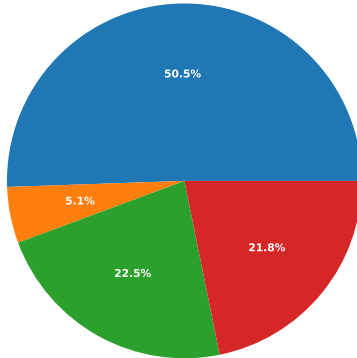


PV-2_PI-1



Product makespan-195 seconds

- Transfer for 98 seconds
- Blockage for 10 seconds
- Process for 44 seconds
- Idle for 42 seconds