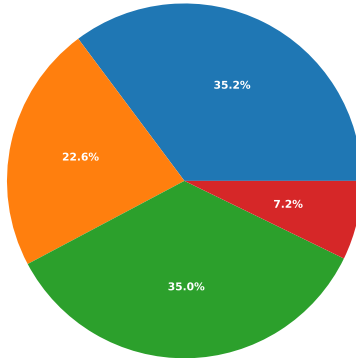


PV-9_PI-1



Product makespan-599 seconds

- Transfer for 211 seconds
- Blockage for 135 seconds
- Process for 210 seconds
- Idle for 43 seconds