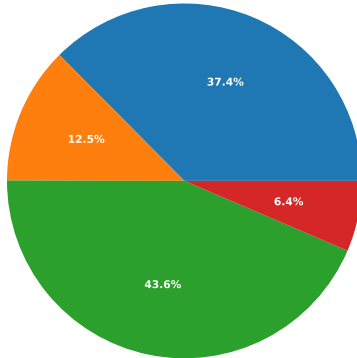


PV-1_PI-1



Product makespan-601 seconds

- Transfer for 225 seconds
- Blockage for 75 seconds
- Process for 262 seconds
- Idle for 38 seconds