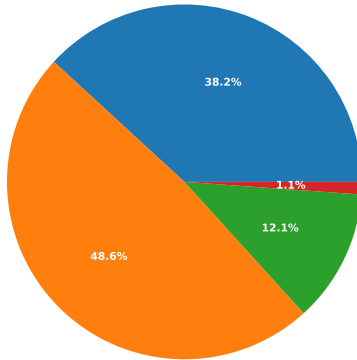


# PV-1\_PI-1



Product makespan-536 seconds

- Transfer for 204 seconds
- Blockage for 260 seconds
- Process for 65 seconds
- Idle for 6 seconds