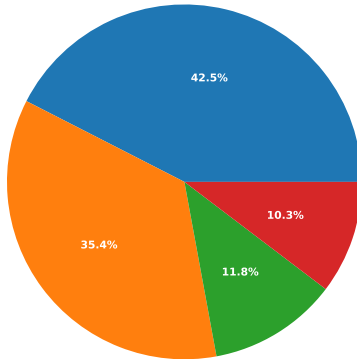


## PV-5\_PI-2



Product makespan-339 seconds

- Transfer for 144 seconds
- Blockage for 120 seconds
- Process for 40 seconds
- Idle for 35 seconds