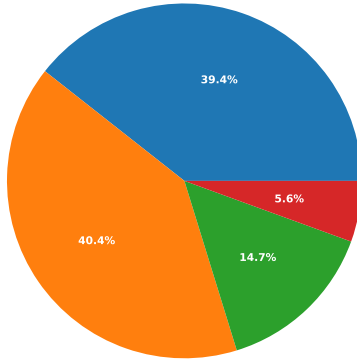


PV-4_PI-1



Product makespan-545 seconds

- Transfer for 214 seconds
- Blockage for 220 seconds
- Process for 80 seconds
- Idle for 30 seconds