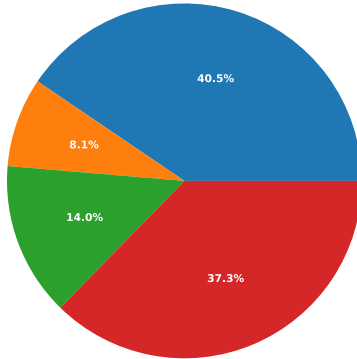


PV-7_PI-1



Product makespan-614 seconds

- Transfer for 248 seconds
- Blockage for 50 seconds
- Process for 86 seconds
- Idle for 229 seconds