



Product makespan-403 seconds

- Transfer for 154 seconds
- Blockage for 110 seconds
- Process for 119 seconds
- Idle for 19 seconds