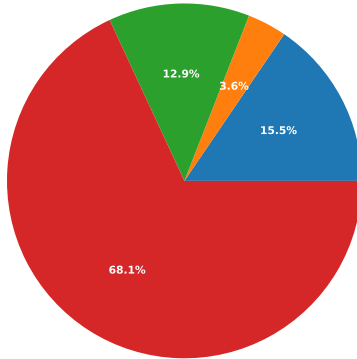


PV-4_PI-1



Product makespan-700 seconds

- Transfer for 108 seconds
- Blockage for 25 seconds
- Process for 90 seconds
- Idle for 476 seconds