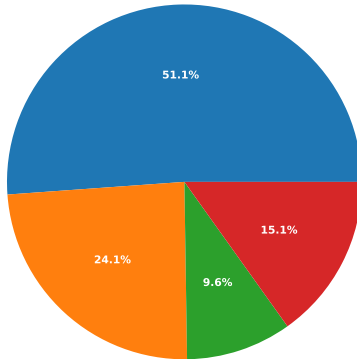


## PV-5\_PI-2



Product makespan-207 seconds

- Transfer for 106 seconds
- Blockage for 50 seconds
- Process for 20 seconds
- Idle for 31 seconds