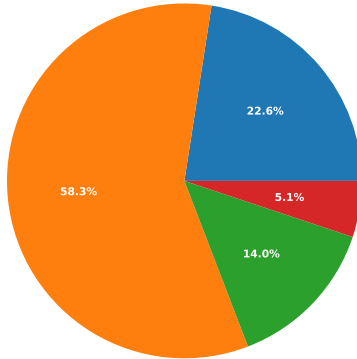


PV-4_PI-2



Product makespan-498 seconds

- Transfer for 112 seconds
- Blockage for 290 seconds
- Process for 70 seconds
- Idle for 25 seconds