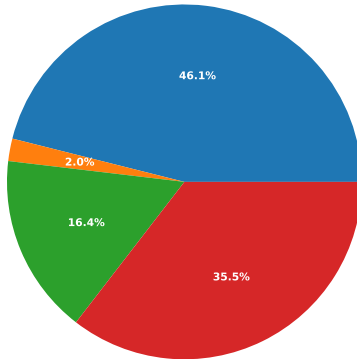


PV-5_PI-1



Product makespan-243 seconds

- Transfer for 112 seconds
- Blockage for 4 seconds
- Process for 40 seconds
- Idle for 86 seconds