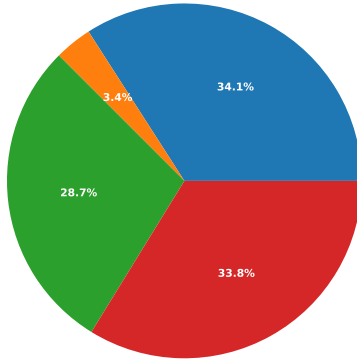


PV-9_PI-1



Product makespan-731 seconds

- Transfer for 249 seconds
- Blockage for 25 seconds
- Process for 210 seconds
- Idle for 247 seconds