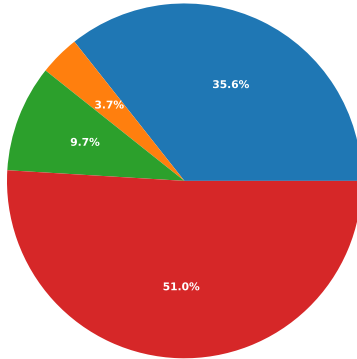


## PV-5\_PI-1



Product makespan-411 seconds

- Transfer for 146 seconds
- Blockage for 15 seconds
- Process for 40 seconds
- Idle for 209 seconds