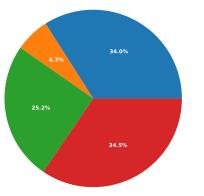
PV-8_PI-1



Product makespan-397 seconds
Transfer for 135 seconds
Blockage for 25 seconds
Process for 100 seconds
Idle for 137 seconds