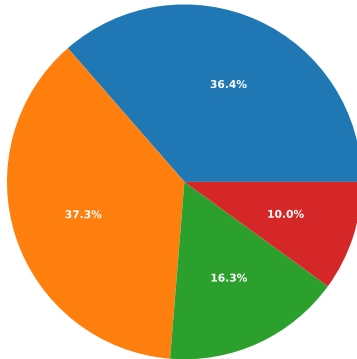


# PV-10\_PI-1



Product makespan-430 seconds

- Transfer for 156 seconds
- Blockage for 160 seconds
- Process for 70 seconds
- Idle for 43 seconds