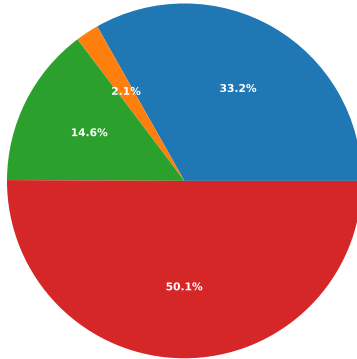


PV-4_PI-2



Product makespan-478 seconds

- Transfer for 158 seconds
- Blockage for 10 seconds
- Process for 70 seconds
- Idle for 239 seconds