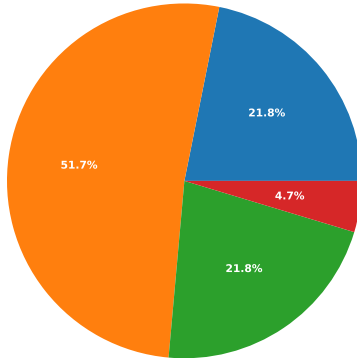


## PV-4\_PI-2



Product makespan-551 seconds

- Transfer for 120 seconds
- Blockage for 285 seconds
- Process for 120 seconds
- Idle for 25 seconds