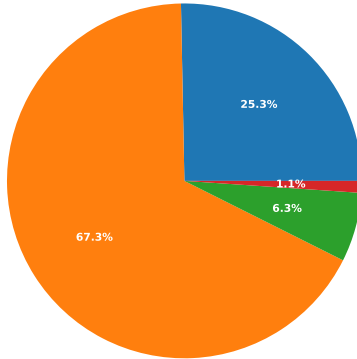


PV-3_PI-1



Product makespan-476 seconds

- Transfer for 120 seconds
- Blockage for 320 seconds
- Process for 30 seconds
- Idle for 5 seconds