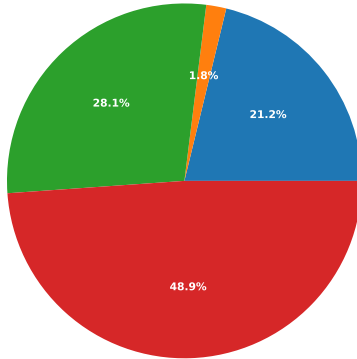


## PV-2\_PI-1



Product makespan-548 seconds

- Transfer for 116 seconds
- Blockage for 10 seconds
- Process for 154 seconds
- Idle for 268 seconds