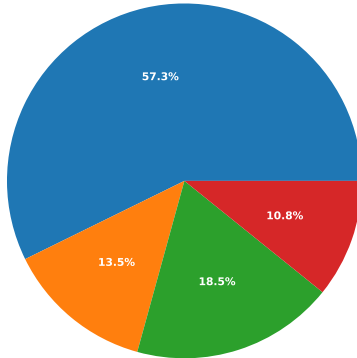


## PV-3\_PI-2



Product makespan-297 seconds

- Transfer for 170 seconds
- Blockage for 40 seconds
- Process for 55 seconds
- Idle for 32 seconds