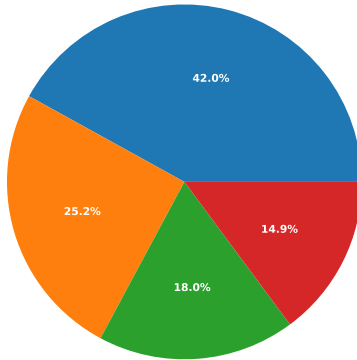


PV-2_PI-2



Product makespan-278 seconds

- Transfer for 116 seconds
- Blockage for 70 seconds
- Process for 50 seconds
- Idle for 41 seconds