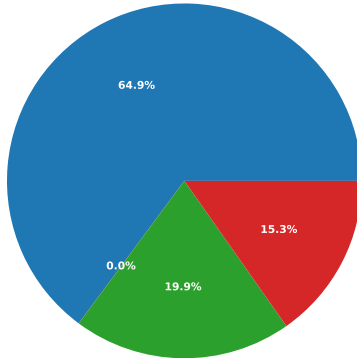


# PV-9\_PI-1



Product makespan-201 seconds

- Transfer for 130 seconds
- Blockage for 0 seconds
- Process for 40 seconds
- Idle for 30 seconds