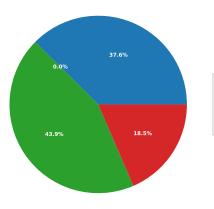
PV-4_PI-1



Product makespan-341 seconds
Transfer for 128 seconds
Blockage for 0 seconds
Process for 150 seconds

Idle for 63 seconds