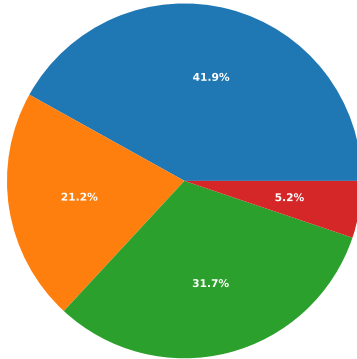


PV-5_PI-2



Product makespan-378 seconds

- Transfer for 158 seconds
- Blockage for 80 seconds
- Process for 120 seconds
- Idle for 19 seconds