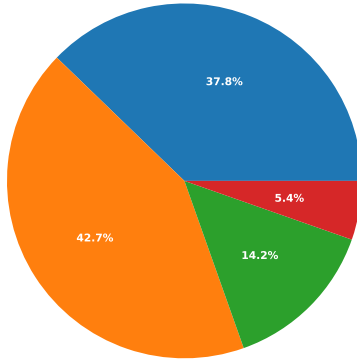


PV-4_PI-1



Product makespan-563 seconds

- Transfer for 212 seconds
- Blockage for 240 seconds
- Process for 80 seconds
- Idle for 30 seconds