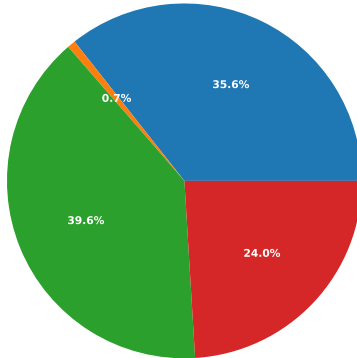


PV-7_PI-1



Product makespan-682 seconds

- Transfer for 243 seconds
- Blockage for 5 seconds
- Process for 270 seconds
- Idle for 163 seconds