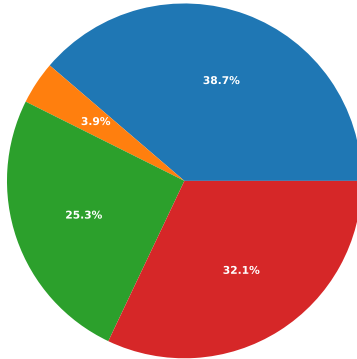


PV-6_PI-1



Product makespan-513 seconds

- Transfer for 198 seconds
- Blockage for 20 seconds
- Process for 130 seconds
- Idle for 164 seconds