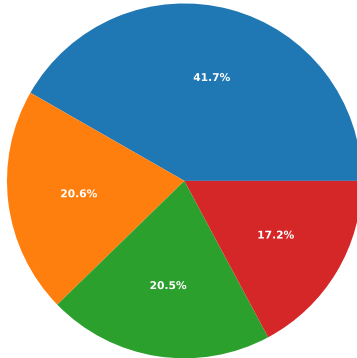


# PV-9\_PI-1



Product makespan-389 seconds

- Transfer for 162 seconds
- Blockage for 80 seconds
- Process for 80 seconds
- Idle for 66 seconds