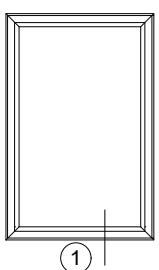
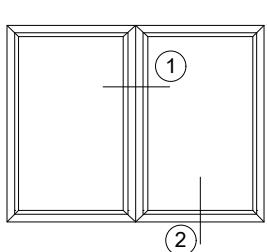
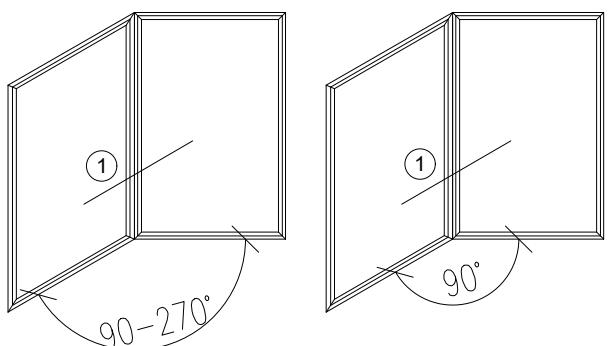
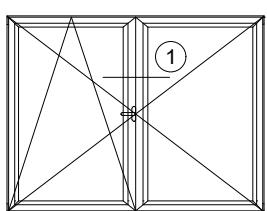
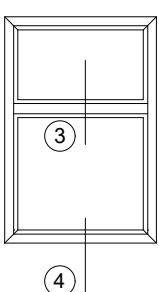
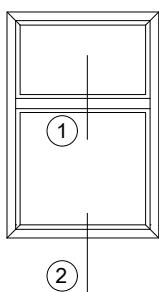
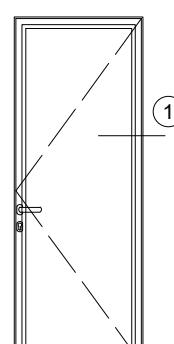
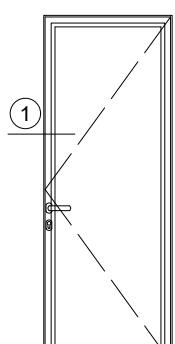
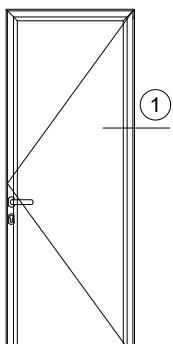
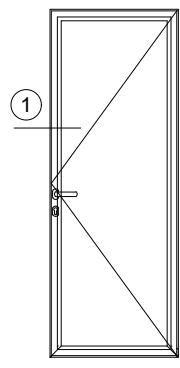
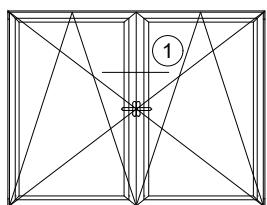
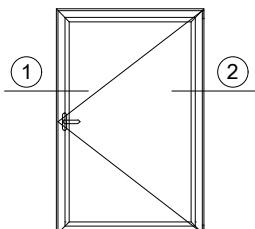


***PRESTIGE*** /series 70mm/  
sectional drawings

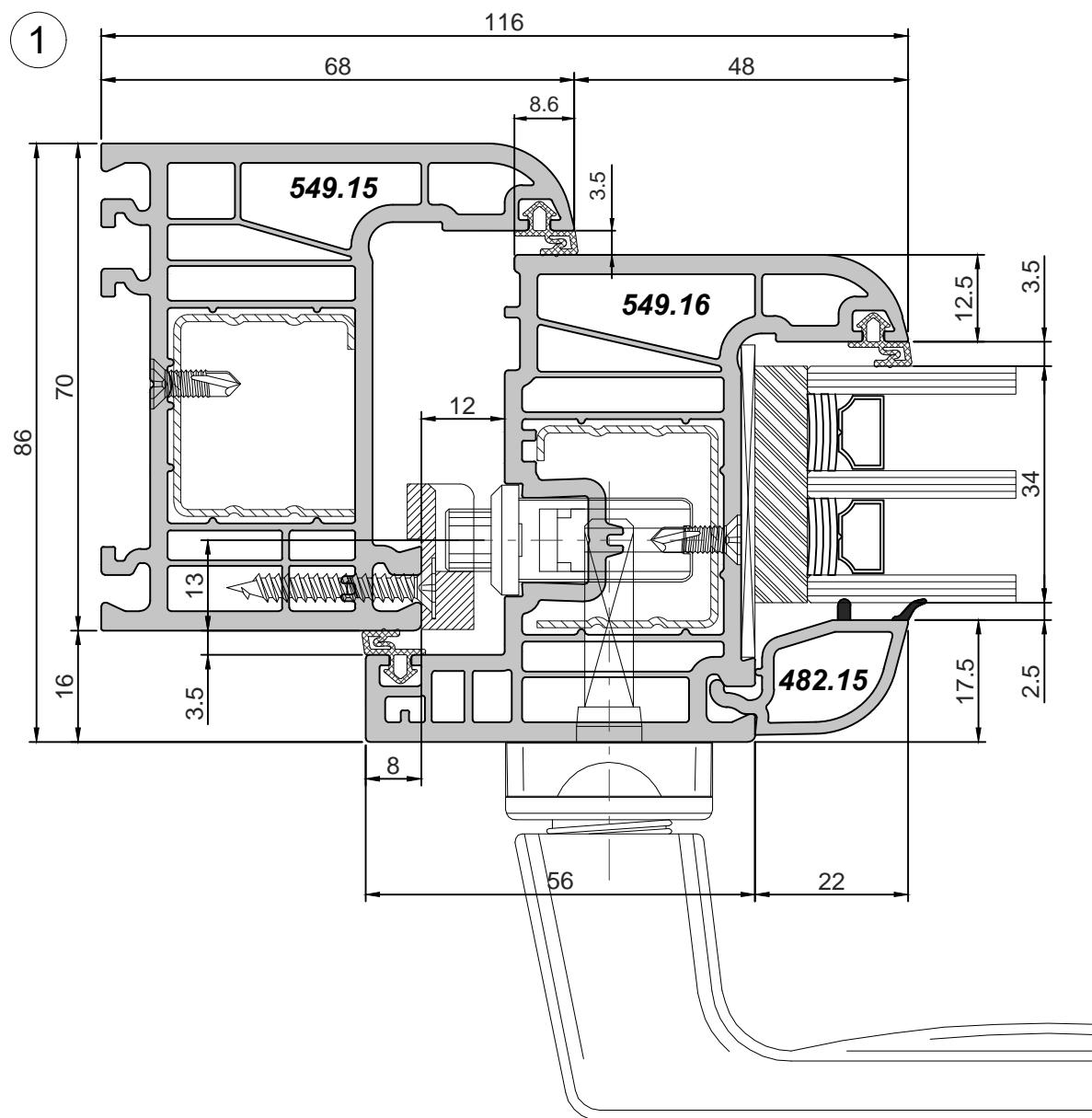
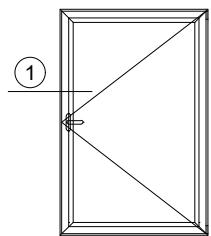
***PRESTIGE*** /series 70mm/:  
types of sections

scale 1:1



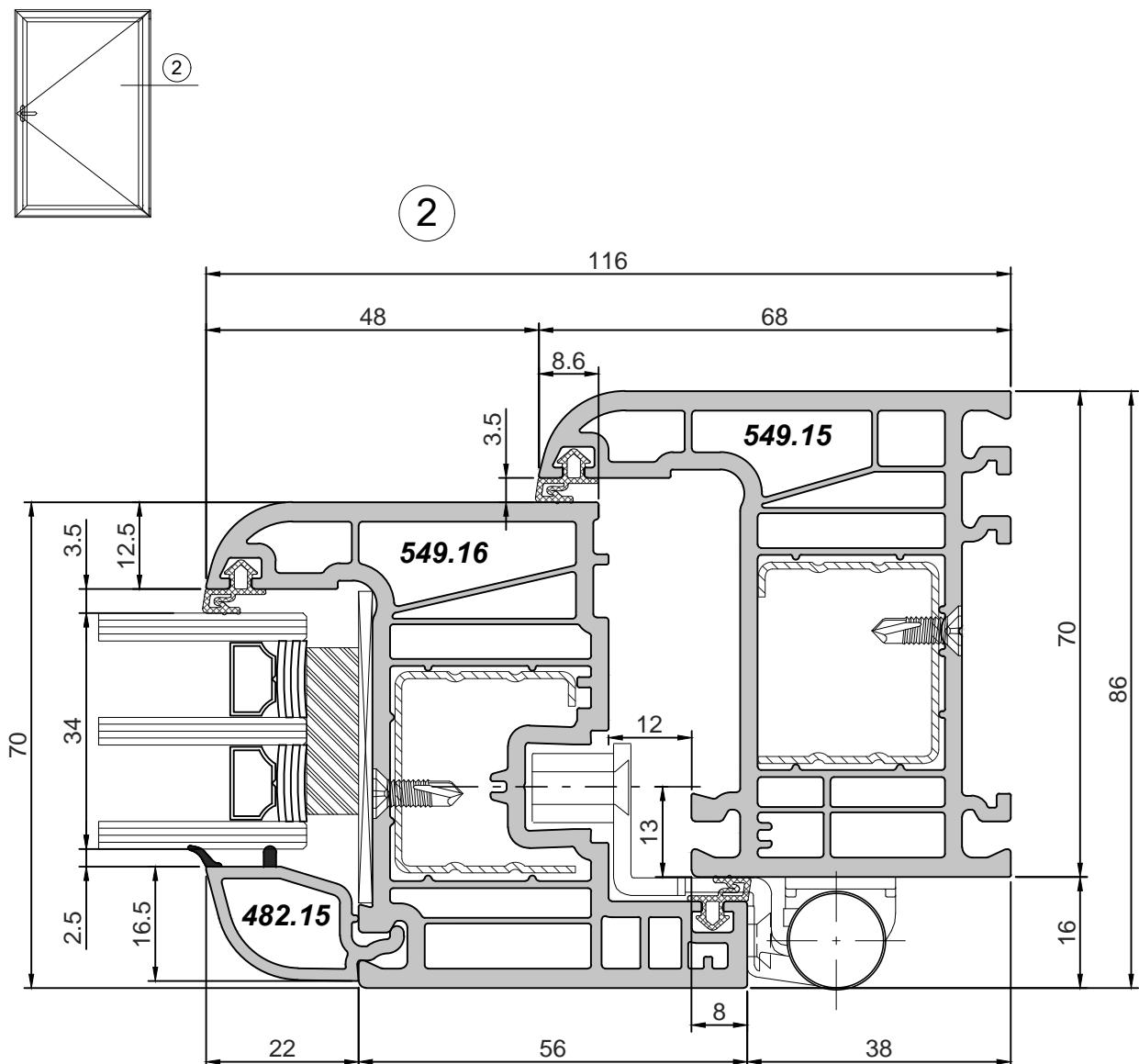
*PRESTIGE* /series 70mm/:  
sectional drawings

scale 1:1



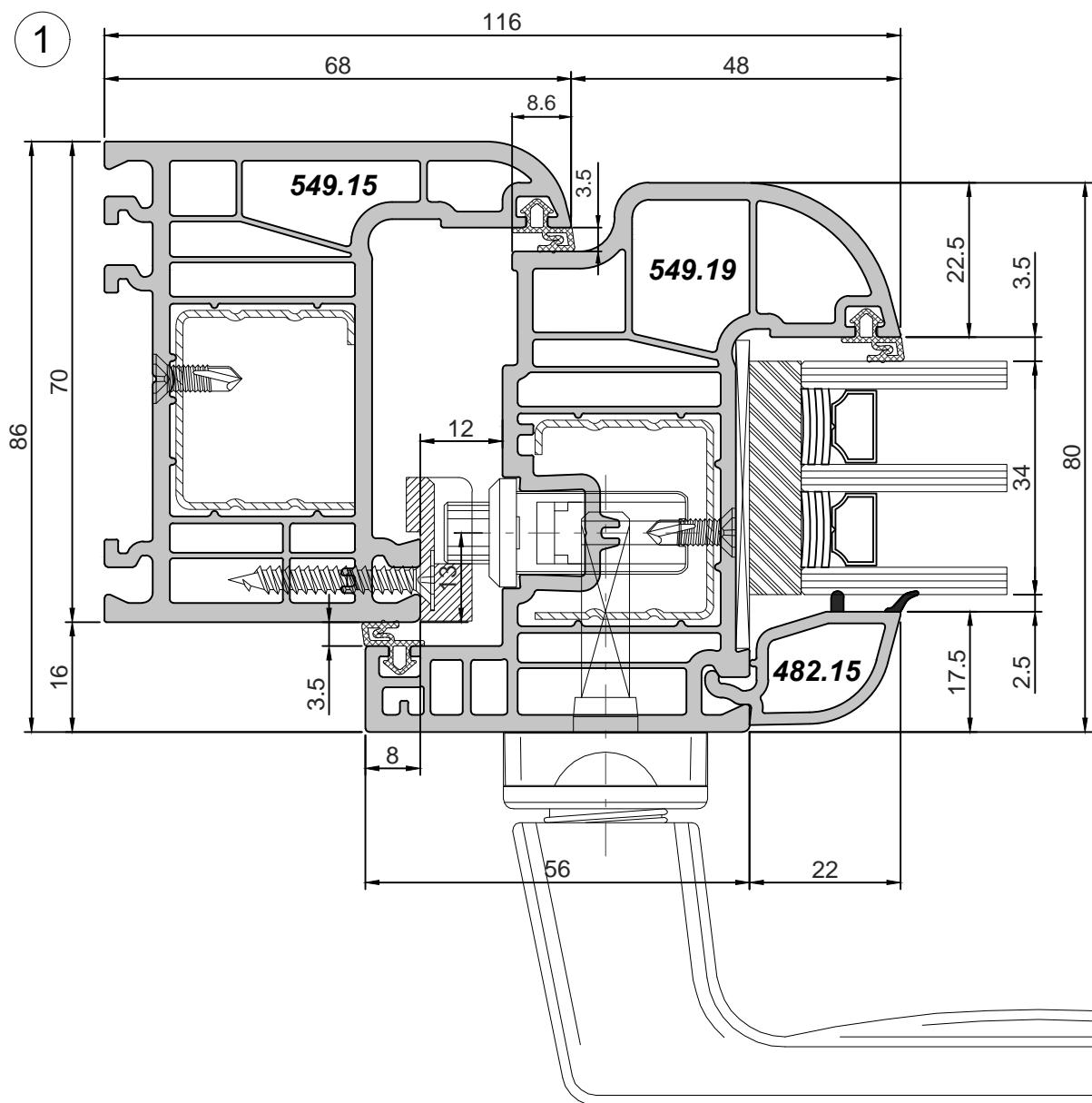
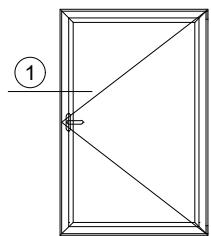
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sectional drawings

scale 1:1



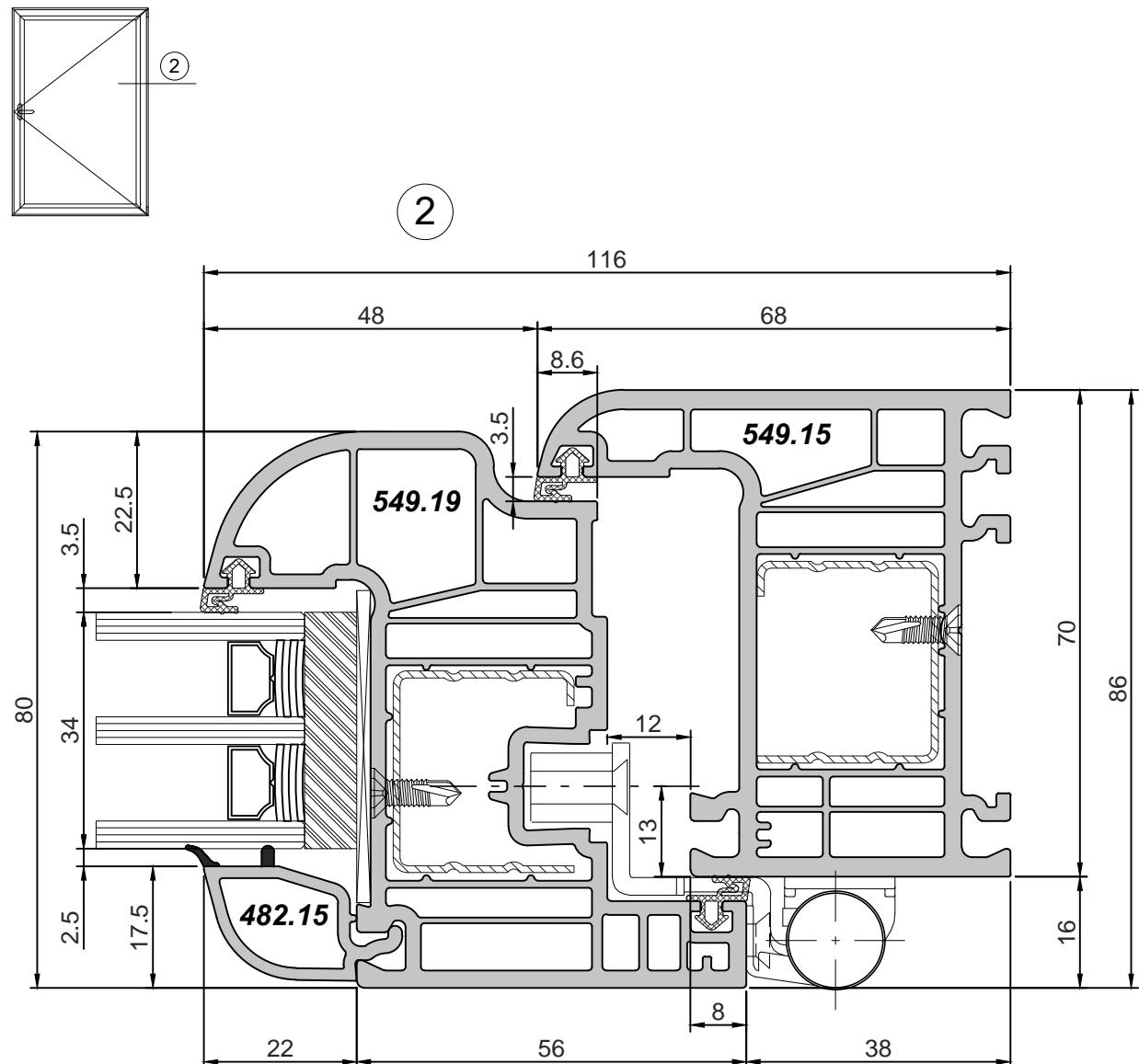
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sectional drawings

