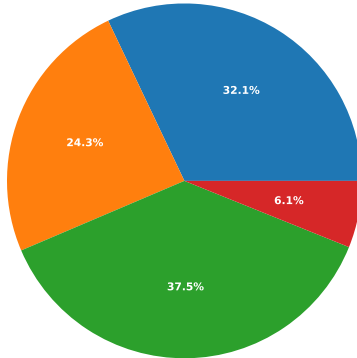


PV-7_PI-1



Product makespan-720 seconds

- Transfer for 230 seconds
- Blockage for 175 seconds
- Process for 270 seconds
- Idle for 43 seconds