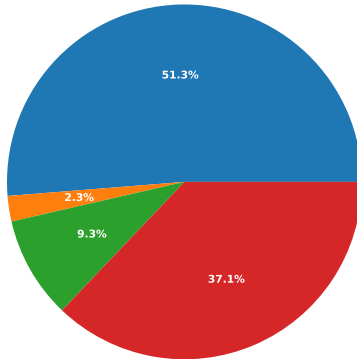


PV-5_PI-1



Product makespan-215 seconds

- Transfer for 110 seconds
- Blockage for 5 seconds
- Process for 20 seconds
- Idle for 79 seconds