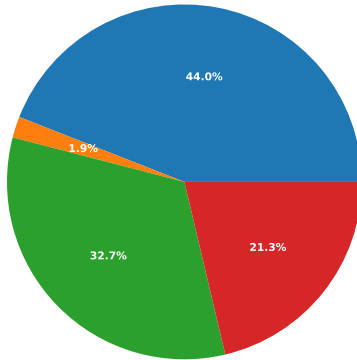


## PV-6\_PI-1



Product makespan-519 seconds

- Transfer for 228 seconds
- Blockage for 10 seconds
- Process for 170 seconds
- Idle for 110 seconds