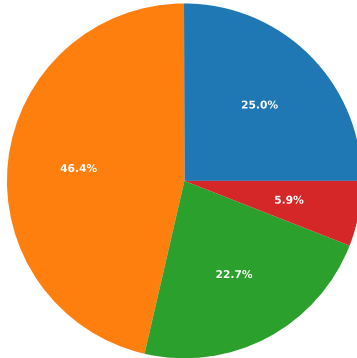


## PV-4\_PI-2



Product makespan-529 seconds

- Transfer for 132 seconds
- Blockage for 245 seconds
- Process for 120 seconds
- Idle for 31 seconds