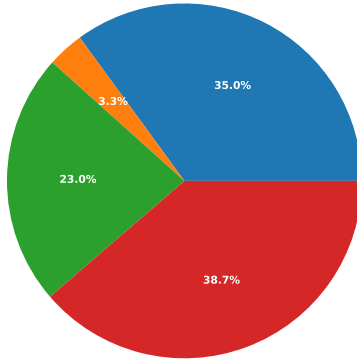


PV-2_PI-2



Product makespan-452 seconds

- Transfer for 158 seconds
- Blockage for 15 seconds
- Process for 104 seconds
- Idle for 175 seconds