解:

(1) 由题意设 $C: y^2 = 2px$, $\odot M: (x-2)^2 + y^2 = r^2$ PQ 关于 x 轴对称,且 $\angle POQ = \frac{\pi}{2}$ 则: $\triangle POQ$ 为等腰直角三角形,则 P(1,1), Q(1,-1) 则: $1^2 = 2p \Rightarrow p = \frac{1}{2}, C: y^2 = x$ $\odot M$ 与 l 相切,则 r = 1 \odot $M: (x-2)^2 + y^2 = 1$