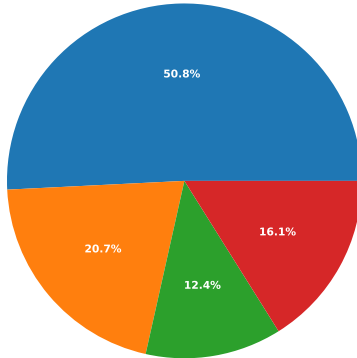


# PV-3\_PI-1



Product makespan-241 seconds

- Transfer for 122 seconds
- Blockage for 50 seconds
- Process for 30 seconds
- Idle for 38 seconds