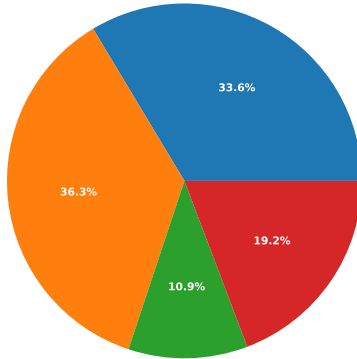


PV-2_PI-1



Product makespan-220 seconds

- Transfer for 74 seconds
- Blockage for 80 seconds
- Process for 24 seconds
- Idle for 42 seconds