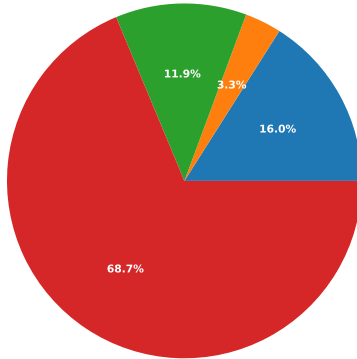


## PV-4\_PI-2



Product makespan-753 seconds

- Transfer for 120 seconds
- Blockage for 25 seconds
- Process for 90 seconds
- Idle for 517 seconds