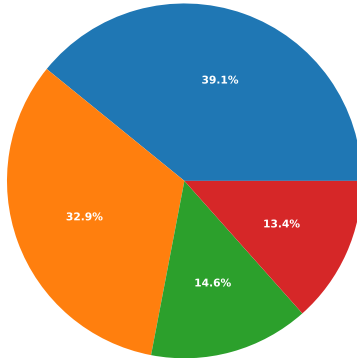


PV-5_PI-1



Product makespan-274 seconds

- Transfer for 107 seconds
- Blockage for 90 seconds
- Process for 40 seconds
- Idle for 36 seconds