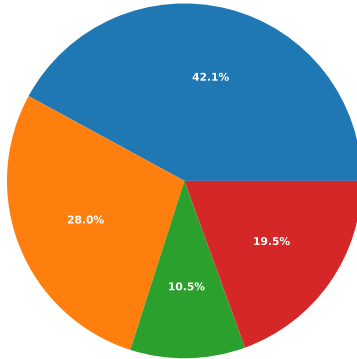


PV-3_PI-1



Product makespan-286 seconds

- Transfer for 120 seconds
- Blockage for 80 seconds
- Process for 29 seconds
- Idle for 55 seconds