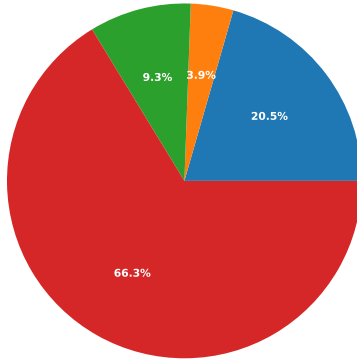


PV-4_PI-2



Product makespan-645 seconds

- Transfer for 132 seconds
- Blockage for 25 seconds
- Process for 60 seconds
- Idle for 428 seconds