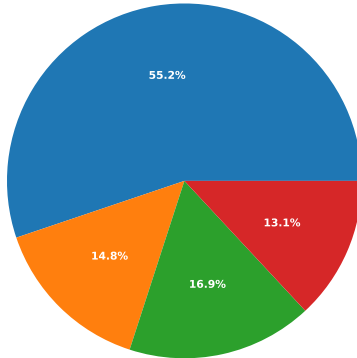


PV-9_PI-1



Product makespan-236 seconds

- Transfer for 130 seconds
- Blockage for 35 seconds
- Process for 40 seconds
- Idle for 30 seconds