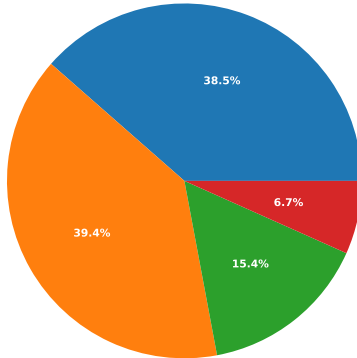


PV-6_PI-1



Product makespan-520 seconds

- Transfer for 200 seconds
- Blockage for 205 seconds
- Process for 80 seconds
- Idle for 34 seconds