scale 1:1



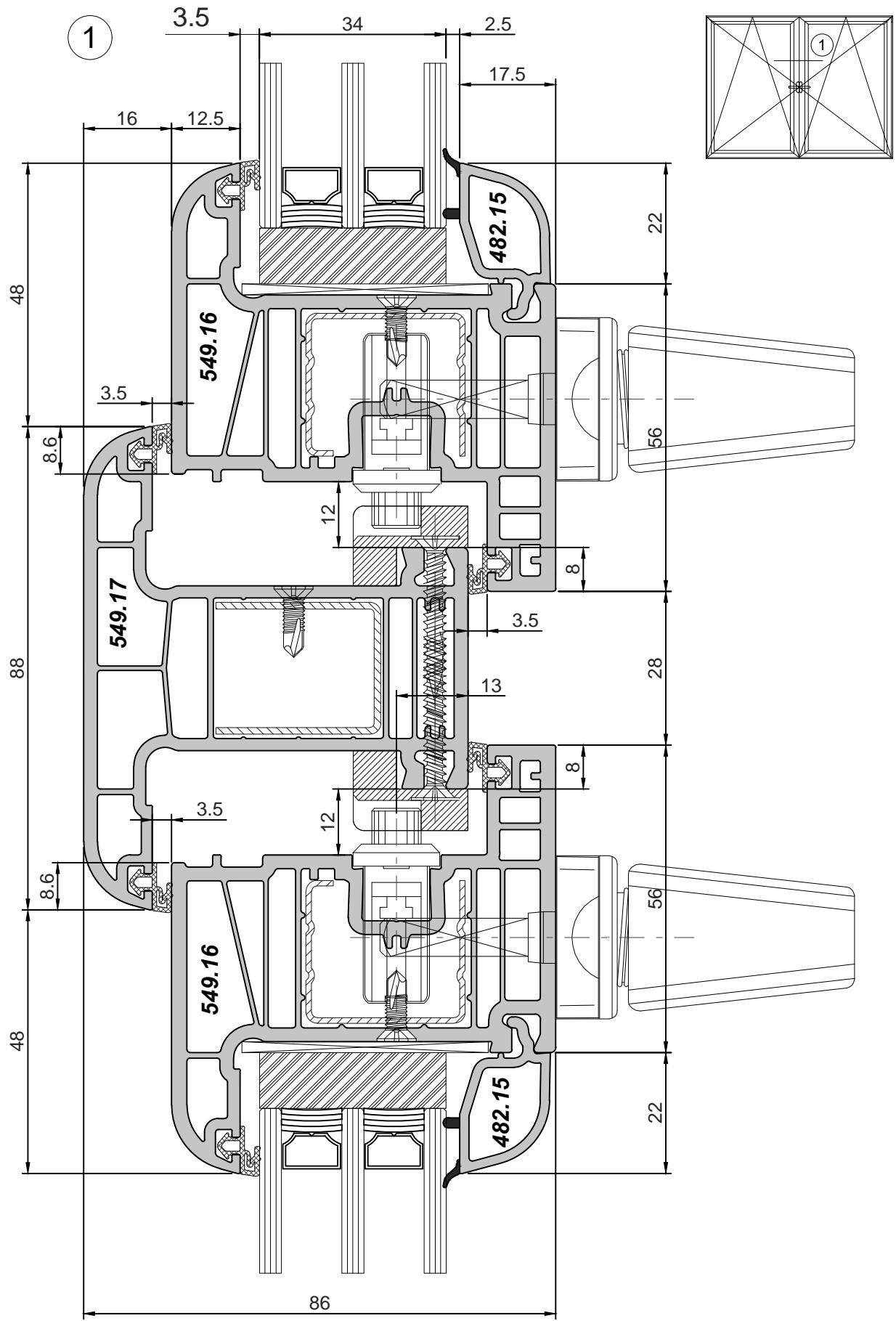
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sectional drawings

scale 1:1



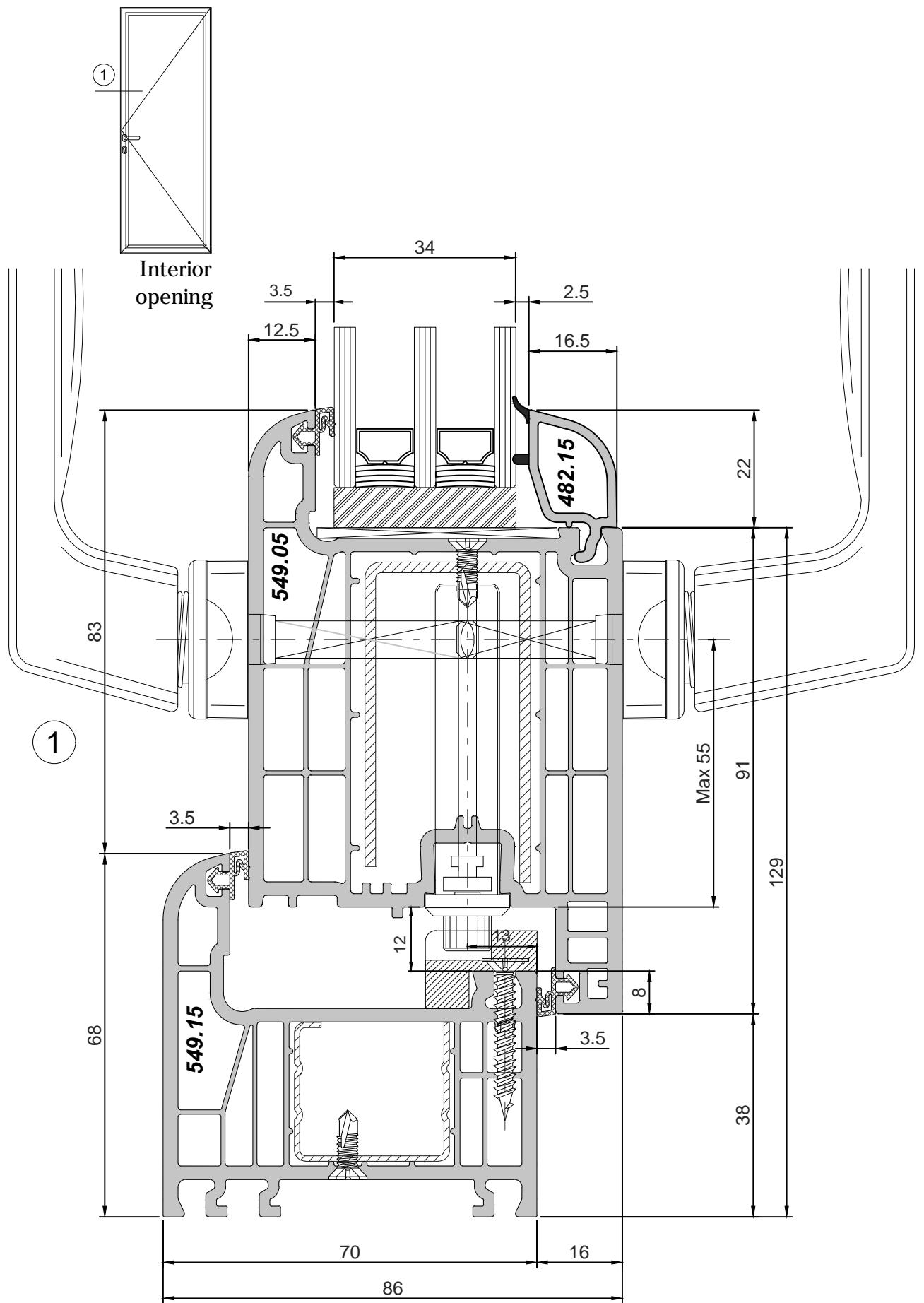
# ***PRESTIGE*** /series 70mm/: sectional drawings

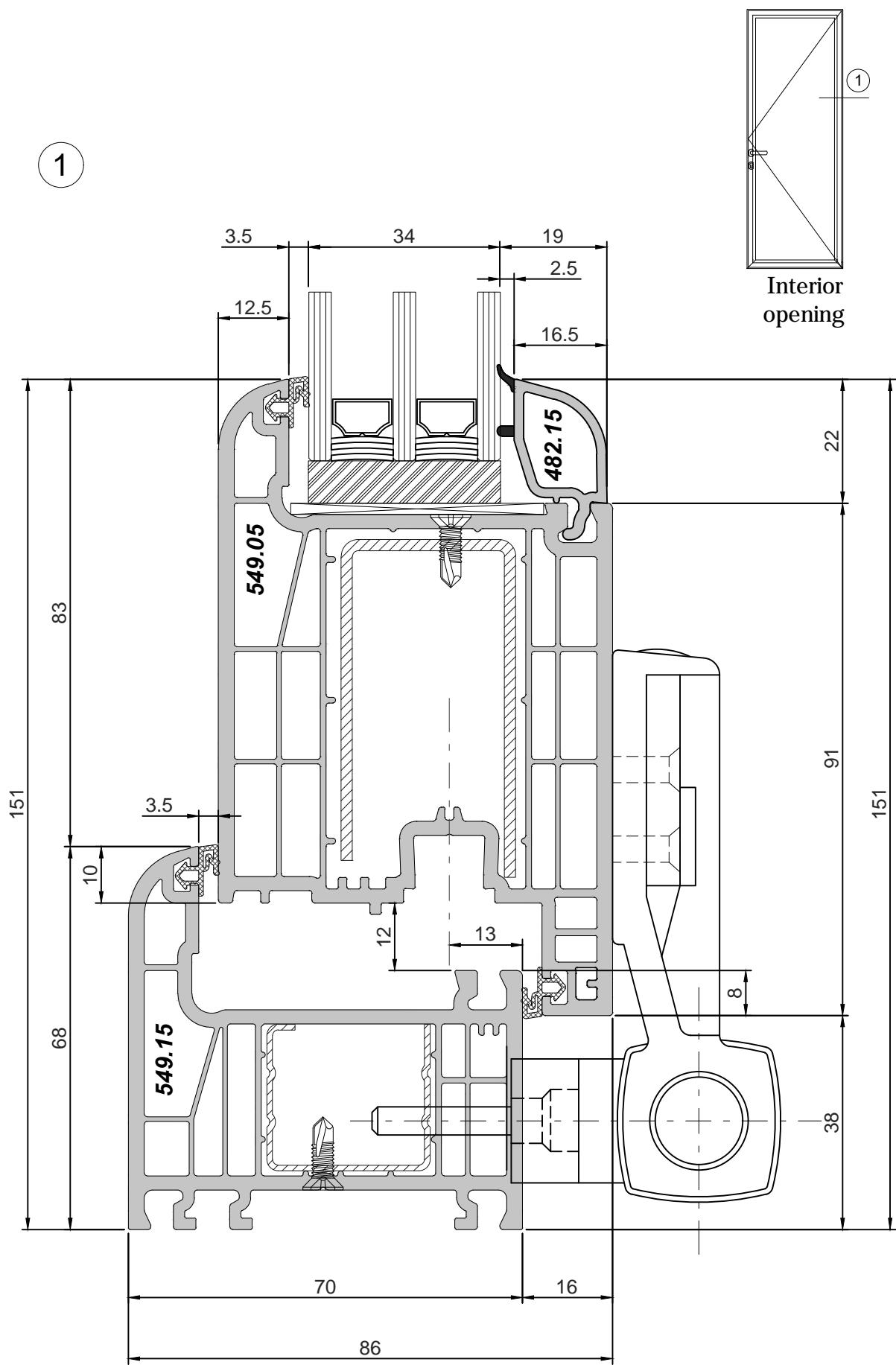
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# ***PRESTIGE*** /series 70mm/: sectional drawings

