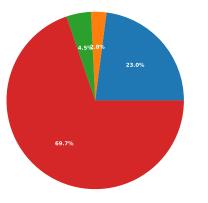
PV-2_PI-2



Product makespan-534 seconds
Transfer for 122 seconds
Blockage for 15 seconds
Process for 24 seconds
Idle for 373 seconds