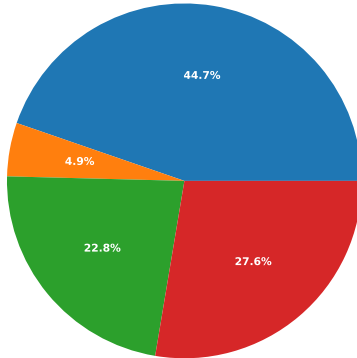


PV-4_PI-1



Product makespan-307 seconds

- Transfer for 137 seconds
- Blockage for 15 seconds
- Process for 69 seconds
- Idle for 84 seconds