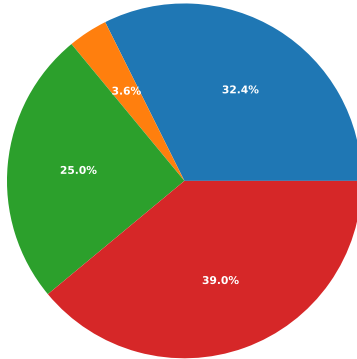


PV-2_PI-1



Product makespan-415 seconds

- Transfer for 134 seconds
- Blockage for 15 seconds
- Process for 104 seconds
- Idle for 161 seconds