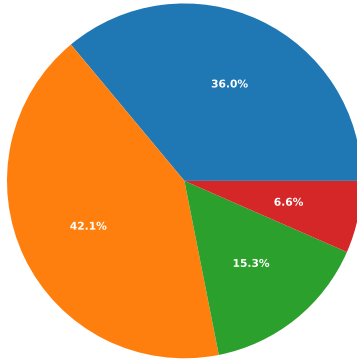


PV-1_PI-1



Product makespan-424 seconds

- Transfer for 152 seconds
- Blockage for 178 seconds
- Process for 64 seconds
- Idle for 27 seconds