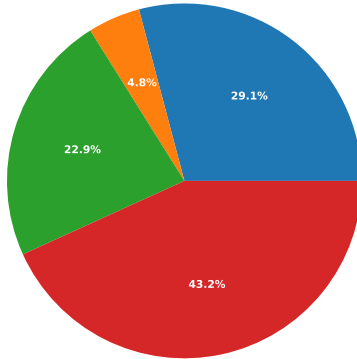


PV-4_PI-2



Product makespan-524 seconds

- Transfer for 152 seconds
- Blockage for 25 seconds
- Process for 120 seconds
- Idle for 226 seconds