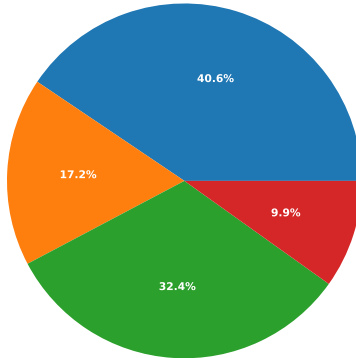


PV-6_PI-1



Product makespan-524 seconds

- Transfer for 212 seconds
- Blockage for 90 seconds
- Process for 170 seconds
- Idle for 51 seconds