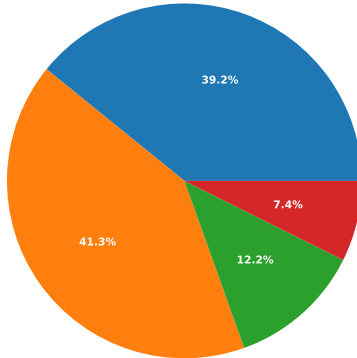


PV-1_PI-1



Product makespan-509 seconds

- Transfer for 199 seconds
- Blockage for 210 seconds
- Process for 62 seconds
- Idle for 37 seconds