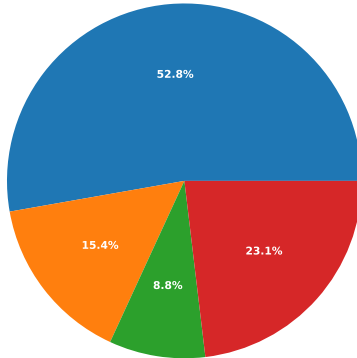


PV-5_PI-1



Product makespan-228 seconds

- Transfer for 120 seconds
- Blockage for 35 seconds
- Process for 20 seconds
- Idle for 52 seconds