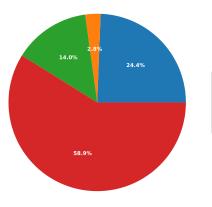
PV-8_PI-1



Product makespan-717 seconds
Transfer for 174 seconds
Blockage for 20 seconds
Process for 100 seconds
Idle for 422 seconds