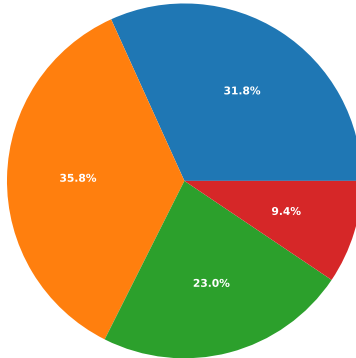


PV-4_PI-1



Product makespan-391 seconds

- Transfer for 124 seconds
- Blockage for 140 seconds
- Process for 90 seconds
- Idle for 36 seconds