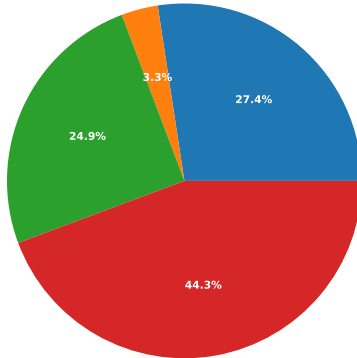


PV-4_PI-2



Product makespan-601 seconds

- Transfer for 164 seconds
- Blockage for 20 seconds
- Process for 149 seconds
- Idle for 266 seconds