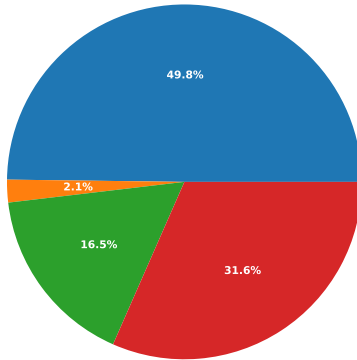


PV-5_PI-1



Product makespan-241 seconds

- Transfer for 120 seconds
- Blockage for 5 seconds
- Process for 39 seconds
- Idle for 76 seconds