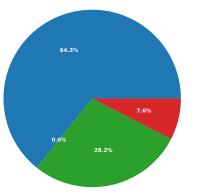
PV-4_PI-1



Product makespan-284 seconds
Transfer for 182 seconds
Blockage for 0 seconds
Process for 80 seconds

Idle for 21 seconds