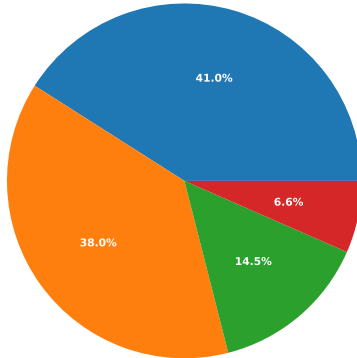


PV-9_PI-1



Product makespan-553 seconds

- Transfer for 226 seconds
- Blockage for 210 seconds
- Process for 80 seconds
- Idle for 36 seconds