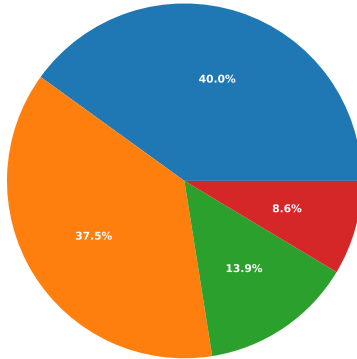


PV-1_PI-1



Product makespan-467 seconds

- Transfer for 187 seconds
- Blockage for 175 seconds
- Process for 65 seconds
- Idle for 40 seconds