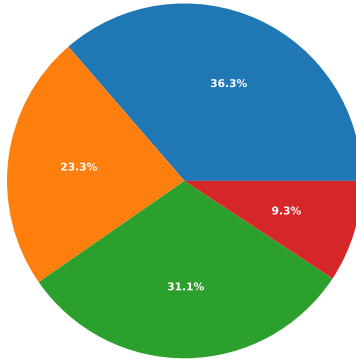


PV-4_PI-2



Product makespan-386 seconds

- Transfer for 140 seconds
- Blockage for 90 seconds
- Process for 120 seconds
- Idle for 35 seconds