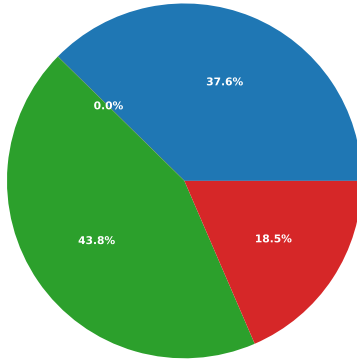


PV-4_PI-1



Product makespan-342 seconds

- Transfer for 128 seconds
- Blockage for 0 seconds
- Process for 150 seconds
- Idle for 63 seconds