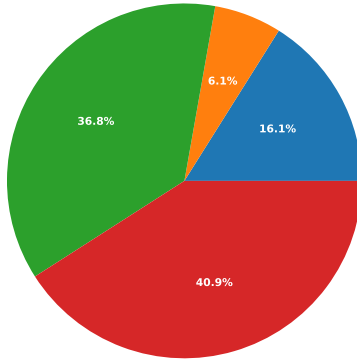


## PV-4\_PI-2



Product makespan-325 seconds

- Transfer for 52 seconds
- Blockage for 20 seconds
- Process for 120 seconds
- Idle for 133 seconds