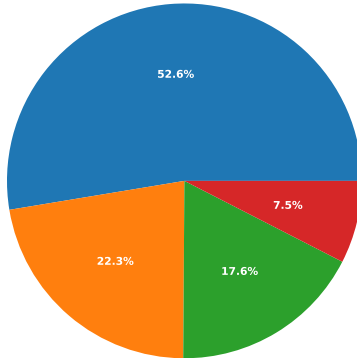


## PV-2\_PI-1



Product makespan-426 seconds

- Transfer for 224 seconds
- Blockage for 95 seconds
- Process for 75 seconds
- Idle for 32 seconds