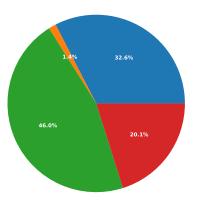
PV-6_PI-1



Product makespan-369 seconds
Transfer for 120 seconds
Blockage for 5 seconds
Process for 170 seconds
Idle for 74 seconds