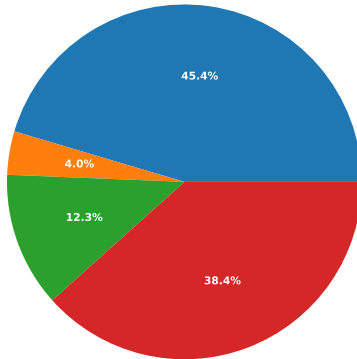


PV-1_PI-1



Product makespan-505 seconds

- Transfer for 229 seconds
- Blockage for 20 seconds
- Process for 62 seconds
- Idle for 193 seconds