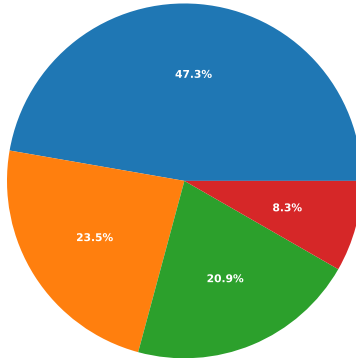


PV-1_PI-1



Product makespan-382 seconds

- Transfer for 180 seconds
- Blockage for 90 seconds
- Process for 80 seconds
- Idle for 31 seconds