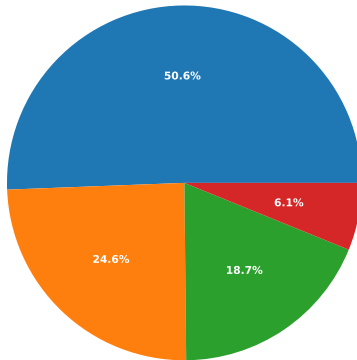


PV-4_PI-2



Product makespan-428 seconds

- Transfer for 216 seconds
- Blockage for 105 seconds
- Process for 80 seconds
- Idle for 26 seconds