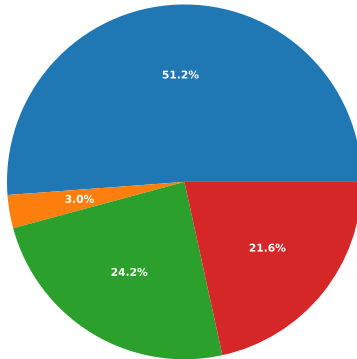


PV-5_PI-2



Product makespan-165 seconds

- Transfer for 84 seconds
- Blockage for 4 seconds
- Process for 40 seconds
- Idle for 35 seconds