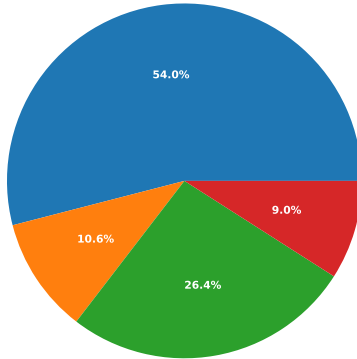


# PV-5\_PI-1



Product makespan-379 seconds

- Transfer for 204 seconds
- Blockage for 40 seconds
- Process for 100 seconds
- Idle for 34 seconds