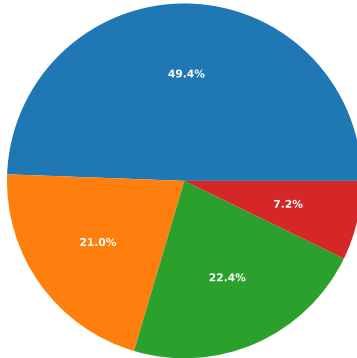


PV-3_PI-1



Product makespan-357 seconds

- Transfer for 176 seconds
- Blockage for 75 seconds
- Process for 80 seconds
- Idle for 25 seconds