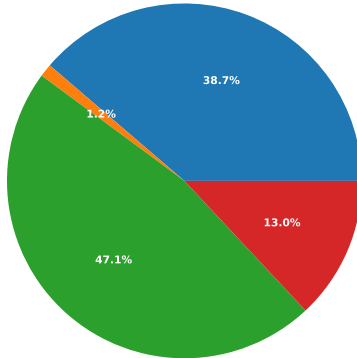


PV-4_PI-2



Product makespan-424 seconds

- Transfer for 164 seconds
- Blockage for 5 seconds
- Process for 200 seconds
- Idle for 55 seconds