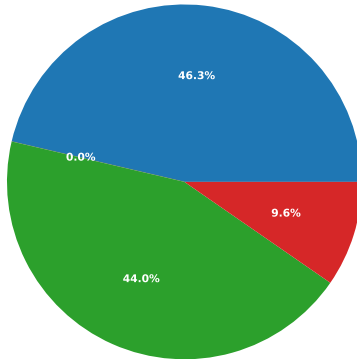


# PV-3\_PI-1



Product makespan-238 seconds

- Transfer for 110 seconds
- Blockage for 0 seconds
- Process for 105 seconds
- Idle for 22 seconds