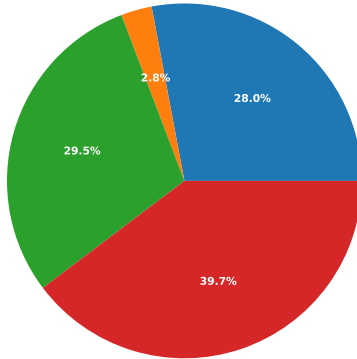


PV-9_PI-1



Product makespan-711 seconds

- Transfer for 198 seconds
- Blockage for 20 seconds
- Process for 210 seconds
- Idle for 282 seconds