PV-9_PI-1
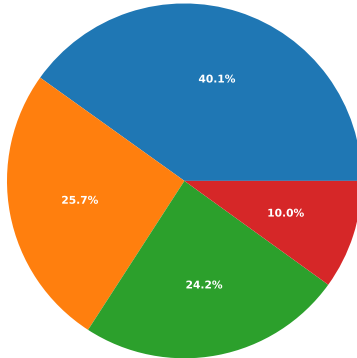

Product makespan-330 seconds
- Transfer for 132 seconds — 40.1%
- Blockage for 85 seconds — 25.7%
- Process for 80 seconds — 24.2%
- Idle for 32 seconds — 10.0%