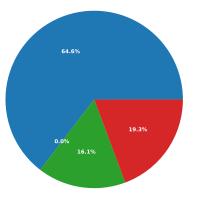
PV-3_PI-1



Product makespan-155 seconds

Transfer for 100 seconds

Blockage for 0 seconds

Process for 25 seconds

Idle for 30 seconds