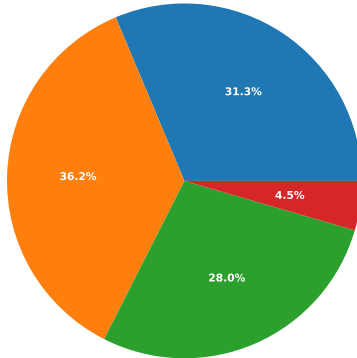


PV-5_PI-2



Product makespan-428 seconds

- Transfer for 134 seconds
- Blockage for 155 seconds
- Process for 120 seconds
- Idle for 19 seconds