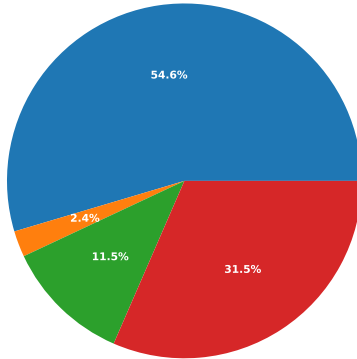


## PV-2\_PI-1



Product makespan-210 seconds

- Transfer for 114 seconds
- Blockage for 4 seconds
- Process for 24 seconds
- Idle for 66 seconds