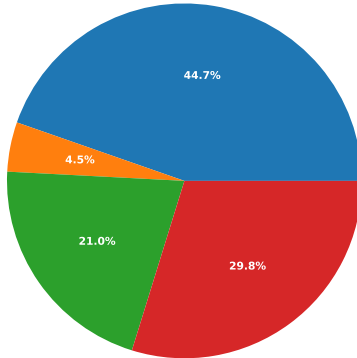


PV-4_PI-2



Product makespan-332 seconds

- Transfer for 148 seconds
- Blockage for 15 seconds
- Process for 70 seconds
- Idle for 99 seconds