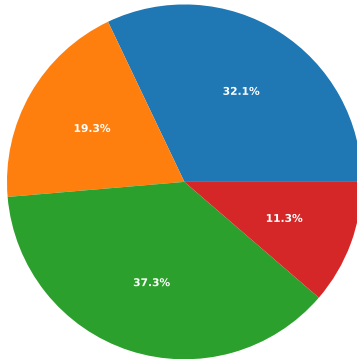


# PV-1\_PI-1



Product makespan-701 seconds

- Transfer for 225 seconds
- Blockage for 135 seconds
- Process for 262 seconds
- Idle for 79 seconds