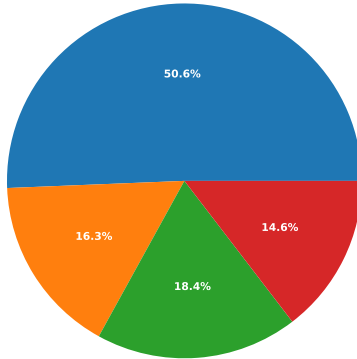# PV-1_PI-1

Product makespan-336 seconds

- Transfer for 170 seconds — 50.6%
- Blockage for 55 seconds — 16.3%
- Process for 62 seconds — 18.4%
- Idle for 49 seconds — 14.6%