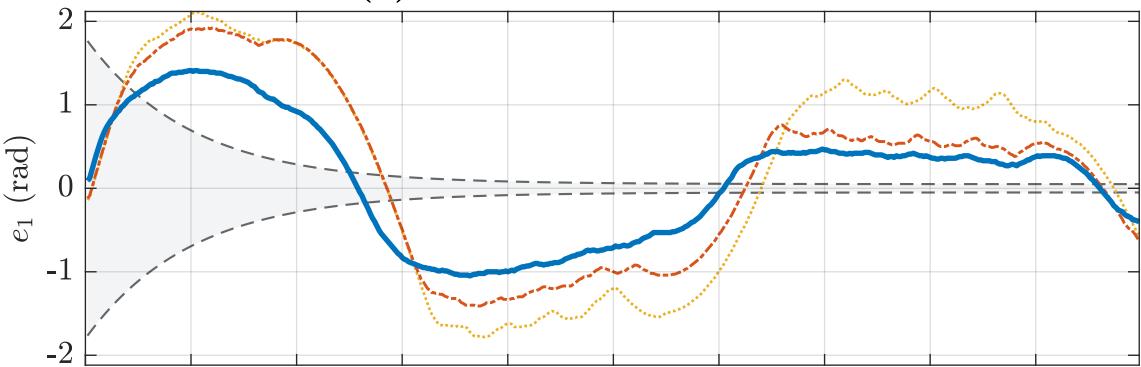
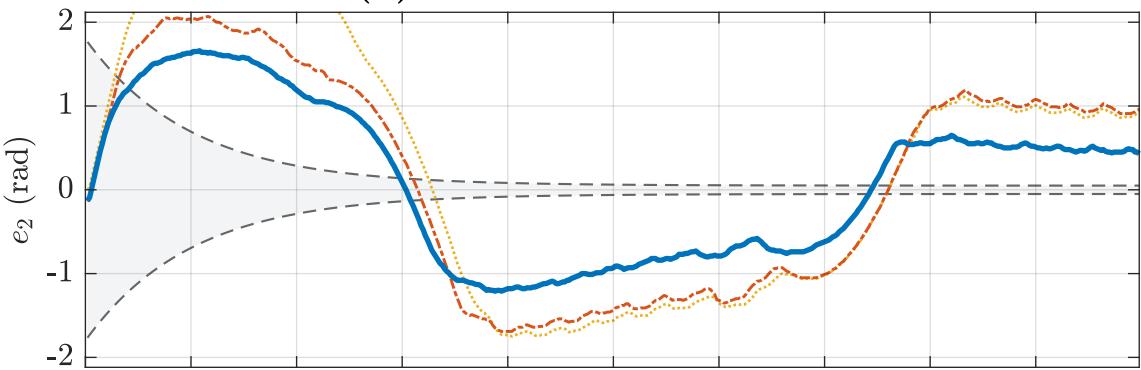


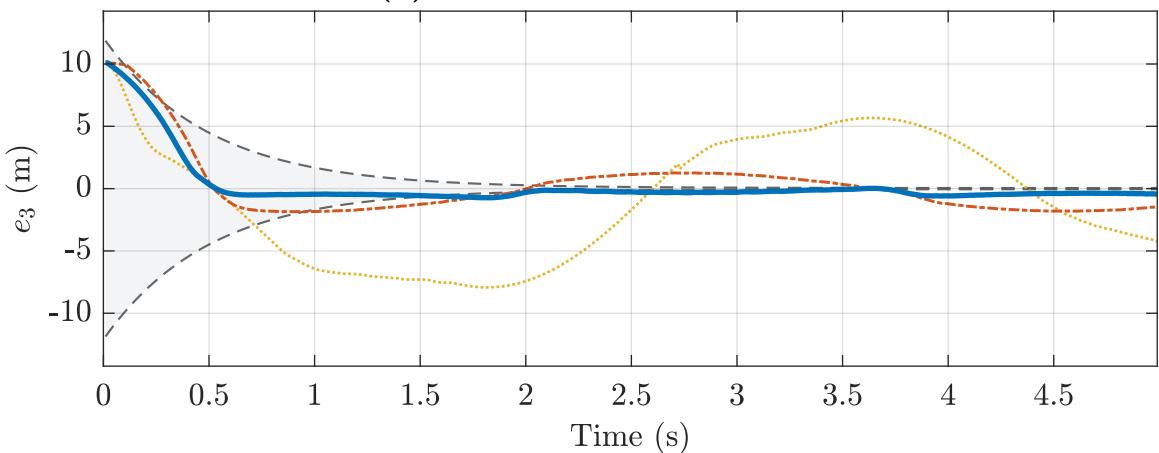
(a) Joint 1 Error Evolution



(b) Joint 2 Error Evolution



(c) Joint 3 Error Evolution



Safety Envelope (PPC) PID — ADRC — Proposed