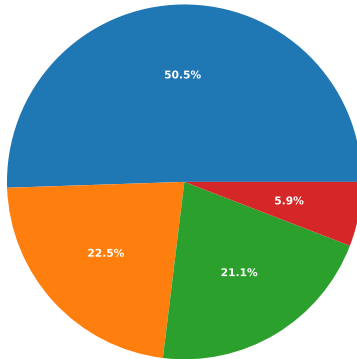


## PV-4\_PI-2



Product makespan-379 seconds

- Transfer for 191 seconds
- Blockage for 85 seconds
- Process for 80 seconds
- Idle for 22 seconds