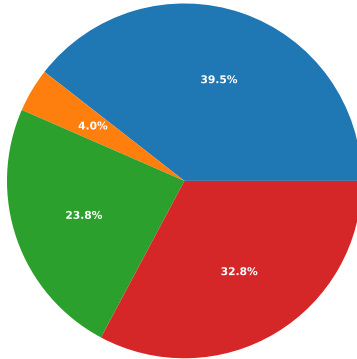


# PV-9\_PI-1



Product makespan-631 seconds

- Transfer for 249 seconds
- Blockage for 25 seconds
- Process for 150 seconds
- Idle for 207 seconds