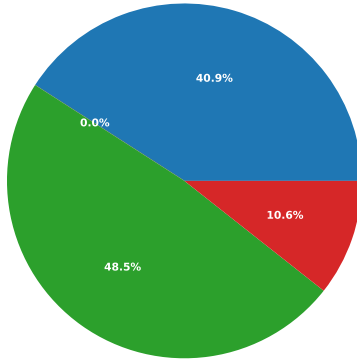


PV-4_PI-1



Product makespan-309 seconds

- Transfer for 126 seconds
- Blockage for 0 seconds
- Process for 149 seconds
- Idle for 32 seconds