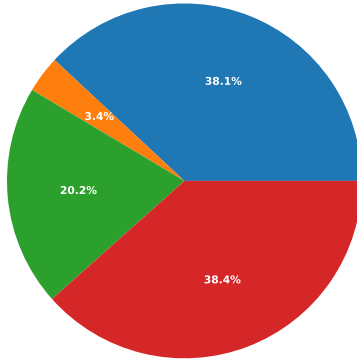


PV-9_PI-1



Product makespan-744 seconds

- Transfer for 283 seconds
- Blockage for 25 seconds
- Process for 150 seconds
- Idle for 285 seconds