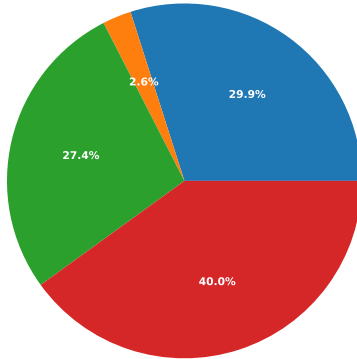


PV-3_PI-1



Product makespan-382 seconds

- Transfer for 114 seconds
- Blockage for 10 seconds
- Process for 105 seconds
- Idle for 153 seconds