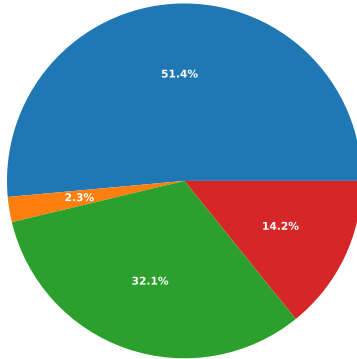


## PV-4\_PI-1



Product makespan-218 seconds

- Transfer for 112 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 30 seconds