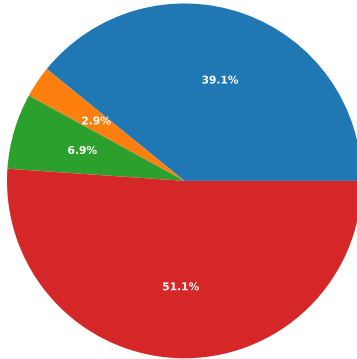


PV-2_PI-1



Product makespan-348 seconds

- Transfer for 136 seconds
- Blockage for 10 seconds
- Process for 24 seconds
- Idle for 178 seconds