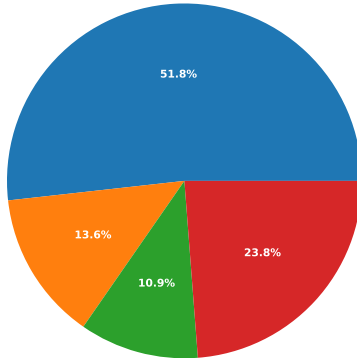


## PV-2\_PI-2



Product makespan-221 seconds

- Transfer for 114 seconds
- Blockage for 30 seconds
- Process for 24 seconds
- Idle for 52 seconds