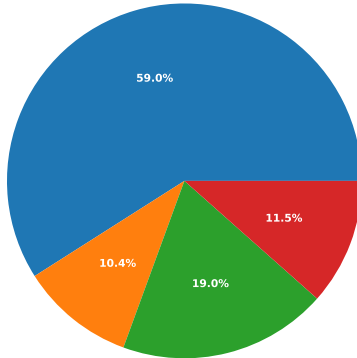


PV-8_PI-1



Product makespan-289 seconds

- Transfer for 170 seconds
- Blockage for 30 seconds
- Process for 55 seconds
- Idle for 33 seconds