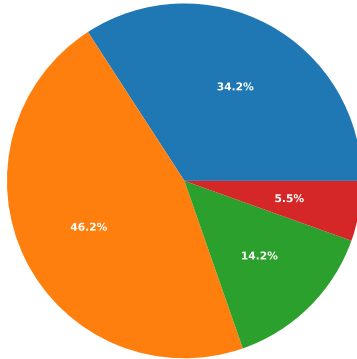


PV-4_PI-2



Product makespan-564 seconds

- Transfer for 192 seconds
- Blockage for 260 seconds
- Process for 80 seconds
- Idle for 30 seconds