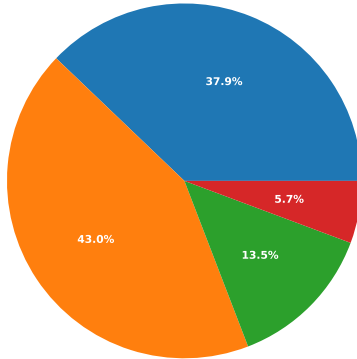


## PV-4\_PI-2



Product makespan-594 seconds

- Transfer for 224 seconds
- Blockage for 255 seconds
- Process for 80 seconds
- Idle for 33 seconds