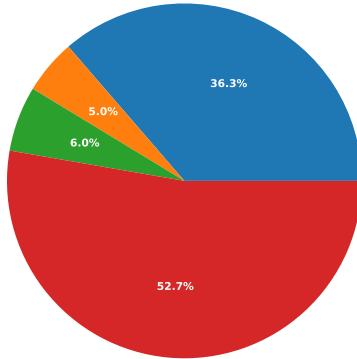


PV-2_PI-1



Product makespan-403 seconds

- Transfer for 146 seconds
- Blockage for 20 seconds
- Process for 24 seconds
- Idle for 212 seconds