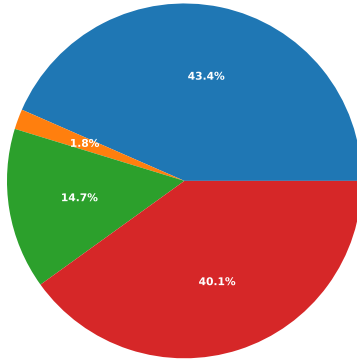


PV-5_PI-2



Product makespan-272 seconds

- Transfer for 118 seconds
- Blockage for 5 seconds
- Process for 40 seconds
- Idle for 109 seconds