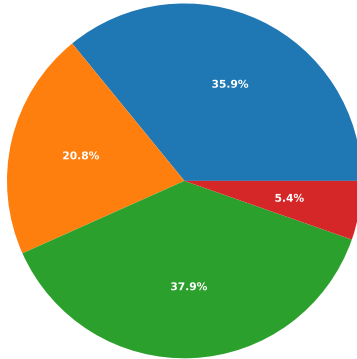


PV-9_PI-1



Product makespan-553 seconds

- Transfer for 198 seconds
- Blockage for 115 seconds
- Process for 210 seconds
- Idle for 29 seconds