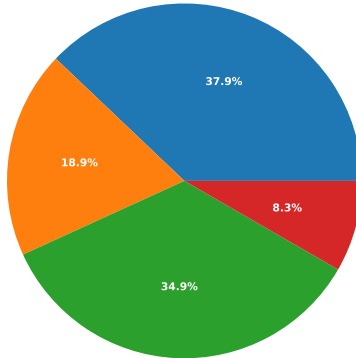


# PV-4\_PI-1



Product makespan-344 seconds

- Transfer for 130 seconds
- Blockage for 65 seconds
- Process for 120 seconds
- Idle for 28 seconds