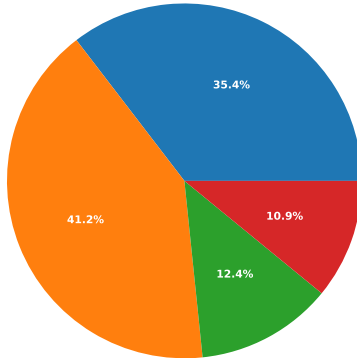


PV-1_PI-1



Product makespan-522 seconds

- Transfer for 185 seconds
- Blockage for 215 seconds
- Process for 65 seconds
- Idle for 57 seconds