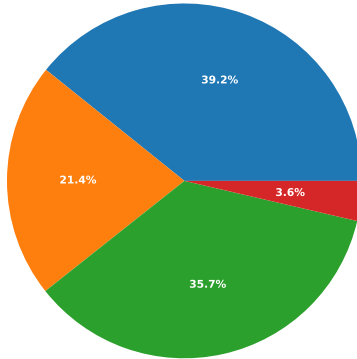


PV-4_PI-2



Product makespan-420 seconds

- Transfer for 164 seconds
- Blockage for 90 seconds
- Process for 150 seconds
- Idle for 15 seconds