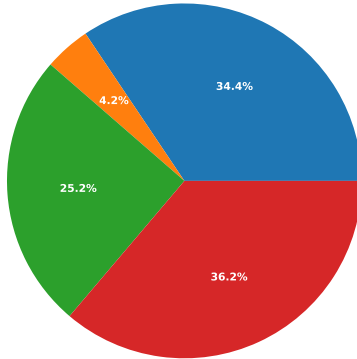


PV-9_PI-1



Product makespan-595 seconds

- Transfer for 205 seconds
- Blockage for 25 seconds
- Process for 150 seconds
- Idle for 215 seconds