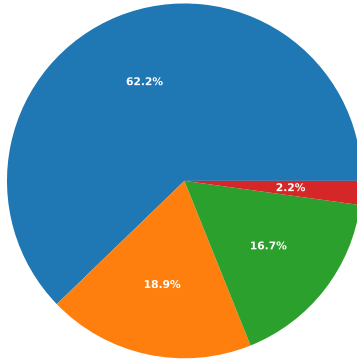


PV-5_PI-1



Product makespan-238 seconds

- Transfer for 148 seconds
- Blockage for 45 seconds
- Process for 39 seconds
- Idle for 5 seconds