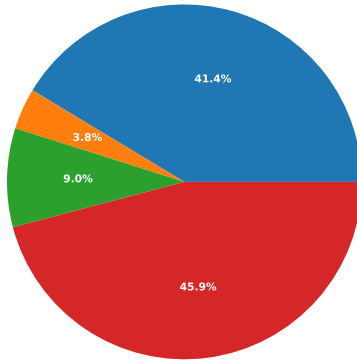


PV-2_PI-2



Product makespan-267 seconds

- Transfer for 110 seconds
- Blockage for 10 seconds
- Process for 24 seconds
- Idle for 122 seconds