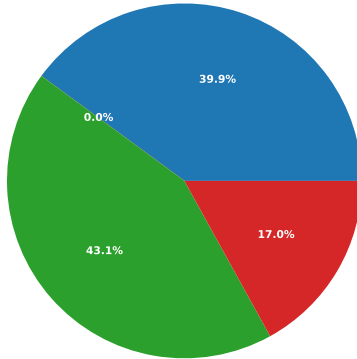# PV-4_PI-1

Product makespan-347 seconds
- Transfer for 138 seconds
- Blockage for 0 seconds
- Process for 149 seconds
- Idle for 59 seconds

39.9%
0.0%
43.1%
17.0%