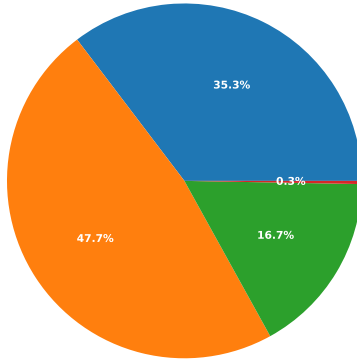


## PV-4\_PI-2



Product makespan-419 seconds

- Transfer for 148 seconds
- Blockage for 200 seconds
- Process for 70 seconds
- Idle for 1 seconds