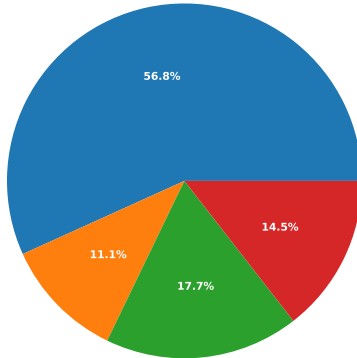


# PV-9\_PI-1



Product makespan-226 seconds

- Transfer for 128 seconds
- Blockage for 25 seconds
- Process for 40 seconds
- Idle for 32 seconds