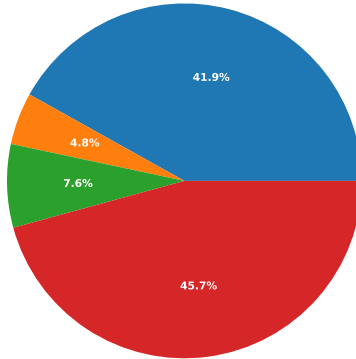


## PV-2\_PI-1



Product makespan-316 seconds

- Transfer for 132 seconds
- Blockage for 15 seconds
- Process for 24 seconds
- Idle for 144 seconds