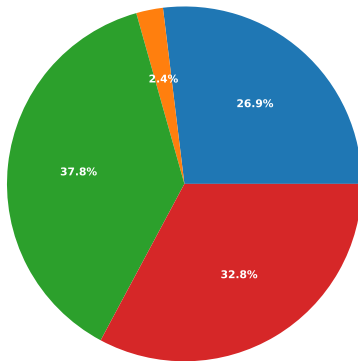


PV-10_PI-1



Product makespan-820 seconds

- Transfer for 220 seconds
- Blockage for 20 seconds
- Process for 310 seconds
- Idle for 269 seconds