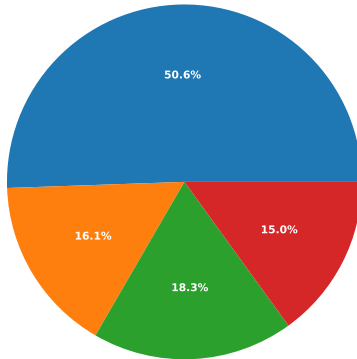


PV-5_PI-1



Product makespan-218 seconds

- Transfer for 110 seconds
- Blockage for 35 seconds
- Process for 40 seconds
- Idle for 32 seconds