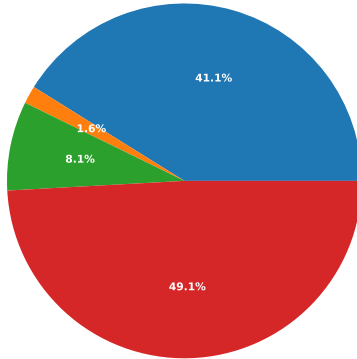


PV-3_PI-1



Product makespan-307 seconds

- Transfer for 126 seconds
- Blockage for 4 seconds
- Process for 24 seconds
- Idle for 151 seconds