# Force Control of a **Non-backdrivable**Robot **Without** a Force Sensor

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# **DEMO**



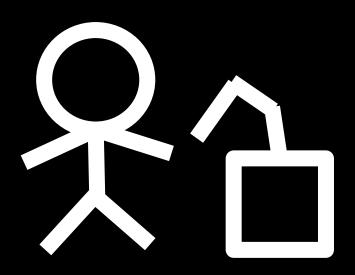
XY Stage
Non-backdrivable
Lead screw
NO Force Sensor

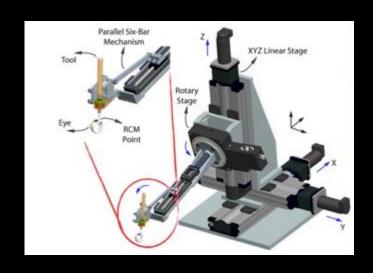






# The Story





JHU Eye Robot 2

Image: https://ciis.lcsr.jhu.edu/dokuwiki/doku.php?id=research.eyerobots







#### Non-backdrivable

#### **Backdrivable**



Geomagic® Touch™

 Non-backdrivable joints prevent any motion in the event of power failure, ensuring total stability

#### Non-Backdrivable



**RENISHAW** 

From neuro | mate datasheet







# Move a Robot

#### **Backdrivable**





#### Non-Backdrivable











#### Move a Non-backdrivable Robot

- Master/Slave
  - o e.g. 3D Space Mouse
- Force Sensor











**=** \$5K =













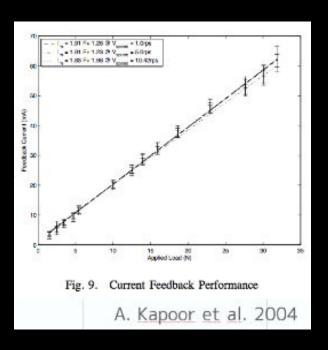
# Force Control of a **Non-backdrivable**Robot **Without** a Force Sensor







#### **Previous Work**



Because the system is non-backdriveable, the force estimation only works if the controller is actively trying to move the motor. It is interesting to note, however, that the force estimate is accurate even when the motor is moving slowly (Figure 9) or not at all (stall case, Figure 10). This suggests that it would be possible to obtain force feedback from motor currents in a non-backdriveable system with an appropriate control law. We plan to investigate this in our future work.

A. Kapoor et al. 2004







# **Hardware**



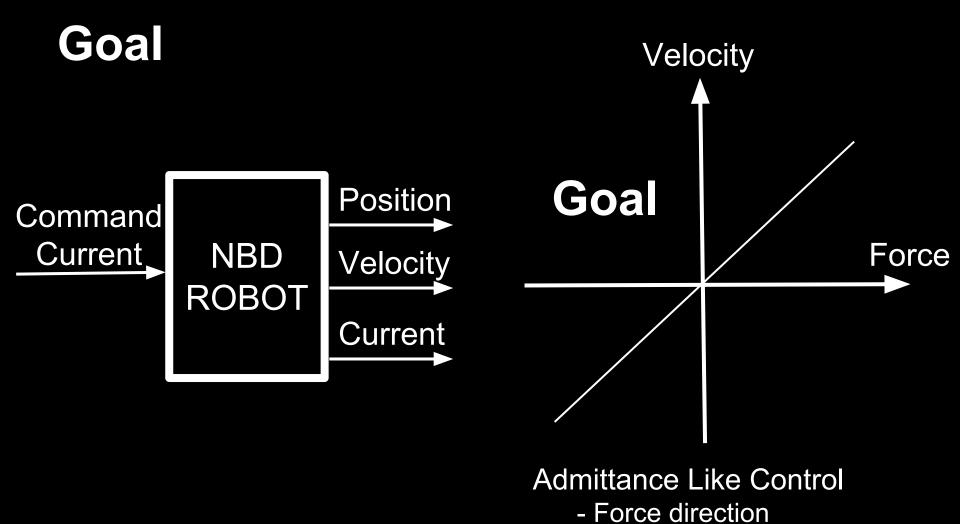
Leadscrew (20 cm x 20 cm)















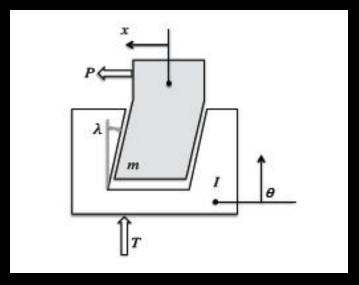


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- Change speed

### Why NOT Model Based Solution?

- 1. Lead screw model
  - NO unique solution
- 2. Current feedback noise
- 3. Bad acceleration measurement
  - No tachometer installed
  - Bad synchronization



