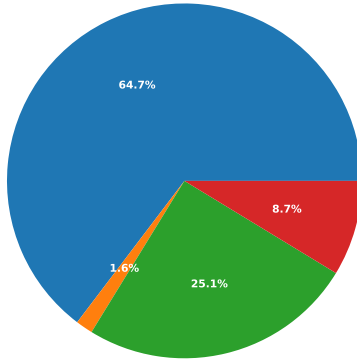


PV-4_PI-1



Product makespan-319 seconds

- Transfer for 206 seconds
- Blockage for 4 seconds
- Process for 80 seconds
- Idle for 27 seconds