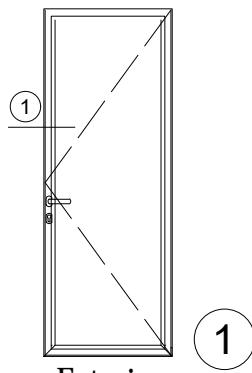
scale 1:1



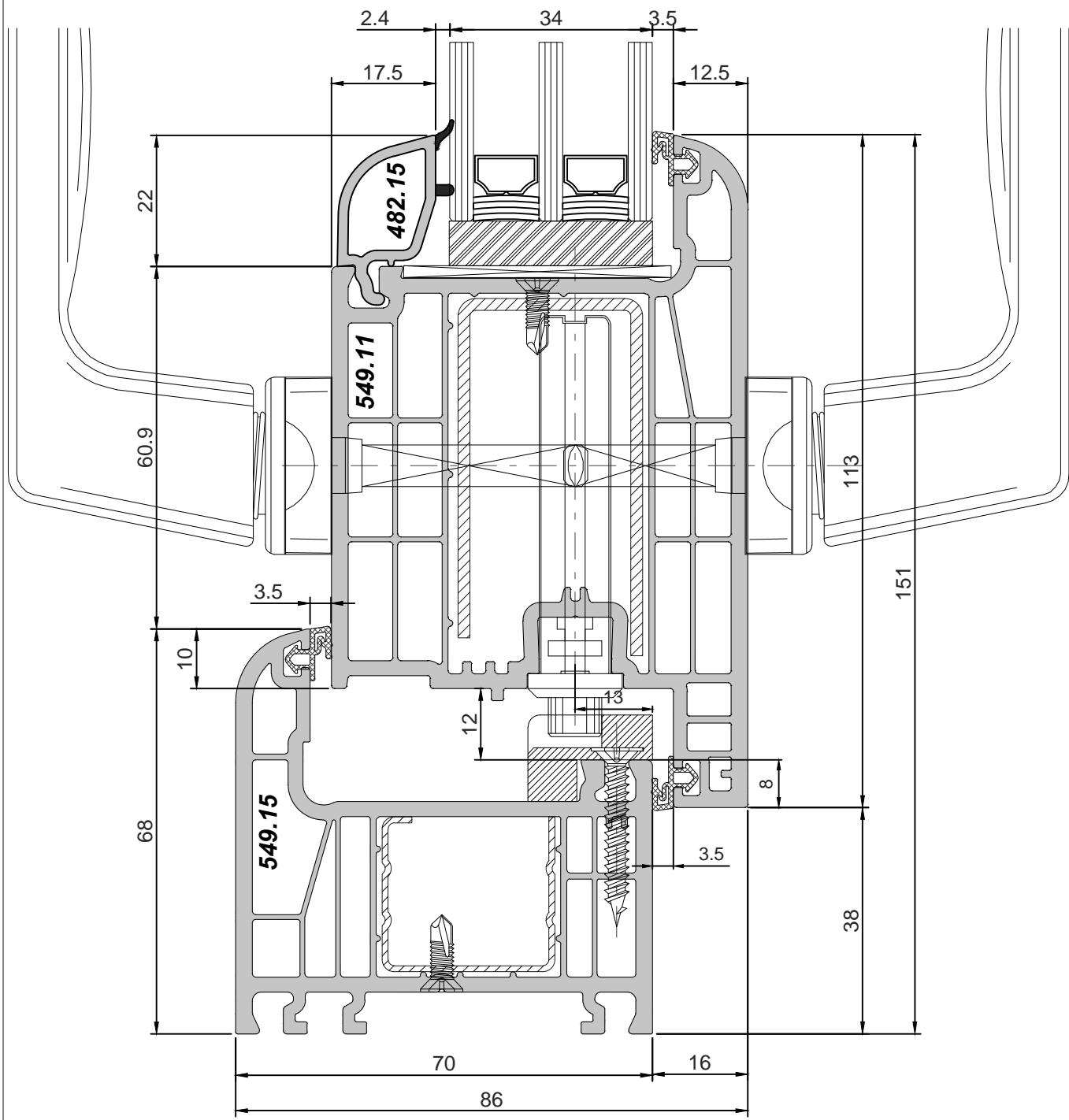


*PRESTIGE* /series 70mm/:  
sectional drawings

scale 1:1

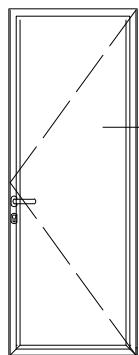


Exterior  
opening

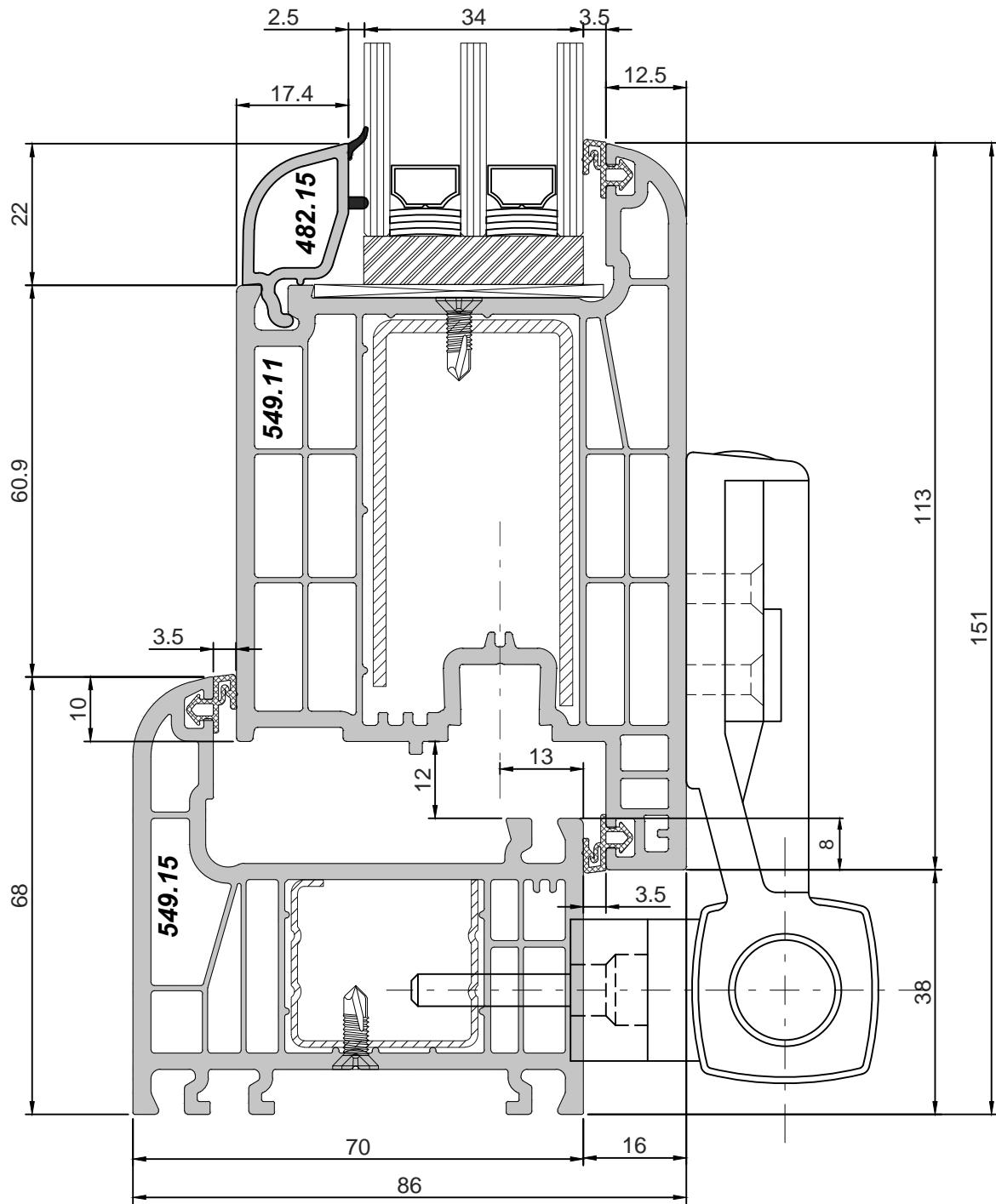


*PRESTIGE* /series 70mm/:  
sectional drawings

scale 1:1

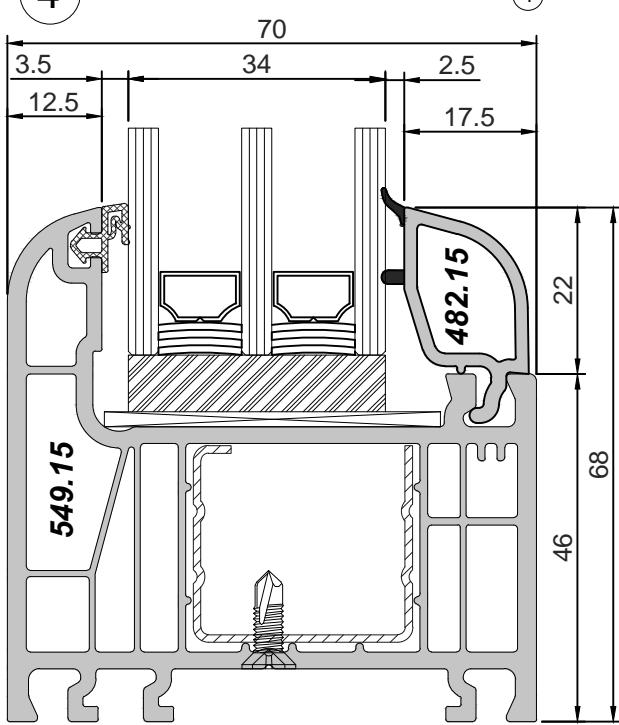
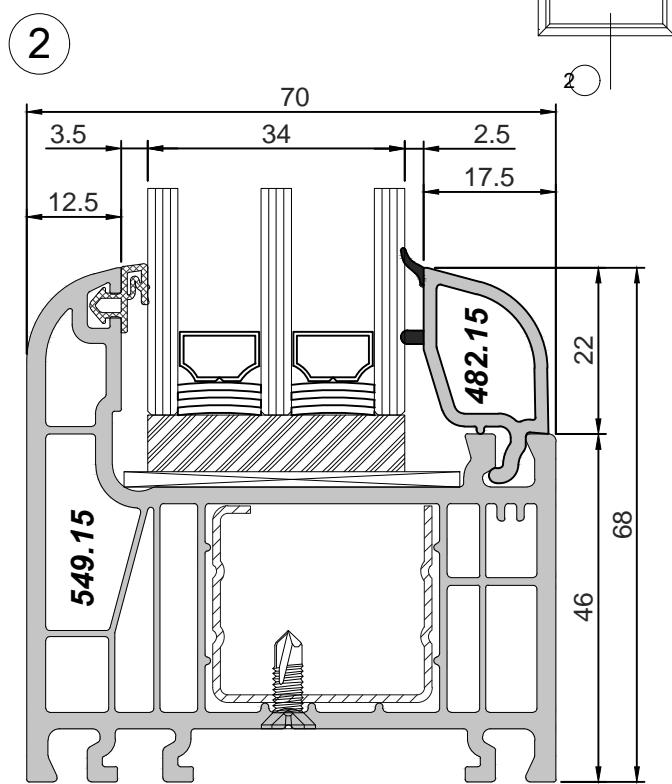
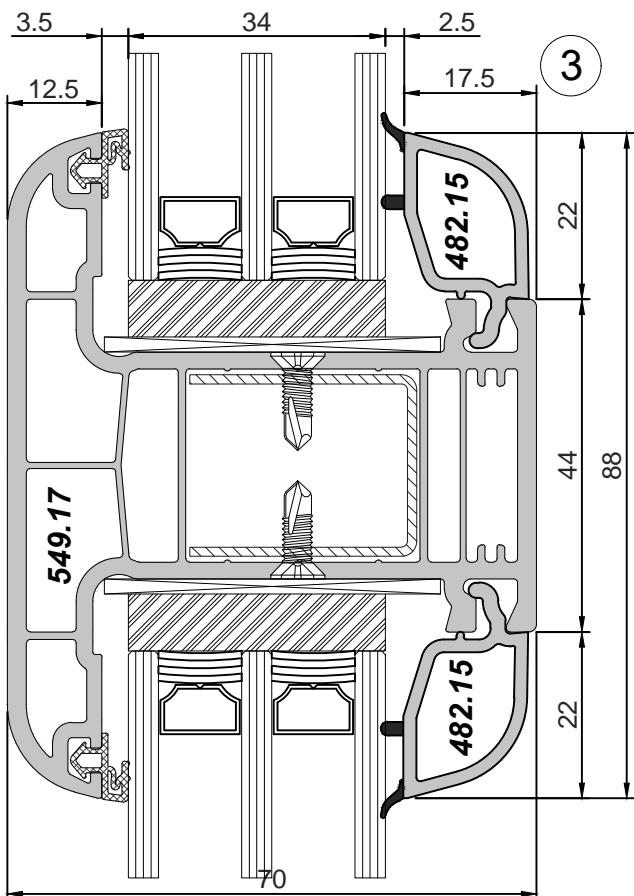
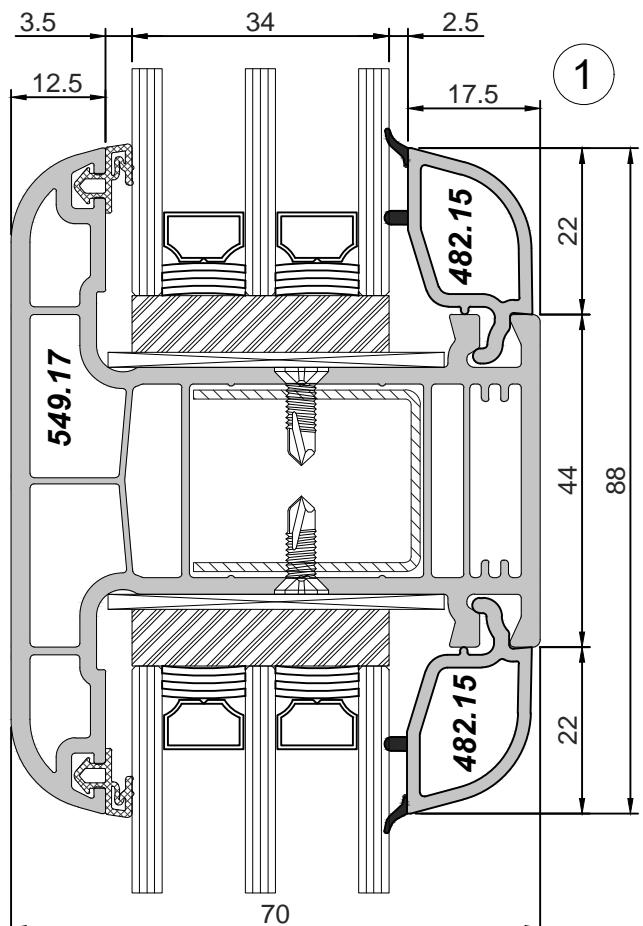


Exterior  
opening



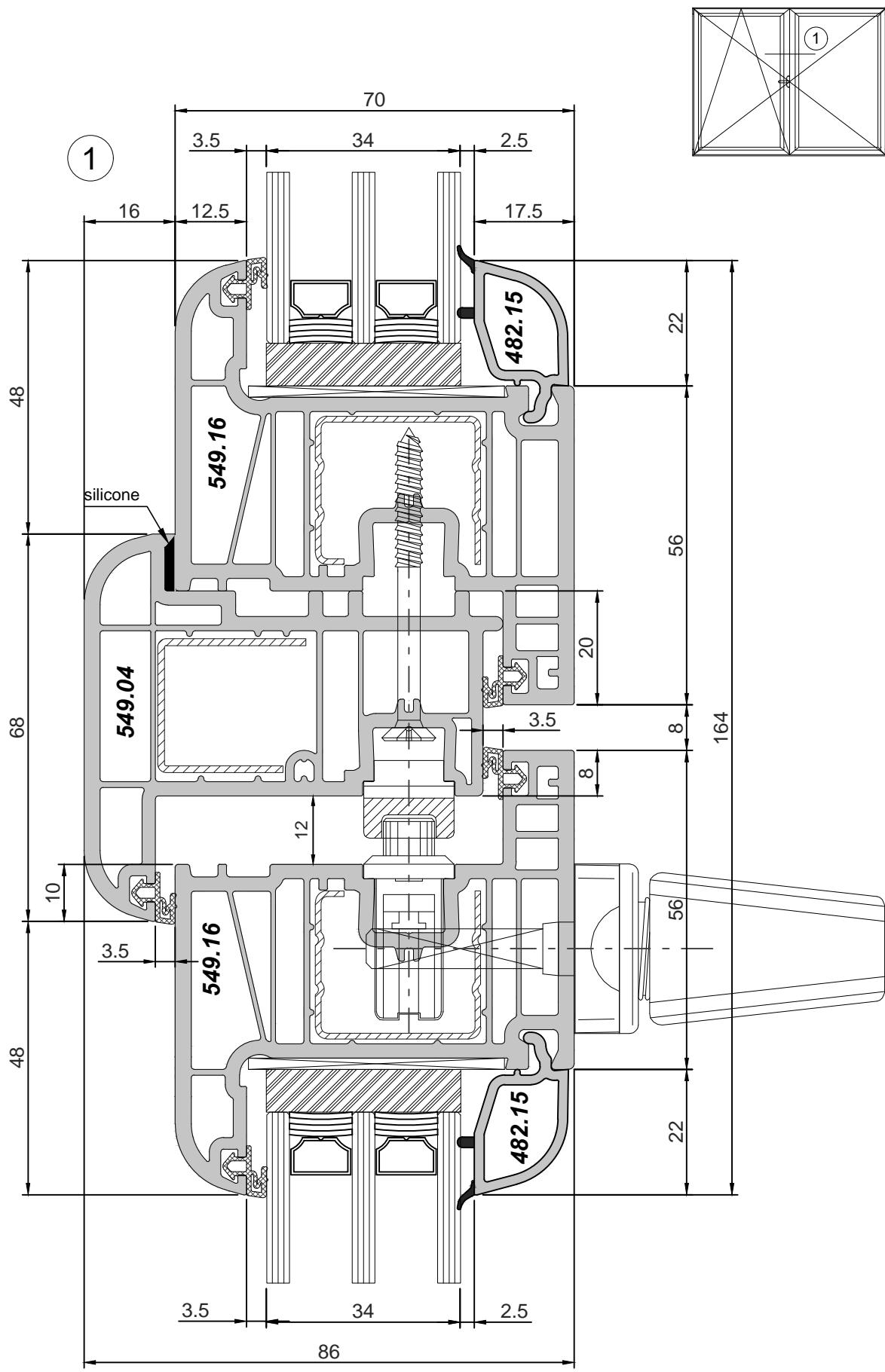
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sectional drawings

scale 1:1



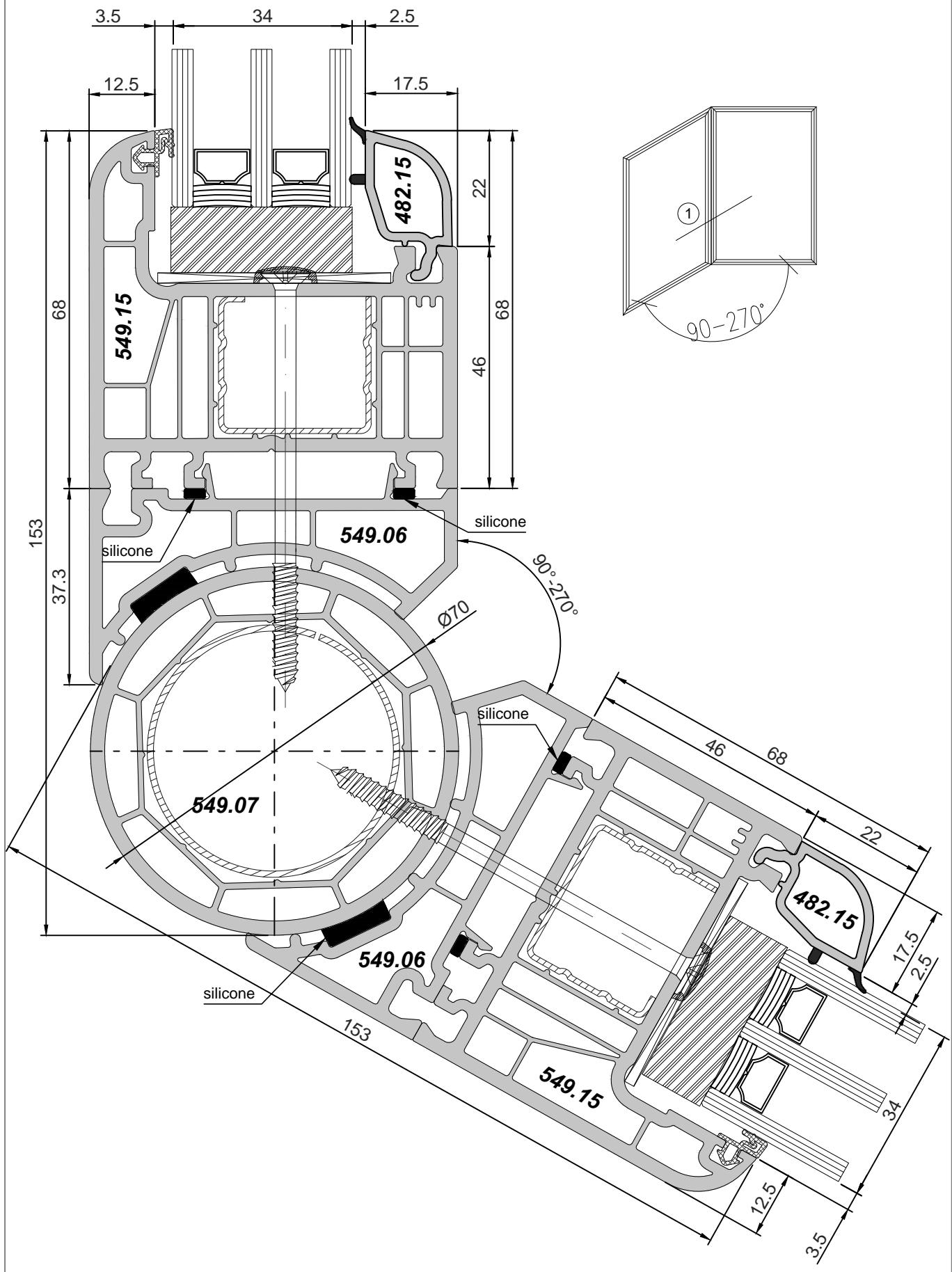
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sectional drawings

