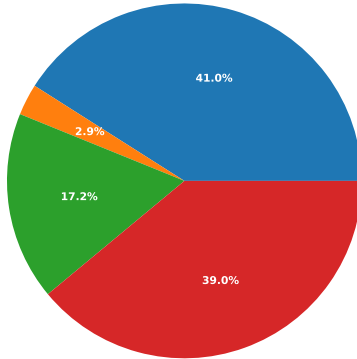


# PV-8\_PI-1



Product makespan-524 seconds

- Transfer for 215 seconds
- Blockage for 15 seconds
- Process for 90 seconds
- Idle for 204 seconds