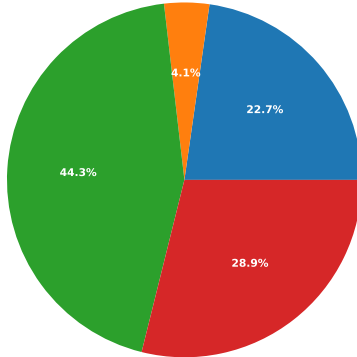# PV-7_PI-1

Product makespan-609 seconds
- Transfer for 138 seconds
- Blockage for 25 seconds
- Process for 270 seconds
- Idle for 176 seconds

22.7%
4.1%
44.3%
28.9%