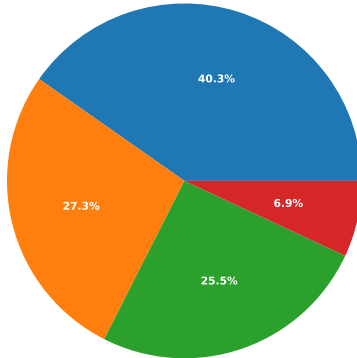


PV-9_PI-1



Product makespan-588 seconds

- Transfer for 236 seconds
- Blockage for 160 seconds
- Process for 150 seconds
- Idle for 40 seconds