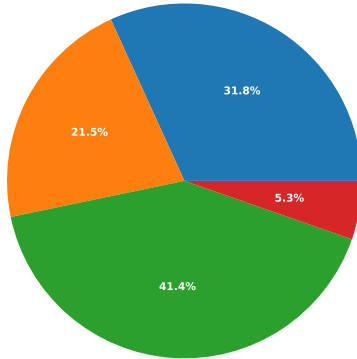


# PV-6\_PI-1



Product makespan-700 seconds

- Transfer for 222 seconds
- Blockage for 150 seconds
- Process for 290 seconds
- Idle for 37 seconds