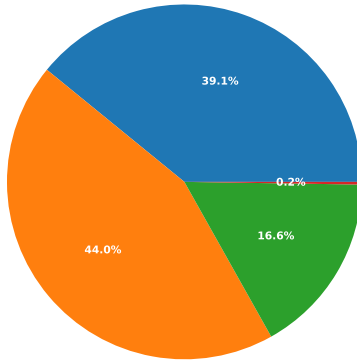


## PV-4\_PI-2



Product makespan-421 seconds

- Transfer for 164 seconds
- Blockage for 185 seconds
- Process for 70 seconds
- Idle for 1 seconds