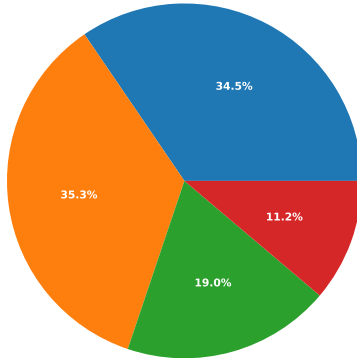


# PV-4\_PI-1



Product makespan-368 seconds

- Transfer for 127 seconds
- Blockage for 130 seconds
- Process for 70 seconds
- Idle for 41 seconds