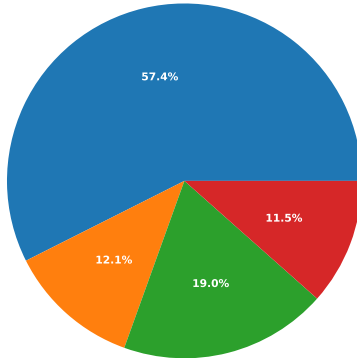


PV-8_PI-1



Product makespan-290 seconds

- Transfer for 166 seconds
- Blockage for 35 seconds
- Process for 55 seconds
- Idle for 33 seconds