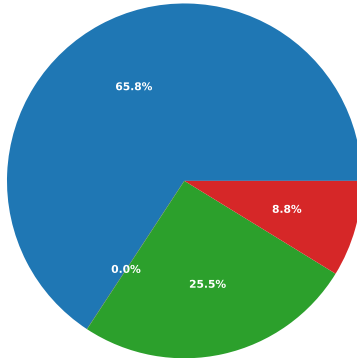


PV-4_PI-1



Product makespan-314 seconds

- Transfer for 206 seconds
- Blockage for 0 seconds
- Process for 80 seconds
- Idle for 27 seconds