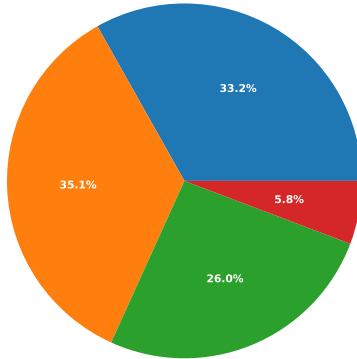


PV-2_PI-1



Product makespan-400 seconds

- Transfer for 132 seconds
- Blockage for 140 seconds
- Process for 104 seconds
- Idle for 23 seconds