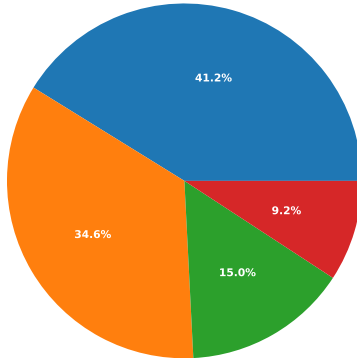


PV-1_PI-1



Product makespan-433 seconds

- Transfer for 178 seconds
- Blockage for 150 seconds
- Process for 65 seconds
- Idle for 39 seconds