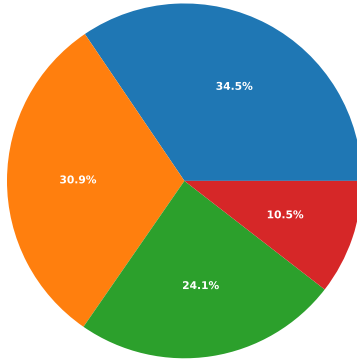


PV-4_PI-1



Product makespan-372 seconds

- Transfer for 128 seconds
- Blockage for 115 seconds
- Process for 90 seconds
- Idle for 39 seconds