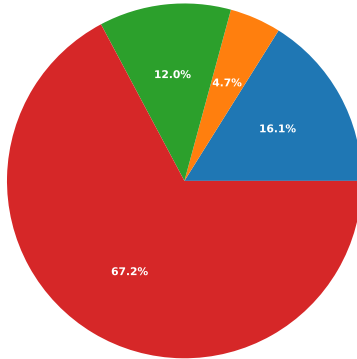


## PV-4\_PI-2



Product makespan-749 seconds

- Transfer for 120 seconds
- Blockage for 35 seconds
- Process for 90 seconds
- Idle for 503 seconds