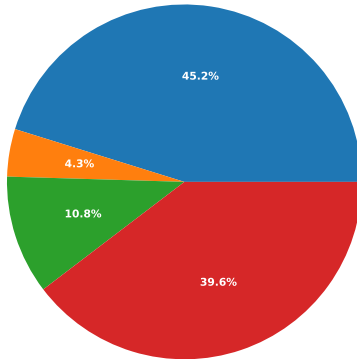


## PV-3\_PI-1



Product makespan-231 seconds

- Transfer for 104 seconds
- Blockage for 10 seconds
- Process for 25 seconds
- Idle for 91 seconds