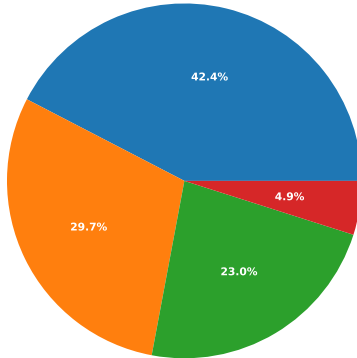


PV-4_PI-1



Product makespan-303 seconds

- Transfer for 128 seconds
- Blockage for 90 seconds
- Process for 69 seconds
- Idle for 14 seconds