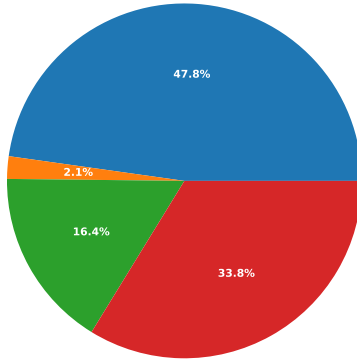


# PV-5\_PI-1



Product makespan-243 seconds

- Transfer for 116 seconds
- Blockage for 5 seconds
- Process for 40 seconds
- Idle for 82 seconds