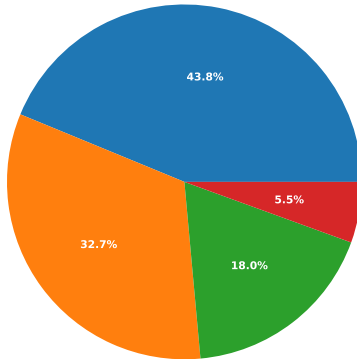


PV-3_PI-2



Product makespan-444 seconds

- Transfer for 194 seconds
- Blockage for 145 seconds
- Process for 80 seconds
- Idle for 24 seconds