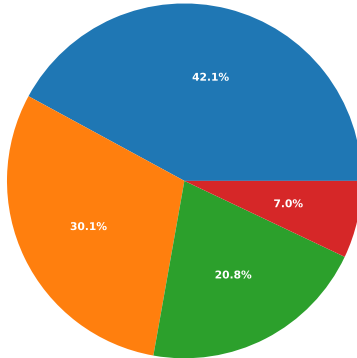


PV-5_PI-1



Product makespan-482 seconds

- Transfer for 202 seconds
- Blockage for 145 seconds
- Process for 100 seconds
- Idle for 33 seconds