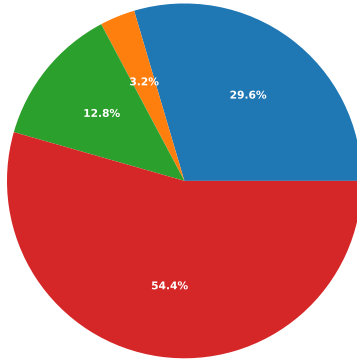


# PV-9\_PI-1



Product makespan-625 seconds

- Transfer for 184 seconds
- Blockage for 19 seconds
- Process for 80 seconds
- Idle for 340 seconds