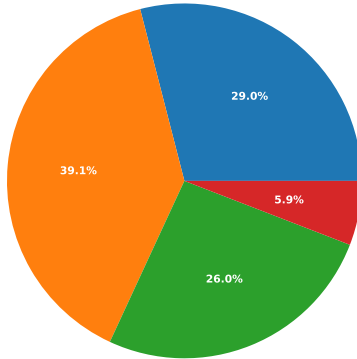


PV-6_PI-1



Product makespan-422 seconds

- Transfer for 122 seconds
- Blockage for 165 seconds
- Process for 110 seconds
- Idle for 24 seconds