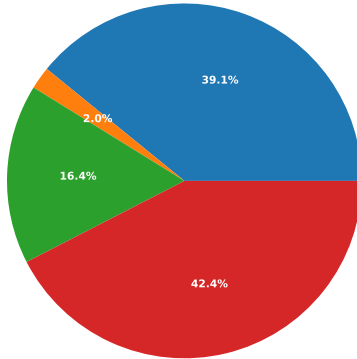


PV-9_PI-1



Product makespan-488 seconds

- Transfer for 191 seconds
- Blockage for 10 seconds
- Process for 80 seconds
- Idle for 207 seconds