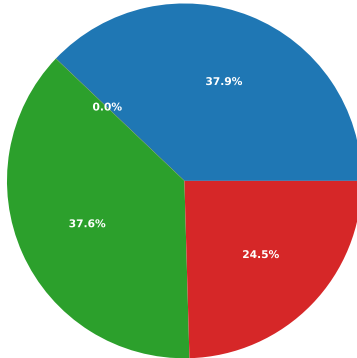


PV-4_PI-1



Product makespan-319 seconds

- Transfer for 121 seconds
- Blockage for 0 seconds
- Process for 120 seconds
- Idle for 78 seconds