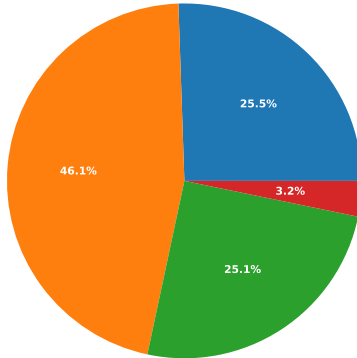


## PV-4\_PI-2



Product makespan-597 seconds

- Transfer for 152 seconds
- Blockage for 275 seconds
- Process for 150 seconds
- Idle for 19 seconds