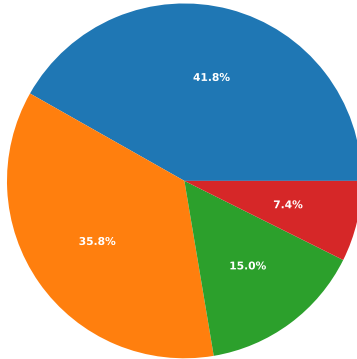


# PV-1\_PI-1



Product makespan-433 seconds

- Transfer for 181 seconds
- Blockage for 155 seconds
- Process for 65 seconds
- Idle for 31 seconds