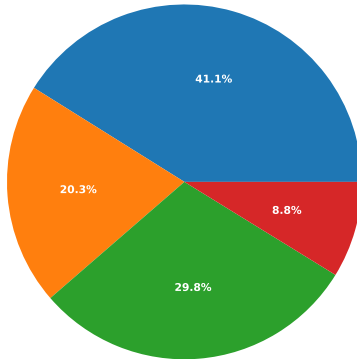


PV-10_PI-1



Product makespan-469 seconds

- Transfer for 192 seconds
- Blockage for 95 seconds
- Process for 140 seconds
- Idle for 41 seconds