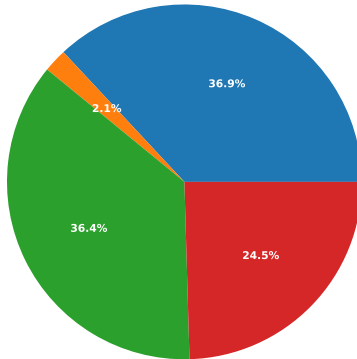


PV-5_PI-2



Product makespan-467 seconds

- Transfer for 172 seconds
- Blockage for 10 seconds
- Process for 170 seconds
- Idle for 114 seconds