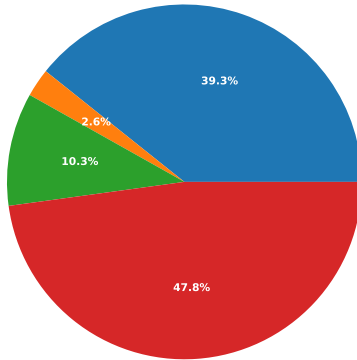


PV-5_PI-2



Product makespan-388 seconds

- Transfer for 152 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 185 seconds