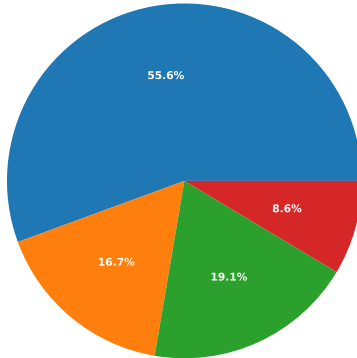


PV-3_PI-1



Product makespan-419 seconds

- Transfer for 232 seconds
- Blockage for 70 seconds
- Process for 80 seconds
- Idle for 35 seconds