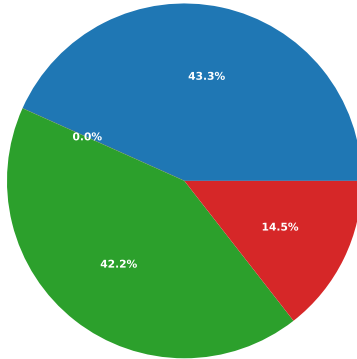


PV-4_PI-1



Product makespan-284 seconds

- Transfer for 122 seconds
- Blockage for 0 seconds
- Process for 120 seconds
- Idle for 41 seconds