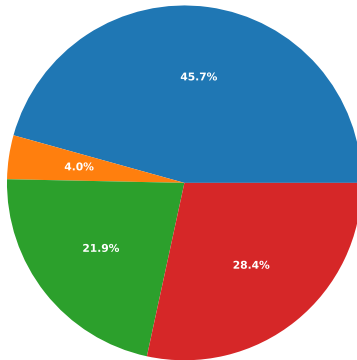


PV-10_PI-1



Product makespan-501 seconds

- Transfer for 229 seconds
- Blockage for 20 seconds
- Process for 110 seconds
- Idle for 142 seconds