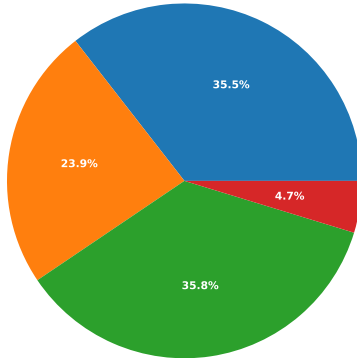


PV-4_PI-2



Product makespan-418 seconds

- Transfer for 148 seconds
- Blockage for 100 seconds
- Process for 150 seconds
- Idle for 19 seconds