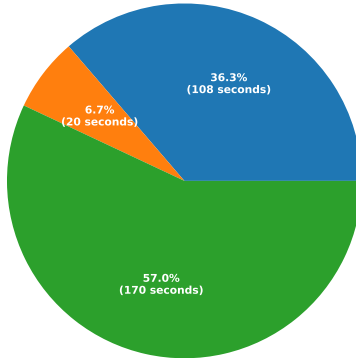


PV-6_PI-1



Product makespan-377 seconds

Transfer for 108seconds

Wait for 20seconds

Process for 170seconds