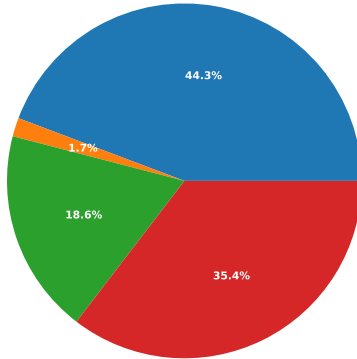


PV-6_PI-1



Product makespan-590 seconds

- Transfer for 261 seconds
- Blockage for 10 seconds
- Process for 110 seconds
- Idle for 209 seconds