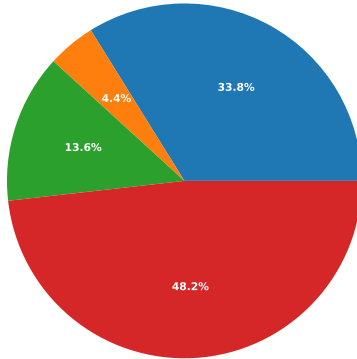


PV-1_PI-1



Product makespan-457 seconds

- Transfer for 154 seconds
- Blockage for 20 seconds
- Process for 62 seconds
- Idle for 220 seconds