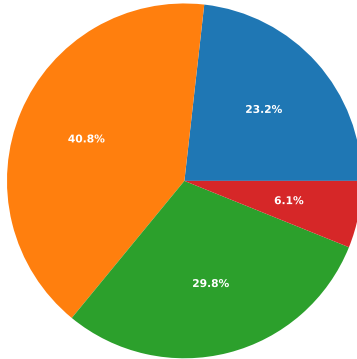


PV-7_PI-1



Product makespan-502 seconds

- Transfer for 116 seconds
- Blockage for 205 seconds
- Process for 150 seconds
- Idle for 30 seconds