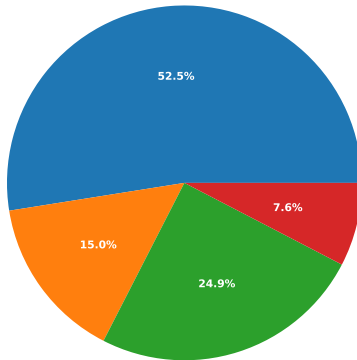


PV-5_PI-2



Product makespan-401 seconds

- Transfer for 210 seconds
- Blockage for 60 seconds
- Process for 100 seconds
- Idle for 30 seconds