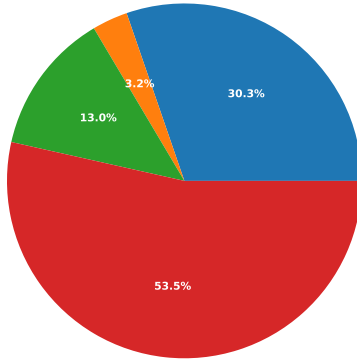


PV-9_PI-1



Product makespan-617 seconds

- Transfer for 187 seconds
- Blockage for 20 seconds
- Process for 80 seconds
- Idle for 330 seconds