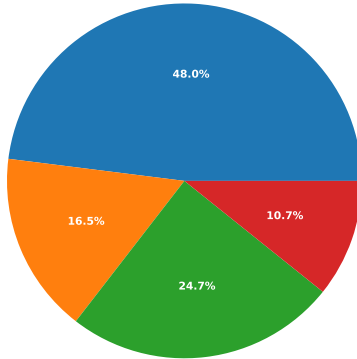


PV-4_PI-2



Product makespan-364 seconds

- Transfer for 174 seconds
- Blockage for 60 seconds
- Process for 90 seconds
- Idle for 39 seconds