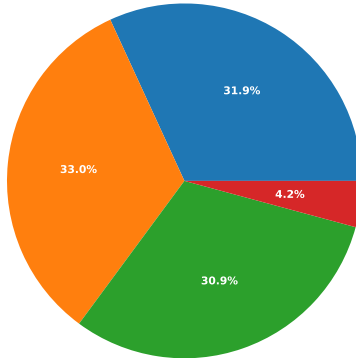


## PV-4\_PI-2



Product makespan-485 seconds

- Transfer for 154 seconds
- Blockage for 160 seconds
- Process for 150 seconds
- Idle for 20 seconds