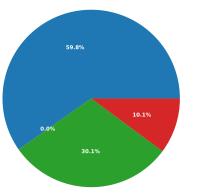
PV-5_PI-1



Product makespan-332 seconds
Transfer for 198 seconds
Blockage for 0 seconds
Process for 100 seconds

Idle for 33 seconds