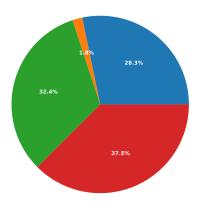
PV-7_PI-1



Product makespan-833 seconds
Transfer for 235 seconds
Blockage for 15 seconds
Process for 270 seconds
Idle for 312 seconds