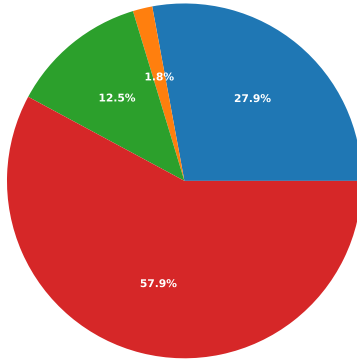


PV-4_PI-1



Product makespan-562 seconds

- Transfer for 156 seconds
- Blockage for 10 seconds
- Process for 70 seconds
- Idle for 325 seconds