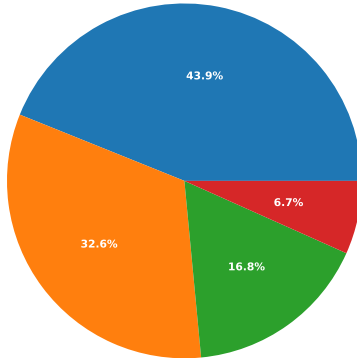


PV-4_PI-1



Product makespan-476 seconds

- Transfer for 209 seconds
- Blockage for 155 seconds
- Process for 80 seconds
- Idle for 31 seconds