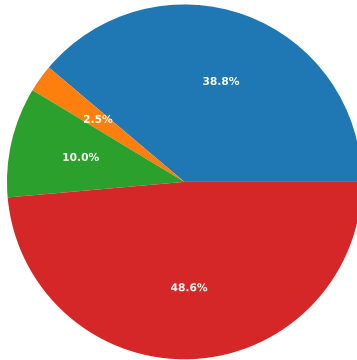


PV-5_PI-2



Product makespan-398 seconds

- Transfer for 154 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 193 seconds