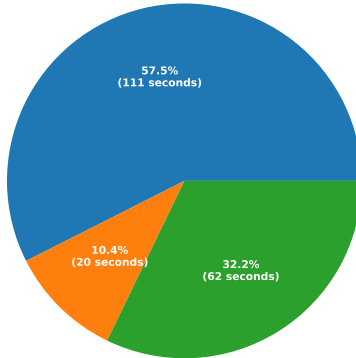


# PV-1\_PI-1



Product makespan-533 seconds

Transfer for 110seconds

Wait for 20seconds

Process for 62seconds