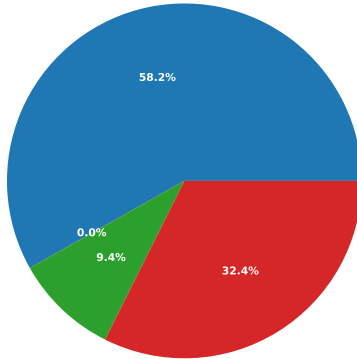


PV-5_PI-1



Product makespan-212 seconds

- Transfer for 123 seconds
- Blockage for 0 seconds
- Process for 20 seconds
- Idle for 68 seconds