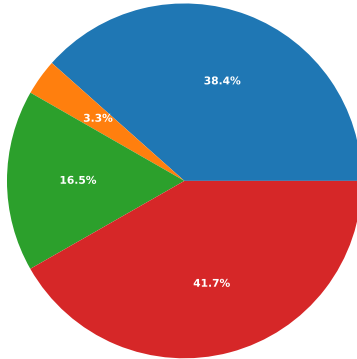


PV-3_PI-1



Product makespan-151 seconds

- Transfer for 58 seconds
- Blockage for 4 seconds
- Process for 25 seconds
- Idle for 63 seconds