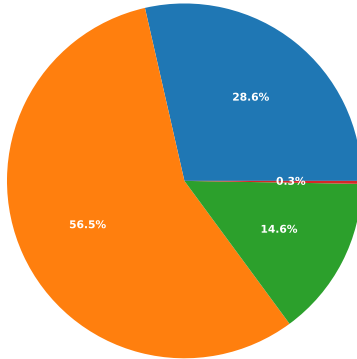


PV-4_PI-2



Product makespan-478 seconds

- Transfer for 136 seconds
- Blockage for 270 seconds
- Process for 70 seconds
- Idle for 1 seconds