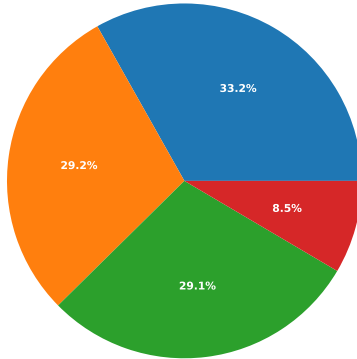


## PV-4\_PI-1



Product makespan-411 seconds

- Transfer for 136 seconds
- Blockage for 120 seconds
- Process for 120 seconds
- Idle for 34 seconds