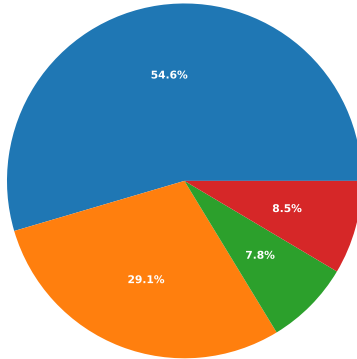


PV-2_PI-1



Product makespan-309 seconds

- Transfer for 168 seconds
- Blockage for 90 seconds
- Process for 24 seconds
- Idle for 26 seconds