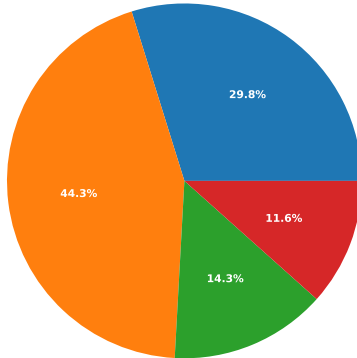


PV-2_PI-1



Product makespan-350 seconds

- Transfer for 104 seconds
- Blockage for 155 seconds
- Process for 49 seconds
- Idle for 40 seconds