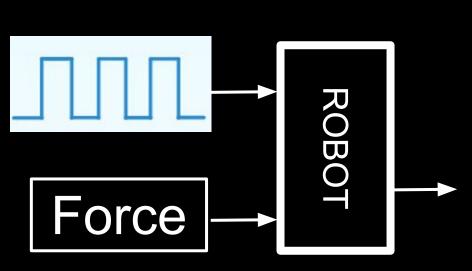


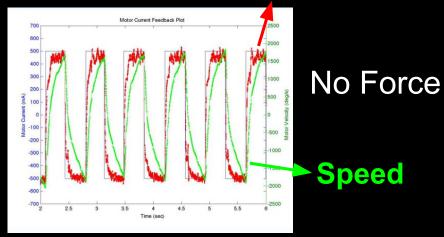


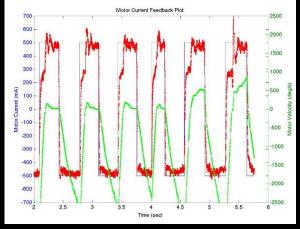


# Maybe an Experimental Way?

Current







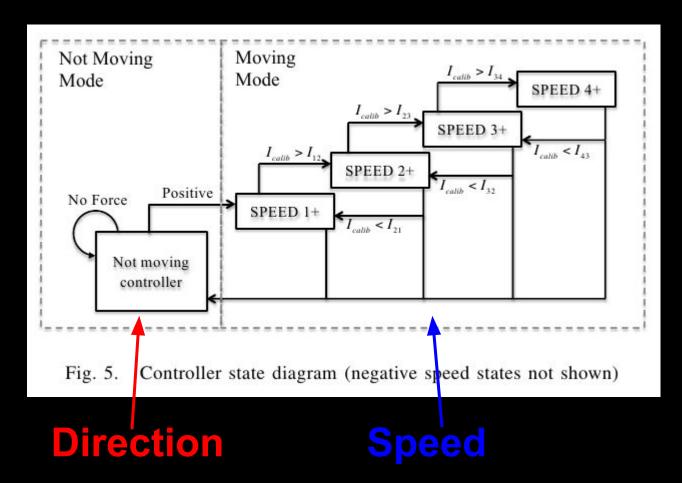
Negative Force







#### Solution









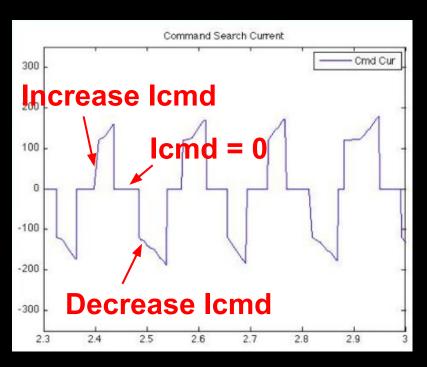
# Direction

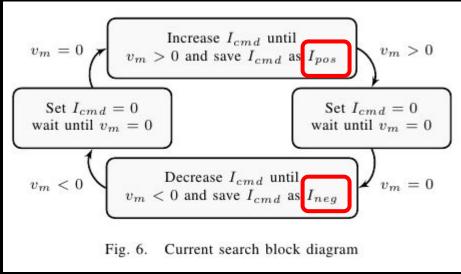






# **Force Direction (Dithering)**



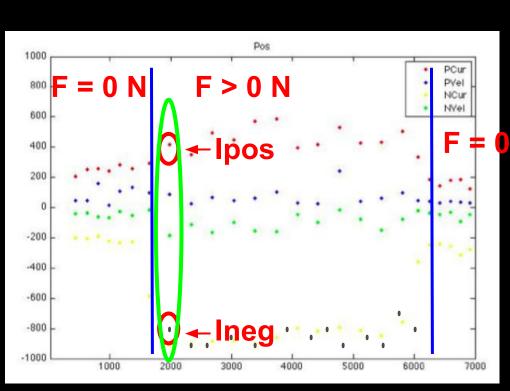


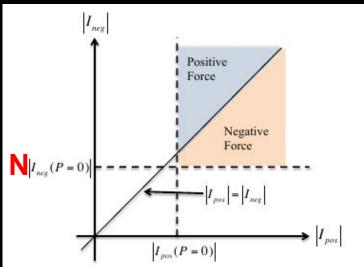






# **Force Direction (Dithering)**





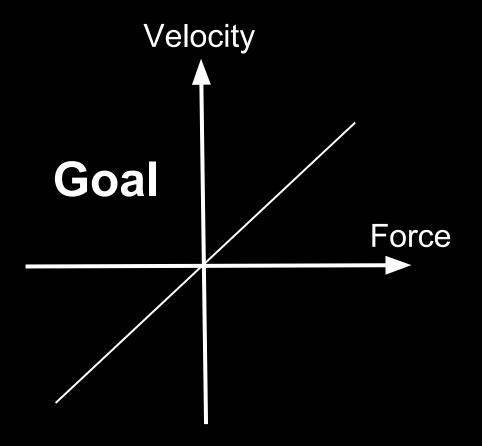
(b) Direction estimation logic. Blue zone indicates positive external force, where  $I_{pos}$  and  $I_{neg}$  are larger than zero force values and  $I_{neg} > I_{pos}$ . Red zone indicates a negative external force.







