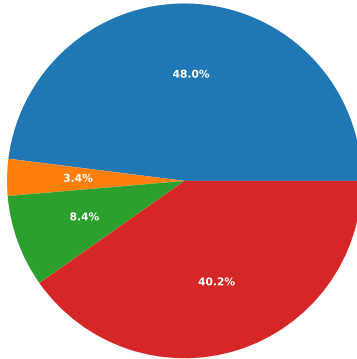


## PV-3\_PI-1



Product makespan-297 seconds

- Transfer for 142 seconds
- Blockage for 9 seconds
- Process for 25 seconds
- Idle for 119 seconds