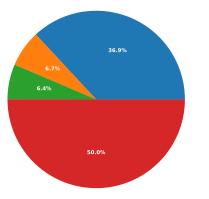
PV-2_PI-2



Product makespan-375 seconds
Transfer for 138 seconds
Blockage for 25 seconds
Process for 23 seconds
Idle for 187 seconds