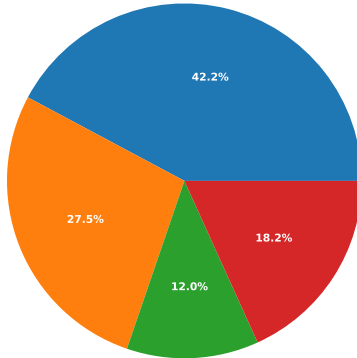


PV-2_PI-1



Product makespan-199 seconds

- Transfer for 84 seconds
- Blockage for 55 seconds
- Process for 24 seconds
- Idle for 36 seconds