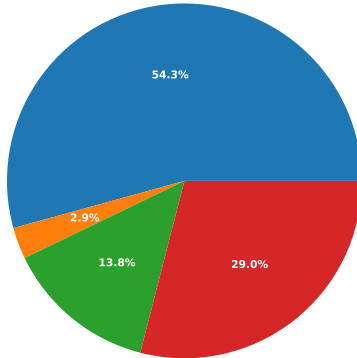


PV-2_PI-1



Product makespan-173 seconds

- Transfer for 94 seconds
- Blockage for 4 seconds
- Process for 24 seconds
- Idle for 50 seconds