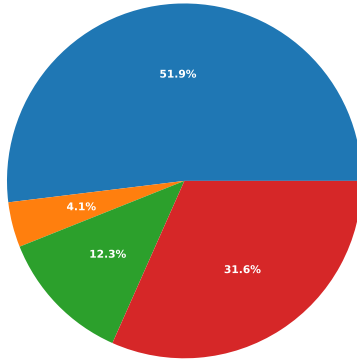


PV-3_PI-1



Product makespan-243 seconds

- Transfer for 126 seconds
- Blockage for 10 seconds
- Process for 30 seconds
- Idle for 77 seconds