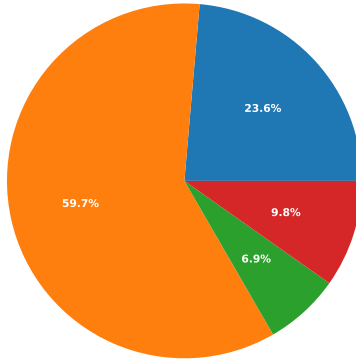


PV-3_PI-1



Product makespan-436 seconds

- Transfer for 103 seconds
- Blockage for 260 seconds
- Process for 30 seconds
- Idle for 42 seconds