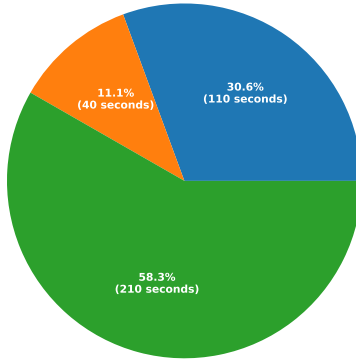# PV-9_PI-1

Product makespan-747 seconds
- Transfer for 110seconds
- Wait for 40seconds
- Process for 210seconds

30.6%
(110 seconds)

11.1%
(40 seconds)

58.3%
(210 seconds)