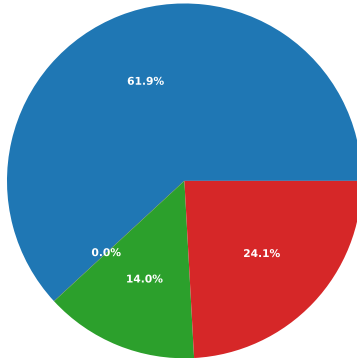# PV-3_PI-1

Product makespan-178 seconds
- Transfer for 110 seconds
- Blockage for 0 seconds
- Process for 25 seconds
- Idle for 43 seconds

61.9%

0.0%

14.0%

24.1%