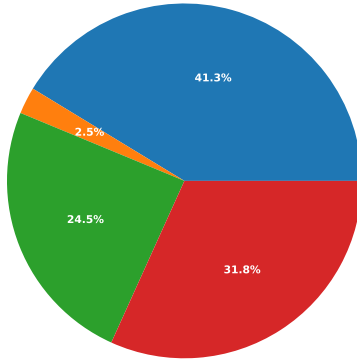


## PV-9\_PI-1



Product makespan-612 seconds

- Transfer for 252 seconds
- Blockage for 15 seconds
- Process for 150 seconds
- Idle for 194 seconds