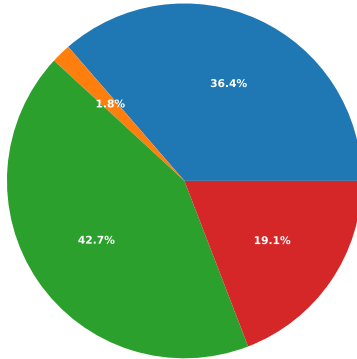


## PV-4\_PI-1



Product makespan-281 seconds

- Transfer for 102 seconds
- Blockage for 5 seconds
- Process for 120 seconds
- Idle for 53 seconds