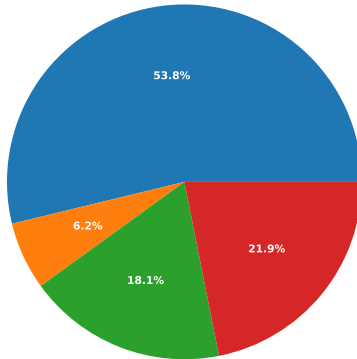


PV-2_PI-2



Product makespan-242 seconds

- Transfer for 130 seconds
- Blockage for 15 seconds
- Process for 44 seconds
- Idle for 53 seconds