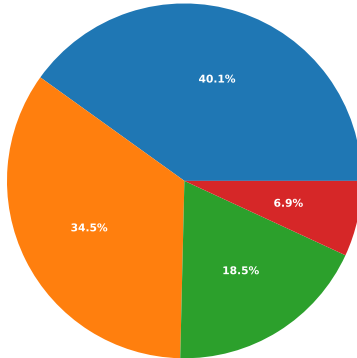


PV-2_PI-1



Product makespan-405 seconds

- Transfer for 162 seconds
- Blockage for 140 seconds
- Process for 75 seconds
- Idle for 27 seconds