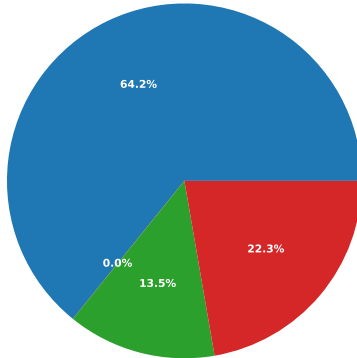


PV-3_PI-1



Product makespan-184 seconds

- Transfer for 118 seconds
- Blockage for 0 seconds
- Process for 24 seconds
- Idle for 41 seconds