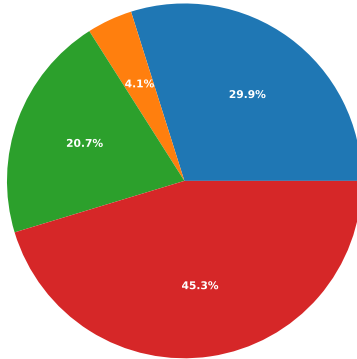


# PV-9\_PI-1



Product makespan-725 seconds

- Transfer for 216 seconds
- Blockage for 30 seconds
- Process for 150 seconds
- Idle for 328 seconds