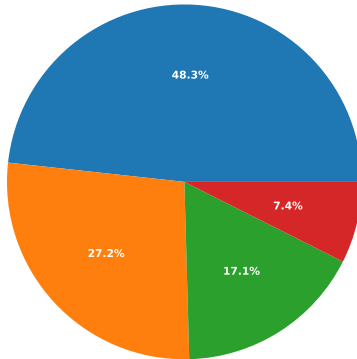


PV-7_PI-1



Product makespan-350 seconds

- Transfer for 168 seconds
- Blockage for 95 seconds
- Process for 60 seconds
- Idle for 25 seconds