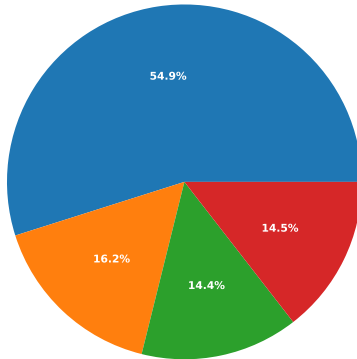


PV-1_PI-1



Product makespan-431 seconds

- Transfer for 236 seconds
- Blockage for 70 seconds
- Process for 62 seconds
- Idle for 62 seconds