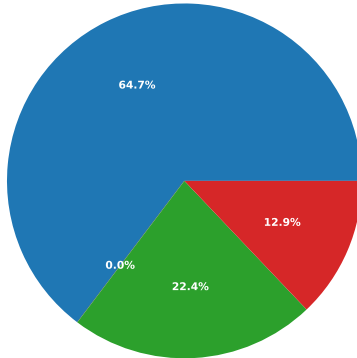


PV-3_PI-1



Product makespan-245 seconds

- Transfer for 158 seconds
- Blockage for 0 seconds
- Process for 55 seconds
- Idle for 31 seconds