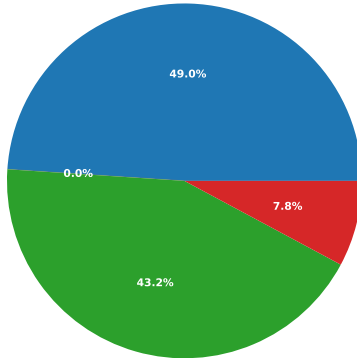


PV-3_PI-1



Product makespan-243 seconds

- Transfer for 118 seconds
- Blockage for 0 seconds
- Process for 105 seconds
- Idle for 19 seconds