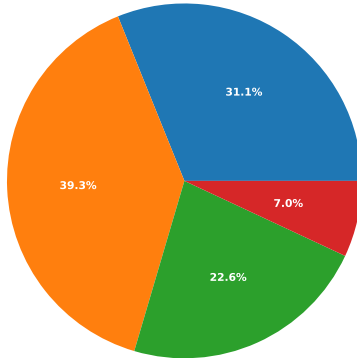


PV-2_PI-1



Product makespan-420 seconds

- Transfer for 130 seconds
- Blockage for 165 seconds
- Process for 95 seconds
- Idle for 29 seconds