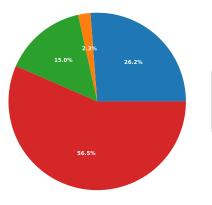
PV-8_PI-1



Product makespan-666 seconds
Transfer for 174 seconds
Blockage for 15 seconds
Process for 100 seconds
Idle for 377 seconds