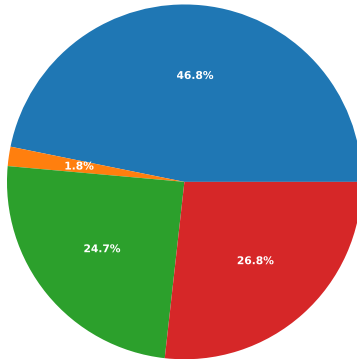


PV-4_PI-1



Product makespan-284 seconds

- Transfer for 132 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 76 seconds