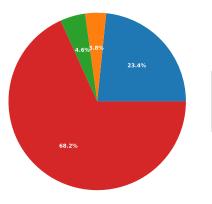
PV-2_PI-2



Product makespan-524 seconds
Transfer for 122 seconds
Blockage for 20 seconds
Process for 24 seconds
Idle for 357 seconds