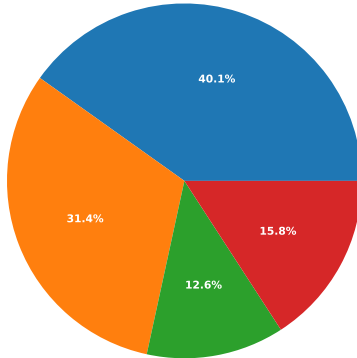


PV-7_PI-1



Product makespan-684 seconds

- Transfer for 274 seconds
- Blockage for 215 seconds
- Process for 86 seconds
- Idle for 108 seconds