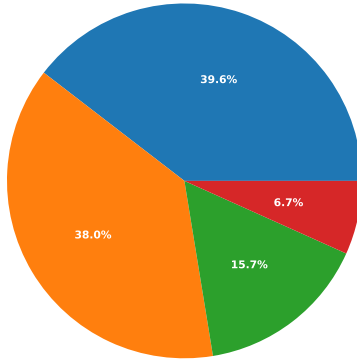


PV-2_PI-2



Product makespan-381 seconds

- Transfer for 151 seconds
- Blockage for 145 seconds
- Process for 60 seconds
- Idle for 25 seconds