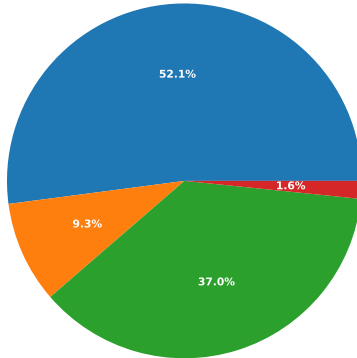


PV-8_PI-1



Product makespan-270 seconds

- Transfer for 140 seconds
- Blockage for 25 seconds
- Process for 99 seconds
- Idle for 4 seconds