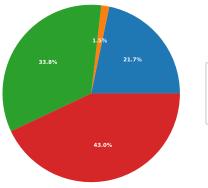
PV-9_PI-1



Product makespan-1034 seconds
Transfer for 224 seconds
Blockage for 15 seconds
Process for 350 seconds
Idle for 444 seconds