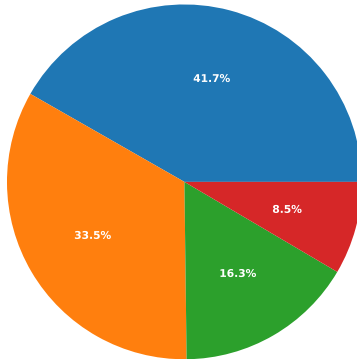


PV-2_PI-1



Product makespan-269 seconds

- Transfer for 112 seconds
- Blockage for 90 seconds
- Process for 44 seconds
- Idle for 22 seconds