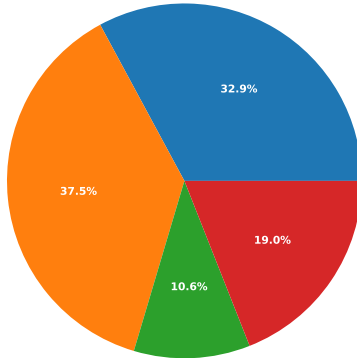


## PV-2\_PI-1



Product makespan-226 seconds

- Transfer for 74 seconds
- Blockage for 85 seconds
- Process for 24 seconds
- Idle for 43 seconds