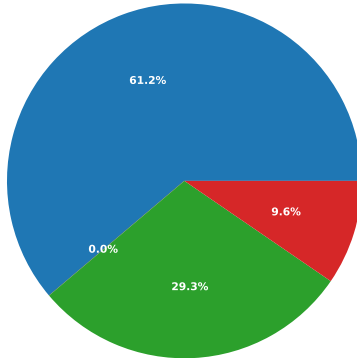


PV-4_PI-1



Product makespan-239 seconds

- Transfer for 146 seconds
- Blockage for 0 seconds
- Process for 70 seconds
- Idle for 22 seconds