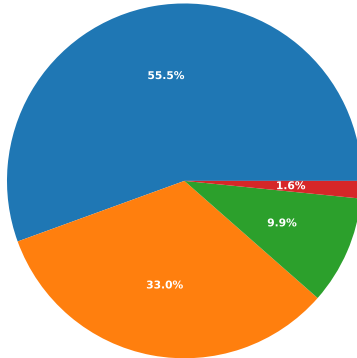


# PV-3\_PI-1



Product makespan-303 seconds

- Transfer for 168 seconds
- Blockage for 100 seconds
- Process for 30 seconds
- Idle for 4 seconds