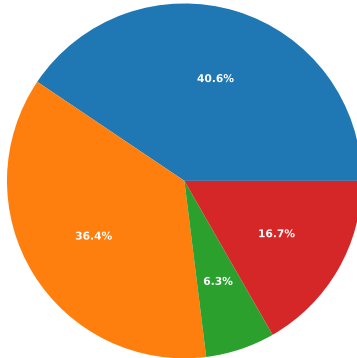


PV-5_PI-1



Product makespan-316 seconds

- Transfer for 128 seconds
- Blockage for 115 seconds
- Process for 20 seconds
- Idle for 52 seconds