scale 1:1



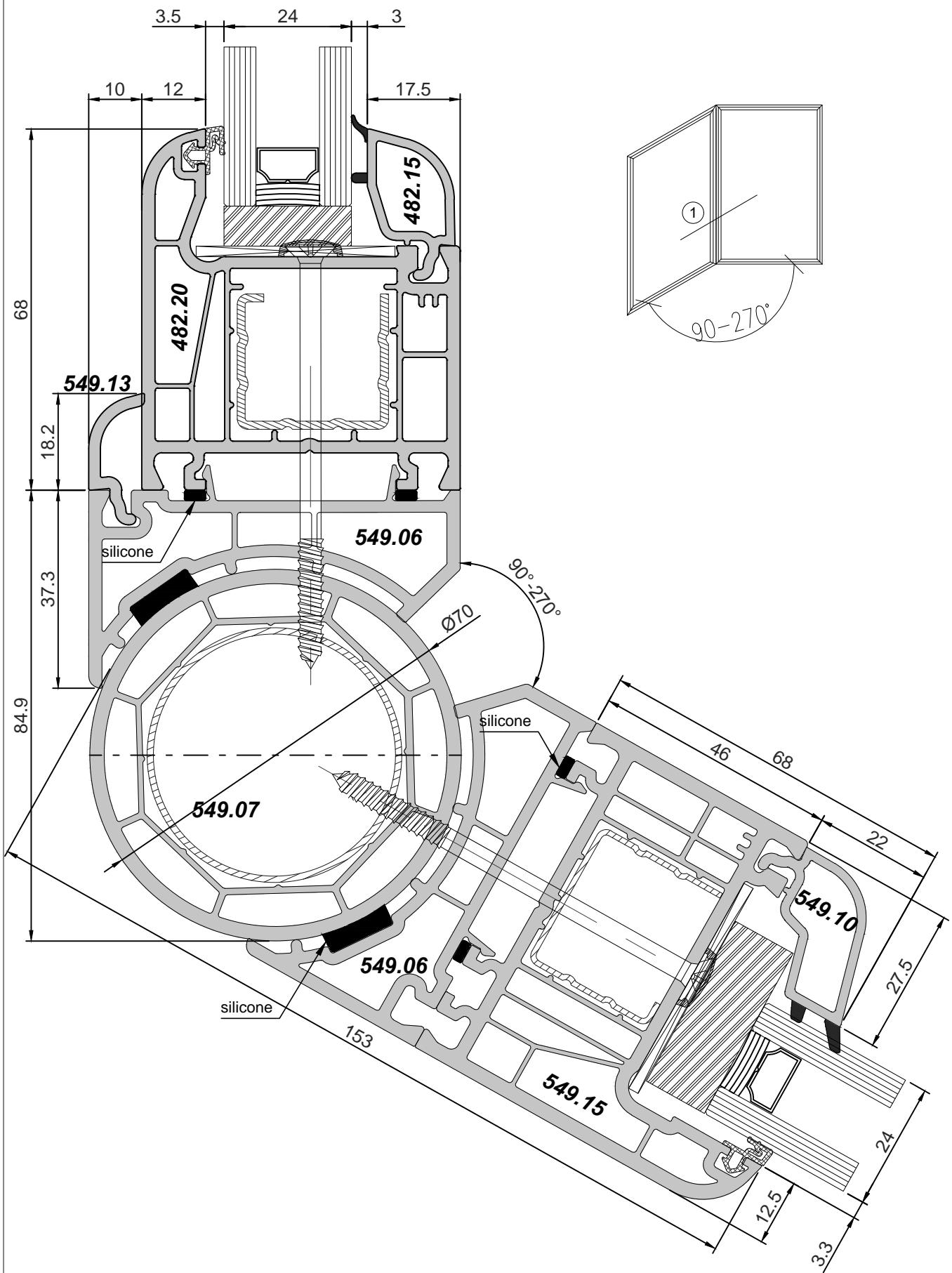
***PRESTIGE*** /series 70mm/:  
sectional drawings

scale 1:1



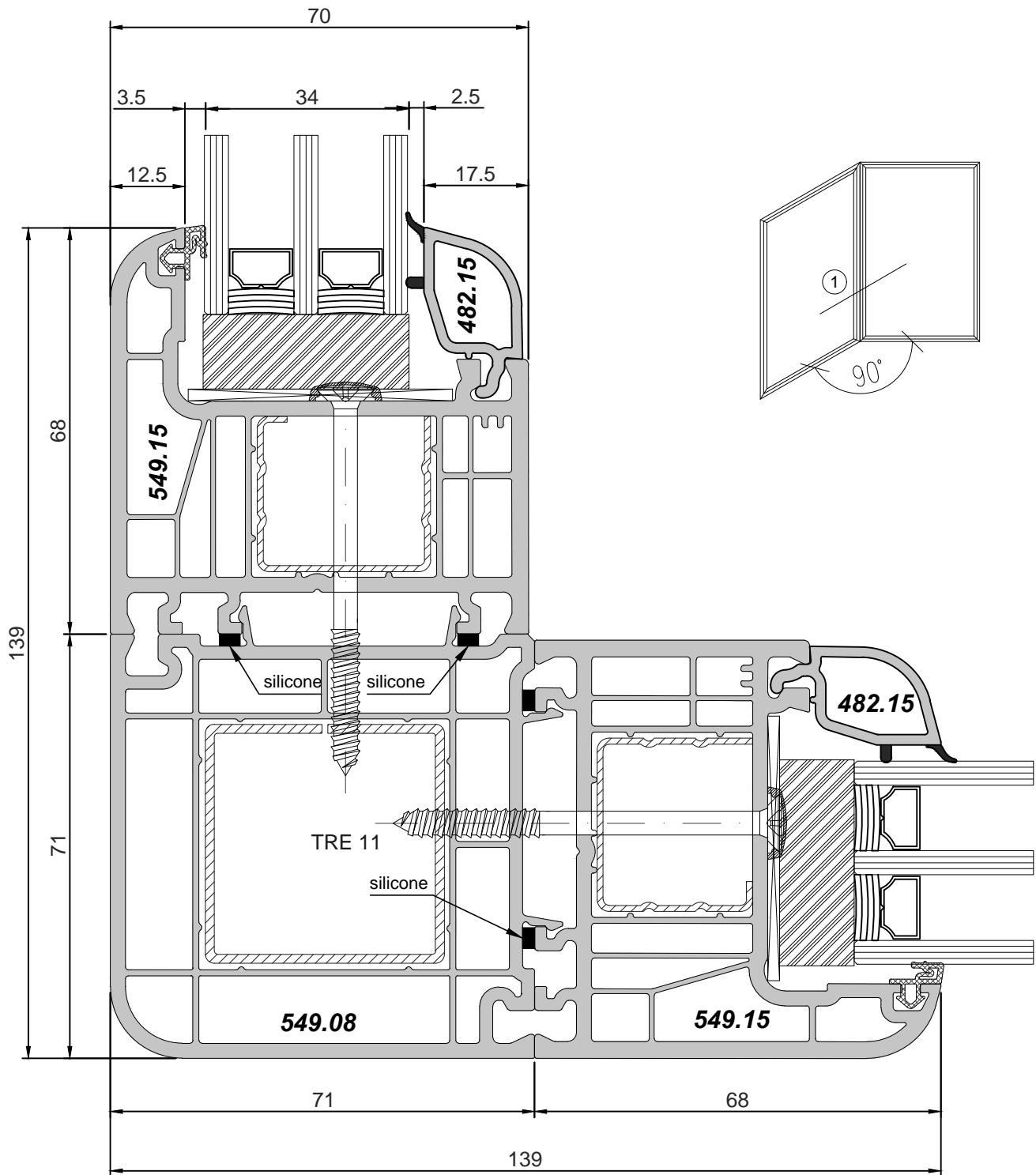
## ***PRESTIGE*** /series 70mm/: sectional drawings

scale 1:1



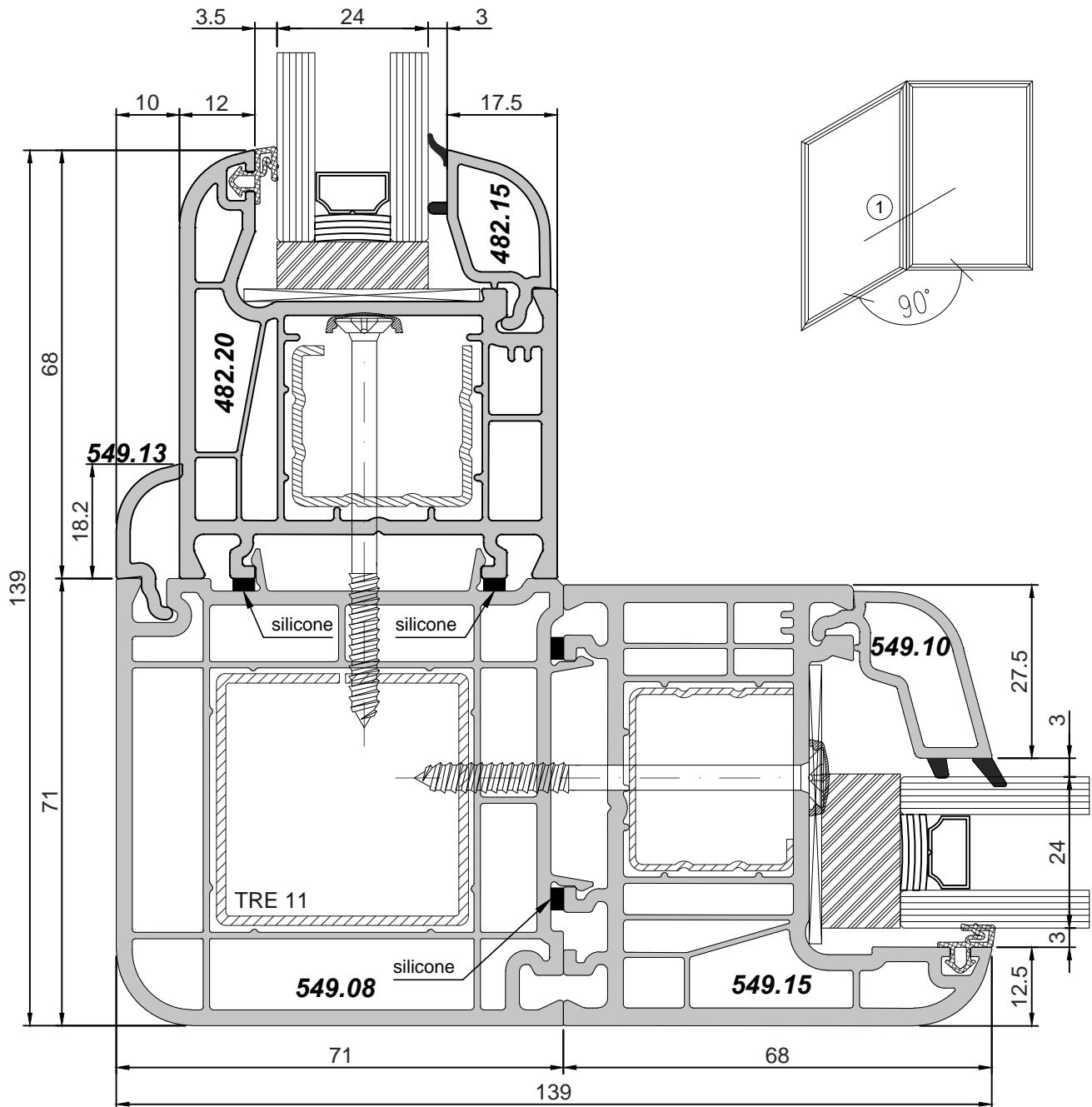
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sectional drawings

scale 1:1



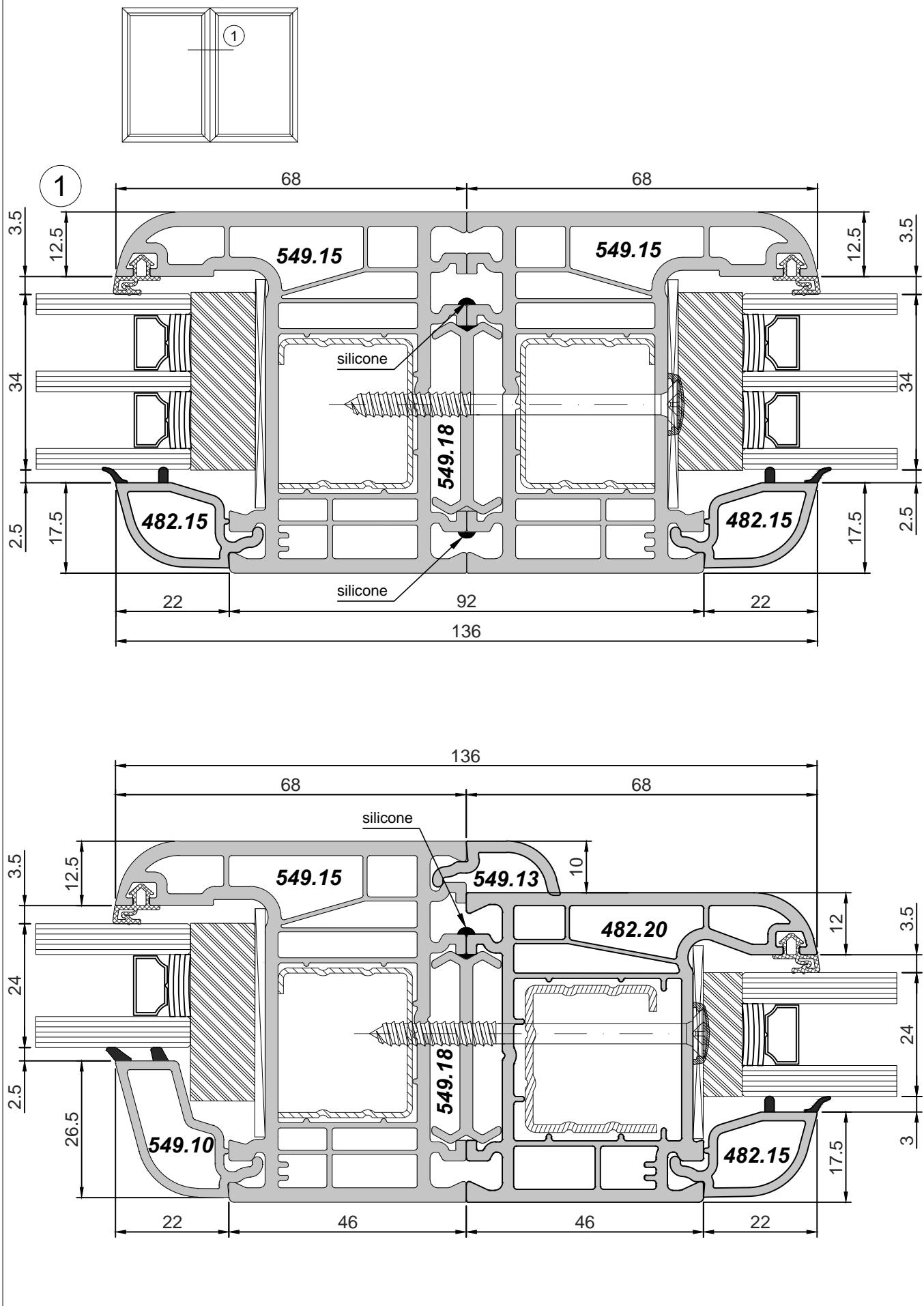
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sectional drawings

