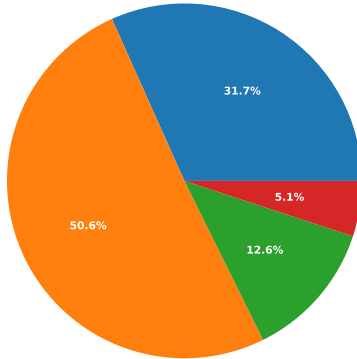


PV-9_PI-1



Product makespan-633 seconds

- Transfer for 200 seconds
- Blockage for 320 seconds
- Process for 80 seconds
- Idle for 32 seconds