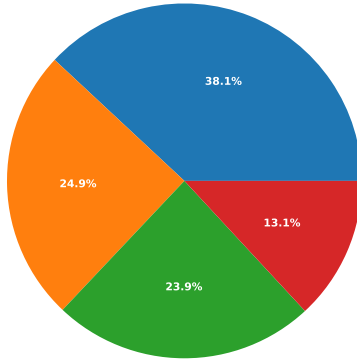


PV-6_PI-1



Product makespan-542 seconds

- Transfer for 206 seconds
- Blockage for 135 seconds
- Process for 129 seconds
- Idle for 71 seconds