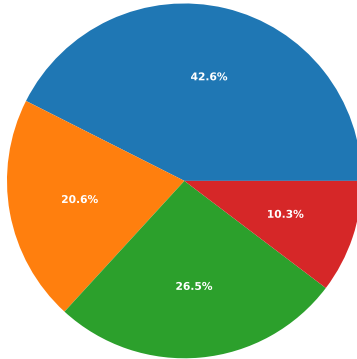


PV-4_PI-1



Product makespan-339 seconds

- Transfer for 144 seconds
- Blockage for 70 seconds
- Process for 90 seconds
- Idle for 35 seconds