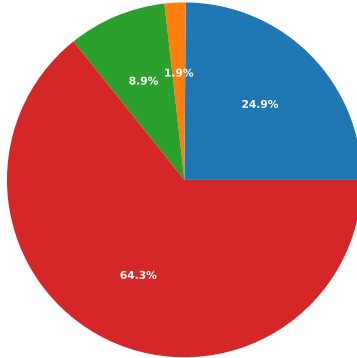


PV-1_PI-1



Product makespan-783 seconds

- Transfer for 194 seconds
- Blockage for 15 seconds
- Process for 70 seconds
- Idle for 503 seconds