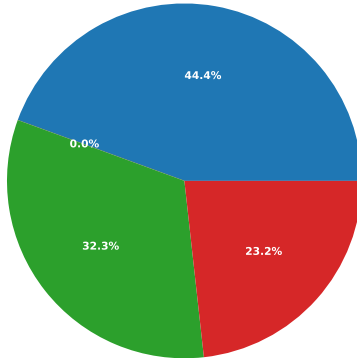


# PV-4\_PI-1



Product makespan-216 seconds

- Transfer for 96 seconds
- Blockage for 0 seconds
- Process for 70 seconds
- Idle for 50 seconds