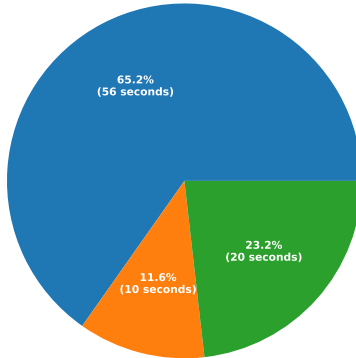


PV-5_PI-2



Product makespan-131 seconds

Transfer for 56seconds

Wait for 9seconds

Process for 20seconds