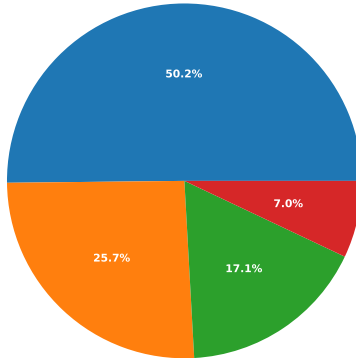


PV-3_PI-2



Product makespan-468 seconds

- Transfer for 234 seconds
- Blockage for 120 seconds
- Process for 80 seconds
- Idle for 32 seconds