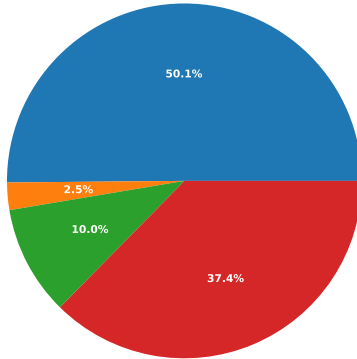


PV-5_PI-1



Product makespan-200 seconds

- Transfer for 100 seconds
- Blockage for 5 seconds
- Process for 20 seconds
- Idle for 74 seconds