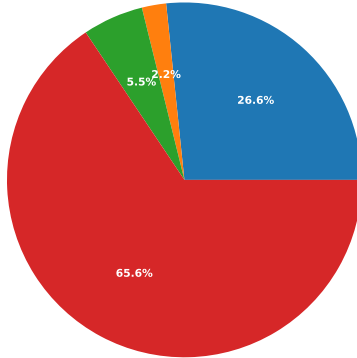


# PV-3\_PI-1



Product makespan-452 seconds

- Transfer for 120 seconds
- Blockage for 10 seconds
- Process for 25 seconds
- Idle for 296 seconds