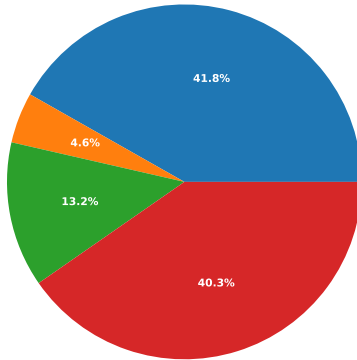


# PV-7\_PI-1



Product makespan-649 seconds

- Transfer for 271 seconds
- Blockage for 30 seconds
- Process for 86 seconds
- Idle for 261 seconds