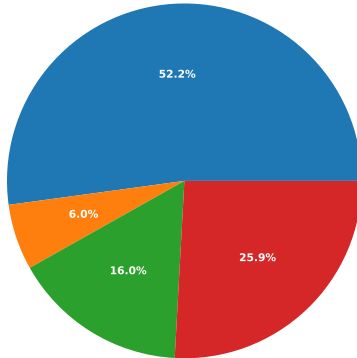


PV-9_PI-1



Product makespan-250 seconds

- Transfer for 130 seconds
- Blockage for 15 seconds
- Process for 40 seconds
- Idle for 64 seconds