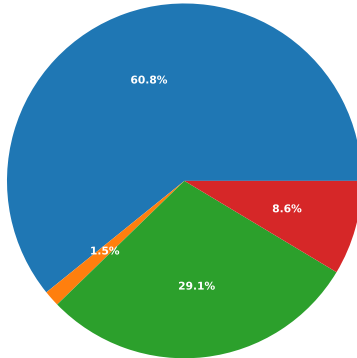


# PV-5\_PI-1



Product makespan-343 seconds

- Transfer for 208 seconds
- Blockage for 5 seconds
- Process for 100 seconds
- Idle for 29 seconds