PV-4_PI-1
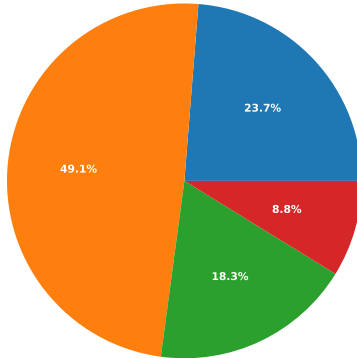

Product makespan-490 seconds
- Transfer for 116 seconds — 23.7%
- Blockage for 241 seconds — 49.1%
- Process for 90 seconds — 18.3%
- Idle for 43 seconds — 8.8%