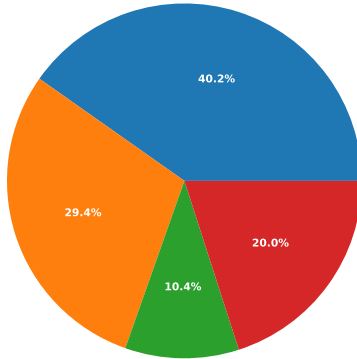


## PV-3\_PI-1



Product makespan-289 seconds

- Transfer for 116 seconds
- Blockage for 85 seconds
- Process for 30 seconds
- Idle for 58 seconds