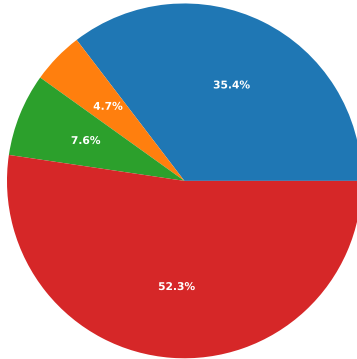


PV-2_PI-1



Product makespan-317 seconds

- Transfer for 112 seconds
- Blockage for 15 seconds
- Process for 24 seconds
- Idle for 166 seconds