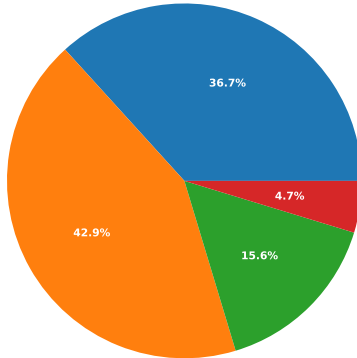


# PV-4\_PI-1



Product makespan-513 seconds

- Transfer for 188 seconds
- Blockage for 220 seconds
- Process for 80 seconds
- Idle for 24 seconds