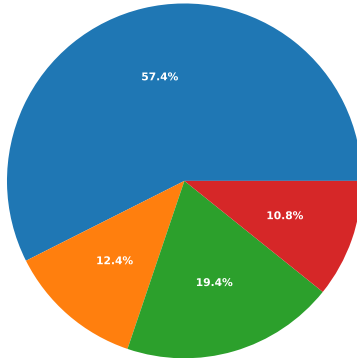


PV-3_PI-2



Product makespan-283 seconds

- Transfer for 162 seconds
- Blockage for 35 seconds
- Process for 55 seconds
- Idle for 30 seconds