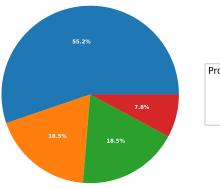
PV-2_PI-1



Product makespan-406 seconds
Transfer for 224 seconds
Blockage for 75 seconds
Process for 75 seconds
Idle for 31 seconds