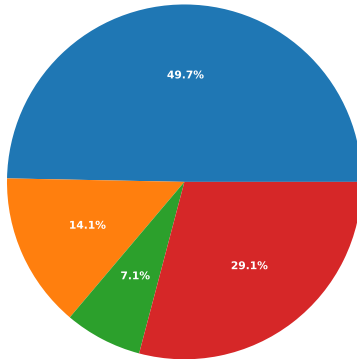


PV-5_PI-2



Product makespan-283 seconds

- Transfer for 140 seconds
- Blockage for 40 seconds
- Process for 20 seconds
- Idle for 82 seconds