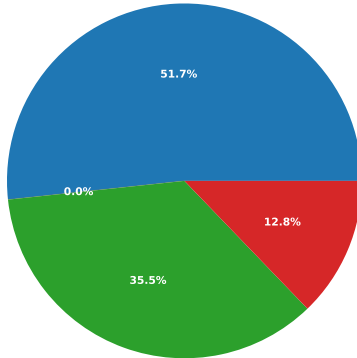


PV-9_PI-1



Product makespan-225 seconds

- Transfer for 116 seconds
- Blockage for 0 seconds
- Process for 80 seconds
- Idle for 28 seconds