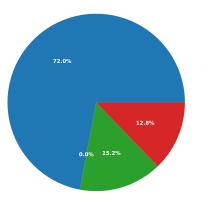
PV-3_PI-1



Product makespan-164 seconds
Transfer for 118 seconds
Blockage for 0 seconds
Process for 25 seconds

Idle for 21 seconds