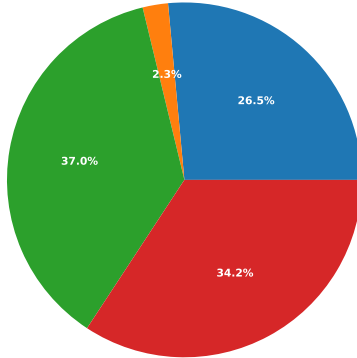# PV-3_PI-1

Product makespan-432 seconds
- Transfer for 114 seconds
- Blockage for 10 seconds
- Process for 159 seconds
- Idle for 148 seconds

26.5%
2.3%
37.0%
34.2%