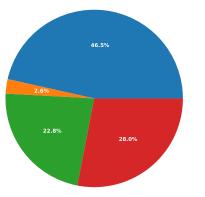
PV-6_PI-1



Product makespan-569 seconds
Transfer for 264 seconds
Blockage for 15 seconds
Process for 130 seconds
Idle for 159 seconds