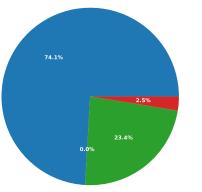
PV-9_PI-1



Product makespan-171 seconds

Transfer for 126 seconds

Blockage for 0 seconds

Process for 39 seconds

Idle for 4 seconds