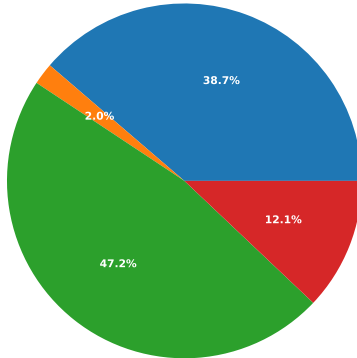


PV-4_PI-1



Product makespan-254 seconds

- Transfer for 98 seconds
- Blockage for 5 seconds
- Process for 120 seconds
- Idle for 30 seconds