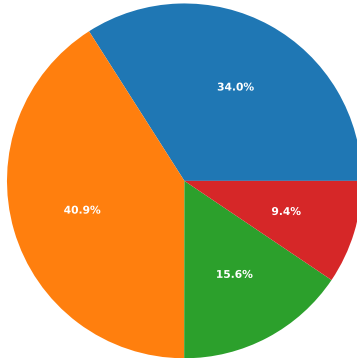


PV-9_PI-1



Product makespan-513 seconds

- Transfer for 174 seconds
- Blockage for 210 seconds
- Process for 80 seconds
- Idle for 48 seconds