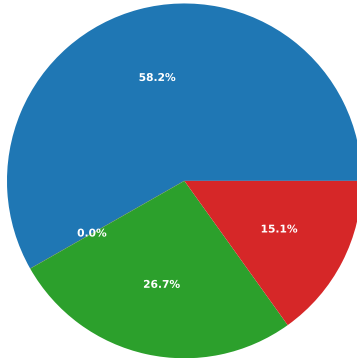# PV-9_PI-1

Product makespan-300 seconds
- Transfer for 174 seconds
- Blockage for 0 seconds
- Process for 79 seconds
- Idle for 45 seconds

58.2%

0.0%

26.7%

15.1%