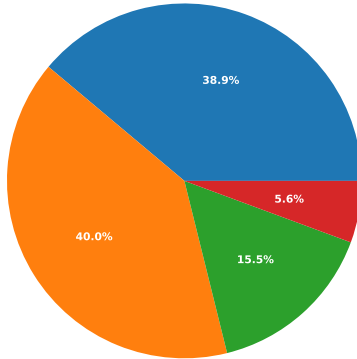


PV-2_PI-2



Product makespan-388 seconds

- Transfer for 150 seconds
- Blockage for 155 seconds
- Process for 60 seconds
- Idle for 21 seconds