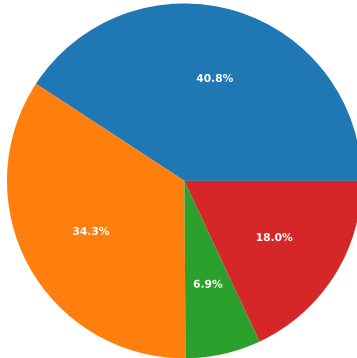


PV-2_PI-1



Product makespan-350 seconds

- Transfer for 142 seconds
- Blockage for 120 seconds
- Process for 24 seconds
- Idle for 63 seconds