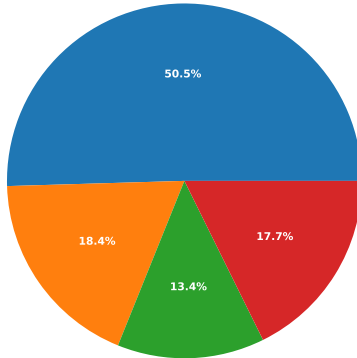


# PV-1\_PI-1



Product makespan-462 seconds

- Transfer for 233 seconds
- Blockage for 85 seconds
- Process for 62 seconds
- Idle for 81 seconds