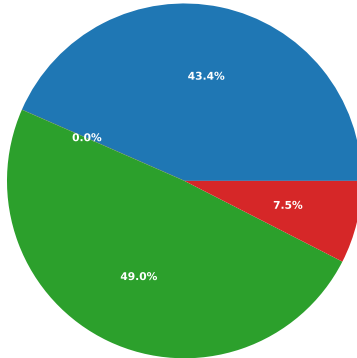


PV-4_PI-1



Product makespan-305 seconds

- Transfer for 132 seconds
- Blockage for 0 seconds
- Process for 149 seconds
- Idle for 22 seconds