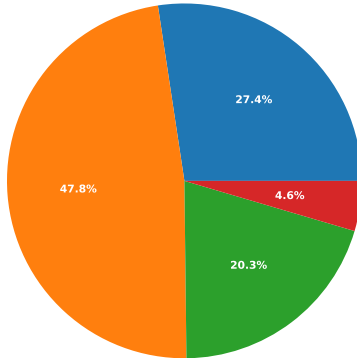


## PV-2\_PI-1



Product makespan-513 seconds

- Transfer for 140 seconds
- Blockage for 245 seconds
- Process for 104 seconds
- Idle for 23 seconds