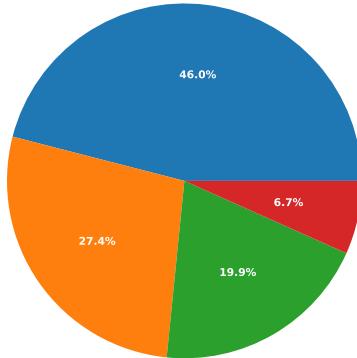


PV-4_PI-1



Product makespan-402 seconds

- Transfer for 184 seconds
- Blockage for 110 seconds
- Process for 80 seconds
- Idle for 26 seconds