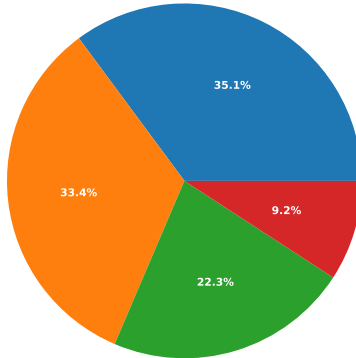


PV-4_PI-1



Product makespan-314 seconds

- Transfer for 110 seconds
- Blockage for 105 seconds
- Process for 69 seconds
- Idle for 28 seconds