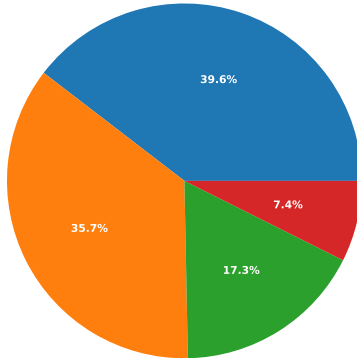


# PV-1\_PI-1



Product makespan-462 seconds

- Transfer for 183 seconds
- Blockage for 165 seconds
- Process for 80 seconds
- Idle for 34 seconds