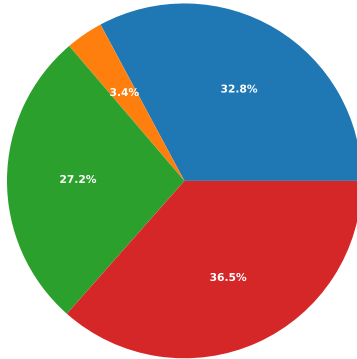


PV-5_PI-2



Product makespan-440 seconds

- Transfer for 144 seconds
- Blockage for 15 seconds
- Process for 120 seconds
- Idle for 161 seconds