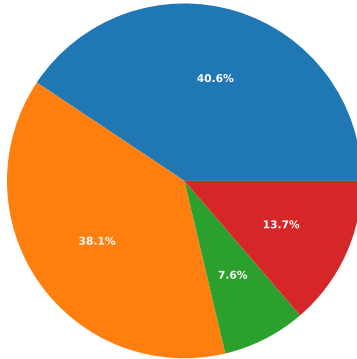


## PV-2\_PI-1



Product makespan-315 seconds

- Transfer for 128 seconds
- Blockage for 120 seconds
- Process for 23 seconds
- Idle for 43 seconds