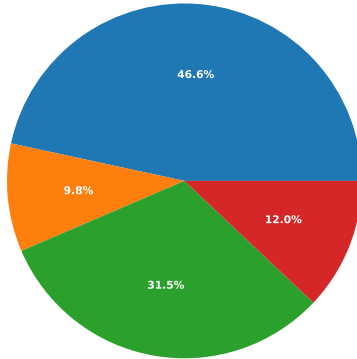


PV-9_PI-1



Product makespan-254 seconds

- Transfer for 118 seconds
- Blockage for 25 seconds
- Process for 80 seconds
- Idle for 30 seconds