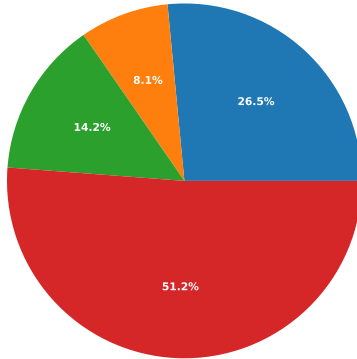


PV-4_PI-2



Product makespan-493 seconds

- Transfer for 130 seconds
- Blockage for 40 seconds
- Process for 70 seconds
- Idle for 252 seconds