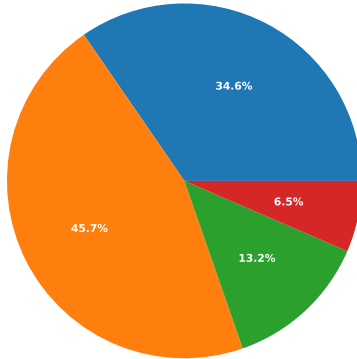


# PV-1\_PI-1



Product makespan-493 seconds

- Transfer for 170 seconds
- Blockage for 225 seconds
- Process for 65 seconds
- Idle for 31 seconds