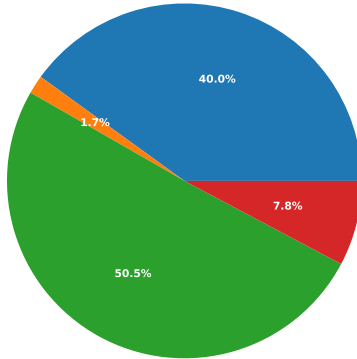


## PV-4\_PI-1



Product makespan-296 seconds

- Transfer for 118 seconds
- Blockage for 5 seconds
- Process for 150 seconds
- Idle for 23 seconds