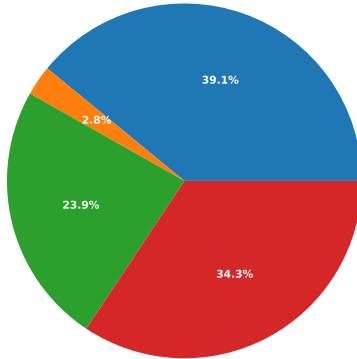


PV-6_PI-1



Product makespan-545 seconds

- Transfer for 212 seconds
- Blockage for 15 seconds
- Process for 130 seconds
- Idle for 187 seconds