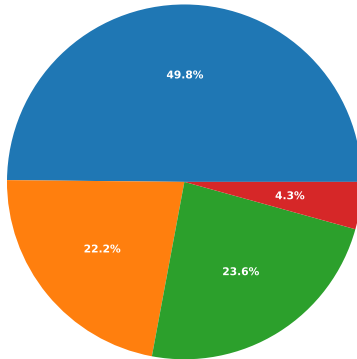


PV-9_PI-1



Product makespan-338 seconds

- Transfer for 168 seconds
- Blockage for 75 seconds
- Process for 80 seconds
- Idle for 14 seconds