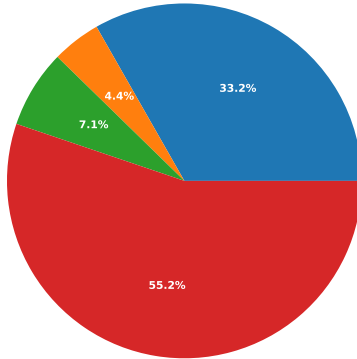


PV-2_PI-1



Product makespan-337 seconds

- Transfer for 112 seconds
- Blockage for 15 seconds
- Process for 24 seconds
- Idle for 186 seconds