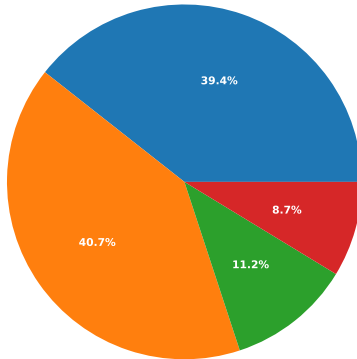


# PV-5\_PI-1



Product makespan-356 seconds

- Transfer for 140 seconds
- Blockage for 145 seconds
- Process for 40 seconds
- Idle for 31 seconds