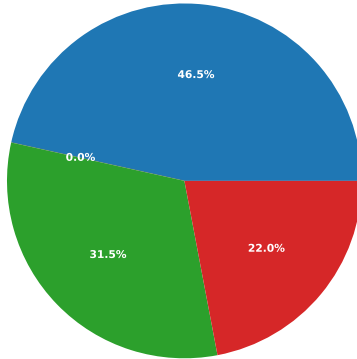# PV-9_PI-1

Product makespan-254 seconds
- Transfer for 118 seconds
- Blockage for 0 seconds
- Process for 79 seconds
- Idle for 55 seconds

46.5%

0.0%

31.5%

22.0%