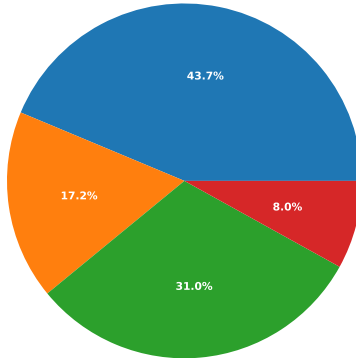


PV-4_PI-2



Product makespan-290 seconds

- Transfer for 126 seconds
- Blockage for 50 seconds
- Process for 89 seconds
- Idle for 23 seconds