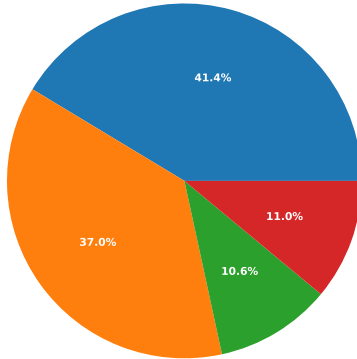


PV-5_PI-2



Product makespan-378 seconds

- Transfer for 156 seconds
- Blockage for 140 seconds
- Process for 40 seconds
- Idle for 41 seconds