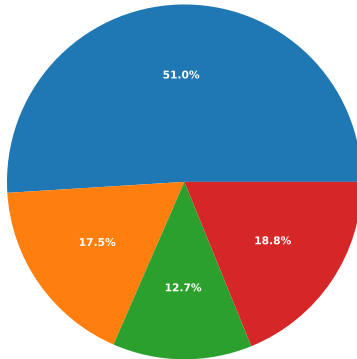


PV-5_PI-2



Product makespan-315 seconds

- Transfer for 160 seconds
- Blockage for 55 seconds
- Process for 40 seconds
- Idle for 59 seconds