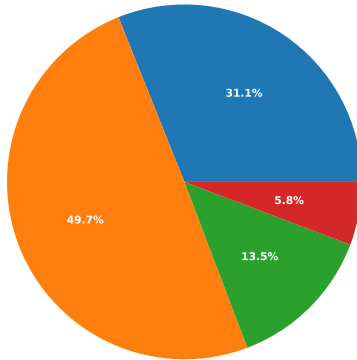


PV-6_PI-1



Product makespan-594 seconds

- Transfer for 184 seconds
- Blockage for 295 seconds
- Process for 80 seconds
- Idle for 34 seconds