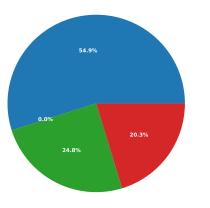
PV-2_PI-1



Product makespan-201 seconds
Transfer for 110 seconds
Blockage for 0 seconds
Process for 49 seconds

Idle for 40 seconds