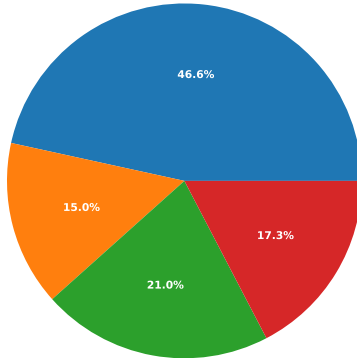


PV-6_PI-1



Product makespan-466 seconds

- Transfer for 217 seconds
- Blockage for 70 seconds
- Process for 98 seconds
- Idle for 80 seconds