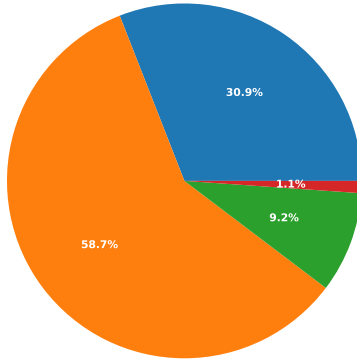


PV-5_PI-1



Product makespan-434 seconds

- Transfer for 134 seconds
- Blockage for 255 seconds
- Process for 40 seconds
- Idle for 4 seconds