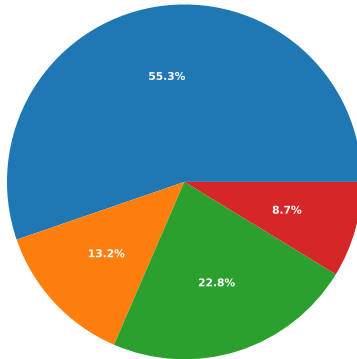


PV-2_PI-1



Product makespan-265 seconds

- Transfer for 146 seconds
- Blockage for 35 seconds
- Process for 60 seconds
- Idle for 23 seconds