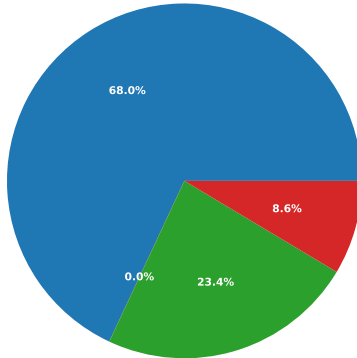


PV-9_PI-1



Product makespan-171 seconds

- Transfer for 116 seconds
- Blockage for 0 seconds
- Process for 40 seconds
- Idle for 14 seconds