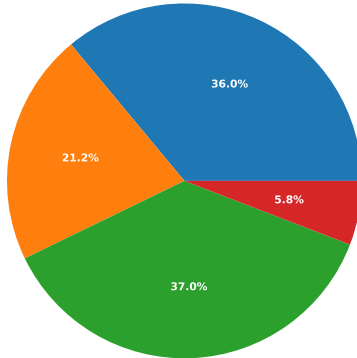


# PV-9\_PI-1



Product makespan-568 seconds

- Transfer for 204 seconds
- Blockage for 120 seconds
- Process for 210 seconds
- Idle for 33 seconds