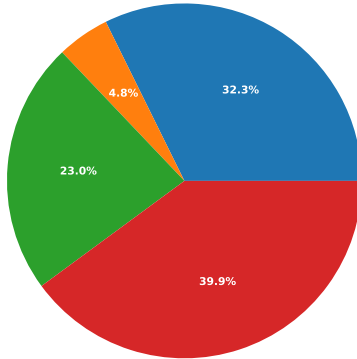


PV-4_PI-2



Product makespan-522 seconds

- Transfer for 168 seconds
- Blockage for 25 seconds
- Process for 120 seconds
- Idle for 208 seconds