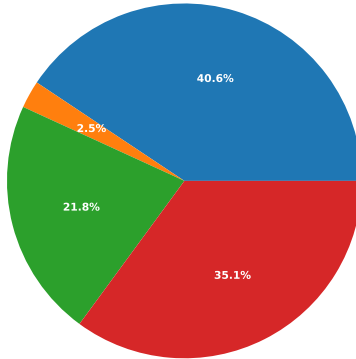


# PV-6\_PI-1



Product makespan-597 seconds

- Transfer for 242 seconds
- Blockage for 15 seconds
- Process for 130 seconds
- Idle for 209 seconds