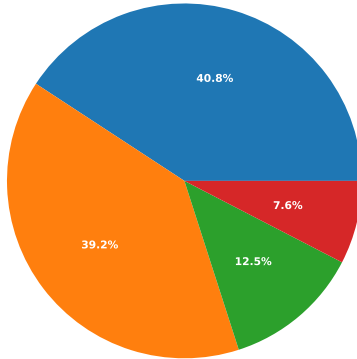


PV-1_PI-1



Product makespan-498 seconds

- Transfer for 203 seconds
- Blockage for 195 seconds
- Process for 62 seconds
- Idle for 37 seconds