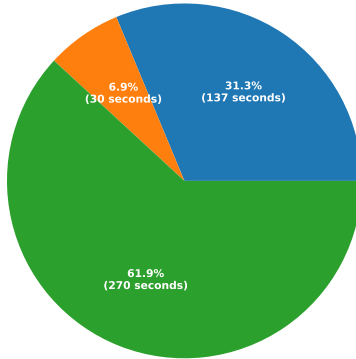


PV-7_PI-1



Product makespan-616 seconds

Transfer for 136seconds

Wait for 30seconds

Process for 270seconds