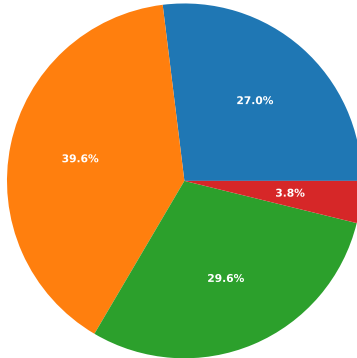


## PV-4\_PI-2



Product makespan-506 seconds

- Transfer for 136 seconds
- Blockage for 200 seconds
- Process for 150 seconds
- Idle for 19 seconds