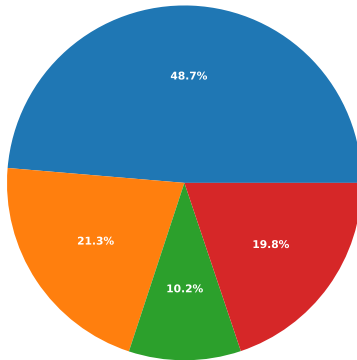


PV-2_PI-2



Product makespan-235 seconds

- Transfer for 114 seconds
- Blockage for 50 seconds
- Process for 24 seconds
- Idle for 46 seconds