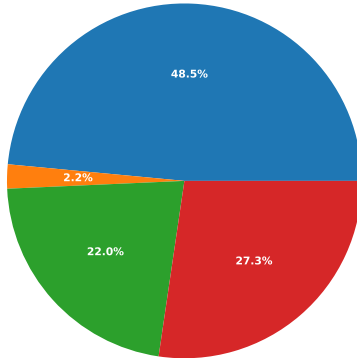


PV-8_PI-1



Product makespan-455 seconds

- Transfer for 220 seconds
- Blockage for 10 seconds
- Process for 100 seconds
- Idle for 124 seconds