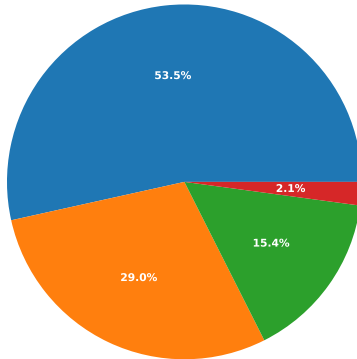


PV-5_PI-1



Product makespan-259 seconds

- Transfer for 138 seconds
- Blockage for 75 seconds
- Process for 40 seconds
- Idle for 5 seconds