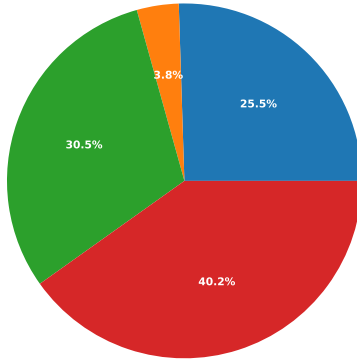


PV-4_PI-2



Product makespan-393 seconds

- Transfer for 100 seconds
- Blockage for 15 seconds
- Process for 119 seconds
- Idle for 157 seconds