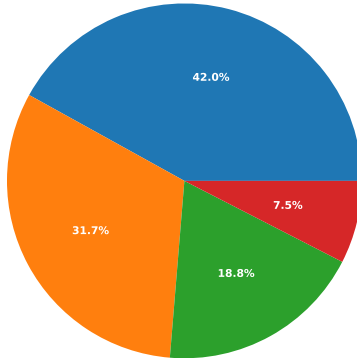


# PV-1\_PI-1



Product makespan-426 seconds

- Transfer for 178 seconds
- Blockage for 135 seconds
- Process for 80 seconds
- Idle for 32 seconds