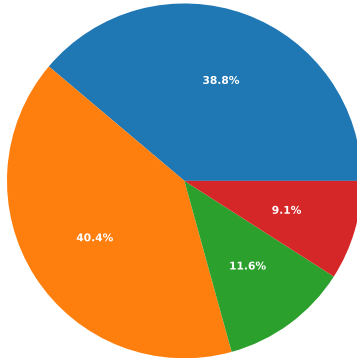


# PV-1\_PI-1



Product makespan-532 seconds

- Transfer for 206 seconds
- Blockage for 215 seconds
- Process for 62 seconds
- Idle for 48 seconds