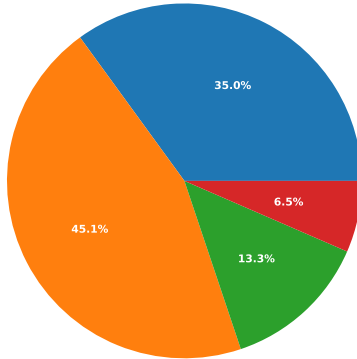


PV-1_PI-1



Product makespan-488 seconds

- Transfer for 170 seconds
- Blockage for 220 seconds
- Process for 65 seconds
- Idle for 31 seconds