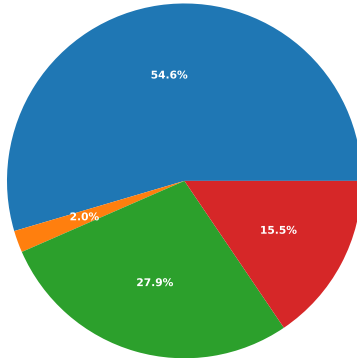


PV-4_PI-1



Product makespan-250 seconds

- Transfer for 136 seconds
- Blockage for 5 seconds
- Process for 69 seconds
- Idle for 38 seconds