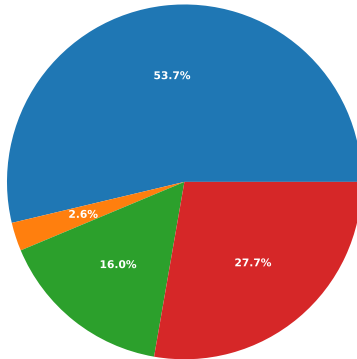


PV-1_PI-1



Product makespan-388 seconds

- Transfer for 208 seconds
- Blockage for 10 seconds
- Process for 61 seconds
- Idle for 107 seconds