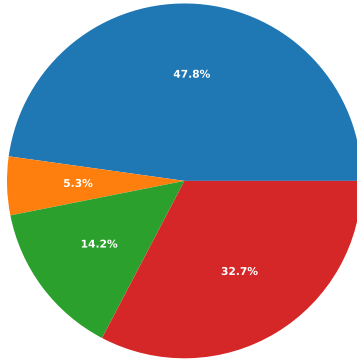


## PV-5\_PI-2



Product makespan-281 seconds

- Transfer for 134 seconds
- Blockage for 15 seconds
- Process for 40 seconds
- Idle for 92 seconds