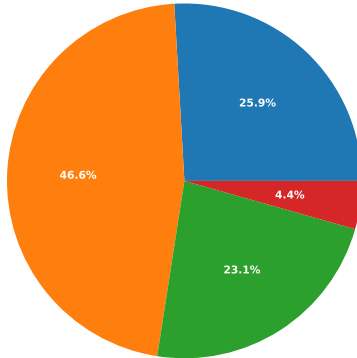


PV-2_PI-2



Product makespan-450 seconds

- Transfer for 116 seconds
- Blockage for 210 seconds
- Process for 104 seconds
- Idle for 19 seconds