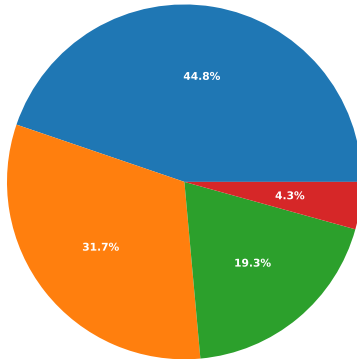


# PV-4\_PI-1



Product makespan-363 seconds

- Transfer for 162 seconds
- Blockage for 115 seconds
- Process for 70 seconds
- Idle for 15 seconds