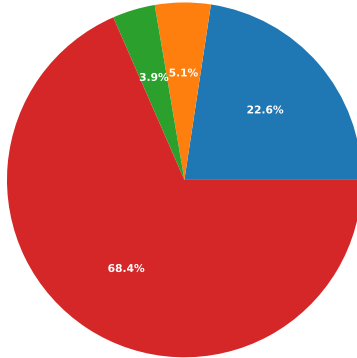# PV-3_PI-1



**Product makespan-514 seconds**
- Transfer for 116 seconds
- Blockage for 26 seconds
- Process for 20 seconds
- Idle for 352 seconds

22.6%
5.1%
3.9%
68.4%