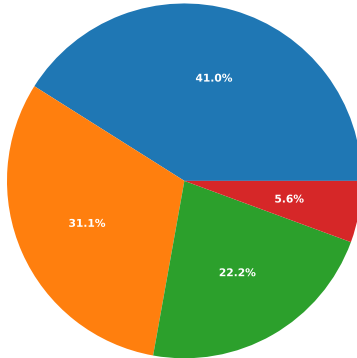


PV-8_PI-1



Product makespan-450 seconds

- Transfer for 184 seconds
- Blockage for 140 seconds
- Process for 100 seconds
- Idle for 25 seconds