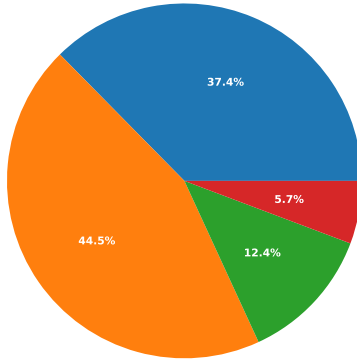


# PV-7\_PI-1



Product makespan-483 seconds

- Transfer for 180 seconds
- Blockage for 215 seconds
- Process for 59 seconds
- Idle for 27 seconds