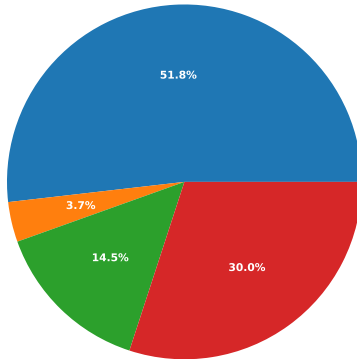


## PV-5\_PI-2



Product makespan-275 seconds

- Transfer for 142 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 82 seconds