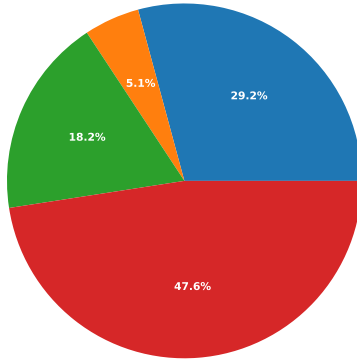


## PV-8\_PI-1



Product makespan-495 seconds

- Transfer for 144 seconds
- Blockage for 25 seconds
- Process for 90 seconds
- Idle for 235 seconds