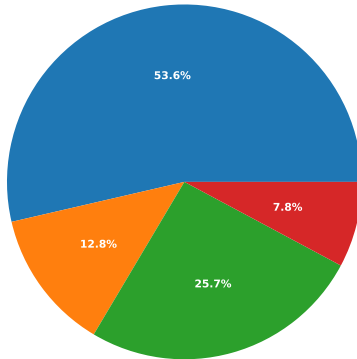


## PV-5\_PI-2



Product makespan-389 seconds

- Transfer for 208 seconds
- Blockage for 50 seconds
- Process for 100 seconds
- Idle for 30 seconds