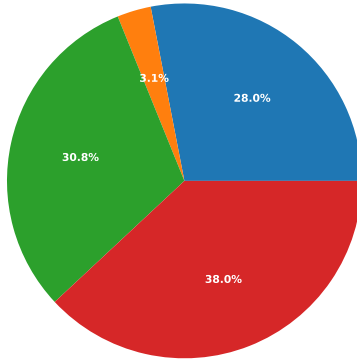


PV-4_PI-2



Product makespan-486 seconds

- Transfer for 136 seconds
- Blockage for 15 seconds
- Process for 150 seconds
- Idle for 185 seconds