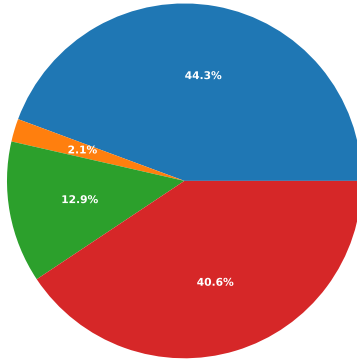


PV-1_PI-1



Product makespan-480 seconds

- Transfer for 212 seconds
- Blockage for 10 seconds
- Process for 62 seconds
- Idle for 195 seconds