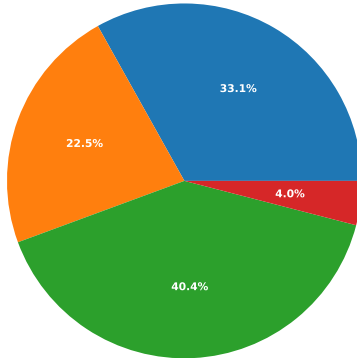


PV-9_PI-1



Product makespan-867 seconds

- Transfer for 287 seconds
- Blockage for 195 seconds
- Process for 350 seconds
- Idle for 34 seconds