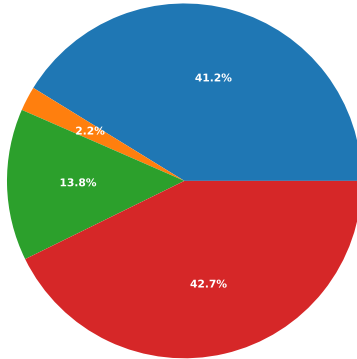


PV-1_PI-1



Product makespan-448 seconds

- Transfer for 185 seconds
- Blockage for 10 seconds
- Process for 62 seconds
- Idle for 191 seconds