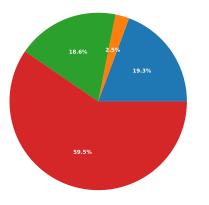
PV-10_PI-1



Product makespan-592 seconds
Transfer for 114 seconds
Blockage for 15 seconds
Process for 110 seconds
Idle for 352 seconds