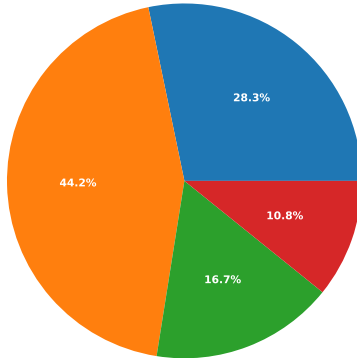


# PV-4\_PI-1



Product makespan-419 seconds

- Transfer for 118 seconds
- Blockage for 185 seconds
- Process for 70 seconds
- Idle for 45 seconds