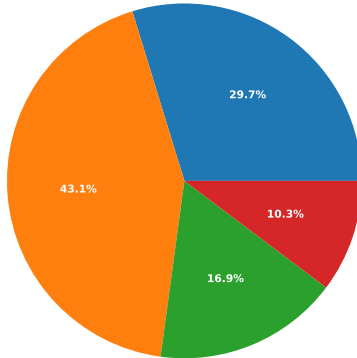


PV-6_PI-1



Product makespan-580 seconds

- Transfer for 172 seconds
- Blockage for 250 seconds
- Process for 98 seconds
- Idle for 59 seconds