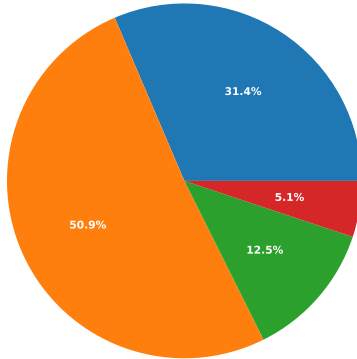


PV-9_PI-1



Product makespan-639 seconds

- Transfer for 200 seconds
- Blockage for 325 seconds
- Process for 80 seconds
- Idle for 32 seconds