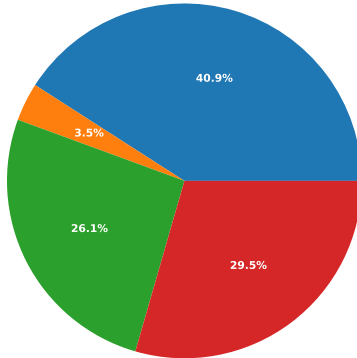


# PV-9\_PI-1



Product makespan-574 seconds

- Transfer for 234 seconds
- Blockage for 20 seconds
- Process for 150 seconds
- Idle for 169 seconds