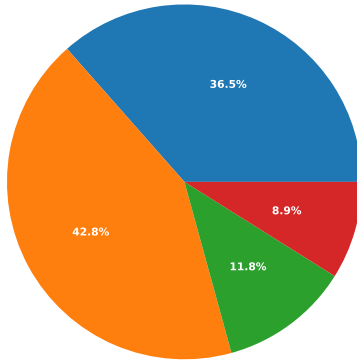


# PV-1\_PI-1



Product makespan-550 seconds

- Transfer for 200 seconds
- Blockage for 235 seconds
- Process for 64 seconds
- Idle for 48 seconds