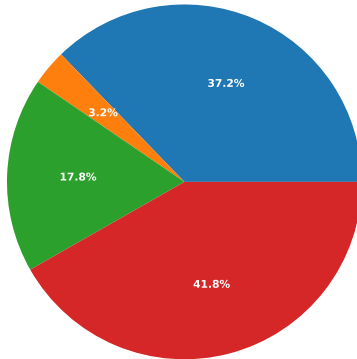


PV-10_PI-1



Product makespan-620 seconds

- Transfer for 230 seconds
- Blockage for 20 seconds
- Process for 110 seconds
- Idle for 258 seconds