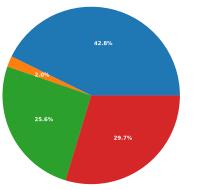
PV-6_PI-1



Product makespan-508 seconds
Transfer for 217 seconds
Blockage for 10 seconds
Process for 130 seconds
Idle for 150 seconds