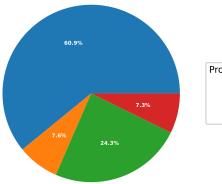
PV-5_PI-2



Product makespan-329 seconds
Transfer for 200 seconds
Blockage for 25 seconds
Process for 80 seconds
Idle for 23 seconds