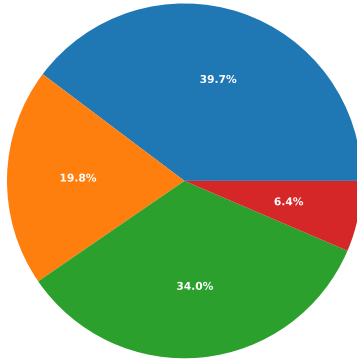


# PV-5\_PI-1



Product makespan-353 seconds

- Transfer for 140 seconds
- Blockage for 70 seconds
- Process for 120 seconds
- Idle for 22 seconds