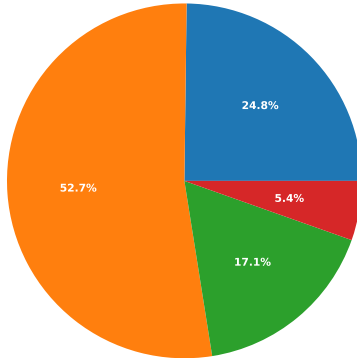


# PV-7\_PI-1



Product makespan-456 seconds

- Transfer for 113 seconds
- Blockage for 240 seconds
- Process for 78 seconds
- Idle for 24 seconds