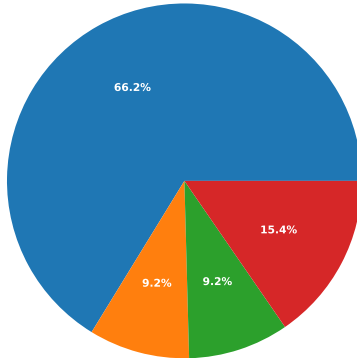


PV-5_PI-2



Product makespan-218 seconds

- Transfer for 144 seconds
- Blockage for 20 seconds
- Process for 20 seconds
- Idle for 33 seconds