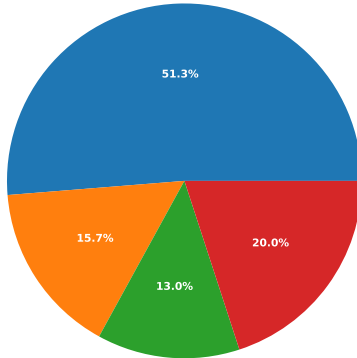


# PV-1\_PI-1



Product makespan-477 seconds

- Transfer for 244 seconds
- Blockage for 75 seconds
- Process for 62 seconds
- Idle for 95 seconds