# Speed









### **Force Magnitude**

#### PM DC Motor

$$T_{m} = K_{T} \cdot I_{m}$$

$$T_{m} = I \dot{\theta} + T_{f} + T_{L}$$

$$T_{L} = f(N) = f(P)$$

$$K_T \cdot I_m = I \stackrel{\dot{\theta}}{\theta} + T_f + f(P)$$

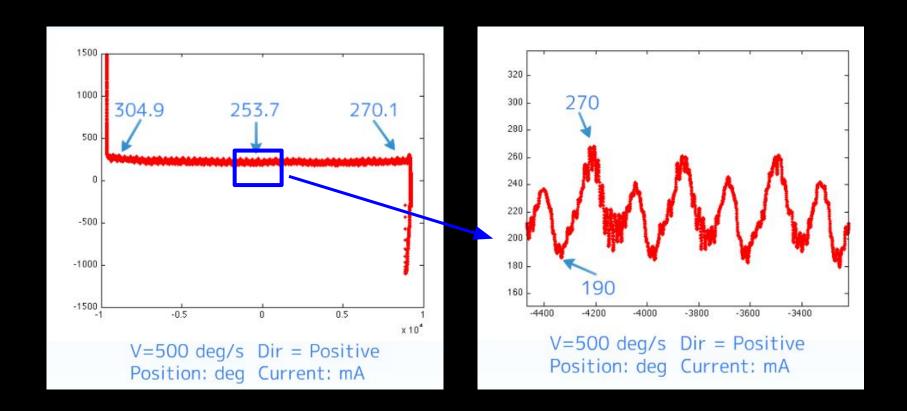
$$\stackrel{\dot{\theta}}{\theta} = 0$$







# Calibration (Why)

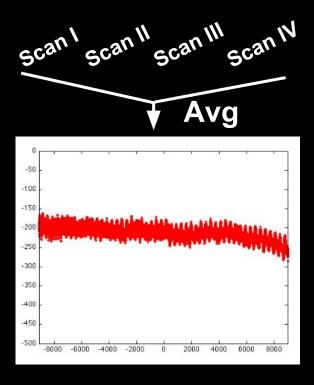




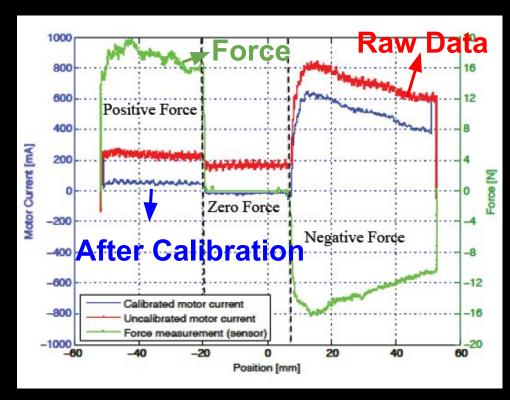




# Calibration (How + Result)



4 Scan for 1 Speed Level 16 x 2 Scans in Total



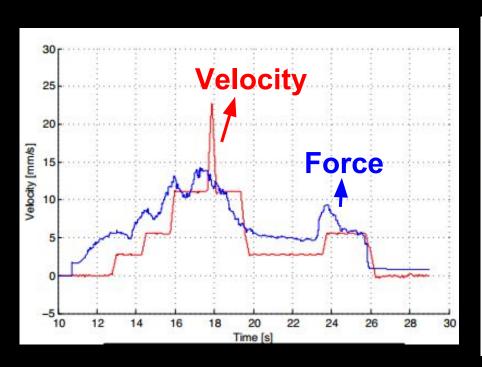
Result: V = 500 deg/s

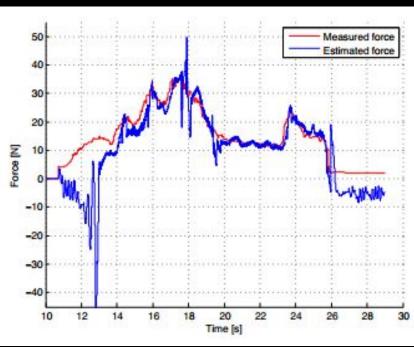






# **Speed Change**



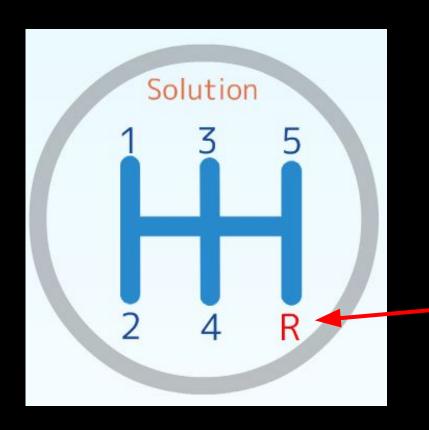




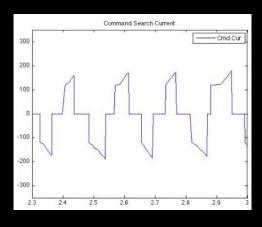




# **Solution Summary**



# **Dithering**









#### **Conclusion & Future work**

- Force control solution
  - Non-backdrivable
  - No Force Sensor
- Future work
  - Extend to Multi-axes Robot
  - Continuous Speed Change







# Thank You!

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