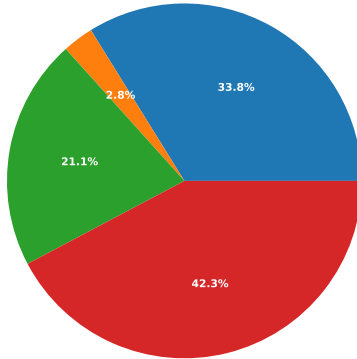


# PV-9\_PI-1



Product makespan-711 seconds

- Transfer for 240 seconds
- Blockage for 20 seconds
- Process for 150 seconds
- Idle for 300 seconds