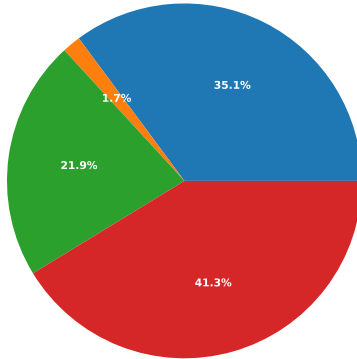


PV-6_PI-1



Product makespan-593 seconds

- Transfer for 208 seconds
- Blockage for 9 seconds
- Process for 130 seconds
- Idle for 245 seconds