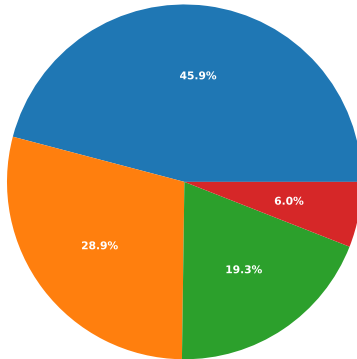


PV-3_PI-2



Product makespan-416 seconds

- Transfer for 190 seconds
- Blockage for 120 seconds
- Process for 80 seconds
- Idle for 24 seconds