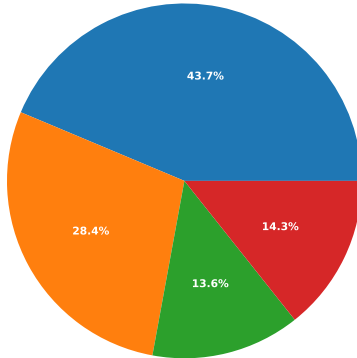


PV-7_PI-1



Product makespan-633 seconds

- Transfer for 276 seconds
- Blockage for 180 seconds
- Process for 86 seconds
- Idle for 90 seconds