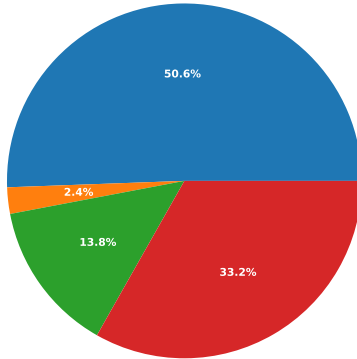


# PV-7\_PI-1



Product makespan-623 seconds

- Transfer for 315 seconds
- Blockage for 15 seconds
- Process for 86 seconds
- Idle for 206 seconds