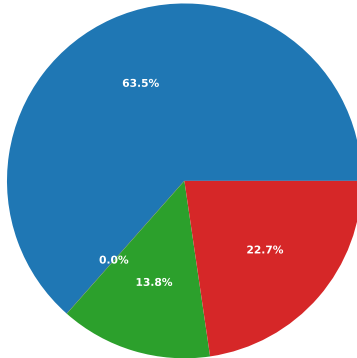


PV-3_PI-1



Product makespan-180 seconds

- Transfer for 114 seconds
- Blockage for 0 seconds
- Process for 25 seconds
- Idle for 40 seconds