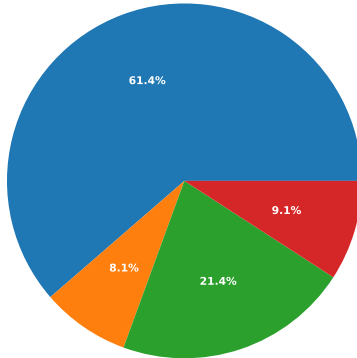


PV-3_PI-1



Product makespan-373 seconds

- Transfer for 229 seconds
- Blockage for 30 seconds
- Process for 80 seconds
- Idle for 34 seconds