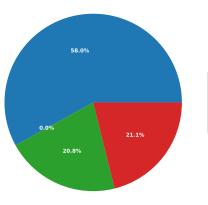
PV-1_PI-1



Product makespan-297 seconds
Transfer for 172 seconds
Blockage for 0 seconds
Process for 62 seconds

Idle for 62 seconds