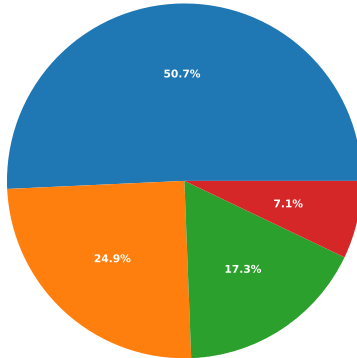


## PV-3\_PI-2



Product makespan-462 seconds

- Transfer for 234 seconds
- Blockage for 115 seconds
- Process for 80 seconds
- Idle for 32 seconds