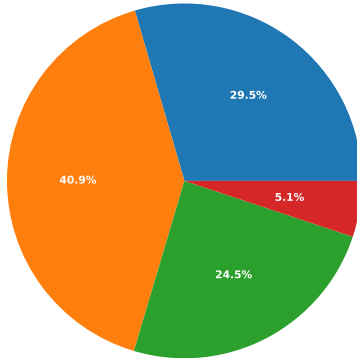


PV-4_PI-1



Product makespan-490 seconds

- Transfer for 144 seconds
- Blockage for 200 seconds
- Process for 120 seconds
- Idle for 25 seconds