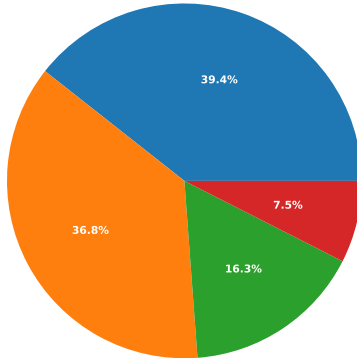


PV-5_PI-2



Product makespan-489 seconds

- Transfer for 192 seconds
- Blockage for 180 seconds
- Process for 80 seconds
- Idle for 36 seconds