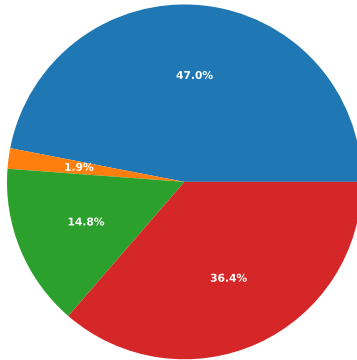


PV-5_PI-1



Product makespan-270 seconds

- Transfer for 126 seconds
- Blockage for 5 seconds
- Process for 40 seconds
- Idle for 98 seconds