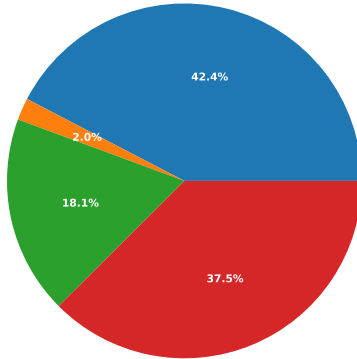


PV-8_PI-1



Product makespan-497 seconds

- Transfer for 210 seconds
- Blockage for 10 seconds
- Process for 90 seconds
- Idle for 186 seconds