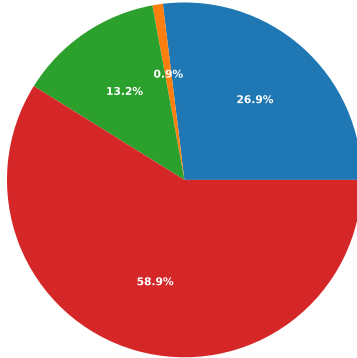


# PV-10\_PI-1



Product makespan-529 seconds

- Transfer for 142 seconds
- Blockage for 5 seconds
- Process for 70 seconds
- Idle for 311 seconds