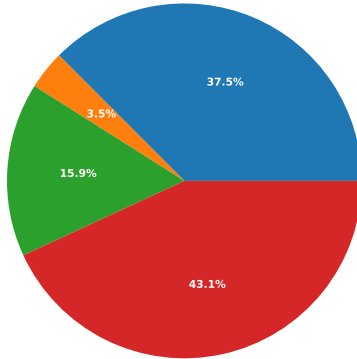


PV-8_PI-1



Product makespan-567 seconds

- Transfer for 212 seconds
- Blockage for 20 seconds
- Process for 90 seconds
- Idle for 244 seconds