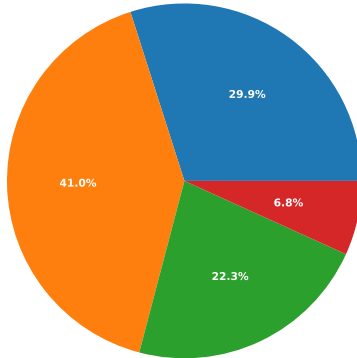


PV-4_PI-2



Product makespan-403 seconds

- Transfer for 120 seconds
- Blockage for 165 seconds
- Process for 90 seconds
- Idle for 27 seconds