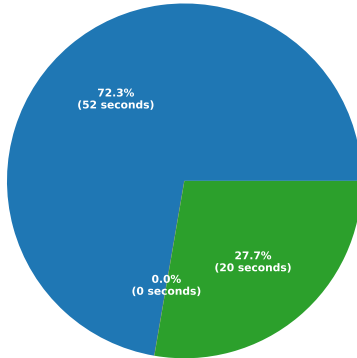


PV-5_PI-1



Product makespan-101 seconds

- Transfer for 52seconds
- Wait for 0seconds
- Process for 20seconds