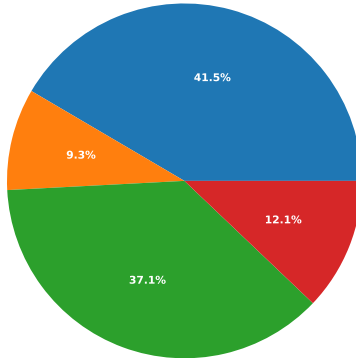


## PV-4\_PI-2



Product makespan-323 seconds

- Transfer for 134 seconds
- Blockage for 30 seconds
- Process for 120 seconds
- Idle for 39 seconds