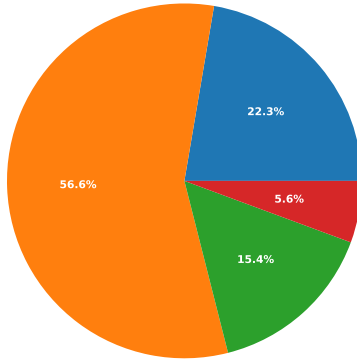


PV-4_PI-1



Product makespan-584 seconds

- Transfer for 130 seconds
- Blockage for 330 seconds
- Process for 89 seconds
- Idle for 32 seconds