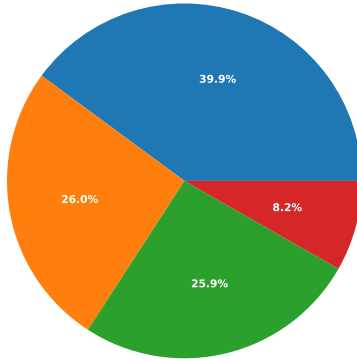


PV-9_PI-1



Product makespan-579 seconds

- Transfer for 231 seconds
- Blockage for 150 seconds
- Process for 150 seconds
- Idle for 47 seconds