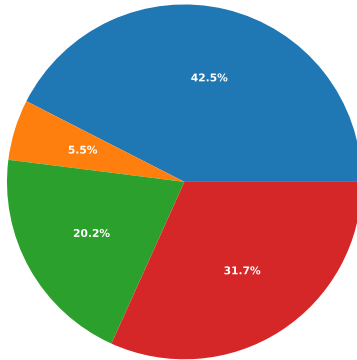


# PV-10\_PI-1



Product makespan-543 seconds

- Transfer for 230 seconds
- Blockage for 30 seconds
- Process for 110 seconds
- Idle for 172 seconds