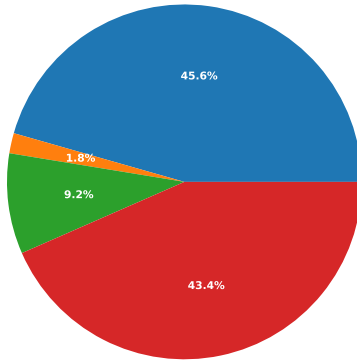


PV-3_PI-1



Product makespan-273 seconds

- Transfer for 124 seconds
- Blockage for 5 seconds
- Process for 25 seconds
- Idle for 118 seconds