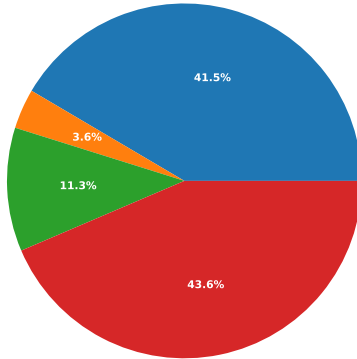


PV-1_PI-1



Product makespan-550 seconds

- Transfer for 228 seconds
- Blockage for 20 seconds
- Process for 62 seconds
- Idle for 239 seconds