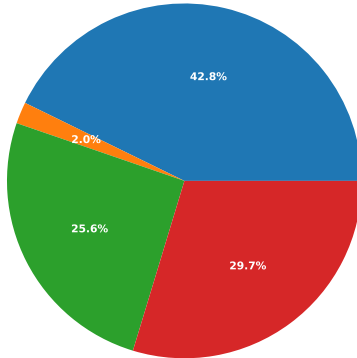


PV-6_PI-1



Product makespan-508 seconds

- Transfer for 217 seconds
- Blockage for 10 seconds
- Process for 130 seconds
- Idle for 150 seconds