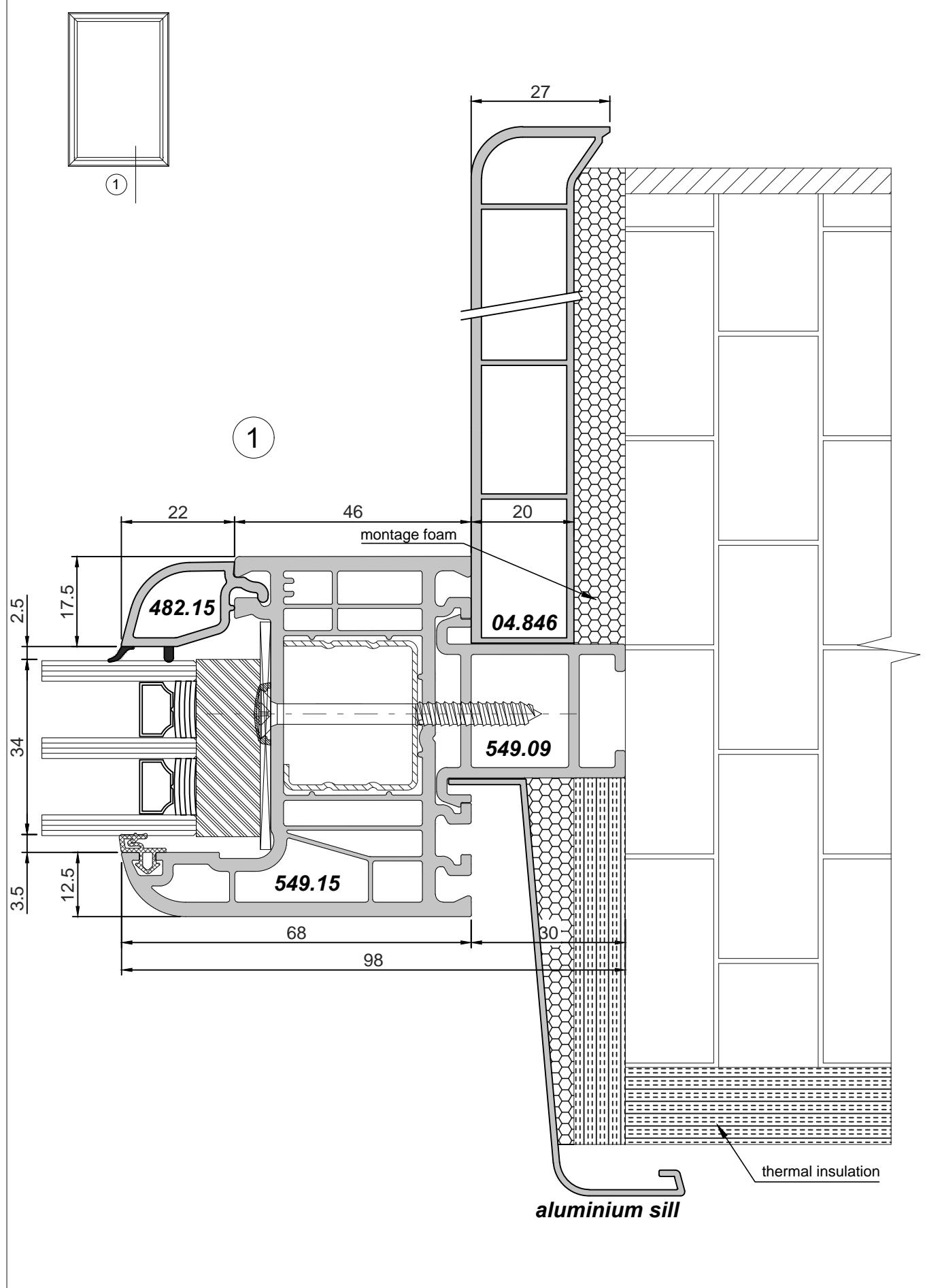
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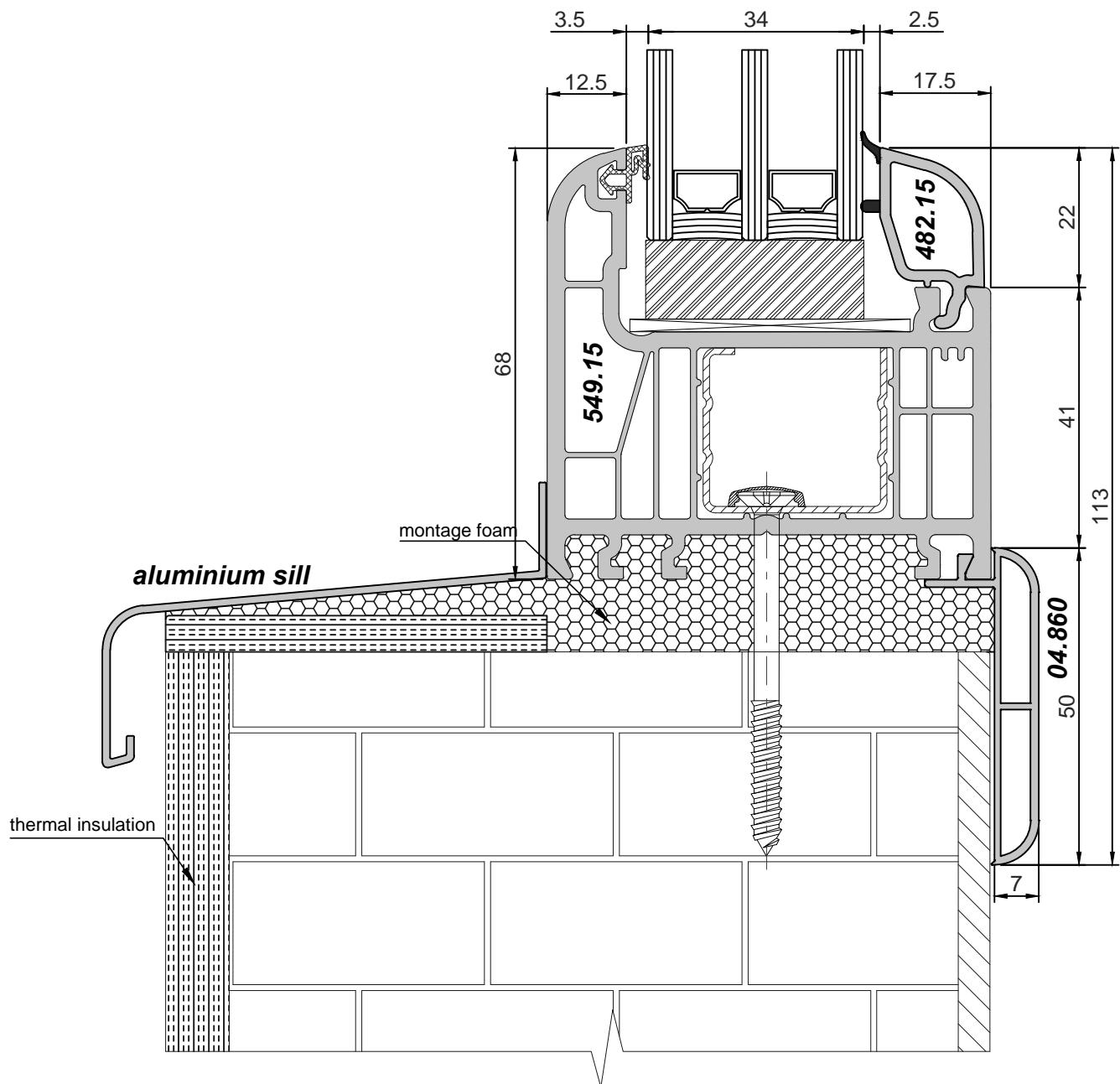
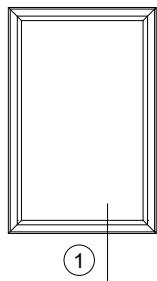


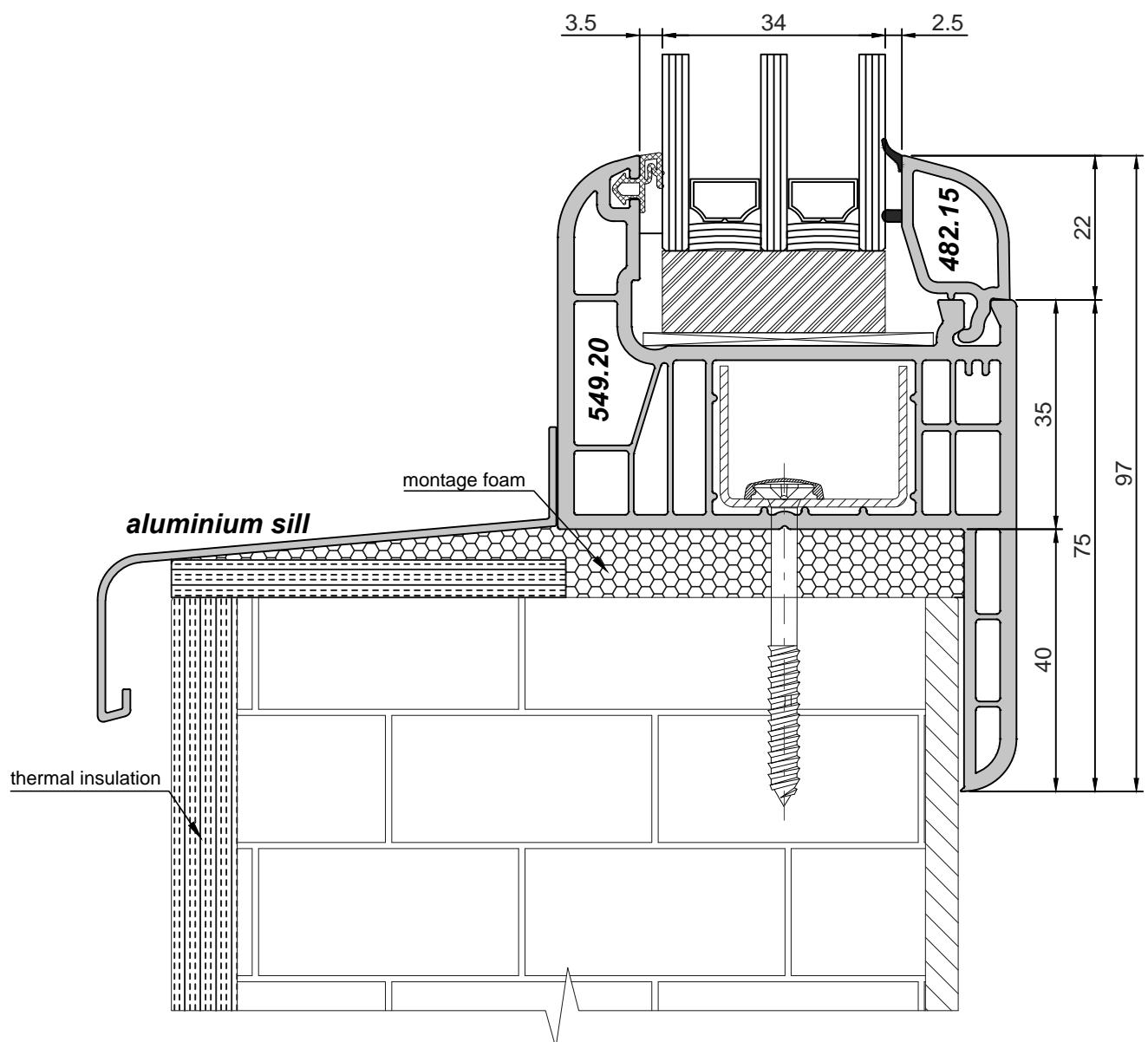
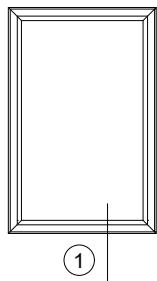
*PRESTIGE* /series 70mm/:  
sectional drawings

