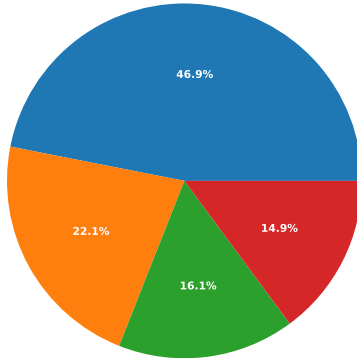


# PV-1\_PI-1



Product makespan-385 seconds

- Transfer for 180 seconds
- Blockage for 85 seconds
- Process for 62 seconds
- Idle for 57 seconds