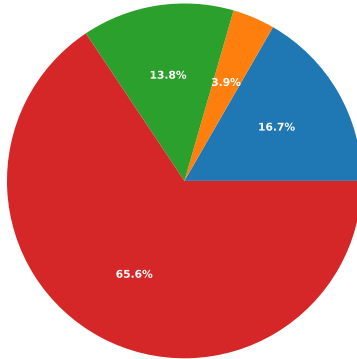


PV-4_PI-1



Product makespan-650 seconds

- Transfer for 108 seconds
- Blockage for 25 seconds
- Process for 90 seconds
- Idle for 426 seconds