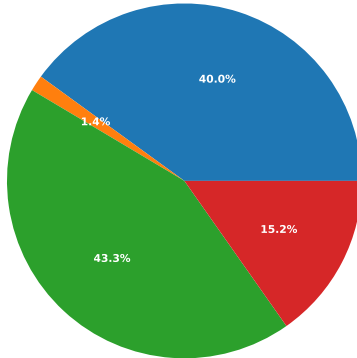


PV-4_PI-1



Product makespan-346 seconds

- Transfer for 138 seconds
- Blockage for 5 seconds
- Process for 150 seconds
- Idle for 52 seconds