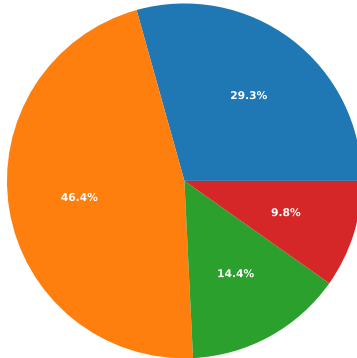


PV-4_PI-2



Product makespan-485 seconds

- Transfer for 142 seconds
- Blockage for 225 seconds
- Process for 70 seconds
- Idle for 47 seconds