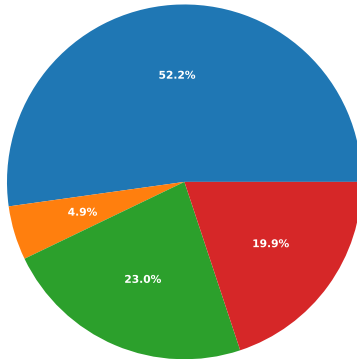# PV-4_PI-2

Product makespan-304 seconds
- Transfer for 159 seconds — 52.2%
- Blockage for 15 seconds — 4.9%
- Process for 70 seconds — 23.0%
- Idle for 60 seconds — 19.9%