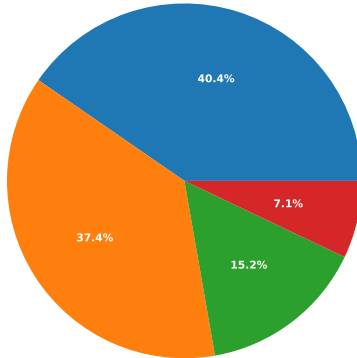


PV-1_PI-1



Product makespan-428 seconds

- Transfer for 173 seconds
- Blockage for 160 seconds
- Process for 65 seconds
- Idle for 30 seconds