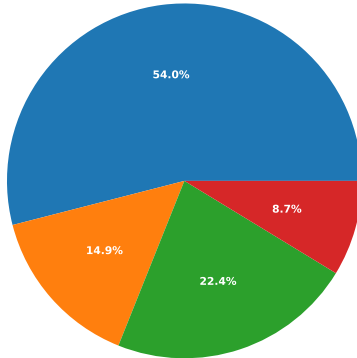


PV-2_PI-1



Product makespan-268 seconds

- Transfer for 144 seconds
- Blockage for 40 seconds
- Process for 60 seconds
- Idle for 23 seconds