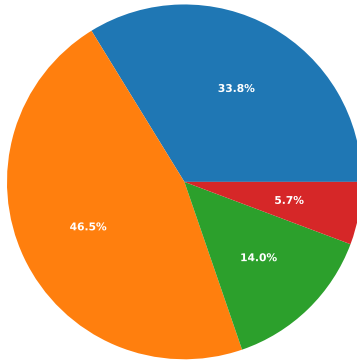


PV-1_PI-2



Product makespan-570 seconds

- Transfer for 192 seconds
- Blockage for 265 seconds
- Process for 80 seconds
- Idle for 32 seconds