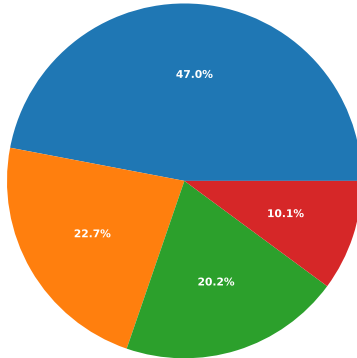


PV-5_PI-1



Product makespan-396 seconds

- Transfer for 186 seconds
- Blockage for 90 seconds
- Process for 80 seconds
- Idle for 40 seconds