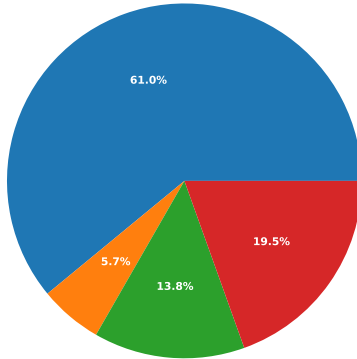


PV-2_PI-2



Product makespan-174 seconds

- Transfer for 106 seconds
- Blockage for 10 seconds
- Process for 24 seconds
- Idle for 34 seconds