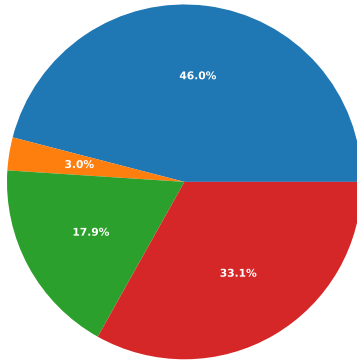


PV-8_PI-1



Product makespan-502 seconds

- Transfer for 231 seconds
- Blockage for 15 seconds
- Process for 90 seconds
- Idle for 166 seconds