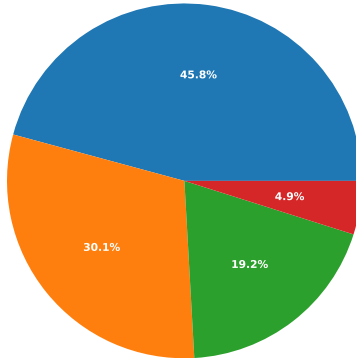


PV-4_PI-2



Product makespan-416 seconds

- Transfer for 190 seconds
- Blockage for 125 seconds
- Process for 80 seconds
- Idle for 20 seconds