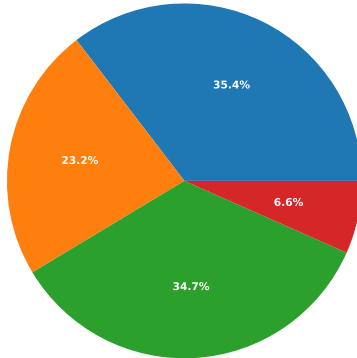


# PV-5\_PI-1



Product makespan-345 seconds

- Transfer for 122 seconds
- Blockage for 80 seconds
- Process for 120 seconds
- Idle for 22 seconds