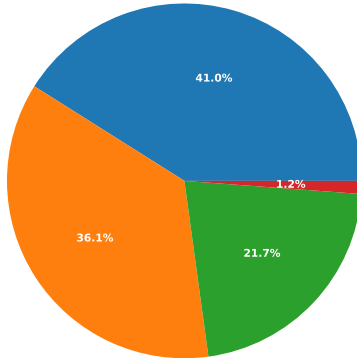


PV-4_PI-1



Product makespan-415 seconds

- Transfer for 170 seconds
- Blockage for 150 seconds
- Process for 90 seconds
- Idle for 4 seconds