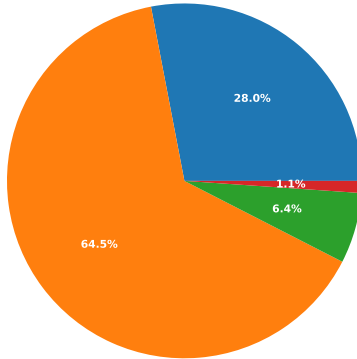


# PV-3\_PI-1



Product makespan-466 seconds

- Transfer for 130 seconds
- Blockage for 300 seconds
- Process for 30 seconds
- Idle for 5 seconds