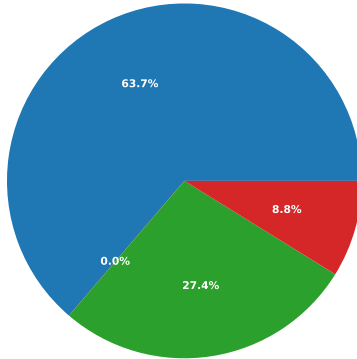# PV-4_PI-1

Product makespan-255 seconds
- Transfer for 162 seconds
- Blockage for 0 seconds
- Process for 69 seconds
- Idle for 22 seconds

63.7%
0.0%
27.4%
8.8%