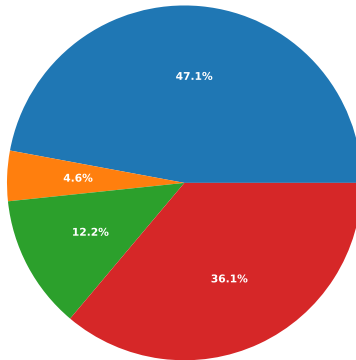


PV-5_PI-2



Product makespan-327 seconds

- Transfer for 154 seconds
- Blockage for 15 seconds
- Process for 40 seconds
- Idle for 118 seconds