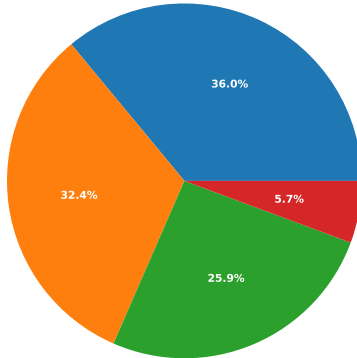


PV-2_PI-1



Product makespan-401 seconds

- Transfer for 144 seconds
- Blockage for 130 seconds
- Process for 104 seconds
- Idle for 22 seconds