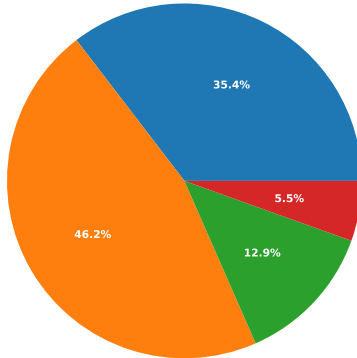


PV-9_PI-1



Product makespan-618 seconds

- Transfer for 219 seconds
- Blockage for 285 seconds
- Process for 80 seconds
- Idle for 33 seconds