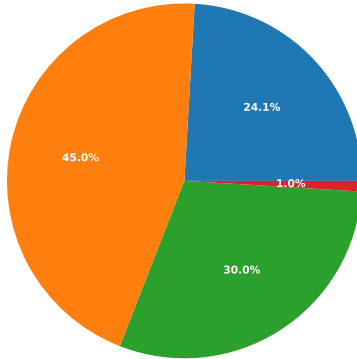


PV-7_PI-1



Product makespan-500 seconds

- Transfer for 120 seconds
- Blockage for 225 seconds
- Process for 150 seconds
- Idle for 4 seconds