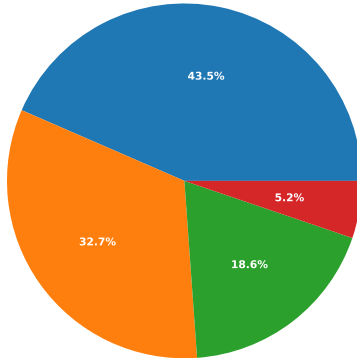


PV-4_PI-2



Product makespan-429 seconds

- Transfer for 186 seconds
- Blockage for 140 seconds
- Process for 80 seconds
- Idle for 22 seconds