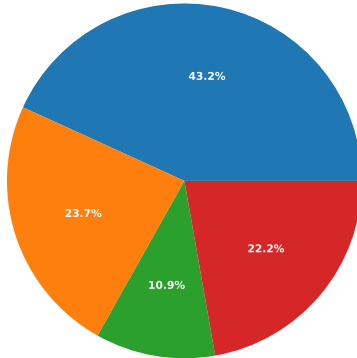


# PV-3\_PI-1



Product makespan-275 seconds

- Transfer for 118 seconds
- Blockage for 65 seconds
- Process for 30 seconds
- Idle for 61 seconds