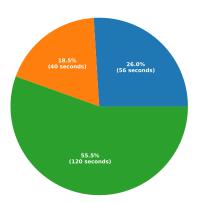
PV-4_PI-2



Product makespan-342 seconds
Transfer for 56seconds
Wait for 40seconds
Process for 120seconds