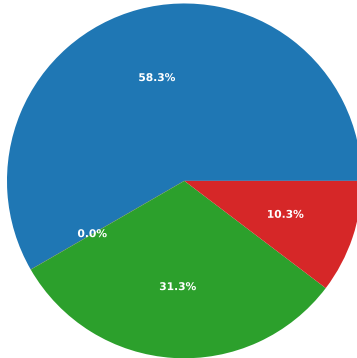


PV-4_PI-1



Product makespan-223 seconds

- Transfer for 130 seconds
- Blockage for 0 seconds
- Process for 70 seconds
- Idle for 23 seconds