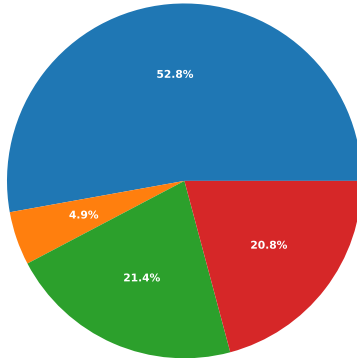# PV-2_PI-1

Product makespan-205 seconds
- Transfer for 108 seconds
- Blockage for 10 seconds
- Process for 44 seconds
- Idle for 42 seconds

52.8%
4.9%
21.4%
20.8%