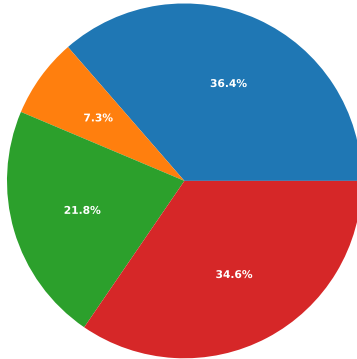


PV-9_PI-1



Product makespan-689 seconds

- Transfer for 250 seconds
- Blockage for 50 seconds
- Process for 150 seconds
- Idle for 238 seconds