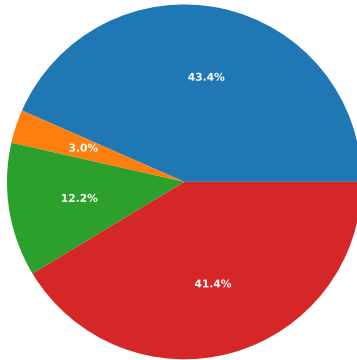


PV-5_PI-2



Product makespan-328 seconds

- Transfer for 142 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 135 seconds