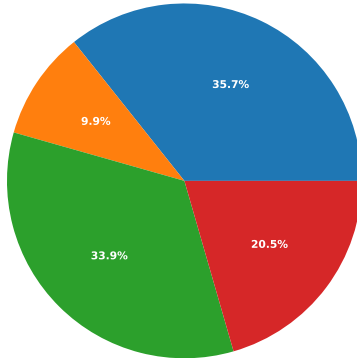


PV-5_PI-1



Product makespan-354 seconds

- Transfer for 126 seconds
- Blockage for 35 seconds
- Process for 120 seconds
- Idle for 72 seconds