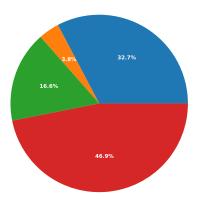
PV-10_PI-1



Product makespan-662 seconds
Transfer for 216 seconds
Blockage for 25 seconds
Process for 110 seconds
Idle for 310 seconds