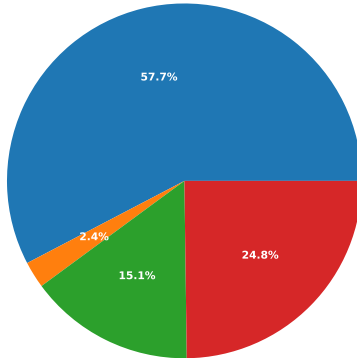


## PV-1\_PI-1



Product makespan-410 seconds

- Transfer for 236 seconds
- Blockage for 9 seconds
- Process for 62 seconds
- Idle for 101 seconds