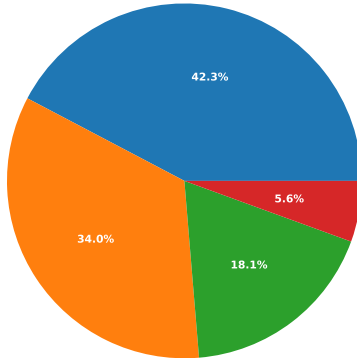


PV-3_PI-2



Product makespan-441 seconds

- Transfer for 186 seconds
- Blockage for 150 seconds
- Process for 80 seconds
- Idle for 24 seconds