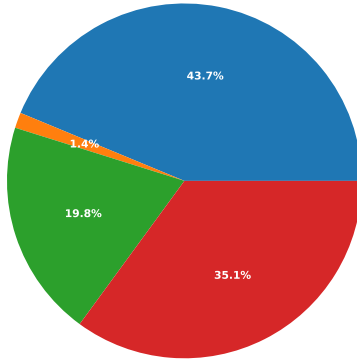


## PV-4\_PI-2



Product makespan-353 seconds

- Transfer for 154 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 123 seconds