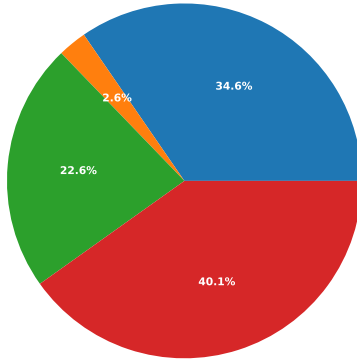


## PV-6\_PI-1



Product makespan-574 seconds

- Transfer for 198 seconds
- Blockage for 15 seconds
- Process for 130 seconds
- Idle for 230 seconds