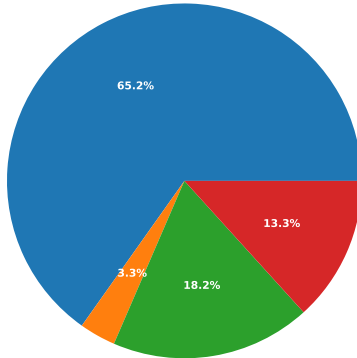


PV-3_PI-2



Product makespan-301 seconds

- Transfer for 196 seconds
- Blockage for 10 seconds
- Process for 55 seconds
- Idle for 40 seconds