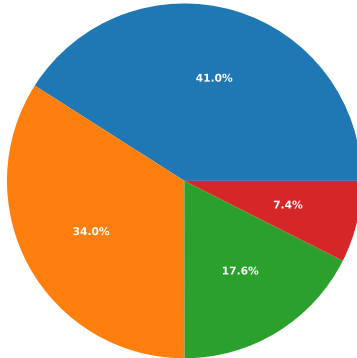


PV-1_PI-1



Product makespan-456 seconds

- Transfer for 186 seconds
- Blockage for 155 seconds
- Process for 80 seconds
- Idle for 33 seconds