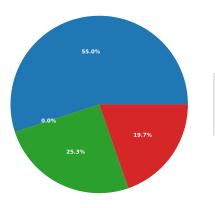
PV-2_PI-1



Product makespan-197 seconds
Transfer for 108 seconds
Blockage for 0 seconds
Process for 50 seconds

Idle for 38 seconds