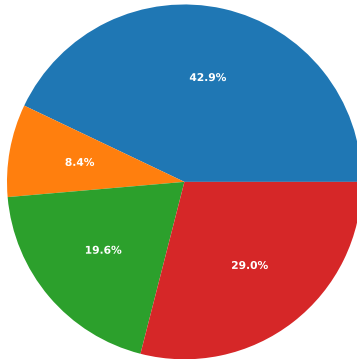


PV-4_PI-1



Product makespan-356 seconds

- Transfer for 152 seconds
- Blockage for 30 seconds
- Process for 69 seconds
- Idle for 103 seconds