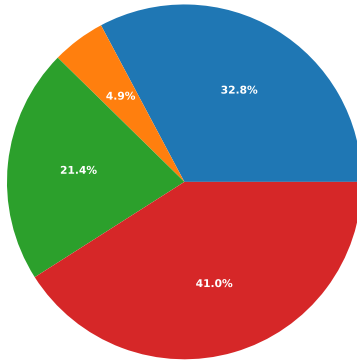


PV-10_PI-1



Product makespan-514 seconds

- Transfer for 168 seconds
- Blockage for 25 seconds
- Process for 110 seconds
- Idle for 210 seconds