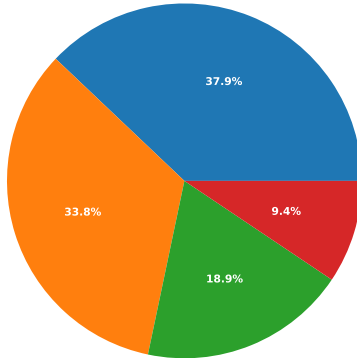


# PV-4\_PI-1



Product makespan-370 seconds

- Transfer for 140 seconds
- Blockage for 125 seconds
- Process for 70 seconds
- Idle for 34 seconds