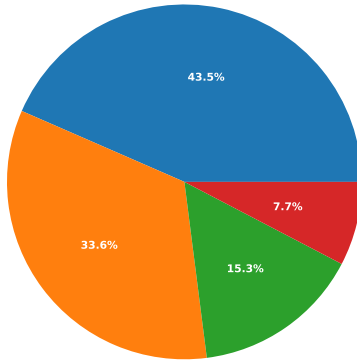


PV-10_PI-1



Product makespan-522 seconds

- Transfer for 226 seconds
- Blockage for 175 seconds
- Process for 80 seconds
- Idle for 39 seconds