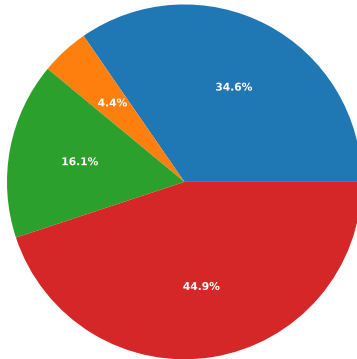# PV-10_PI-1

Product makespan-684 seconds
- Transfer for 236 seconds
- Blockage for 30 seconds
- Process for 110 seconds
- Idle for 307 seconds

34.6%
4.4%
16.1%
44.9%