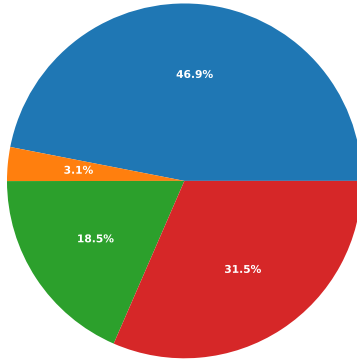# PV-8_PI-1

Product makespan-487 seconds
- Transfer for 228 seconds
- Blockage for 15 seconds
- Process for 90 seconds
- Idle for 153 seconds

46.9%
3.1%
18.5%
31.5%