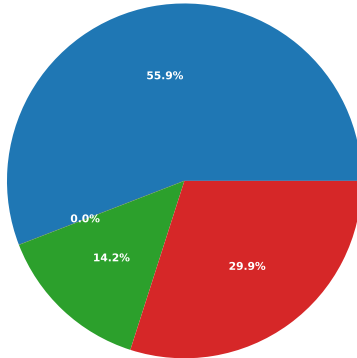


PV-3_PI-1



Product makespan-176 seconds

- Transfer for 98 seconds
- Blockage for 0 seconds
- Process for 24 seconds
- Idle for 52 seconds