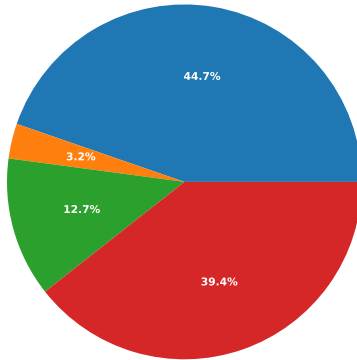


PV-5_PI-1



Product makespan-314 seconds

- Transfer for 140 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 123 seconds