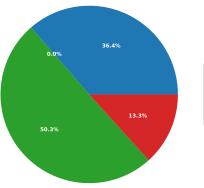
PV-4_PI-1



Product makespan-397 seconds
Transfer for 144 seconds
Blockage for 0 seconds
Process for 200 seconds
Idle for 52 seconds