scale 1:1



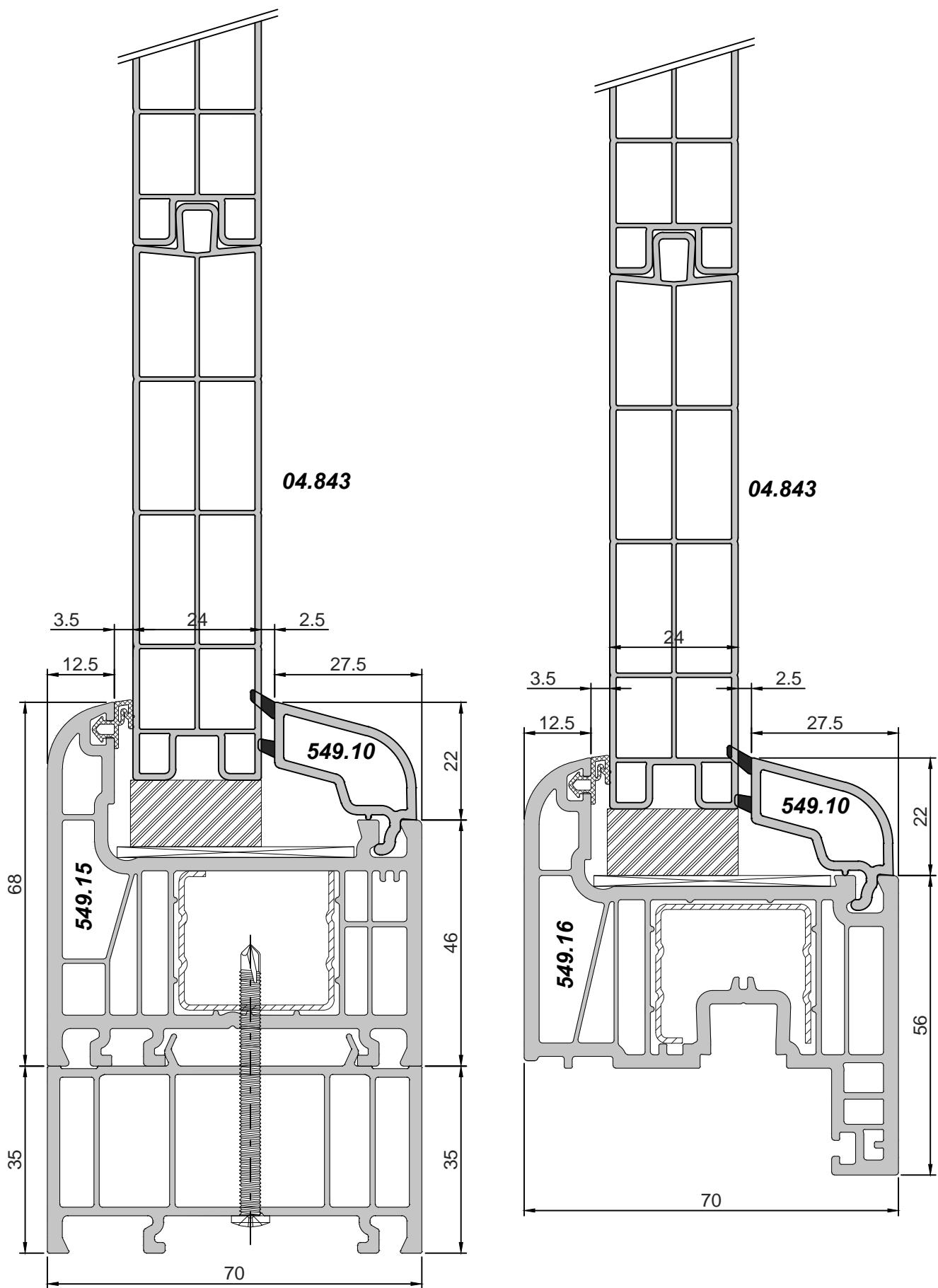




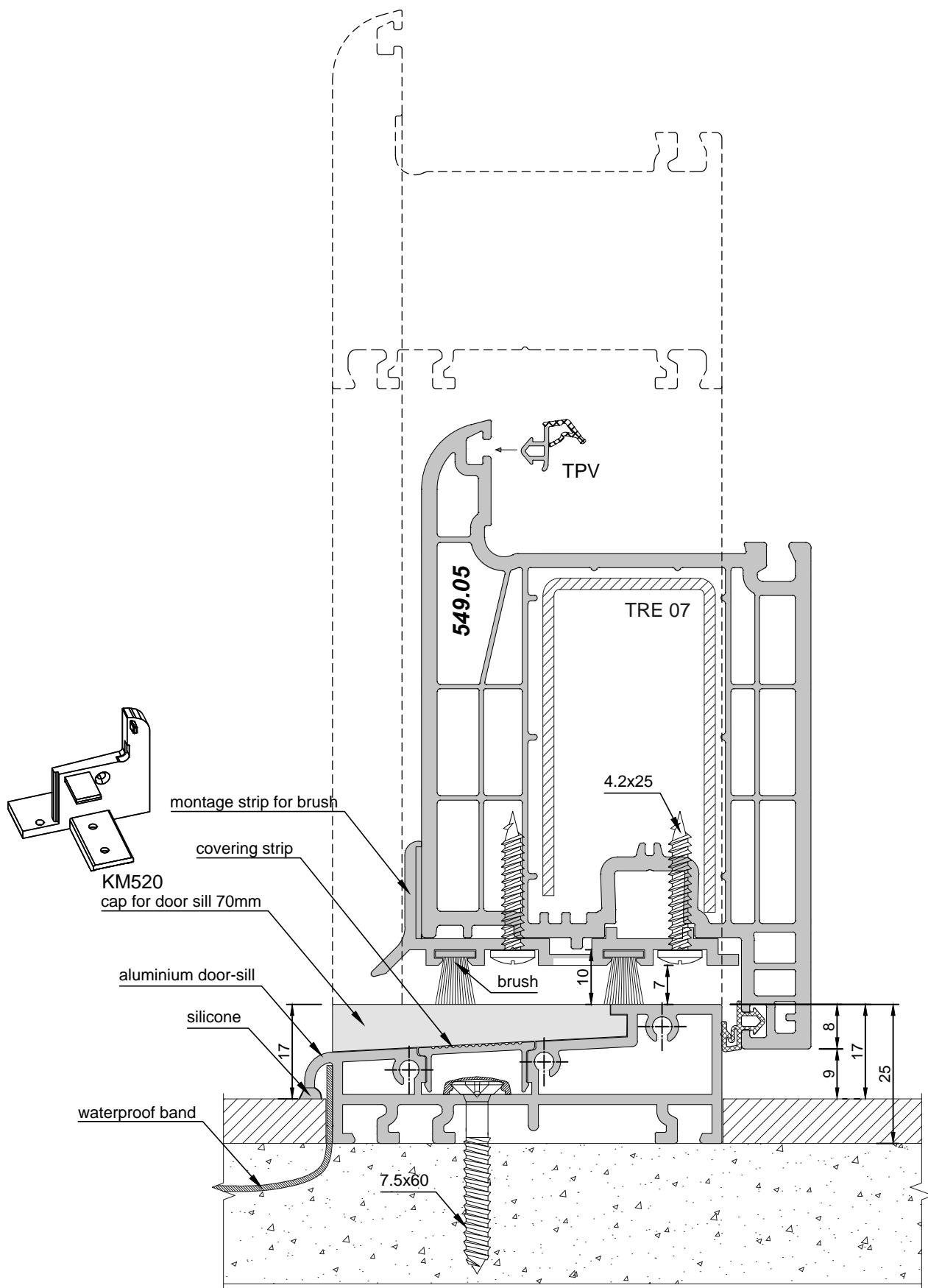


*PRESTIGE* /series 70mm/:  
sectional drawings

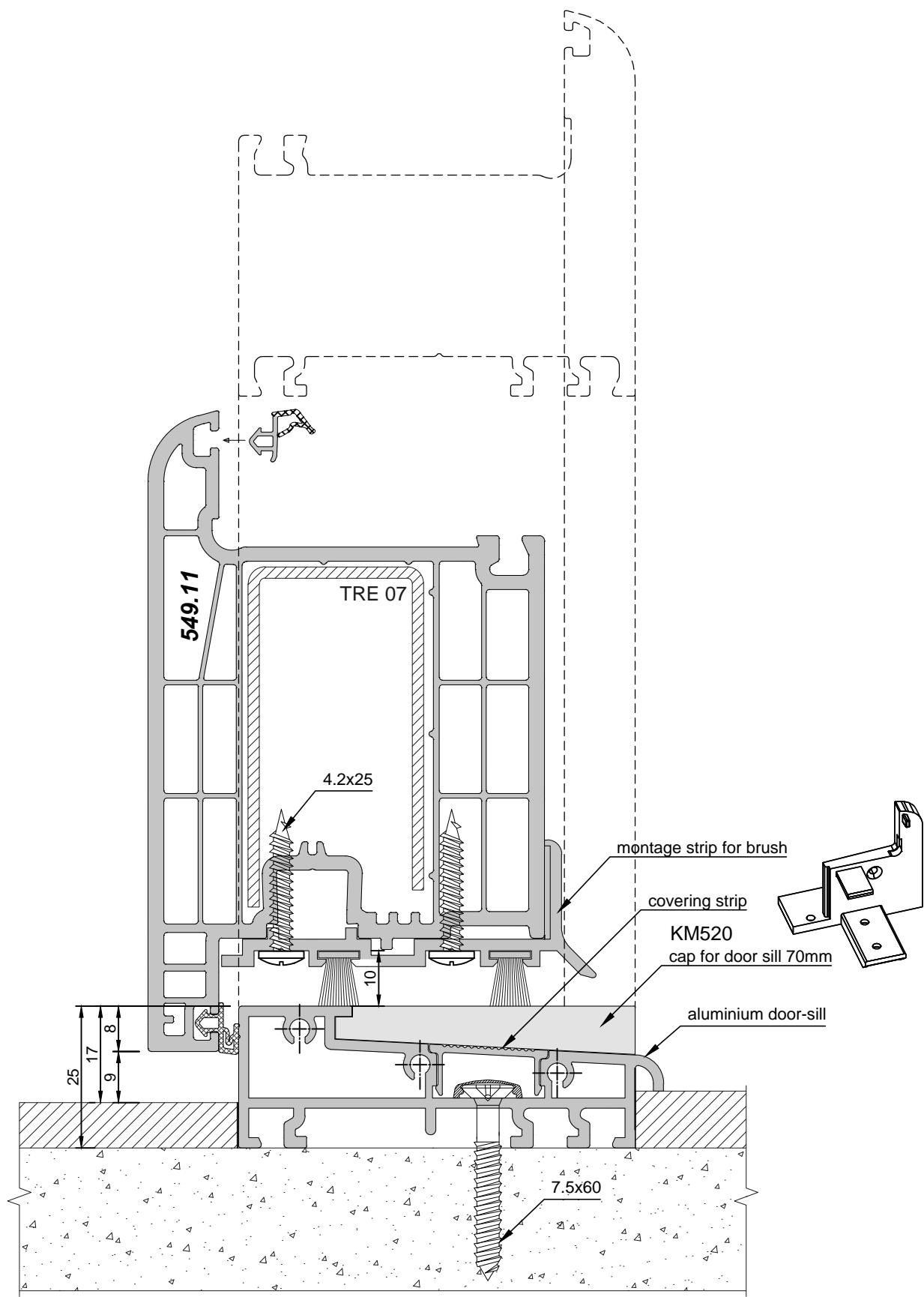
scale 1:1



## Scheme aluminium door sill 70mm

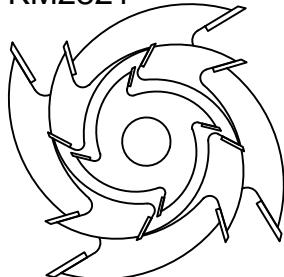


## Scheme aluminium door sill 70mm



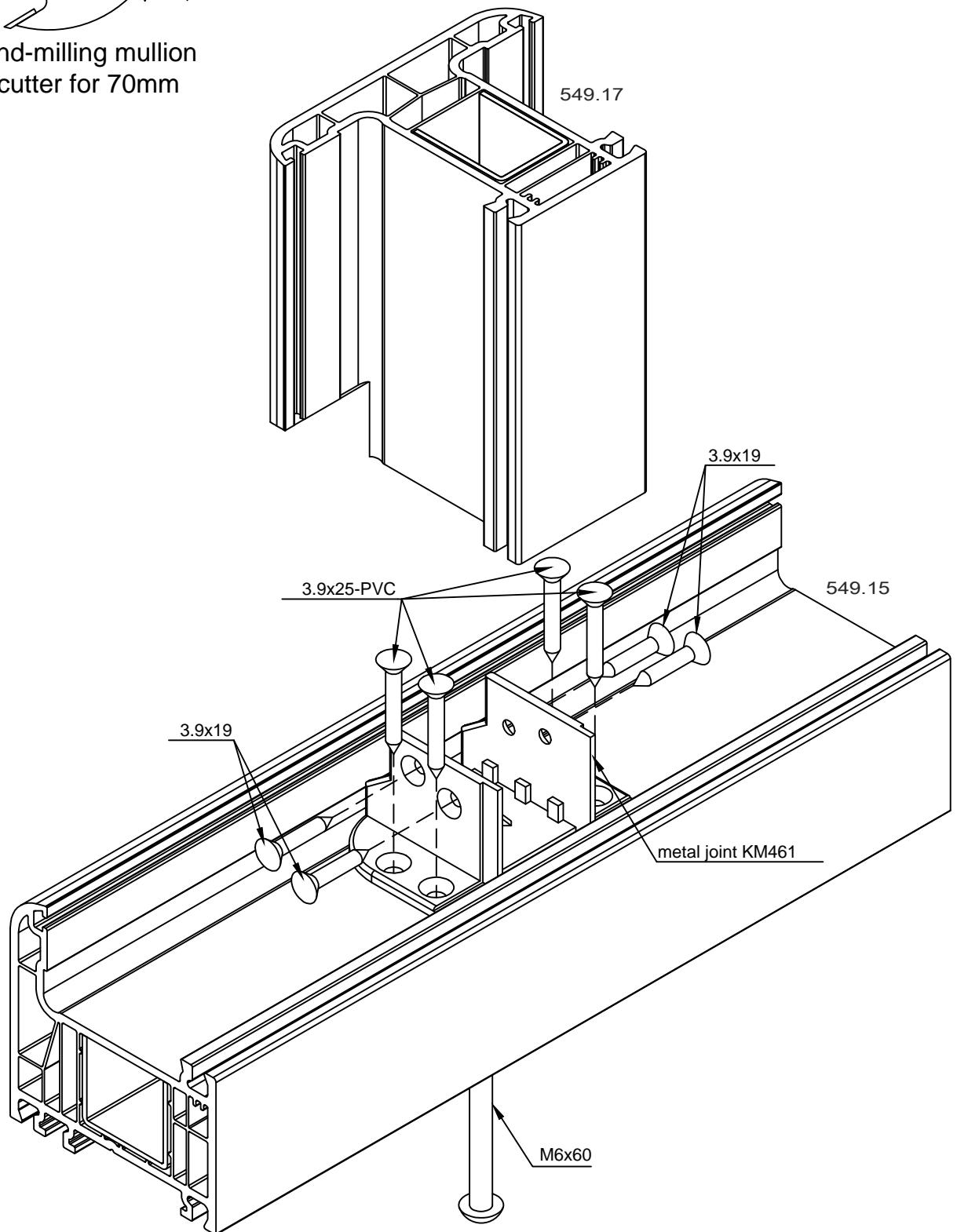
*PRESTIGE* /series 70mm/:  
sectional drawings

KM2821

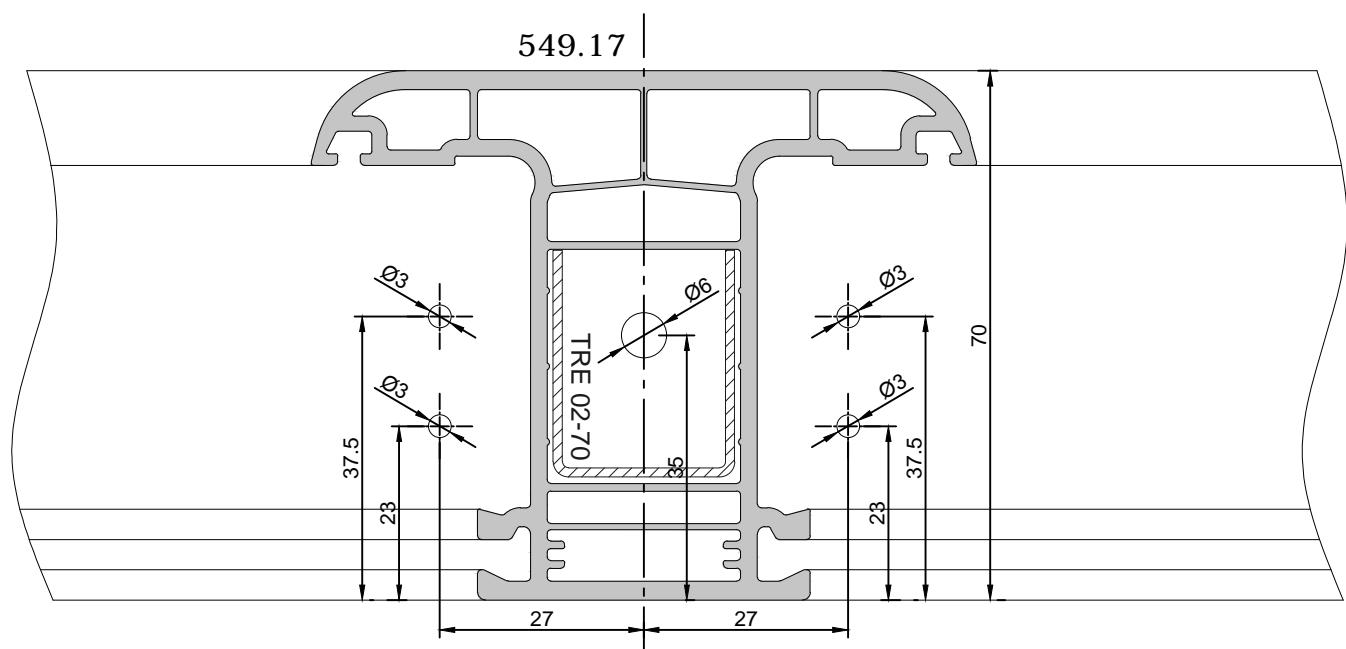
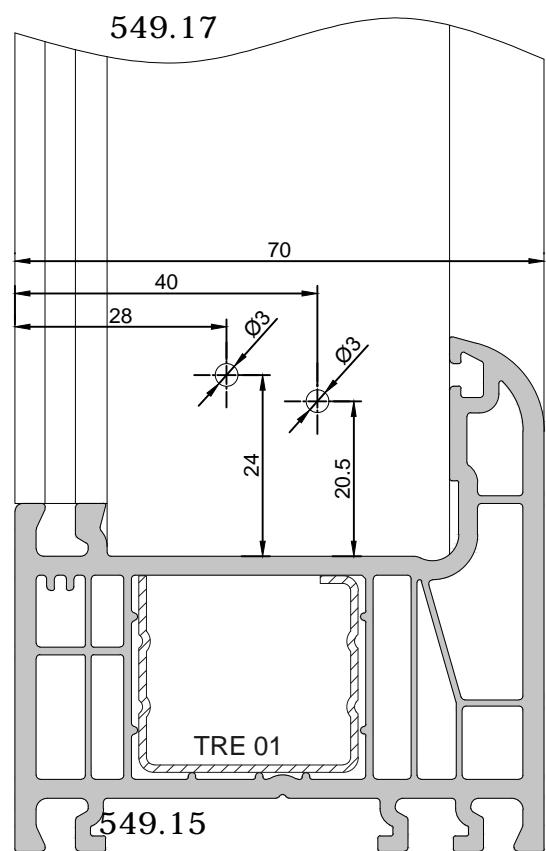
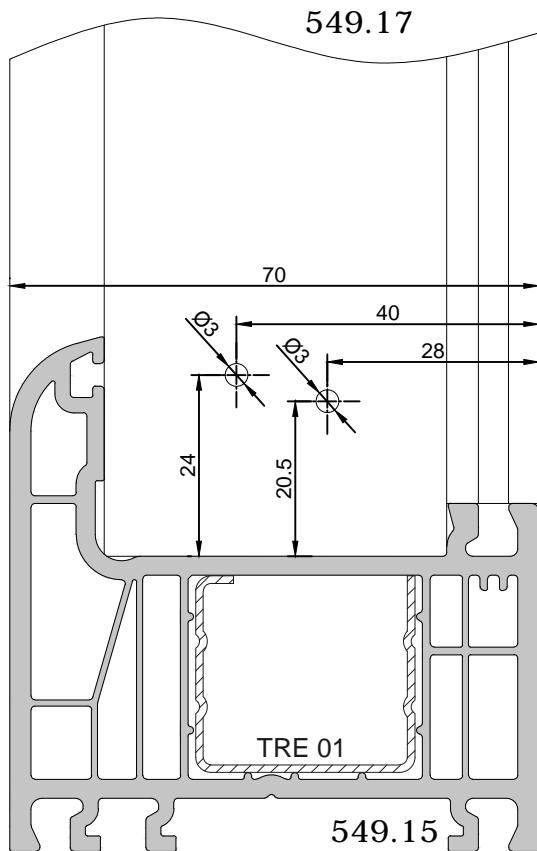


End-milling mullion  
cutter for 70mm

Scheme mullion - frame 70mm

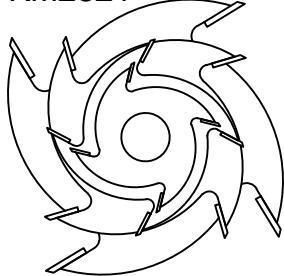


Scheme mullion - frame 70mm



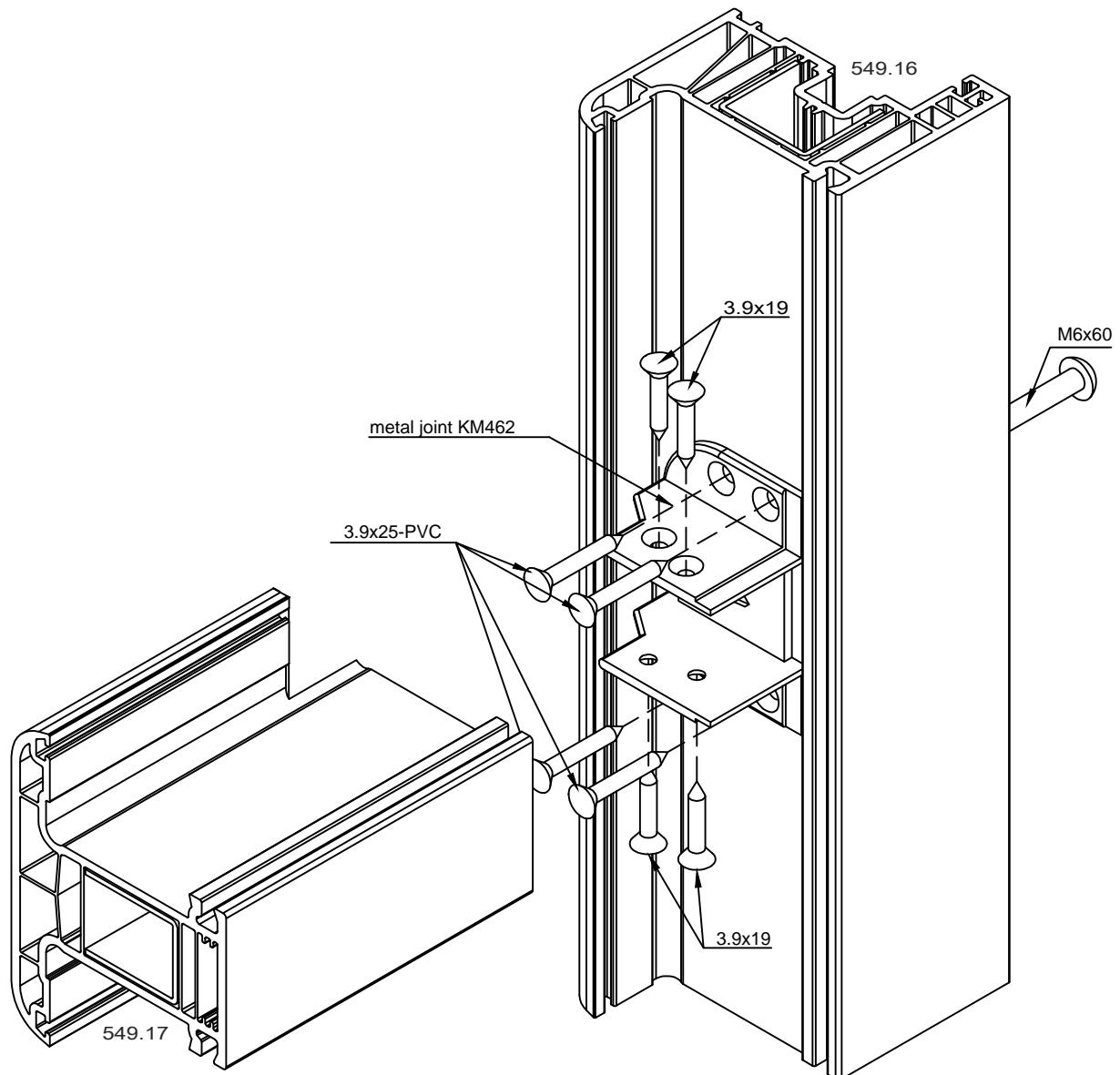
*PRESTIGE* /series 70mm/:  
sectional drawings

