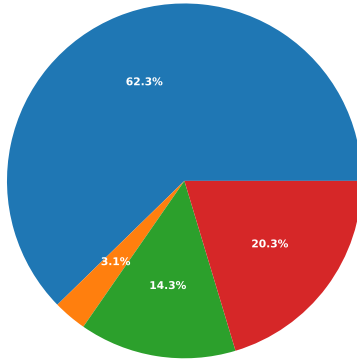PV-2_PI-2

Product makespan-167 seconds
- Transfer for 104 seconds
- Blockage for 5 seconds
- Process for 23 seconds
- Idle for 34 seconds

62.3%
3.1%
14.3%
20.3%