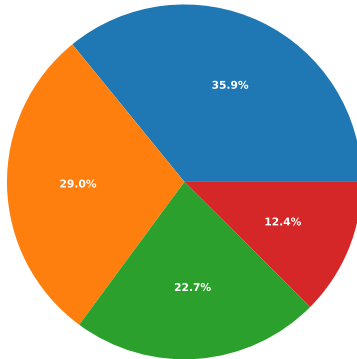


## PV-4\_PI-2



Product makespan-397 seconds

- Transfer for 142 seconds
- Blockage for 115 seconds
- Process for 90 seconds
- Idle for 49 seconds