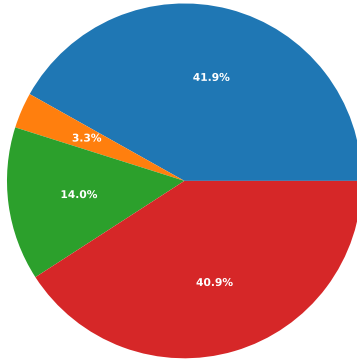


# PV-7\_PI-1



Product makespan-614 seconds

- Transfer for 257 seconds
- Blockage for 20 seconds
- Process for 86 seconds
- Idle for 251 seconds