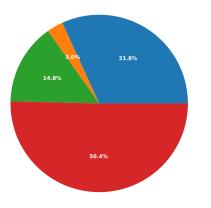
PV-10_PI-1



Product makespan-674 seconds
Transfer for 214 seconds
Blockage for 20 seconds
Process for 100 seconds
Idle for 339 seconds