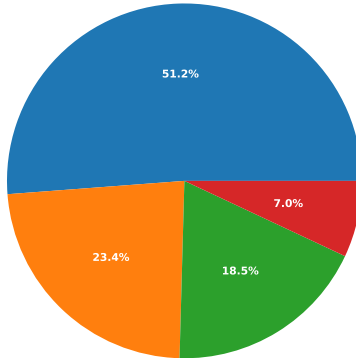


PV-2_PI-1



Product makespan-407 seconds

- Transfer for 208 seconds
- Blockage for 95 seconds
- Process for 75 seconds
- Idle for 28 seconds