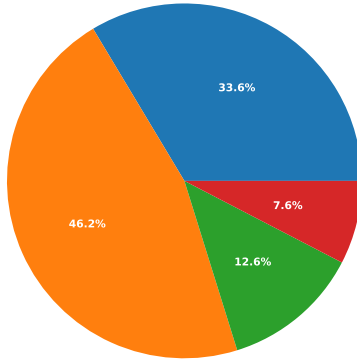


PV-1_PI-1



Product makespan-628 seconds

- Transfer for 211 seconds
- Blockage for 290 seconds
- Process for 79 seconds
- Idle for 47 seconds