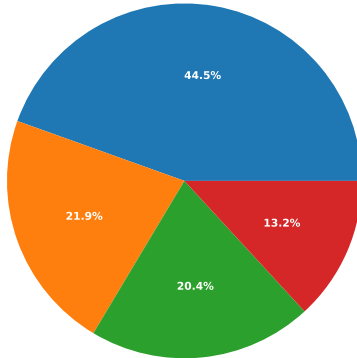


# PV-4\_PI-1



Product makespan-342 seconds

- Transfer for 152 seconds
- Blockage for 75 seconds
- Process for 70 seconds
- Idle for 45 seconds