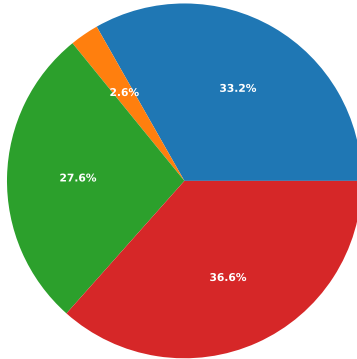


## PV-3\_PI-1



Product makespan-380 seconds

- Transfer for 126 seconds
- Blockage for 10 seconds
- Process for 105 seconds
- Idle for 139 seconds