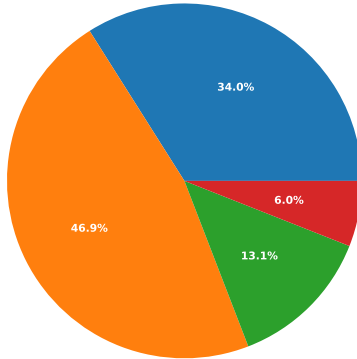


PV-6_PI-1



Product makespan-608 seconds

- Transfer for 206 seconds
- Blockage for 285 seconds
- Process for 80 seconds
- Idle for 36 seconds