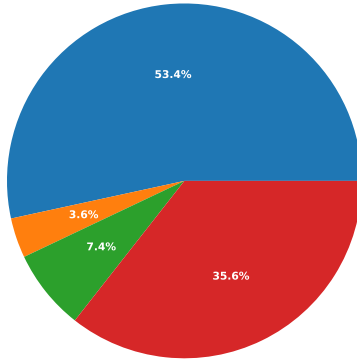


## PV-5\_PI-2



Product makespan-274 seconds

- Transfer for 146 seconds
- Blockage for 10 seconds
- Process for 20 seconds
- Idle for 97 seconds