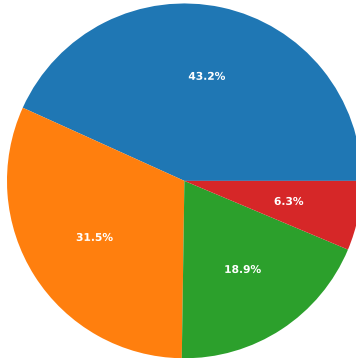


PV-2_PI-1



Product makespan-396 seconds

- Transfer for 171 seconds
- Blockage for 125 seconds
- Process for 75 seconds
- Idle for 25 seconds