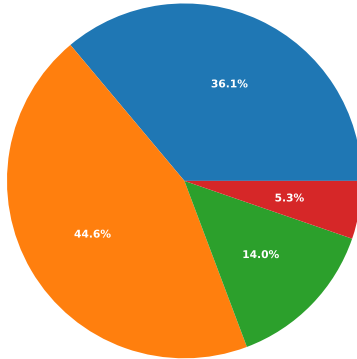


PV-4_PI-2



Product makespan-572 seconds

- Transfer for 206 seconds
- Blockage for 255 seconds
- Process for 80 seconds
- Idle for 30 seconds