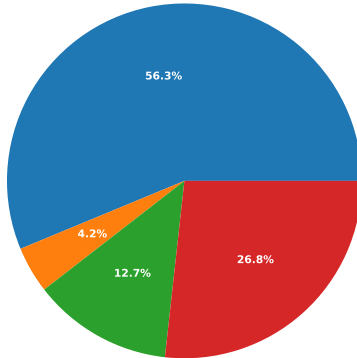


PV-3_PI-1



Product makespan-235 seconds

- Transfer for 132 seconds
- Blockage for 9 seconds
- Process for 30 seconds
- Idle for 63 seconds