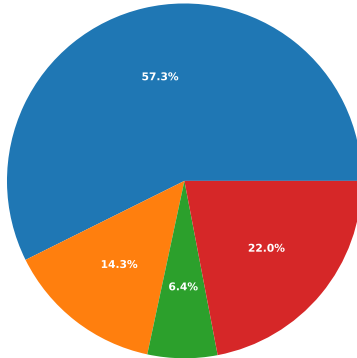


PV-5_PI-2



Product makespan-314 seconds

- Transfer for 180 seconds
- Blockage for 45 seconds
- Process for 20 seconds
- Idle for 69 seconds