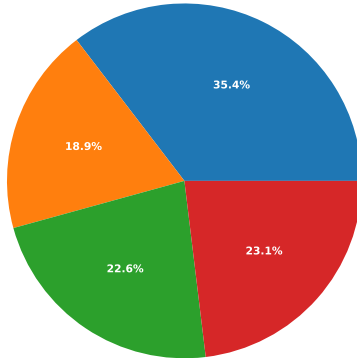


PV-4_PI-2



Product makespan-397 seconds

- Transfer for 140 seconds
- Blockage for 75 seconds
- Process for 90 seconds
- Idle for 91 seconds