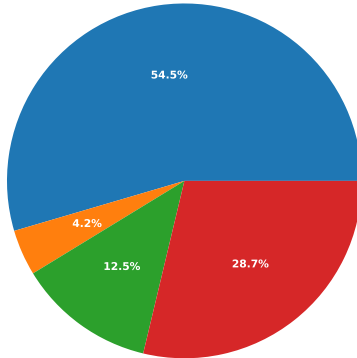


PV-3_PI-1



Product makespan-239 seconds

- Transfer for 130 seconds
- Blockage for 10 seconds
- Process for 30 seconds
- Idle for 68 seconds