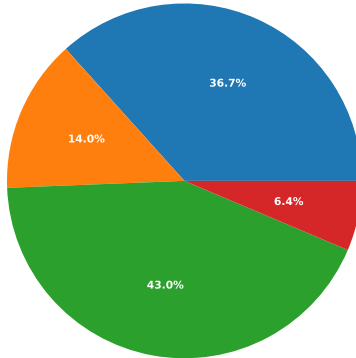


PV-1_PI-1



Product makespan-609 seconds

- Transfer for 223 seconds
- Blockage for 85 seconds
- Process for 262 seconds
- Idle for 38 seconds