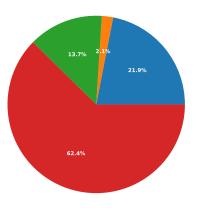
PV-8_PI-1



Product makespan-732 seconds
Transfer for 160 seconds
Blockage for 15 seconds
Process for 99 seconds
Idle for 456 seconds