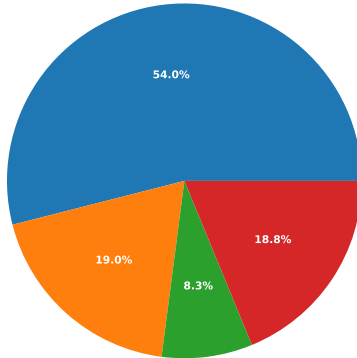


PV-2_PI-1



Product makespan-290 seconds

- Transfer for 156 seconds
- Blockage for 55 seconds
- Process for 24 seconds
- Idle for 54 seconds