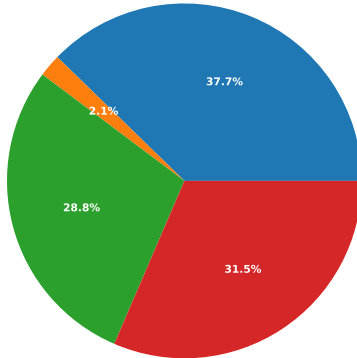


# PV-9\_PI-1



Product makespan-730 seconds

- Transfer for 275 seconds
- Blockage for 14 seconds
- Process for 210 seconds
- Idle for 229 seconds