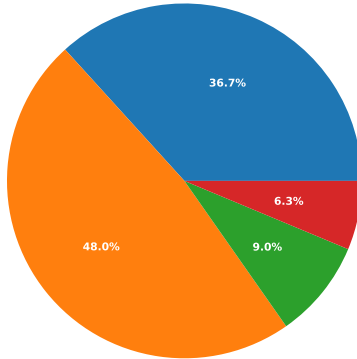


# PV-3\_PI-1



Product makespan-334 seconds

- Transfer for 122 seconds
- Blockage for 160 seconds
- Process for 30 seconds
- Idle for 21 seconds