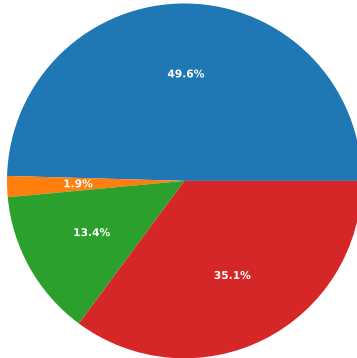


# PV-1\_PI-1



Product makespan-522 seconds

- Transfer for 259 seconds
- Blockage for 10 seconds
- Process for 69 seconds
- Idle for 183 seconds