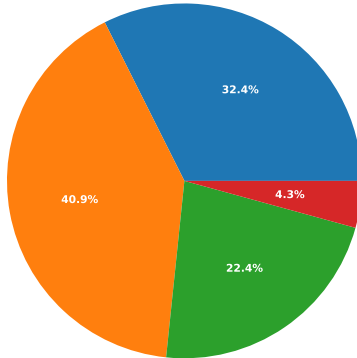


## PV-2\_PI-2



Product makespan-464 seconds

- Transfer for 150 seconds
- Blockage for 190 seconds
- Process for 104 seconds
- Idle for 19 seconds