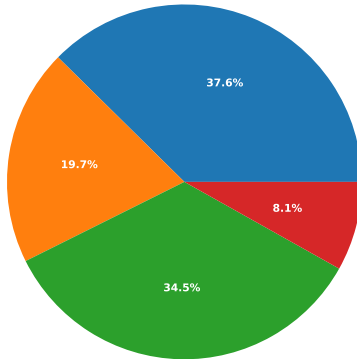


# PV-10\_PI-1



Product makespan-405 seconds

- Transfer for 152 seconds
- Blockage for 80 seconds
- Process for 140 seconds
- Idle for 33 seconds