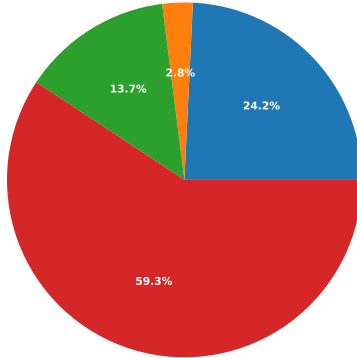# PV-8_PI-1

Product makespan-729 seconds
- Transfer for 176 seconds
- Blockage for 20 seconds
- Process for 100 seconds
- Idle for 432 seconds

24.2%
2.8%
13.7%
59.3%