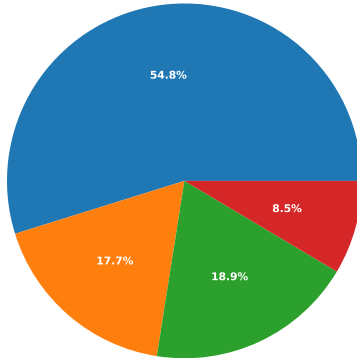


PV-2_PI-1



Product makespan-396 seconds

- Transfer for 217 seconds
- Blockage for 70 seconds
- Process for 75 seconds
- Idle for 33 seconds