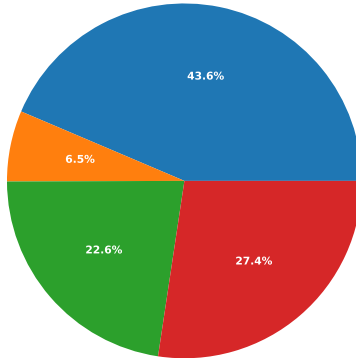


PV-4_PI-1



Product makespan-310 seconds

- Transfer for 135 seconds
- Blockage for 20 seconds
- Process for 70 seconds
- Idle for 84 seconds