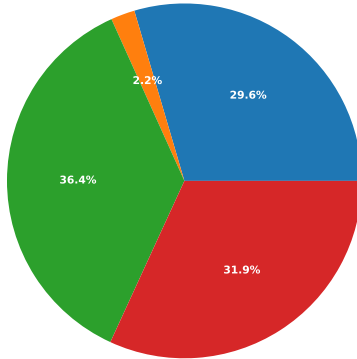


PV-8_PI-1



Product makespan-686 seconds

- Transfer for 203 seconds
- Blockage for 15 seconds
- Process for 250 seconds
- Idle for 218 seconds