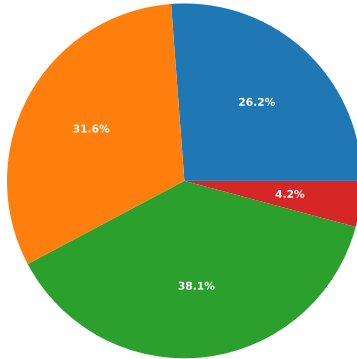


PV-9_PI-1



Product makespan-919 seconds

- Transfer for 241 seconds
- Blockage for 290 seconds
- Process for 350 seconds
- Idle for 38 seconds