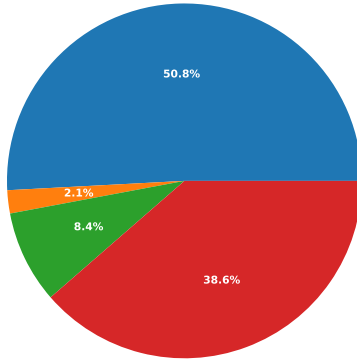


# PV-5\_PI-1



Product makespan-236 seconds

- Transfer for 120 seconds
- Blockage for 4 seconds
- Process for 20 seconds
- Idle for 91 seconds