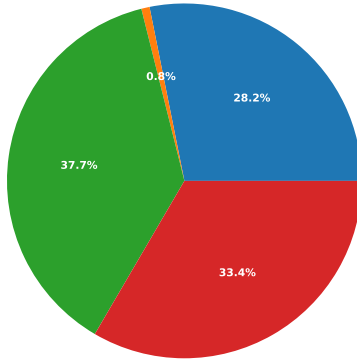


PV-6_PI-1



Product makespan-663 seconds

- Transfer for 186 seconds
- Blockage for 5 seconds
- Process for 250 seconds
- Idle for 221 seconds