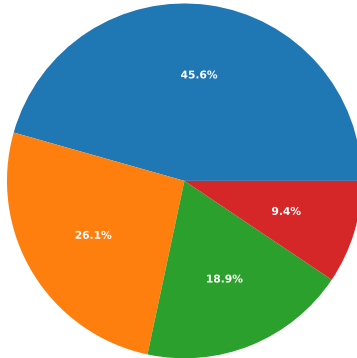


PV-5_PI-1



Product makespan-422 seconds

- Transfer for 192 seconds
- Blockage for 110 seconds
- Process for 80 seconds
- Idle for 39 seconds