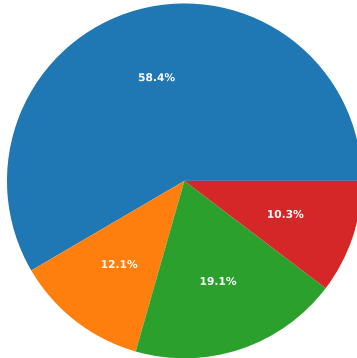


## PV-3\_PI-2



Product makespan-288 seconds

- Transfer for 168 seconds
- Blockage for 35 seconds
- Process for 55 seconds
- Idle for 29 seconds