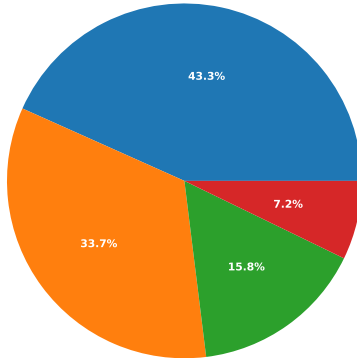


PV-5_PI-2



Product makespan-505 seconds

- Transfer for 219 seconds
- Blockage for 170 seconds
- Process for 80 seconds
- Idle for 36 seconds