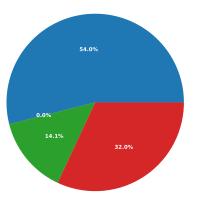
PV-5_PI-1



Product makespan-283 seconds
Transfer for 153 seconds
Blockage for 0 seconds
Process for 39 seconds

Idle for 90 seconds