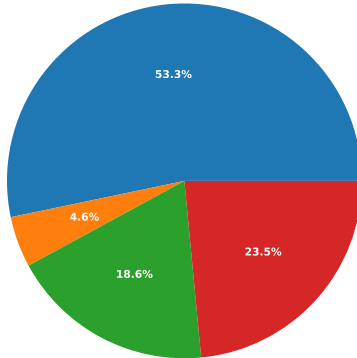


# PV-5\_PI-1



Product makespan-215 seconds

- Transfer for 114 seconds
- Blockage for 10 seconds
- Process for 40 seconds
- Idle for 50 seconds