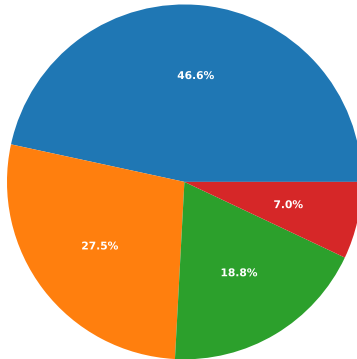


## PV-2\_PI-1



Product makespan-400 seconds

- Transfer for 186 seconds
- Blockage for 110 seconds
- Process for 75 seconds
- Idle for 28 seconds