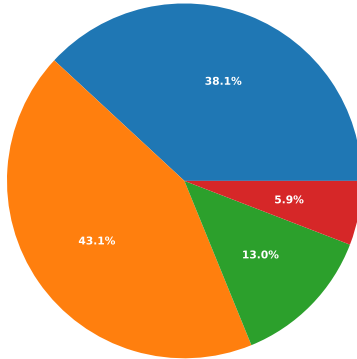


PV-9_PI-1



Product makespan-616 seconds

- Transfer for 234 seconds
- Blockage for 265 seconds
- Process for 80 seconds
- Idle for 36 seconds