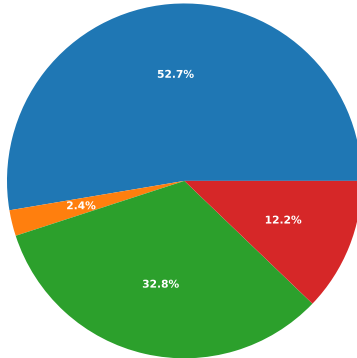


# PV-4\_PI-1



Product makespan-213 seconds

- Transfer for 112 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 25 seconds