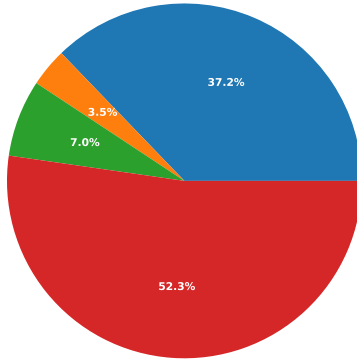


## PV-5\_PI-2



Product makespan-285 seconds

- Transfer for 106 seconds
- Blockage for 10 seconds
- Process for 20 seconds
- Idle for 149 seconds