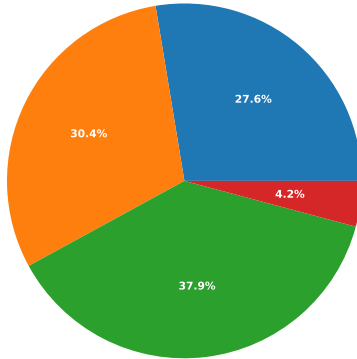


PV-9_PI-1



Product makespan-923 seconds

- Transfer for 254 seconds
- Blockage for 280 seconds
- Process for 350 seconds
- Idle for 38 seconds