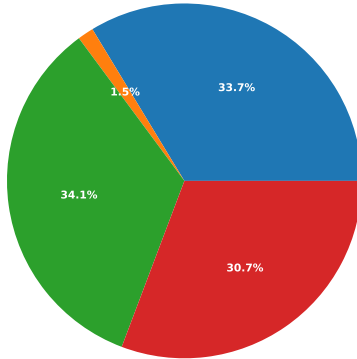


# PV-5\_PI-1



Product makespan-351 seconds

- Transfer for 118 seconds
- Blockage for 5 seconds
- Process for 120 seconds
- Idle for 108 seconds