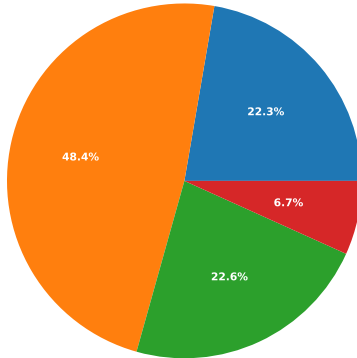


# PV-6\_PI-1



Product makespan-486 seconds

- Transfer for 108 seconds
- Blockage for 235 seconds
- Process for 110 seconds
- Idle for 32 seconds