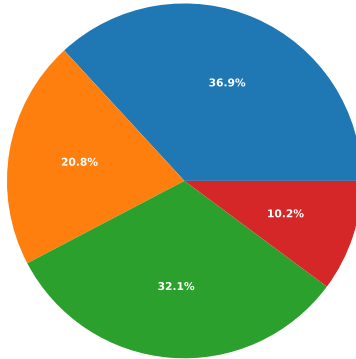


PV-6_PI-1



Product makespan-528 seconds

- Transfer for 194 seconds
- Blockage for 110 seconds
- Process for 170 seconds
- Idle for 53 seconds