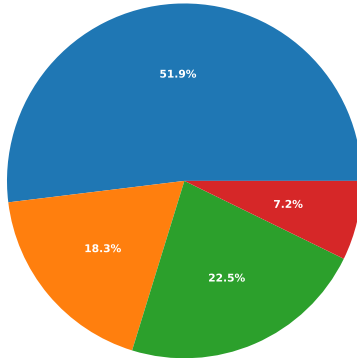


PV-3_PI-1



Product makespan-355 seconds

- Transfer for 184 seconds
- Blockage for 65 seconds
- Process for 80 seconds
- Idle for 25 seconds