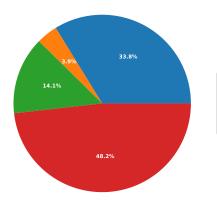
PV-10_PI-1



Product makespan-778 seconds
Transfer for 263 seconds
Blockage for 30 seconds
Process for 110 seconds
Idle for 375 seconds