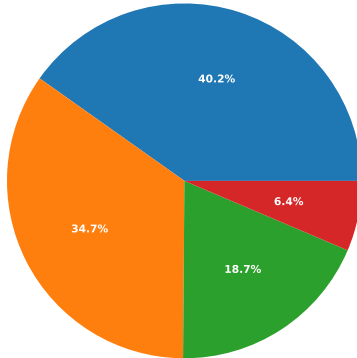


PV-5_PI-1



Product makespan-534 seconds

- Transfer for 214 seconds
- Blockage for 185 seconds
- Process for 100 seconds
- Idle for 34 seconds