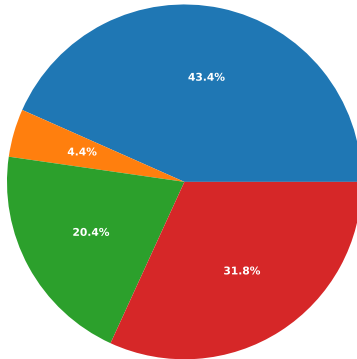


PV-4_PI-2



Product makespan-342 seconds

- Transfer for 148 seconds
- Blockage for 14 seconds
- Process for 70 seconds
- Idle for 109 seconds