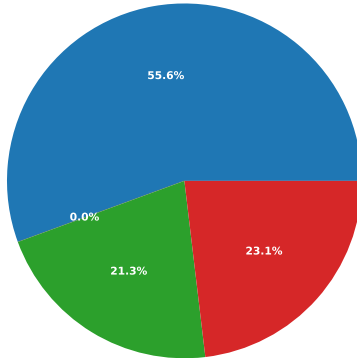


PV-3_PI-1



Product makespan-140 seconds

- Transfer for 78 seconds
- Blockage for 0 seconds
- Process for 30 seconds
- Idle for 32 seconds