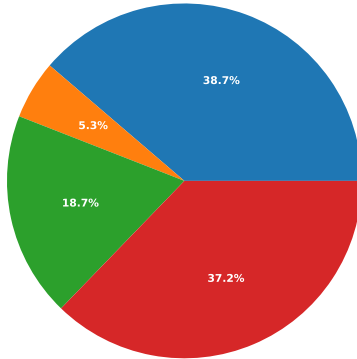


## PV-4\_PI-2



Product makespan-374 seconds

- Transfer for 145 seconds
- Blockage for 20 seconds
- Process for 69 seconds
- Idle for 139 seconds