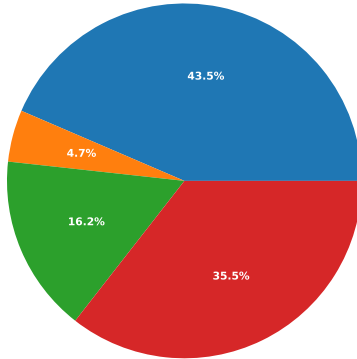


PV-7_PI-1



Product makespan-531 seconds

- Transfer for 231 seconds
- Blockage for 25 seconds
- Process for 86 seconds
- Idle for 188 seconds