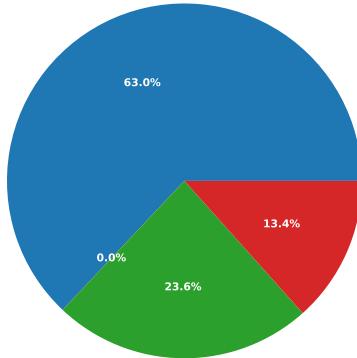


PV-9_PI-1



Product makespan-169 seconds

- Transfer for 106 seconds
- Blockage for 0 seconds
- Process for 40 seconds
- Idle for 22 seconds