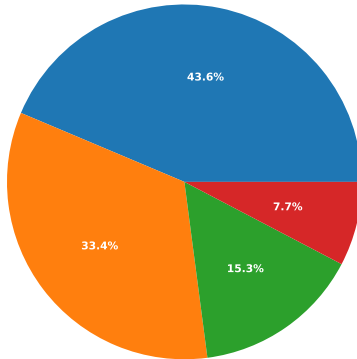


# PV-10\_PI-1



Product makespan-524 seconds

- Transfer for 228 seconds
- Blockage for 175 seconds
- Process for 80 seconds
- Idle for 40 seconds