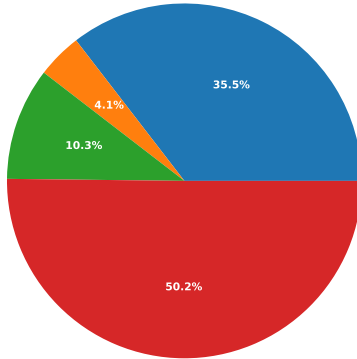


PV-3_PI-1



Product makespan-243 seconds

- Transfer for 86 seconds
- Blockage for 10 seconds
- Process for 25 seconds
- Idle for 122 seconds