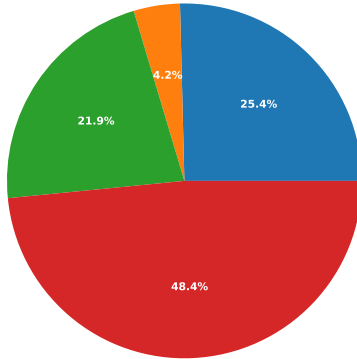


PV-2_PI-2



Product makespan-474 seconds

- Transfer for 120 seconds
- Blockage for 20 seconds
- Process for 104 seconds
- Idle for 229 seconds