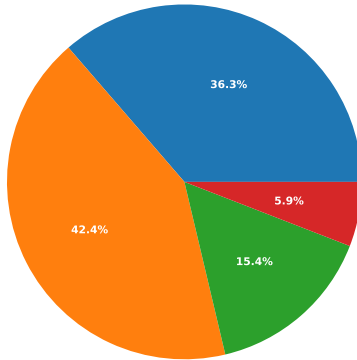


## PV-1\_PI-2



Product makespan-519 seconds

- Transfer for 188 seconds
- Blockage for 220 seconds
- Process for 80 seconds
- Idle for 30 seconds