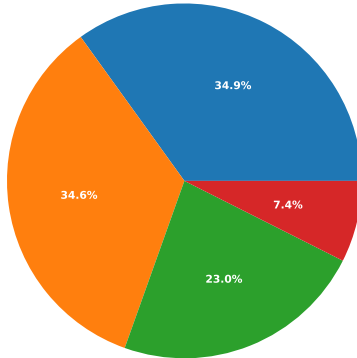


PV-4_PI-1



Product makespan-390 seconds

- Transfer for 136 seconds
- Blockage for 135 seconds
- Process for 90 seconds
- Idle for 29 seconds