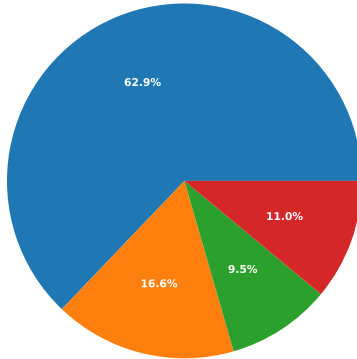


PV-5_PI-2



Product makespan-210 seconds

- Transfer for 132 seconds
- Blockage for 35 seconds
- Process for 20 seconds
- Idle for 23 seconds