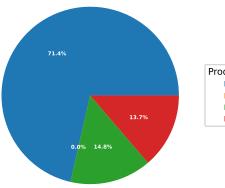
PV-3_PI-1



Product makespan-168 seconds
Transfer for 120 seconds
Blockage for 0 seconds
Process for 25 seconds

Idle for 23 seconds