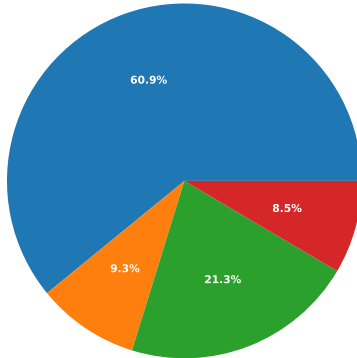


PV-3_PI-1



Product makespan-376 seconds

- Transfer for 228 seconds
- Blockage for 35 seconds
- Process for 80 seconds
- Idle for 31 seconds