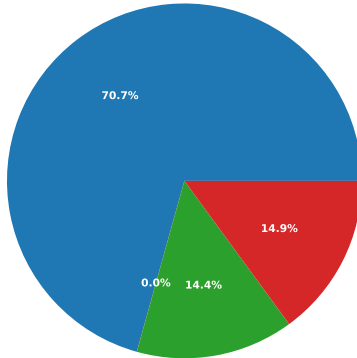


# PV-5\_PI-1



Product makespan-139 seconds

- Transfer for 98 seconds
- Blockage for 0 seconds
- Process for 20 seconds
- Idle for 20 seconds