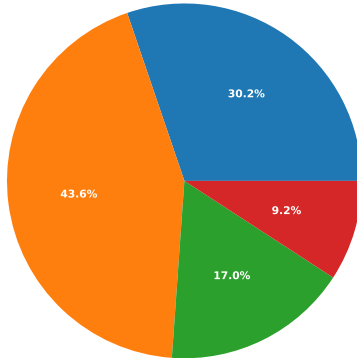


PV-4_PI-2



Product makespan-412 seconds

- Transfer for 124 seconds
- Blockage for 180 seconds
- Process for 70 seconds
- Idle for 37 seconds