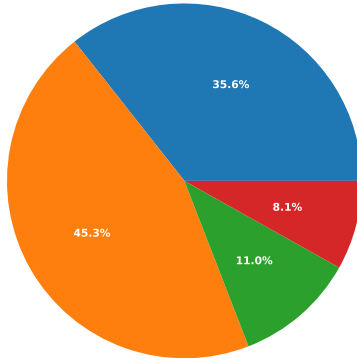


# PV-1\_PI-1



Product makespan-564 seconds

- Transfer for 201 seconds
- Blockage for 255 seconds
- Process for 62 seconds
- Idle for 45 seconds