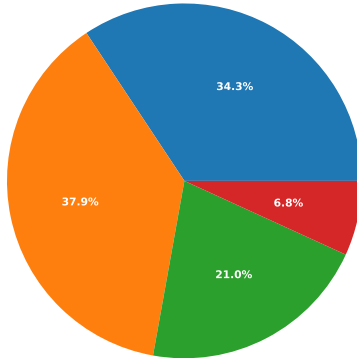


PV-9_PI-1



Product makespan-714 seconds

- Transfer for 245 seconds
- Blockage for 270 seconds
- Process for 150 seconds
- Idle for 48 seconds