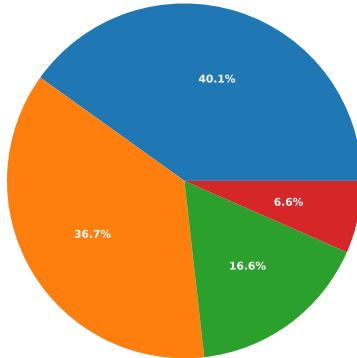


PV-2_PI-1



Product makespan-451 seconds

- Transfer for 180 seconds
- Blockage for 165 seconds
- Process for 75 seconds
- Idle for 29 seconds