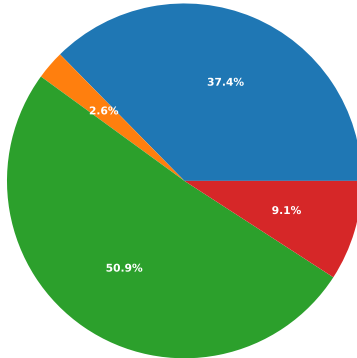


PV-6_PI-1



Product makespan-570 seconds

- Transfer for 213 seconds
- Blockage for 14 seconds
- Process for 290 seconds
- Idle for 52 seconds