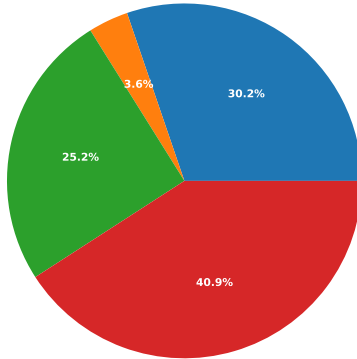


PV-2_PI-1



Product makespan-412 seconds

- Transfer for 124 seconds
- Blockage for 15 seconds
- Process for 103 seconds
- Idle for 168 seconds