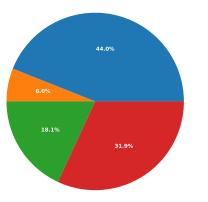
PV-8_PI-1



Product makespan-498 seconds
Transfer for 218 seconds
Blockage for 30 seconds
Process for 90 seconds

Idle for 158 seconds