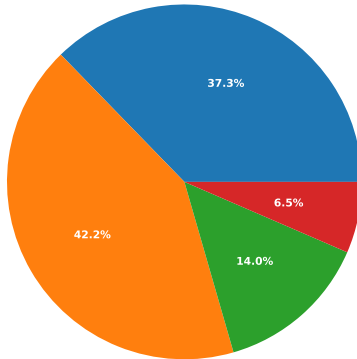


## PV-1\_PI-2



Product makespan-463 seconds

- Transfer for 172 seconds
- Blockage for 195 seconds
- Process for 65 seconds
- Idle for 30 seconds