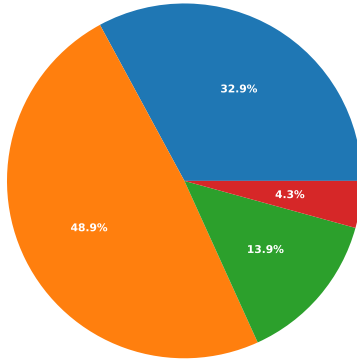


PV-4_PI-1



Product makespan-573 seconds

- Transfer for 188 seconds
- Blockage for 280 seconds
- Process for 80 seconds
- Idle for 24 seconds