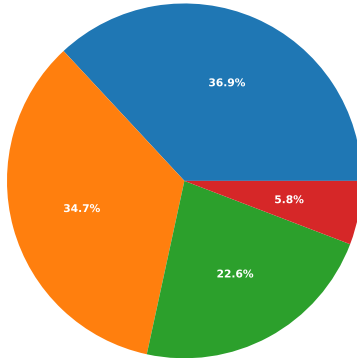


# PV-9\_PI-1



Product makespan-664 seconds

- Transfer for 245 seconds
- Blockage for 230 seconds
- Process for 150 seconds
- Idle for 38 seconds