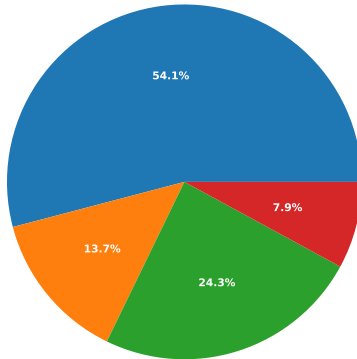


PV-3_PI-1



Product makespan-329 seconds

- Transfer for 178 seconds
- Blockage for 45 seconds
- Process for 80 seconds
- Idle for 26 seconds