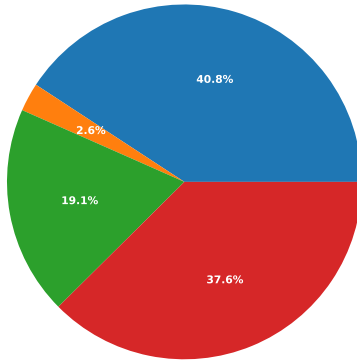


PV-10_PI-1



Product makespan-577 seconds

- Transfer for 235 seconds
- Blockage for 15 seconds
- Process for 110 seconds
- Idle for 217 seconds