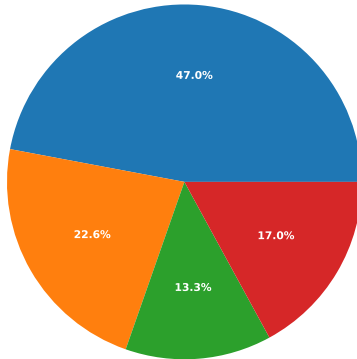


PV-1_PI-1



Product makespan-465 seconds

- Transfer for 219 seconds
- Blockage for 105 seconds
- Process for 62 seconds
- Idle for 79 seconds