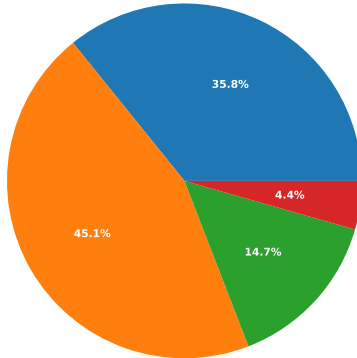


PV-4_PI-1



Product makespan-544 seconds

- Transfer for 194 seconds
- Blockage for 245 seconds
- Process for 80 seconds
- Idle for 24 seconds