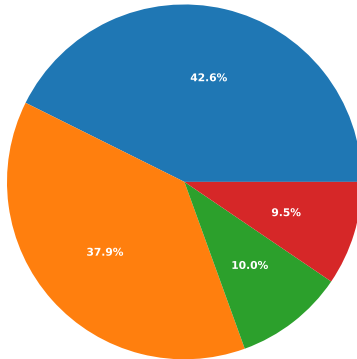


PV-1_PI-1



Product makespan-621 seconds

- Transfer for 265 seconds
- Blockage for 235 seconds
- Process for 62 seconds
- Idle for 58 seconds