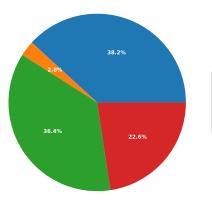
PV-6_PI-1



Product makespan-357 seconds
Transfer for 136 seconds
Blockage for 10 seconds
Process for 130 seconds
Idle for 80 seconds