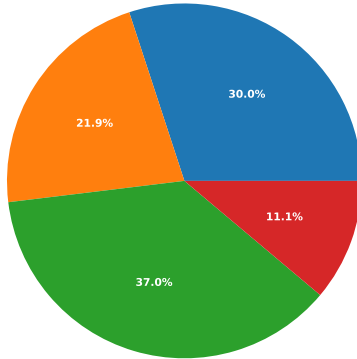


# PV-1\_PI-1



Product makespan-709 seconds

- Transfer for 212 seconds
- Blockage for 155 seconds
- Process for 262 seconds
- Idle for 78 seconds