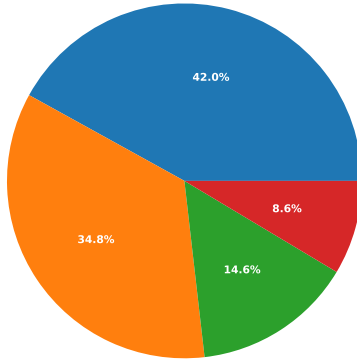


PV-1_PI-1



Product makespan-445 seconds

- Transfer for 187 seconds
- Blockage for 155 seconds
- Process for 65 seconds
- Idle for 38 seconds