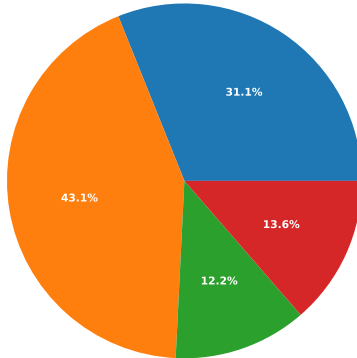


PV-1_PI-1



Product makespan-510 seconds

- Transfer for 158 seconds
- Blockage for 220 seconds
- Process for 62 seconds
- Idle for 69 seconds