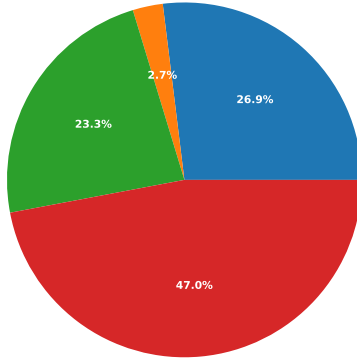


PV-6_PI-1



Product makespan-730 seconds

- Transfer for 196 seconds
- Blockage for 20 seconds
- Process for 170 seconds
- Idle for 343 seconds