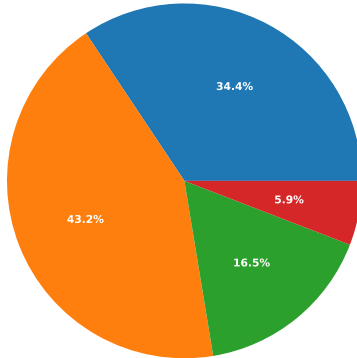


PV-5_PI-2



Product makespan-544 seconds

- Transfer for 186 seconds
- Blockage for 235 seconds
- Process for 90 seconds
- Idle for 31 seconds