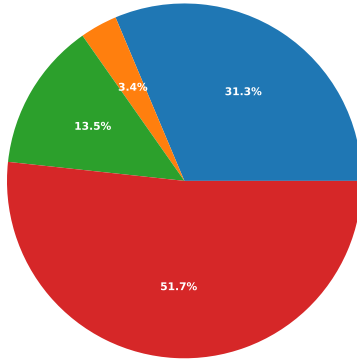


# PV-9\_PI-1



Product makespan-590 seconds

- Transfer for 185 seconds
- Blockage for 20 seconds
- Process for 80 seconds
- Idle for 305 seconds