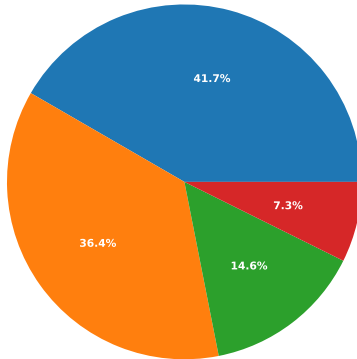


PV-10_PI-1



Product makespan-549 seconds

- Transfer for 228 seconds
- Blockage for 200 seconds
- Process for 80 seconds
- Idle for 40 seconds