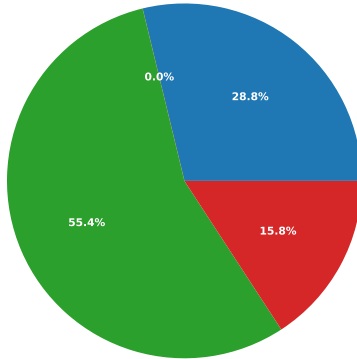


PV-4_PI-1



Product makespan-216 seconds

- Transfer for 62 seconds
- Blockage for 0 seconds
- Process for 120 seconds
- Idle for 34 seconds