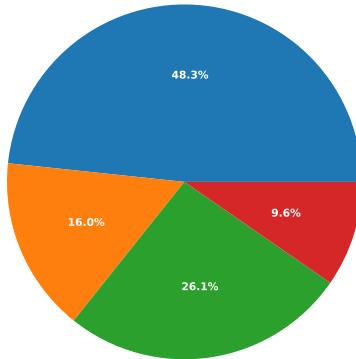


PV-4_PI-2



Product makespan-345 seconds

- Transfer for 166 seconds
- Blockage for 55 seconds
- Process for 90 seconds
- Idle for 33 seconds