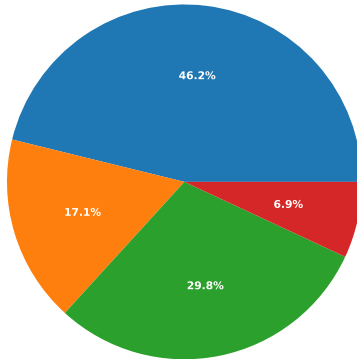


# PV-10\_PI-1



Product makespan-469 seconds

- Transfer for 216 seconds
- Blockage for 80 seconds
- Process for 140 seconds
- Idle for 32 seconds