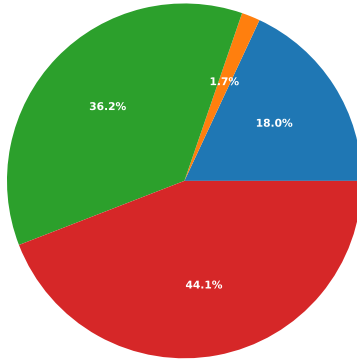


PV-9_PI-1



Product makespan-1189 seconds

- Transfer for 214 seconds
- Blockage for 20 seconds
- Process for 430 seconds
- Idle for 524 seconds