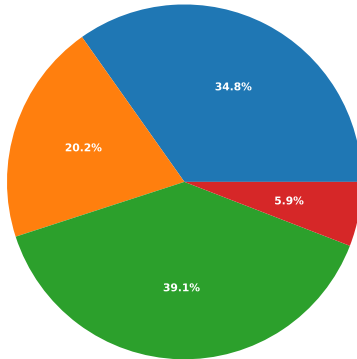


# PV-1\_PI-1



Product makespan-669 seconds

- Transfer for 232 seconds
- Blockage for 135 seconds
- Process for 262 seconds
- Idle for 39 seconds