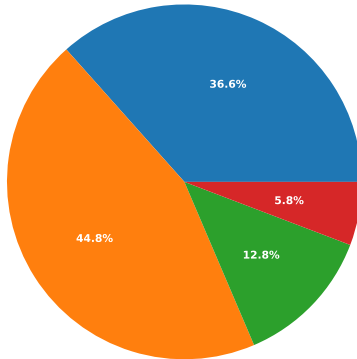


PV-9_PI-1



Product makespan-625 seconds

- Transfer for 228 seconds
- Blockage for 280 seconds
- Process for 80 seconds
- Idle for 36 seconds