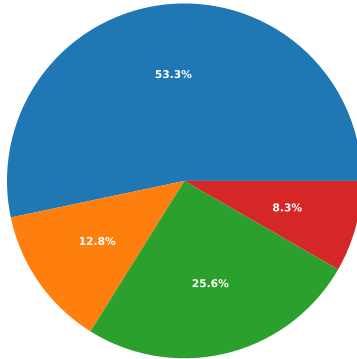


PV-5_PI-2



Product makespan-391 seconds

- Transfer for 208 seconds
- Blockage for 50 seconds
- Process for 100 seconds
- Idle for 32 seconds