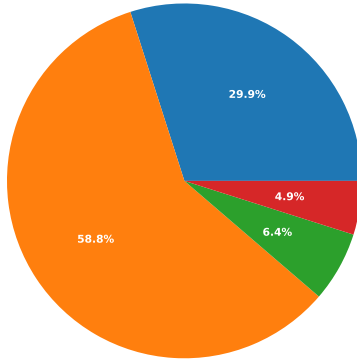


PV-3_PI-1



Product makespan-468 seconds

- Transfer for 140 seconds
- Blockage for 275 seconds
- Process for 30 seconds
- Idle for 22 seconds