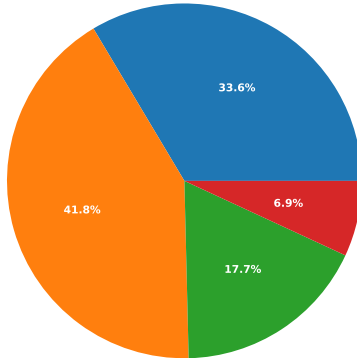


PV-4_PI-2



Product makespan-395 seconds

- Transfer for 132 seconds
- Blockage for 165 seconds
- Process for 70 seconds
- Idle for 27 seconds