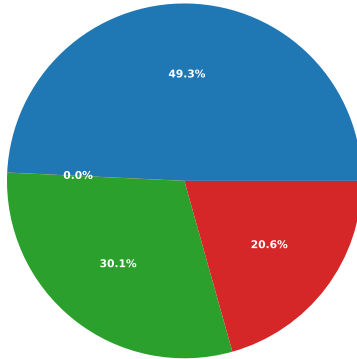


PV-4_PI-1



Product makespan-232 seconds

- Transfer for 114 seconds
- Blockage for 0 seconds
- Process for 70 seconds
- Idle for 48 seconds