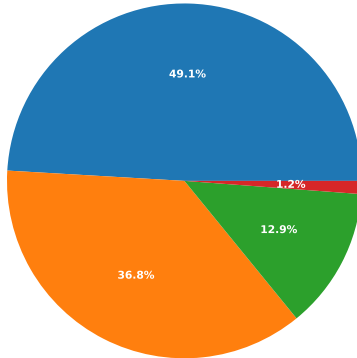


PV-1_PI-1



Product makespan-503 seconds

- Transfer for 247 seconds
- Blockage for 185 seconds
- Process for 65 seconds
- Idle for 5 seconds