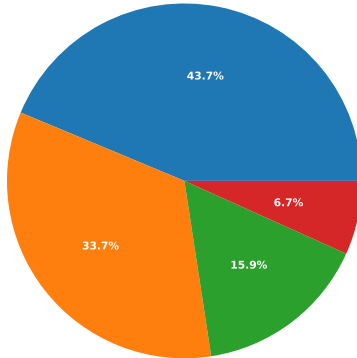


PV-4_PI-1



Product makespan-504 seconds

- Transfer for 220 seconds
- Blockage for 170 seconds
- Process for 80 seconds
- Idle for 33 seconds