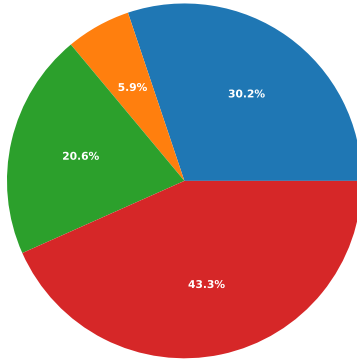


PV-4_PI-2



Product makespan-339 seconds

- Transfer for 102 seconds
- Blockage for 20 seconds
- Process for 70 seconds
- Idle for 147 seconds