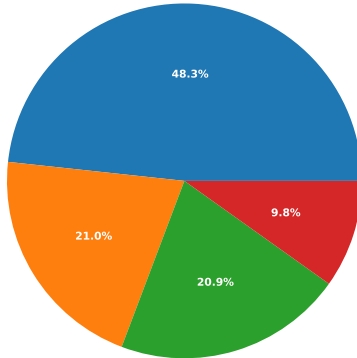


PV-5_PI-1



Product makespan-382 seconds

- Transfer for 184 seconds
- Blockage for 80 seconds
- Process for 80 seconds
- Idle for 37 seconds