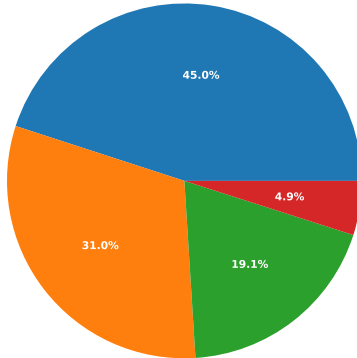


## PV-4\_PI-2



Product makespan-419 seconds

- Transfer for 188 seconds
- Blockage for 130 seconds
- Process for 80 seconds
- Idle for 20 seconds