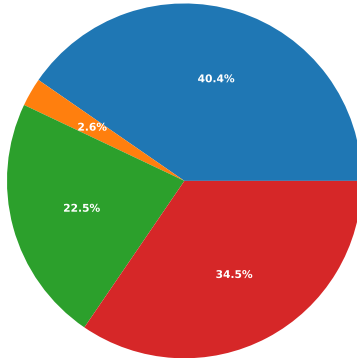


PV-6_PI-1



Product makespan-577 seconds

- Transfer for 233 seconds
- Blockage for 14 seconds
- Process for 130 seconds
- Idle for 199 seconds