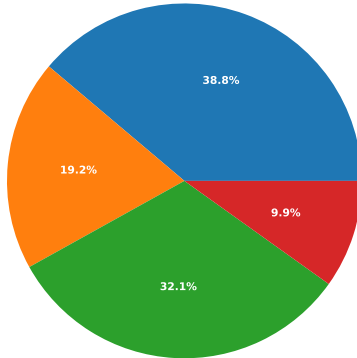


PV-8_PI-1



Product makespan-311 seconds

- Transfer for 121 seconds
- Blockage for 60 seconds
- Process for 100 seconds
- Idle for 30 seconds