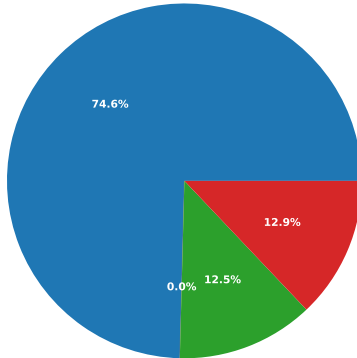# PV-5_PI-1

Product makespan-161 seconds
- Transfer for 120 seconds
- Blockage for 0 seconds
- Process for 20 seconds
- Idle for 20 seconds

74.6%

0.0%

12.5%

12.9%