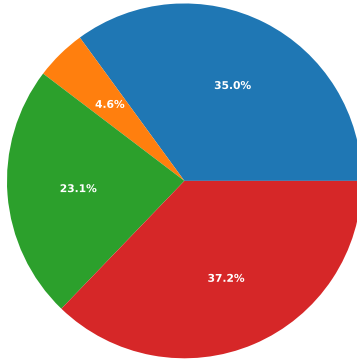


PV-9_PI-1



Product makespan-648 seconds

- Transfer for 227 seconds
- Blockage for 30 seconds
- Process for 150 seconds
- Idle for 241 seconds