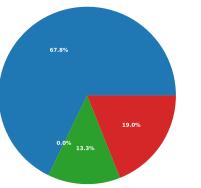
PV-5_PI-1



Product makespan-150 seconds
Transfer for 102 seconds
Blockage for 0 seconds
Process for 19 seconds

Idle for 28 seconds