KM2821

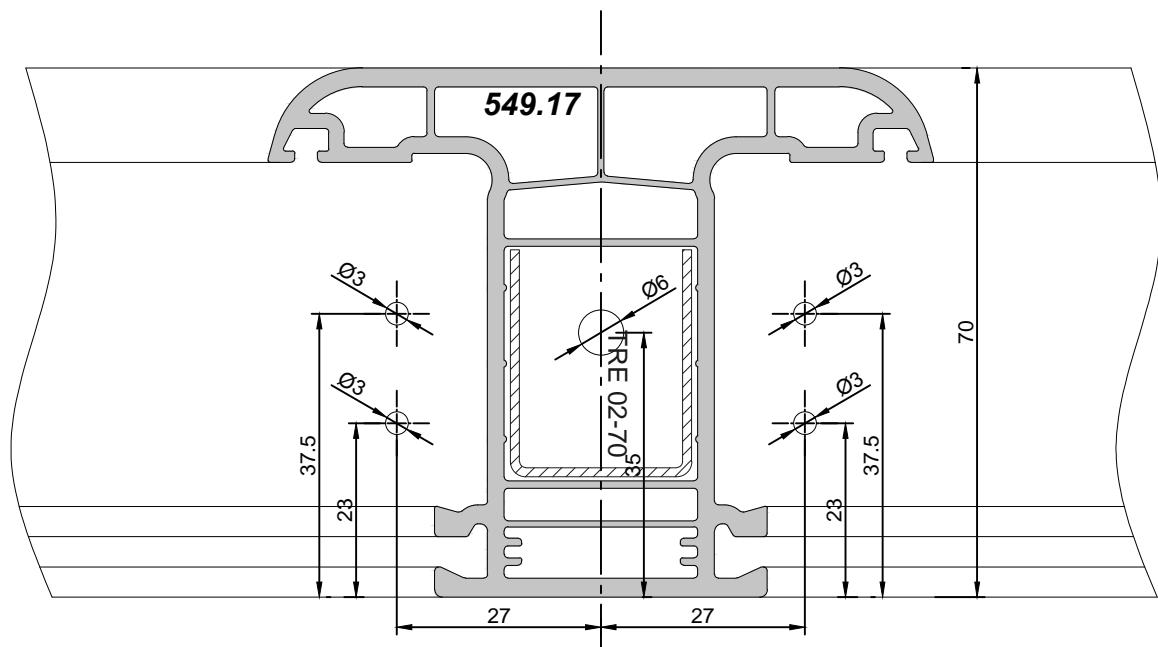
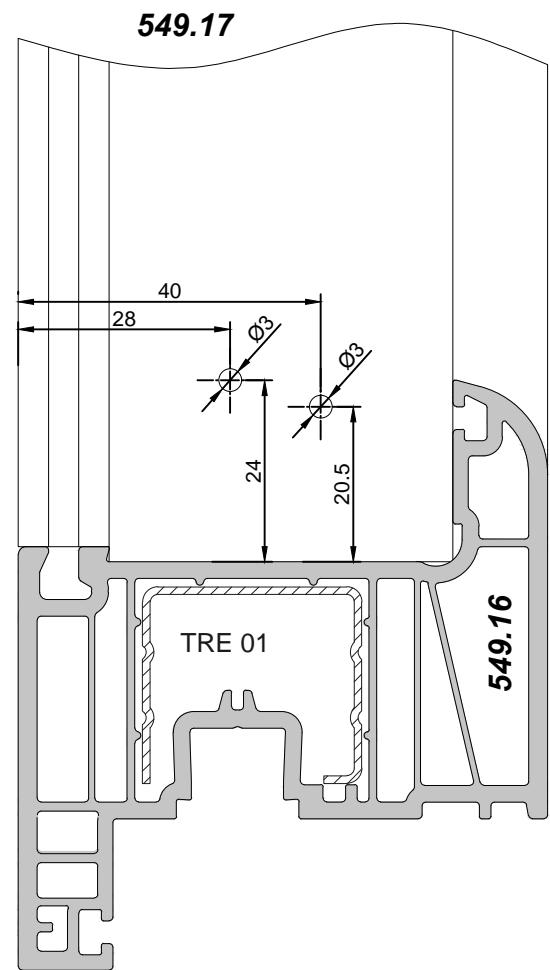
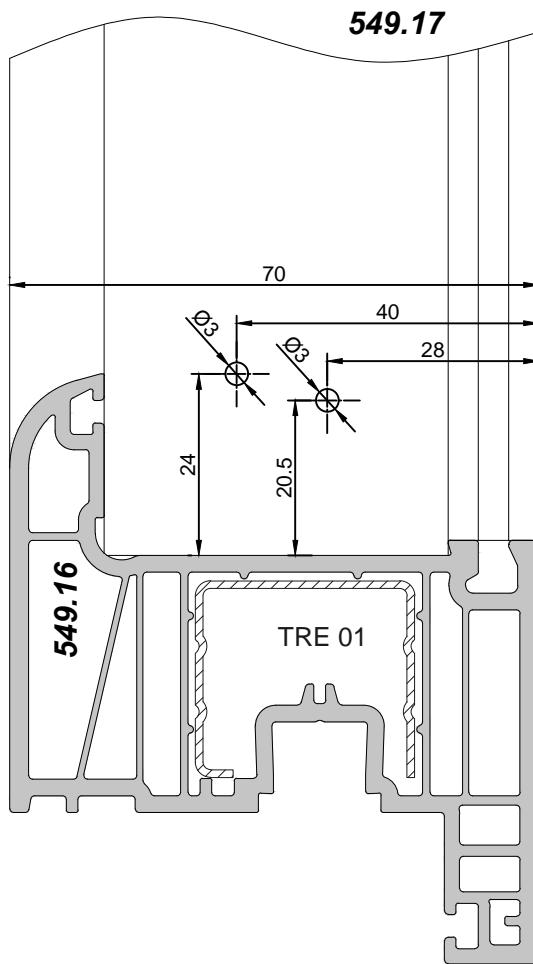


End-milling mullion  
cutter for 70mm

Scheme mullion - sash 70mm

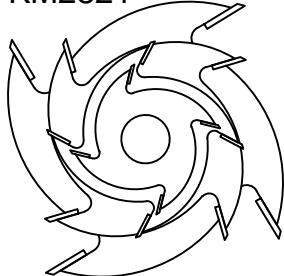


## Scheme mullion - sash 70mm



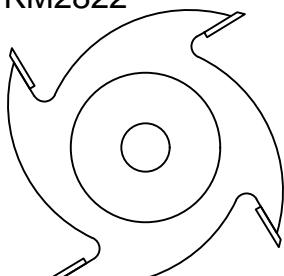
*PRESTIGE* /series 70mm/:  
sectional drawings

KM2821



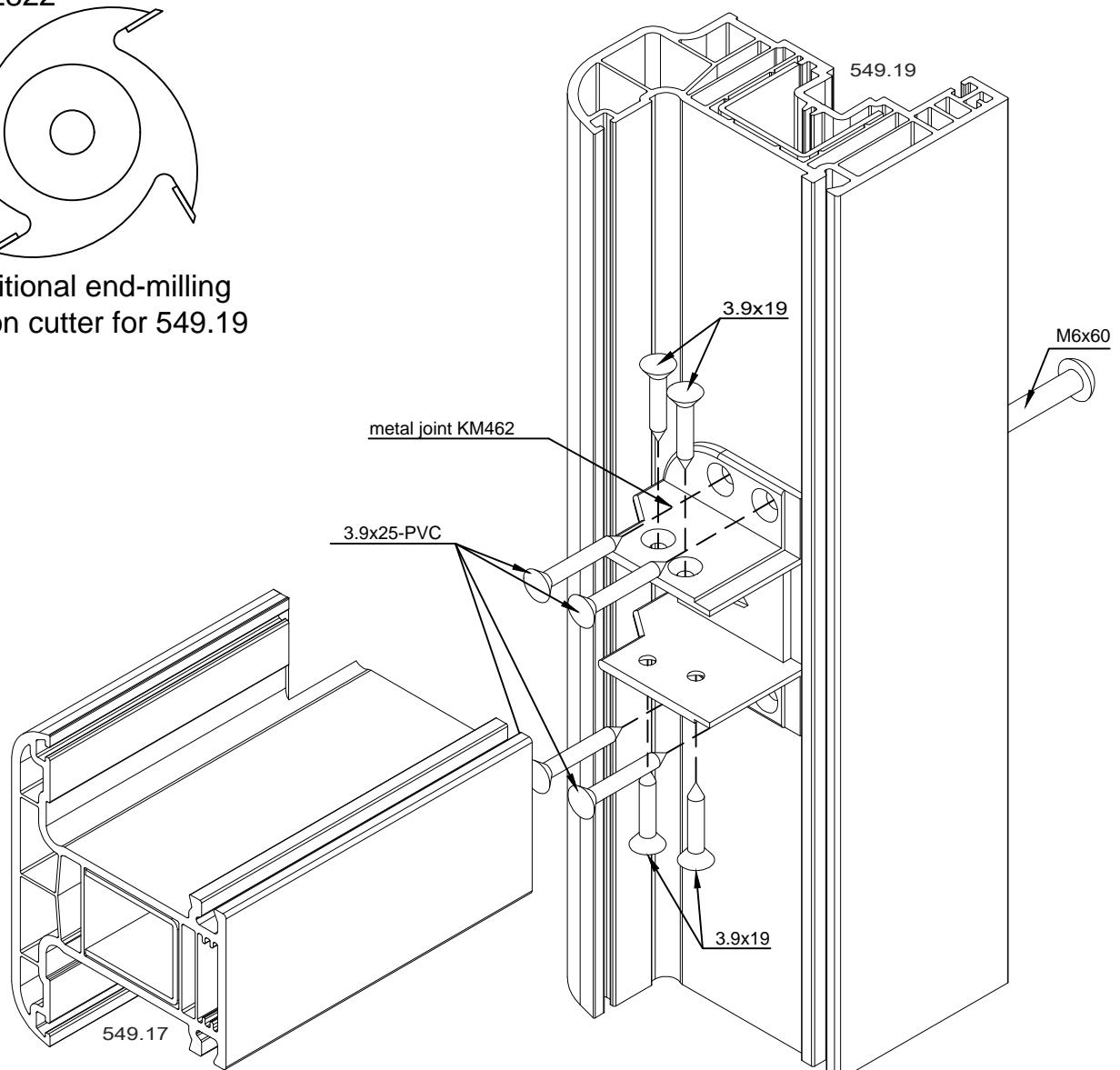
End-milling mullion  
cutter for 70mm

KM2822

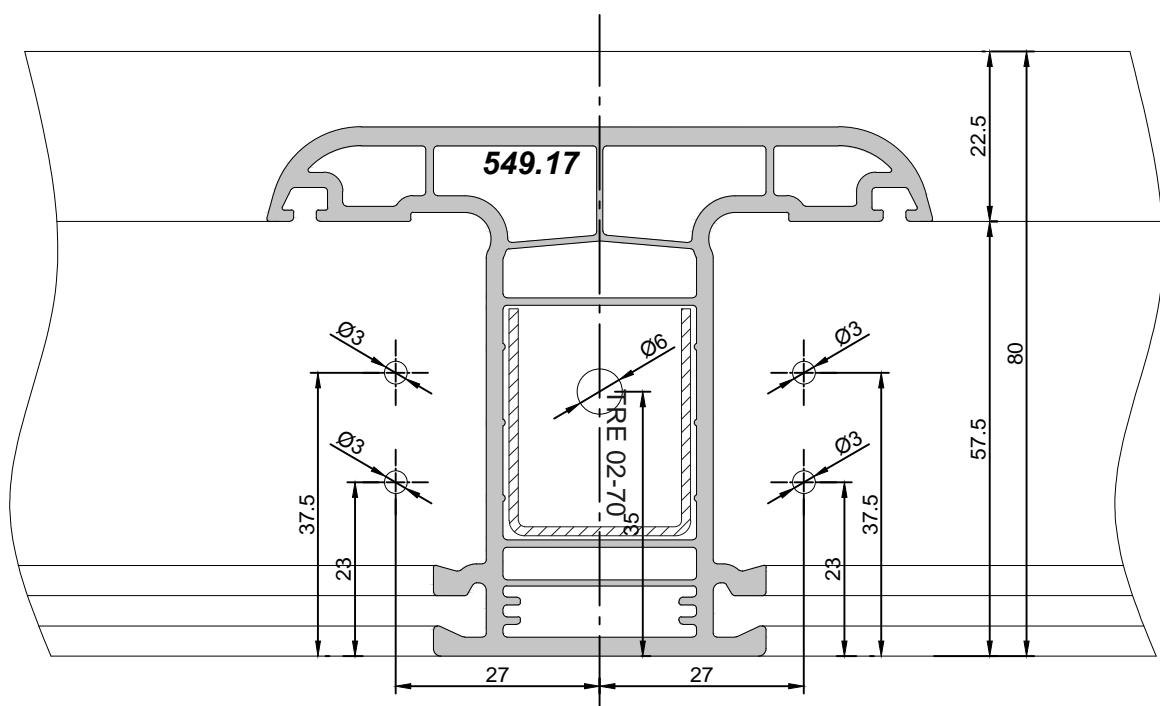
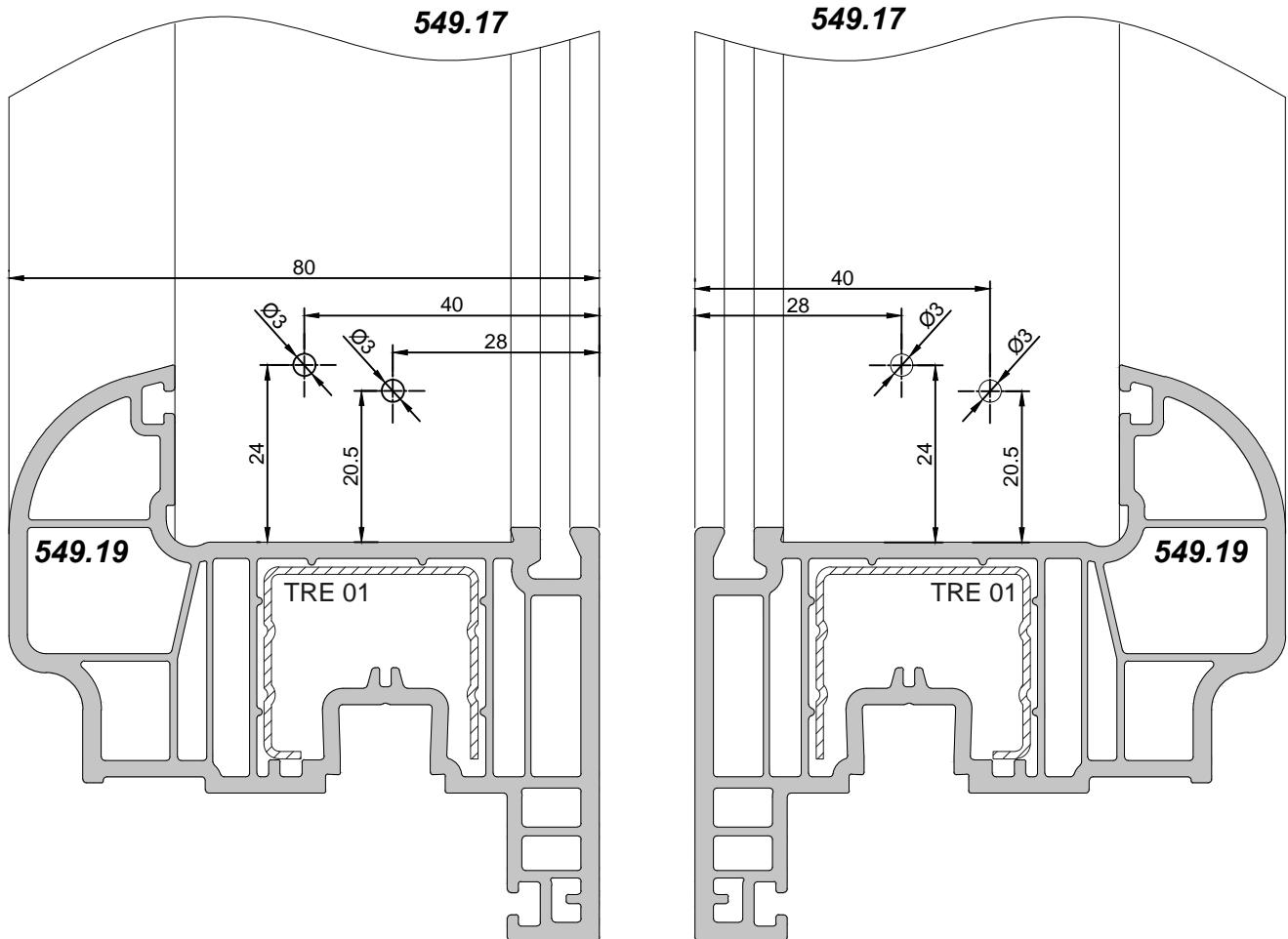


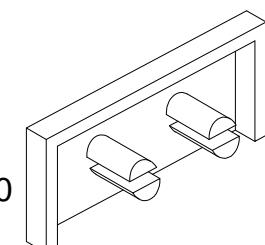
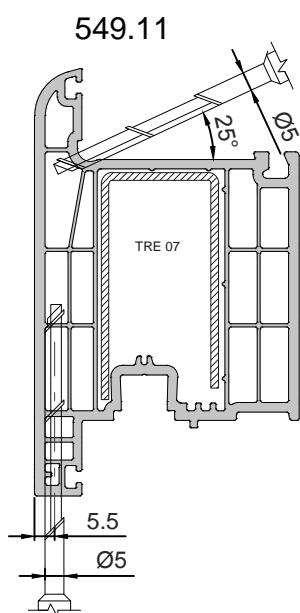
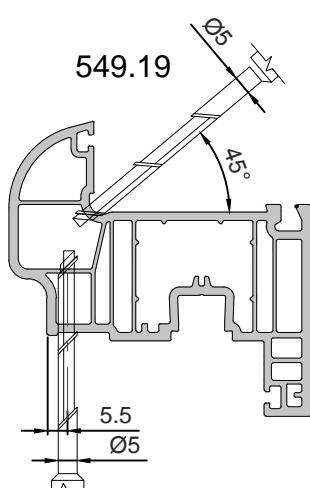
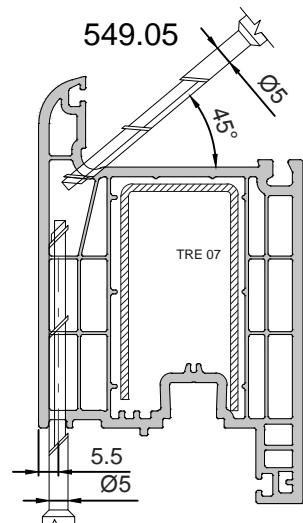
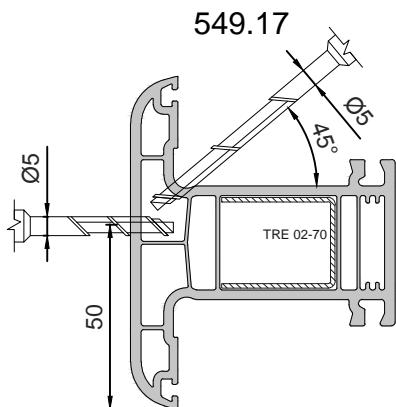
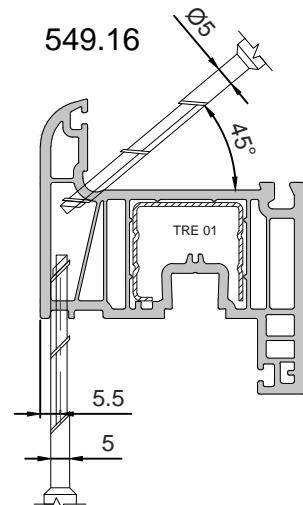
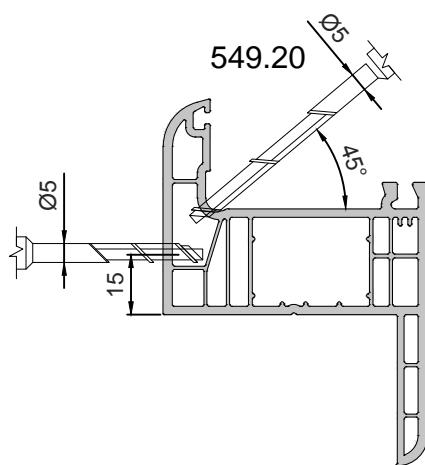
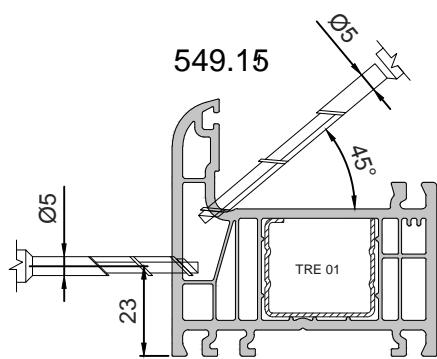
Additional end-milling  
mullion cutter for 549.19

