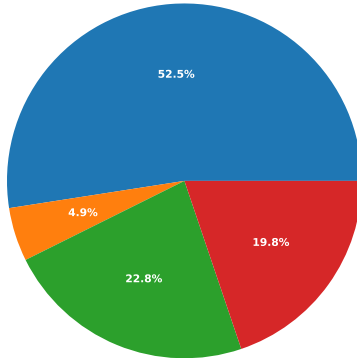


PV-4_PI-2



Product makespan-306 seconds

- Transfer for 160 seconds
- Blockage for 15 seconds
- Process for 70 seconds
- Idle for 60 seconds