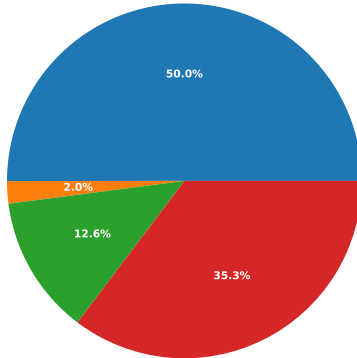


PV-1_PI-1



Product makespan-490 seconds

- Transfer for 245 seconds
- Blockage for 10 seconds
- Process for 62 seconds
- Idle for 173 seconds