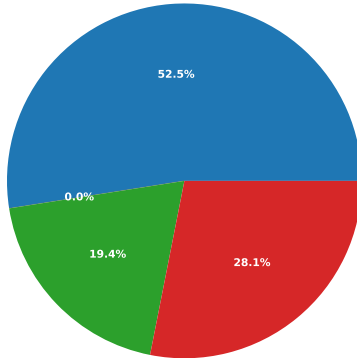


PV-5_PI-1



Product makespan-103 seconds

- Transfer for 54 seconds
- Blockage for 0 seconds
- Process for 20 seconds
- Idle for 28 seconds