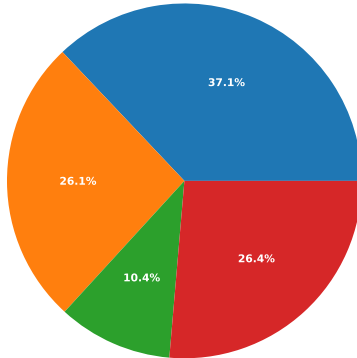


# PV-3\_PI-1



Product makespan-287 seconds

- Transfer for 106 seconds
- Blockage for 75 seconds
- Process for 30 seconds
- Idle for 75 seconds