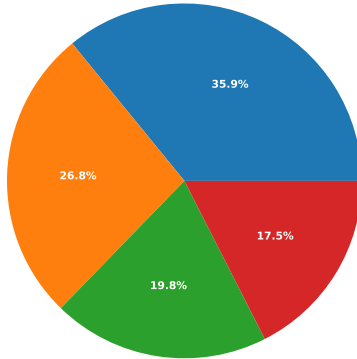


PV-4_PI-1



Product makespan-354 seconds

- Transfer for 127 seconds
- Blockage for 95 seconds
- Process for 70 seconds
- Idle for 62 seconds