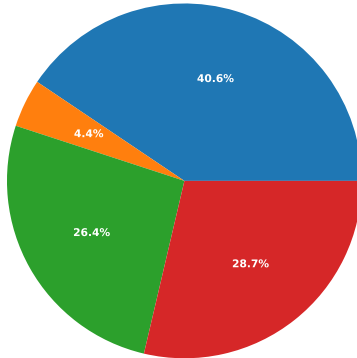


# PV-9\_PI-1



Product makespan-569 seconds

- Transfer for 230 seconds
- Blockage for 25 seconds
- Process for 150 seconds
- Idle for 163 seconds