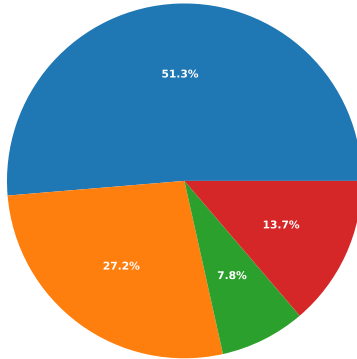


## PV-5\_PI-2



Product makespan-257 seconds

- Transfer for 132 seconds
- Blockage for 70 seconds
- Process for 20 seconds
- Idle for 35 seconds