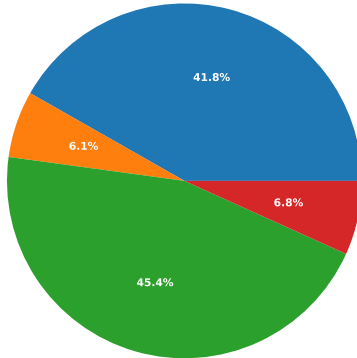


PV-1_PI-1



Product makespan-577 seconds

- Transfer for 241 seconds
- Blockage for 35 seconds
- Process for 262 seconds
- Idle for 38 seconds