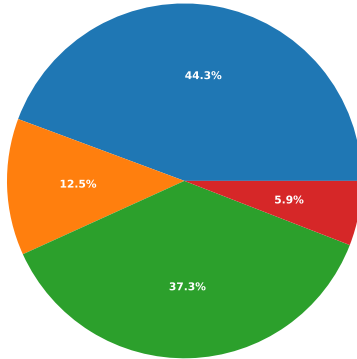


PV-5_PI-2



Product makespan-321 seconds

- Transfer for 142 seconds
- Blockage for 40 seconds
- Process for 120 seconds
- Idle for 18 seconds