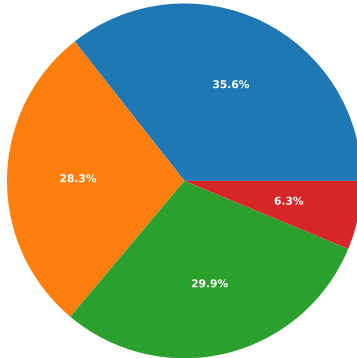


PV-6_PI-1



Product makespan-569 seconds

- Transfer for 202 seconds
- Blockage for 160 seconds
- Process for 170 seconds
- Idle for 35 seconds