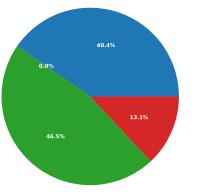
PV-4_PI-1



Product makespan-258 seconds
Transfer for 104 seconds
Blockage for 0 seconds
Process for 120 seconds

Idle for 33 seconds