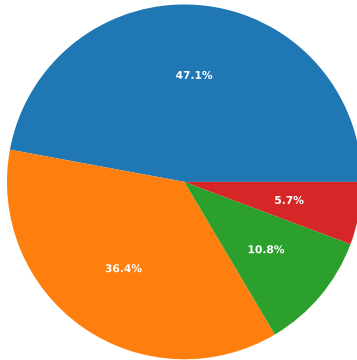


PV-5_PI-2



Product makespan-371 seconds

- Transfer for 174 seconds
- Blockage for 135 seconds
- Process for 40 seconds
- Idle for 21 seconds