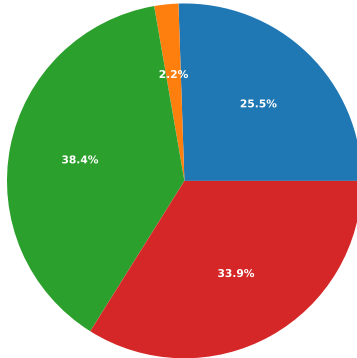


PV-9_PI-1



Product makespan-912 seconds

- Transfer for 232 seconds
- Blockage for 20 seconds
- Process for 350 seconds
- Idle for 309 seconds