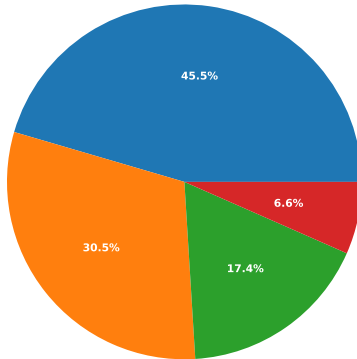


PV-3_PI-1



Product makespan-459 seconds

- Transfer for 208 seconds
- Blockage for 140 seconds
- Process for 80 seconds
- Idle for 30 seconds