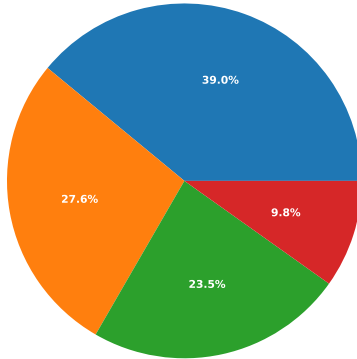


PV-6_PI-1



Product makespan-417 seconds

- Transfer for 162 seconds
- Blockage for 115 seconds
- Process for 98 seconds
- Idle for 41 seconds