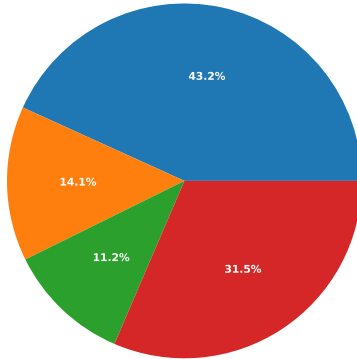


PV-2_PI-1



Product makespan-214 seconds

- Transfer for 92 seconds
- Blockage for 30 seconds
- Process for 24 seconds
- Idle for 67 seconds