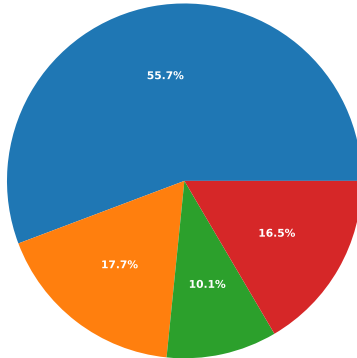


# PV-5\_PI-1



Product makespan-198 seconds

- Transfer for 110 seconds
- Blockage for 35 seconds
- Process for 20 seconds
- Idle for 32 seconds