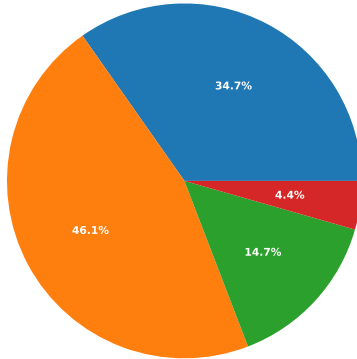


## PV-4\_PI-1



Product makespan-543 seconds

- Transfer for 188 seconds
- Blockage for 250 seconds
- Process for 80 seconds
- Idle for 24 seconds