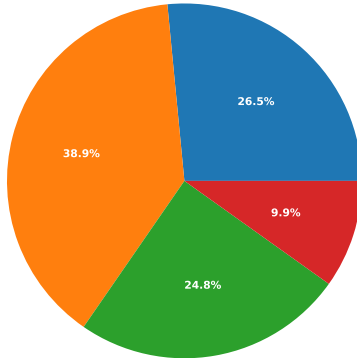


PV-4_PI-2



Product makespan-606 seconds

- Transfer for 160 seconds
- Blockage for 235 seconds
- Process for 150 seconds
- Idle for 59 seconds