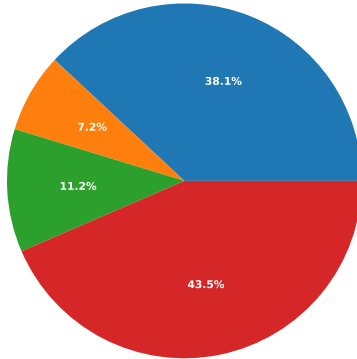


PV-1_PI-1



Product makespan-553 seconds

- Transfer for 210 seconds
- Blockage for 40 seconds
- Process for 62 seconds
- Idle for 240 seconds