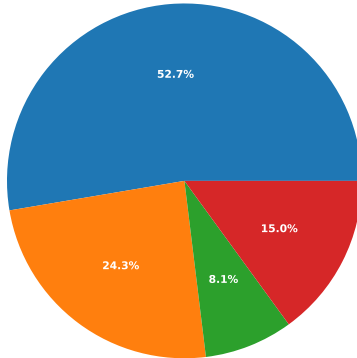


# PV-5\_PI-1



Product makespan-247 seconds

- Transfer for 130 seconds
- Blockage for 60 seconds
- Process for 20 seconds
- Idle for 37 seconds