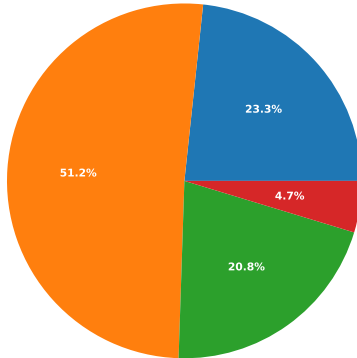


PV-2_PI-1



Product makespan-499 seconds

- Transfer for 116 seconds
- Blockage for 255 seconds
- Process for 104 seconds
- Idle for 23 seconds