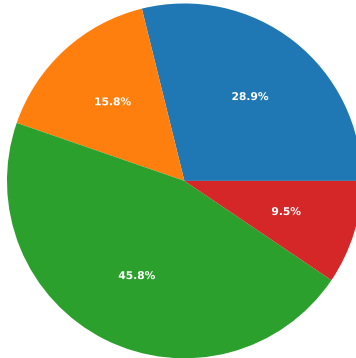


PV-6_PI-1



Product makespan-632 seconds

- Transfer for 182 seconds
- Blockage for 100 seconds
- Process for 290 seconds
- Idle for 59 seconds