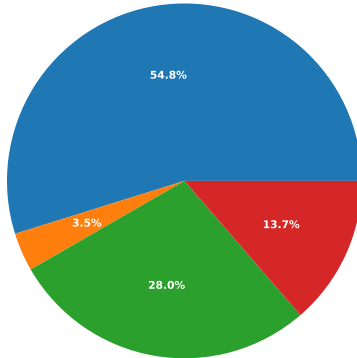


# PV-9\_PI-1



Product makespan-285 seconds

- Transfer for 156 seconds
- Blockage for 10 seconds
- Process for 79 seconds
- Idle for 38 seconds