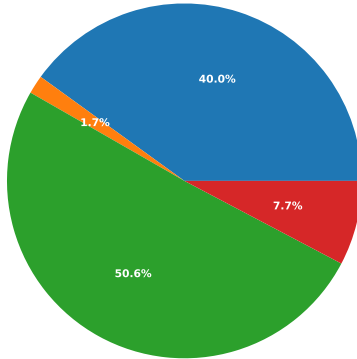


PV-4_PI-1



Product makespan-296 seconds

- Transfer for 118 seconds
- Blockage for 5 seconds
- Process for 149 seconds
- Idle for 22 seconds