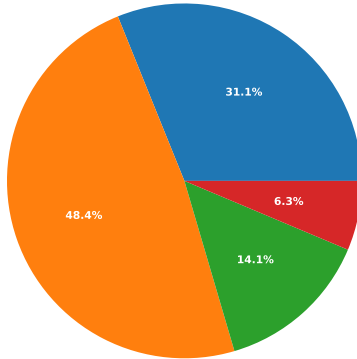


PV-4_PI-2



Product makespan-496 seconds

- Transfer for 154 seconds
- Blockage for 240 seconds
- Process for 70 seconds
- Idle for 31 seconds