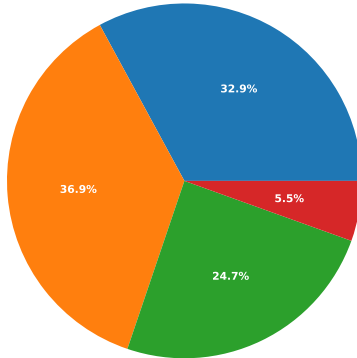


## PV-2\_PI-1



Product makespan-420 seconds

- Transfer for 138 seconds
- Blockage for 155 seconds
- Process for 104 seconds
- Idle for 23 seconds