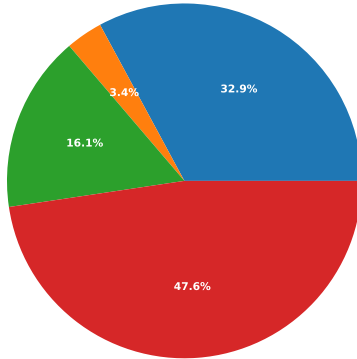


## PV-9\_PI-1



Product makespan-745 seconds

- Transfer for 245 seconds
- Blockage for 25 seconds
- Process for 120 seconds
- Idle for 355 seconds