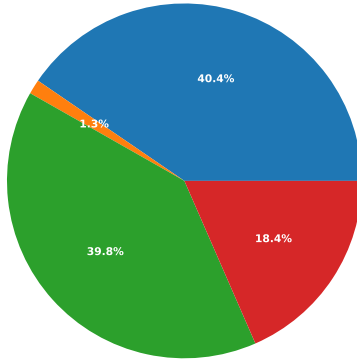


PV-4_PI-2



Product makespan-377 seconds

- Transfer for 152 seconds
- Blockage for 5 seconds
- Process for 150 seconds
- Idle for 69 seconds