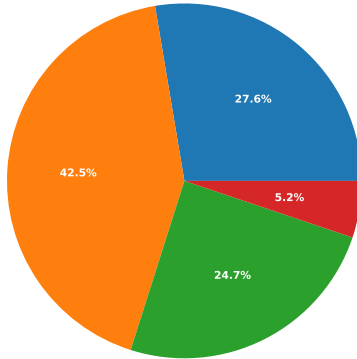


# PV-9\_PI-1



Product makespan-849 seconds

- Transfer for 234 seconds
- Blockage for 360 seconds
- Process for 210 seconds
- Idle for 43 seconds