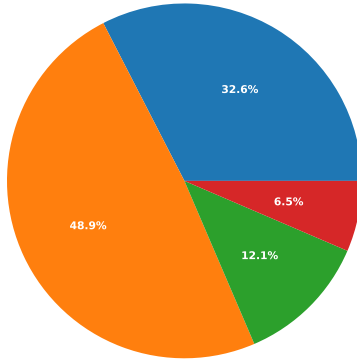


PV-1_PI-1



Product makespan-512 seconds

- Transfer for 166 seconds
- Blockage for 250 seconds
- Process for 61 seconds
- Idle for 33 seconds