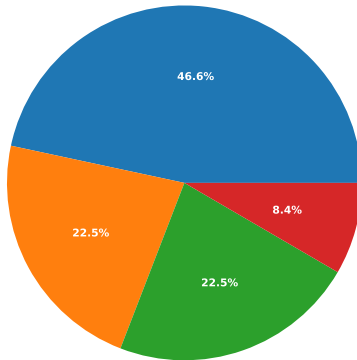


PV-5_PI-1



Product makespan-400 seconds

- Transfer for 186 seconds
- Blockage for 90 seconds
- Process for 90 seconds
- Idle for 33 seconds