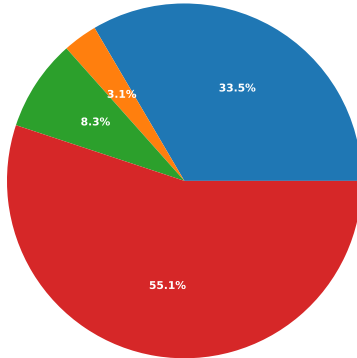


PV-5_PI-1



Product makespan-479 seconds

- Transfer for 160 seconds
- Blockage for 15 seconds
- Process for 40 seconds
- Idle for 264 seconds