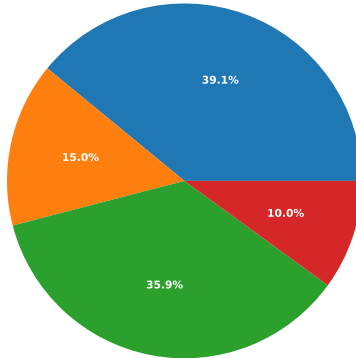


PV-4_PI-2



Product makespan-334 seconds

- Transfer for 130 seconds
- Blockage for 50 seconds
- Process for 120 seconds
- Idle for 33 seconds