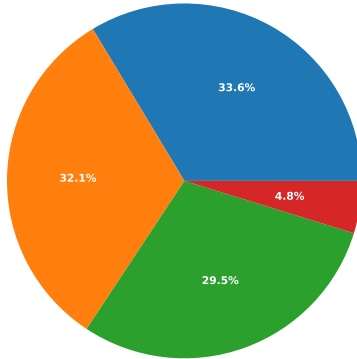


## PV-5\_PI-2



Product makespan-406 seconds

- Transfer for 136 seconds
- Blockage for 130 seconds
- Process for 120 seconds
- Idle for 19 seconds