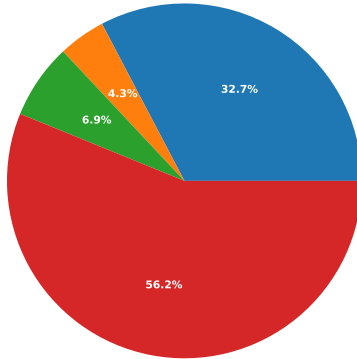


## PV-2\_PI-1



Product makespan-350 seconds

- Transfer for 114 seconds
- Blockage for 15 seconds
- Process for 24 seconds
- Idle for 196 seconds