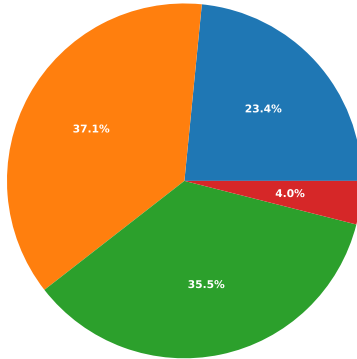


PV-9_PI-1



Product makespan-985 seconds

- Transfer for 230 seconds
- Blockage for 365 seconds
- Process for 350 seconds
- Idle for 38 seconds