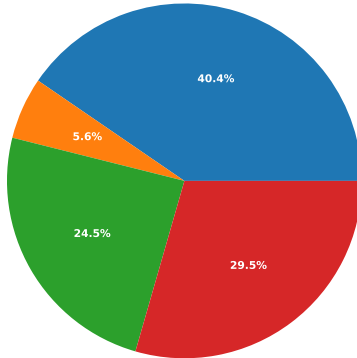


PV-6_PI-1



Product makespan-531 seconds

- Transfer for 214 seconds
- Blockage for 30 seconds
- Process for 130 seconds
- Idle for 156 seconds