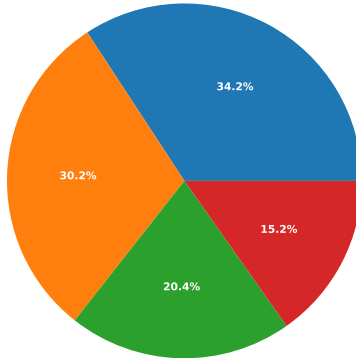


PV-6_PI-1



Product makespan-481 seconds

- Transfer for 164 seconds
- Blockage for 145 seconds
- Process for 98 seconds
- Idle for 73 seconds