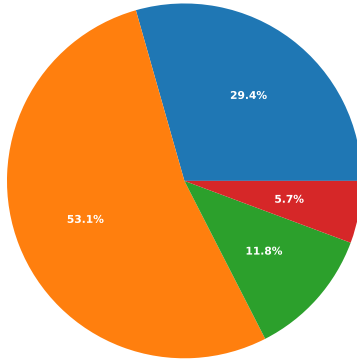


PV-1_PI-1



Product makespan-669 seconds

- Transfer for 196 seconds
- Blockage for 355 seconds
- Process for 79 seconds
- Idle for 37 seconds