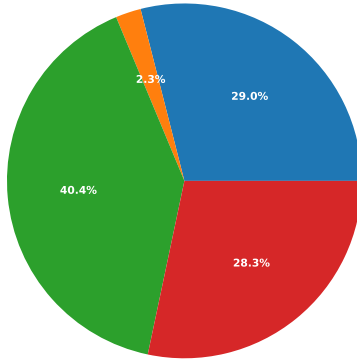


PV-9_PI-1



Product makespan-866 seconds

- Transfer for 251 seconds
- Blockage for 20 seconds
- Process for 350 seconds
- Idle for 245 seconds