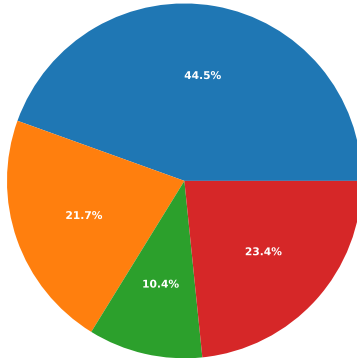


PV-2_PI-1



Product makespan-230 seconds

- Transfer for 102 seconds
- Blockage for 50 seconds
- Process for 24 seconds
- Idle for 53 seconds