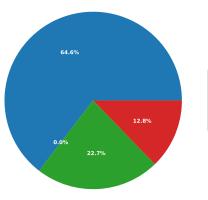
PV-3_PI-1



Product makespan-242 seconds
Transfer for 156 seconds
Blockage for 0 seconds
Process for 54 seconds

Idle for 30 seconds