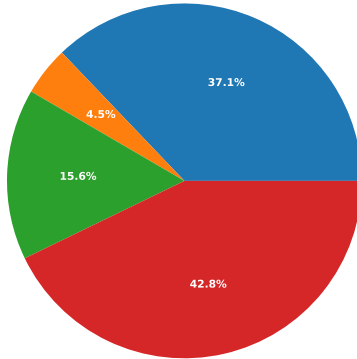


## PV-4\_PI-2



Product makespan-449 seconds

- Transfer for 166 seconds
- Blockage for 20 seconds
- Process for 70 seconds
- Idle for 192 seconds