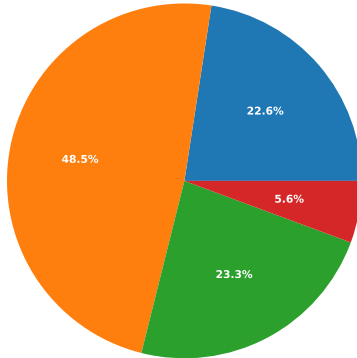


PV-4_PI-1



Product makespan-516 seconds

- Transfer for 116 seconds
- Blockage for 250 seconds
- Process for 120 seconds
- Idle for 29 seconds