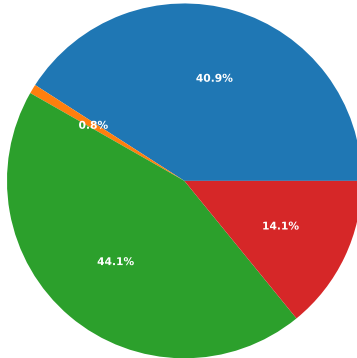


PV-1_PI-1



Product makespan-593 seconds

- Transfer for 242 seconds
- Blockage for 5 seconds
- Process for 262 seconds
- Idle for 83 seconds