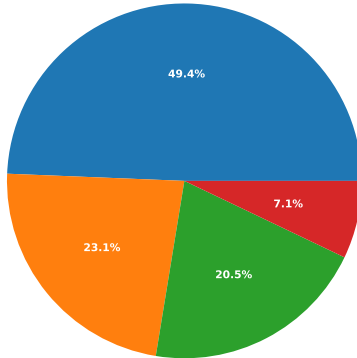


PV-3_PI-1



Product makespan-390 seconds

- Transfer for 192 seconds
- Blockage for 90 seconds
- Process for 80 seconds
- Idle for 27 seconds