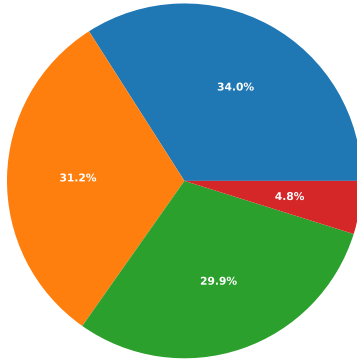


PV-5_PI-2



Product makespan-401 seconds

- Transfer for 136 seconds
- Blockage for 125 seconds
- Process for 120 seconds
- Idle for 19 seconds