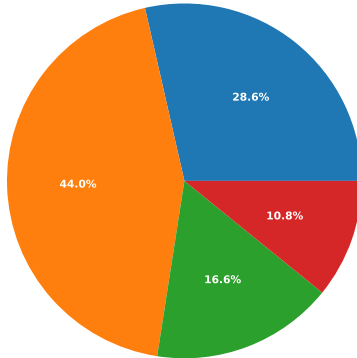


PV-4_PI-2



Product makespan-421 seconds

- Transfer for 120 seconds
- Blockage for 185 seconds
- Process for 70 seconds
- Idle for 45 seconds