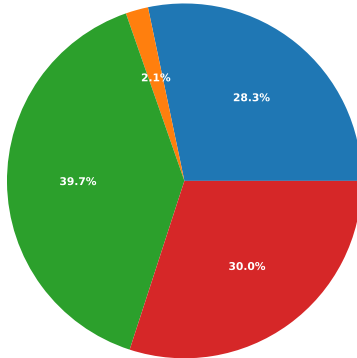


PV-6_PI-1



Product makespan-731 seconds

- Transfer for 206 seconds
- Blockage for 15 seconds
- Process for 290 seconds
- Idle for 219 seconds