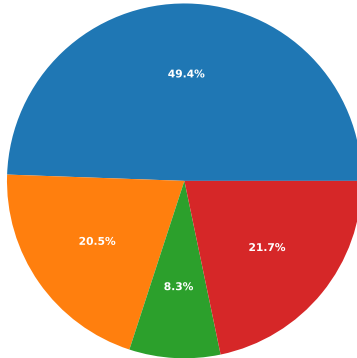


PV-5_PI-1



Product makespan-243 seconds

- Transfer for 120 seconds
- Blockage for 50 seconds
- Process for 20 seconds
- Idle for 52 seconds