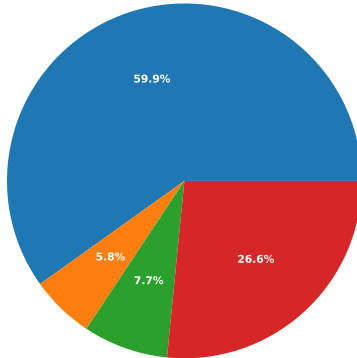


## PV-5\_PI-2



Product makespan-258 seconds

- Transfer for 154 seconds
- Blockage for 15 seconds
- Process for 20 seconds
- Idle for 68 seconds