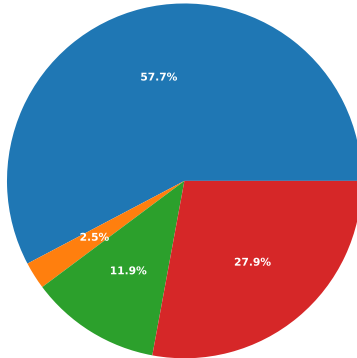


PV-2_PI-1



Product makespan-201 seconds

- Transfer for 116 seconds
- Blockage for 5 seconds
- Process for 23 seconds
- Idle for 56 seconds