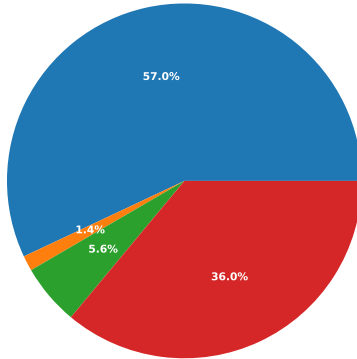


# PV-5\_PI-1



Product makespan-359 seconds

- Transfer for 205 seconds
- Blockage for 5 seconds
- Process for 20 seconds
- Idle for 129 seconds