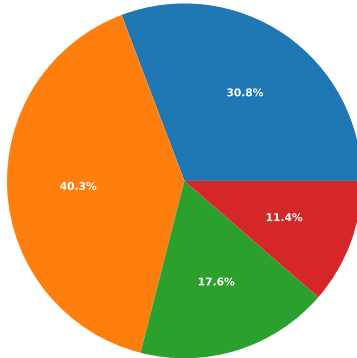


# PV-4\_PI-1



Product makespan-397 seconds

- Transfer for 122 seconds
- Blockage for 160 seconds
- Process for 70 seconds
- Idle for 45 seconds