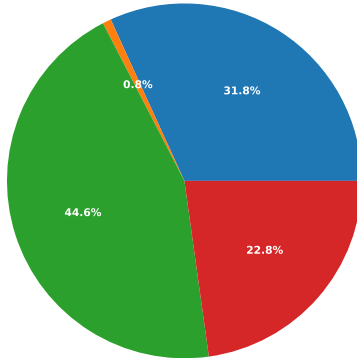


PV-6_PI-1



Product makespan-650 seconds

- Transfer for 206 seconds
- Blockage for 5 seconds
- Process for 290 seconds
- Idle for 148 seconds