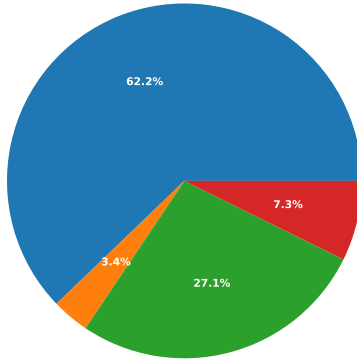


PV-4_PI-1



Product makespan-295 seconds

- Transfer for 183 seconds
- Blockage for 10 seconds
- Process for 80 seconds
- Idle for 21 seconds