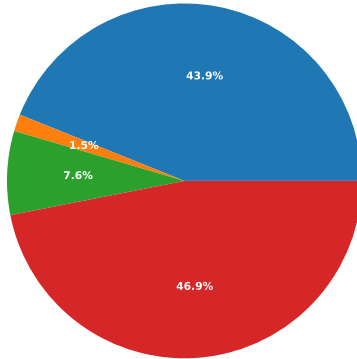


PV-3_PI-1



Product makespan-329 seconds

- Transfer for 144 seconds
- Blockage for 5 seconds
- Process for 25 seconds
- Idle for 154 seconds