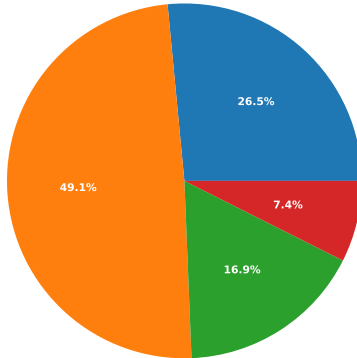


PV-2_PI-2



Product makespan-560 seconds

- Transfer for 148 seconds
- Blockage for 275 seconds
- Process for 95 seconds
- Idle for 41 seconds