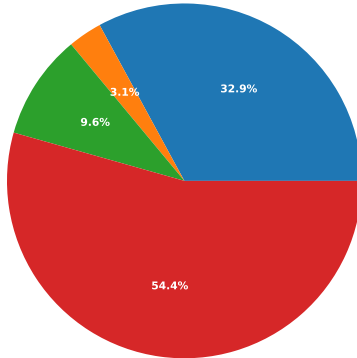


PV-1_PI-1



Product makespan-647 seconds

- Transfer for 213 seconds
- Blockage for 20 seconds
- Process for 62 seconds
- Idle for 352 seconds