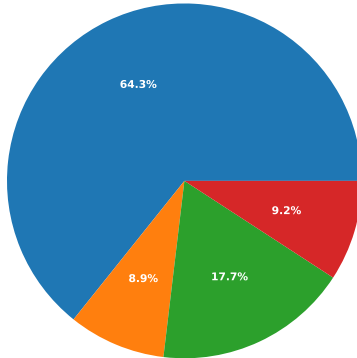


PV-5_PI-1



Product makespan-226 seconds

- Transfer for 145 seconds
- Blockage for 20 seconds
- Process for 40 seconds
- Idle for 20 seconds