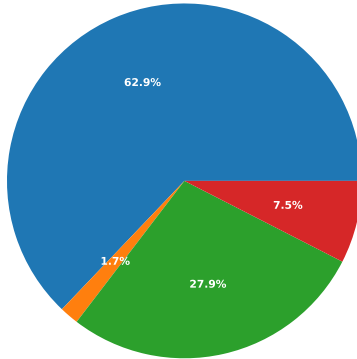


PV-4_PI-1



Product makespan-287 seconds

- Transfer for 180 seconds
- Blockage for 4 seconds
- Process for 80 seconds
- Idle for 21 seconds