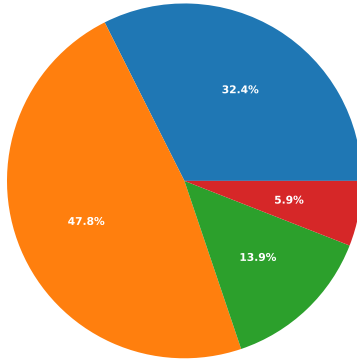


PV-6_PI-1



Product makespan-576 seconds

- Transfer for 186 seconds
- Blockage for 275 seconds
- Process for 80 seconds
- Idle for 34 seconds