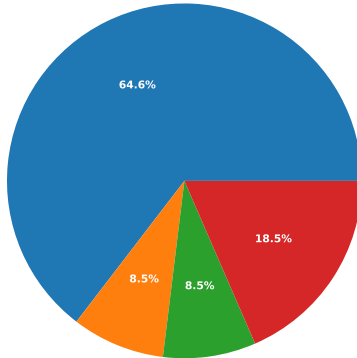


PV-5_PI-2



Product makespan-236 seconds

- Transfer for 152 seconds
- Blockage for 20 seconds
- Process for 19 seconds
- Idle for 43 seconds