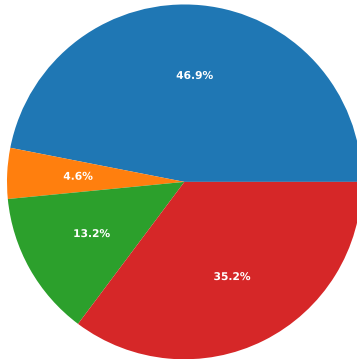


PV-7_PI-1



Product makespan-650 seconds

- Transfer for 305 seconds
- Blockage for 30 seconds
- Process for 86 seconds
- Idle for 229 seconds