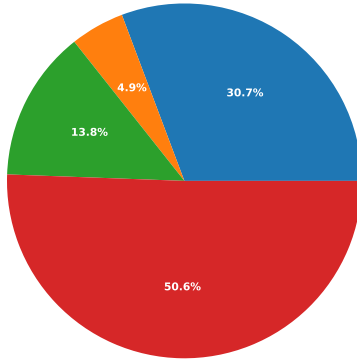


PV-4_PI-2



Product makespan-508 seconds

- Transfer for 156 seconds
- Blockage for 25 seconds
- Process for 70 seconds
- Idle for 257 seconds