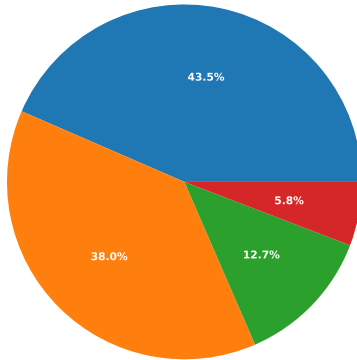


PV-1_PI-1



Product makespan-513 seconds

- Transfer for 223 seconds
- Blockage for 195 seconds
- Process for 64 seconds
- Idle for 29 seconds