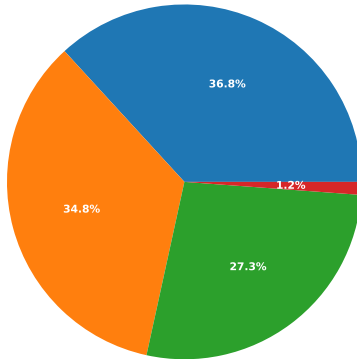


PV-6_PI-1



Product makespan-403 seconds

- Transfer for 148 seconds
- Blockage for 140 seconds
- Process for 110 seconds
- Idle for 4 seconds