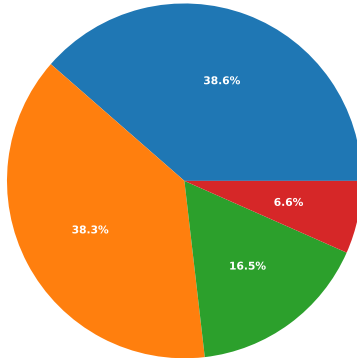


# PV-4\_PI-1



Product makespan-483 seconds

- Transfer for 186 seconds
- Blockage for 185 seconds
- Process for 80 seconds
- Idle for 32 seconds