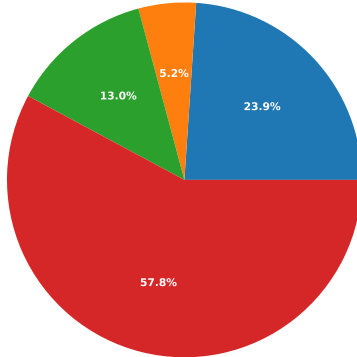


PV-1_PI-1



Product makespan-477 seconds

- Transfer for 114 seconds
- Blockage for 25 seconds
- Process for 62 seconds
- Idle for 276 seconds