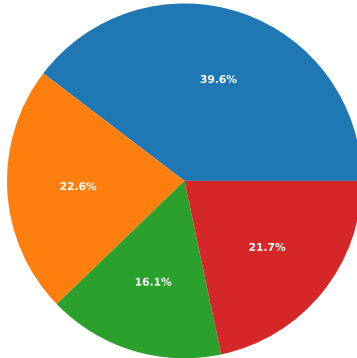


PV-2_PI-2



Product makespan-310 seconds

- Transfer for 123 seconds
- Blockage for 70 seconds
- Process for 50 seconds
- Idle for 67 seconds