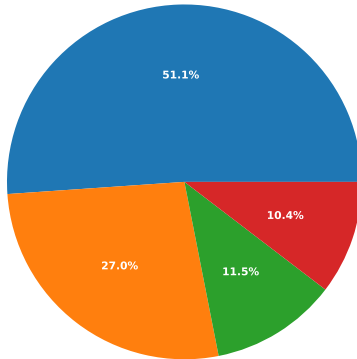


# PV-1\_PI-1



Product makespan-538 seconds

- Transfer for 274 seconds
- Blockage for 145 seconds
- Process for 62 seconds
- Idle for 55 seconds