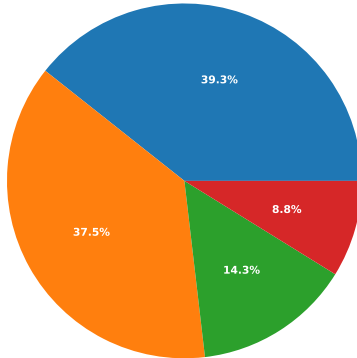


PV-1_PI-1



Product makespan-454 seconds

- Transfer for 178 seconds
- Blockage for 170 seconds
- Process for 65 seconds
- Idle for 40 seconds