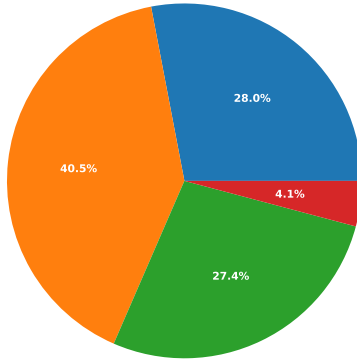


PV-9_PI-1



Product makespan-767 seconds

- Transfer for 214 seconds
- Blockage for 310 seconds
- Process for 210 seconds
- Idle for 31 seconds