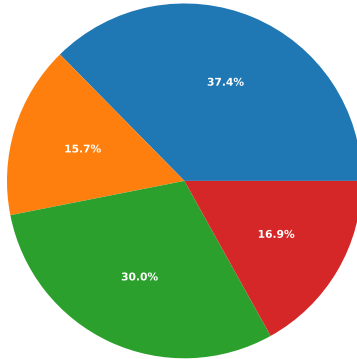


PV-3_PI-1



Product makespan-350 seconds

- Transfer for 130 seconds
- Blockage for 55 seconds
- Process for 105 seconds
- Idle for 59 seconds