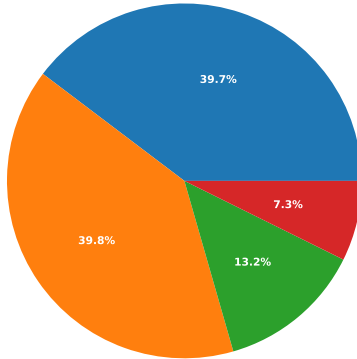


# PV-1\_PI-1



Product makespan-491 seconds

- Transfer for 195 seconds
- Blockage for 195 seconds
- Process for 65 seconds
- Idle for 35 seconds