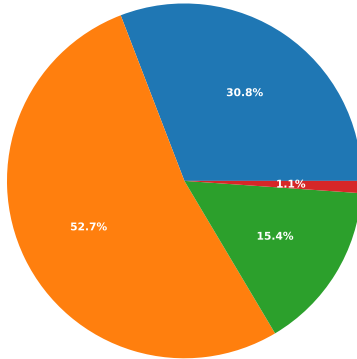


PV-4_PI-1



Product makespan-456 seconds

- Transfer for 140 seconds
- Blockage for 240 seconds
- Process for 70 seconds
- Idle for 5 seconds