Scheme mullion - sash 70mm



## Scheme mullion - sash 70mm

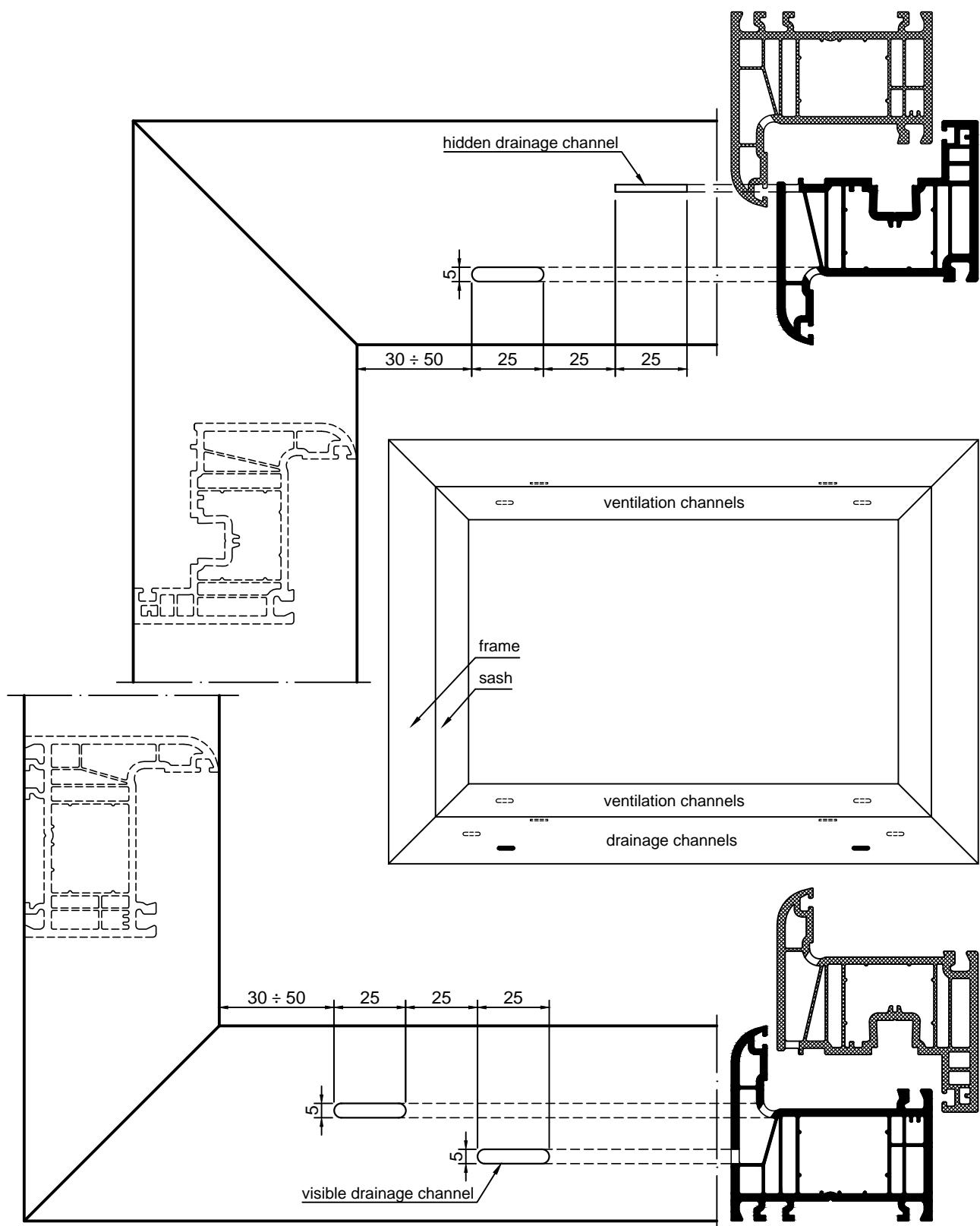




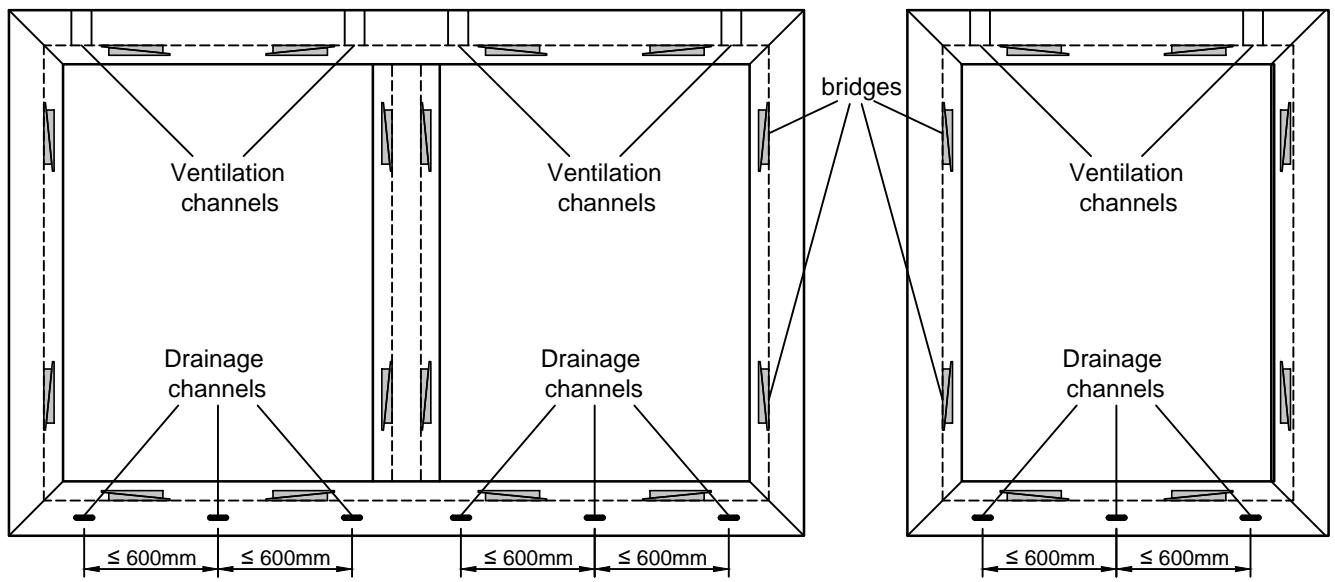
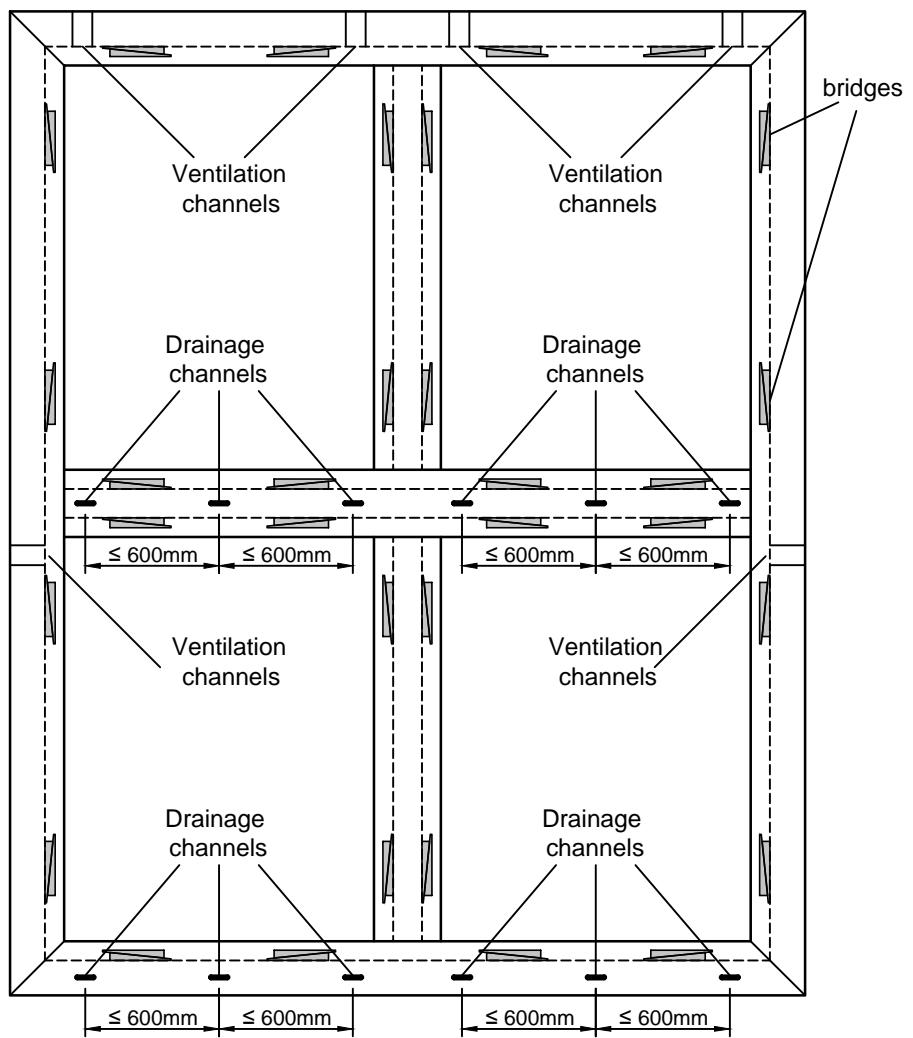
Cover cap for drainage openings

ATTENTION: In case of using aluminium cover caps on the profiles, the positions of the drainage openings remain the same.

SCHEME DRILLING OF VENTILATION AND DRAINAGE CHANNELS



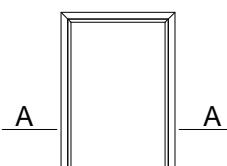
SCHEME DRILLING OF VENTILATION AND DRAINAGE CHANNELS



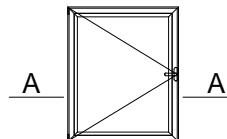
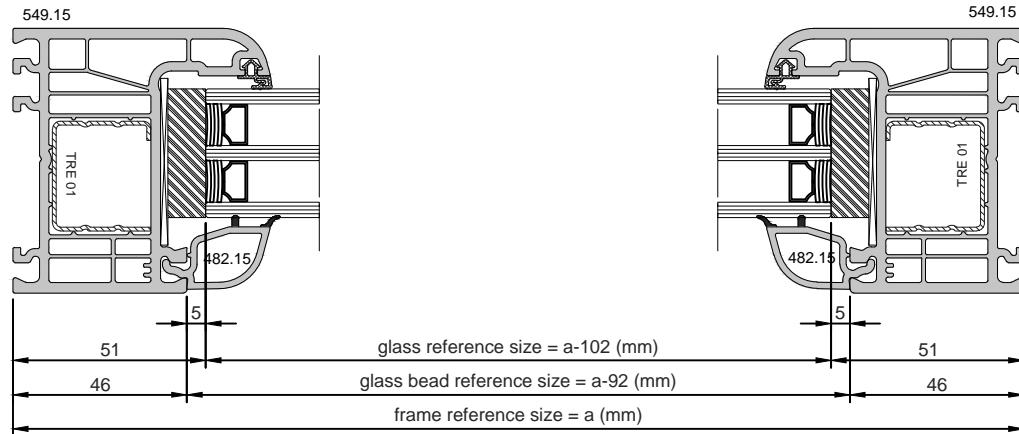
***PRESTIGE*** /series 70mm/  
cutting drawings

***PRESTIGE /series 70mm/:***  
**cutting list**

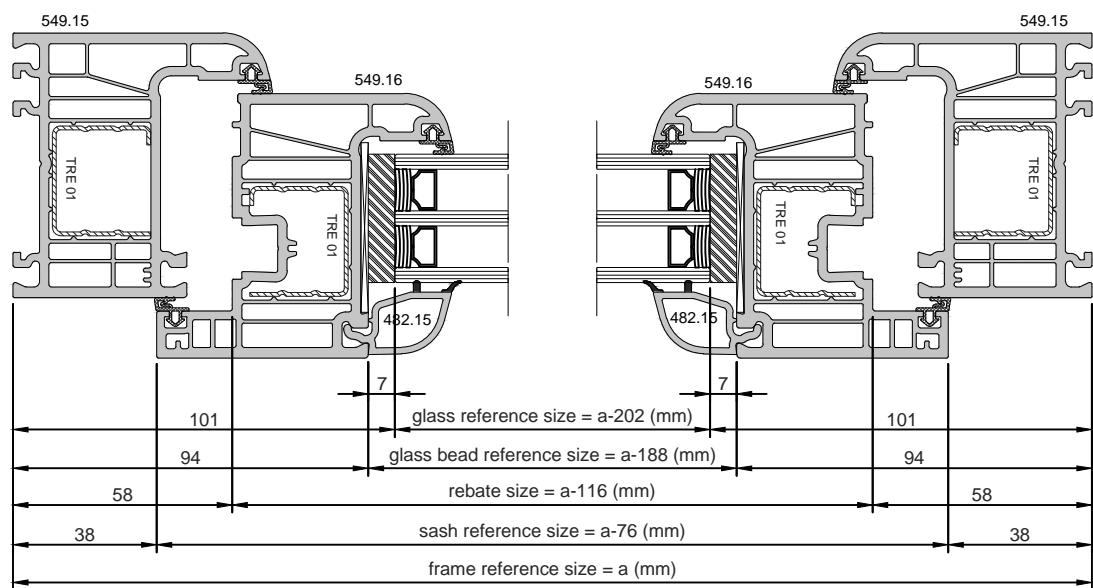
Exemplary scheme of fixed window



A-A  
scale 1:2



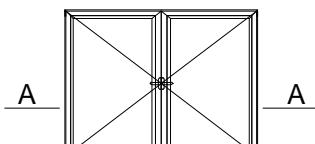
A-A  
scale 1:2



**WARNING:** When defining the dimensions of the profiles the size of their welding should be added as well. The recommendable size for addition is 3 mm for each side.

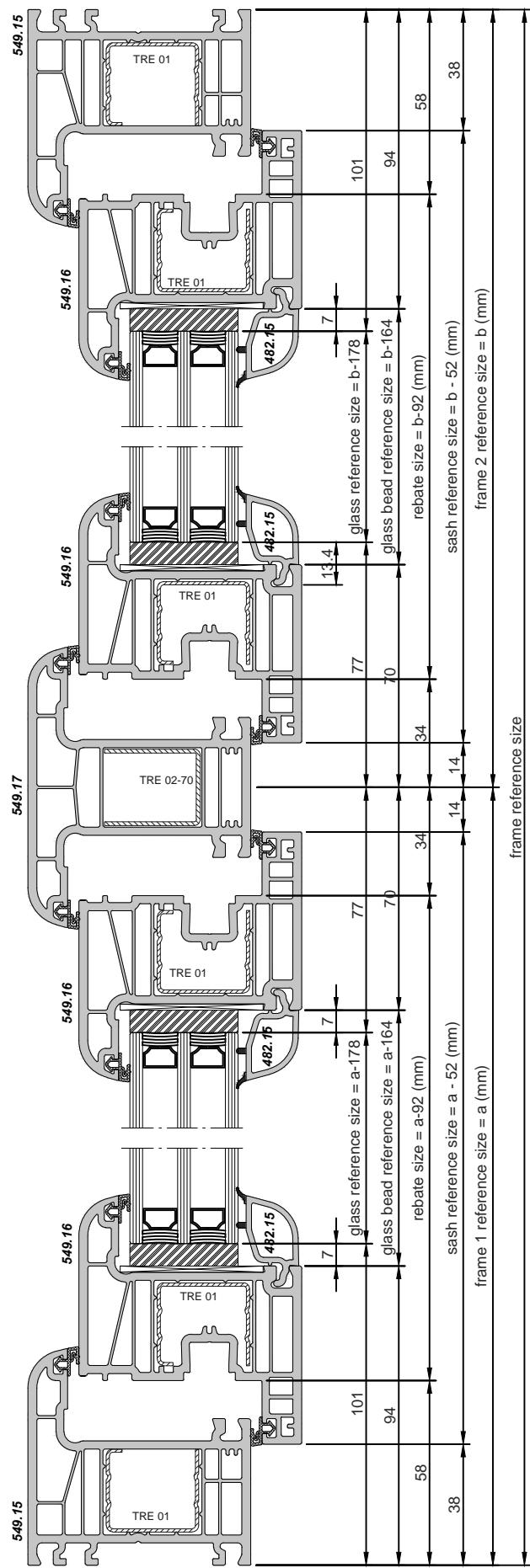
***PRESTIGE*** /series 70mm/:  
cutting list

Exemplary scheme for a  
two-sash window with  
mullion



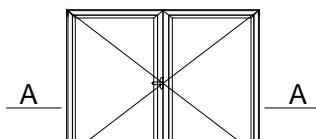
A-A  
scale 1:2

**WARNING:** When defining the dimensions of the profiles the size of their welding should be added as well.  
The recommendable size for addition is 3 mm for each side.

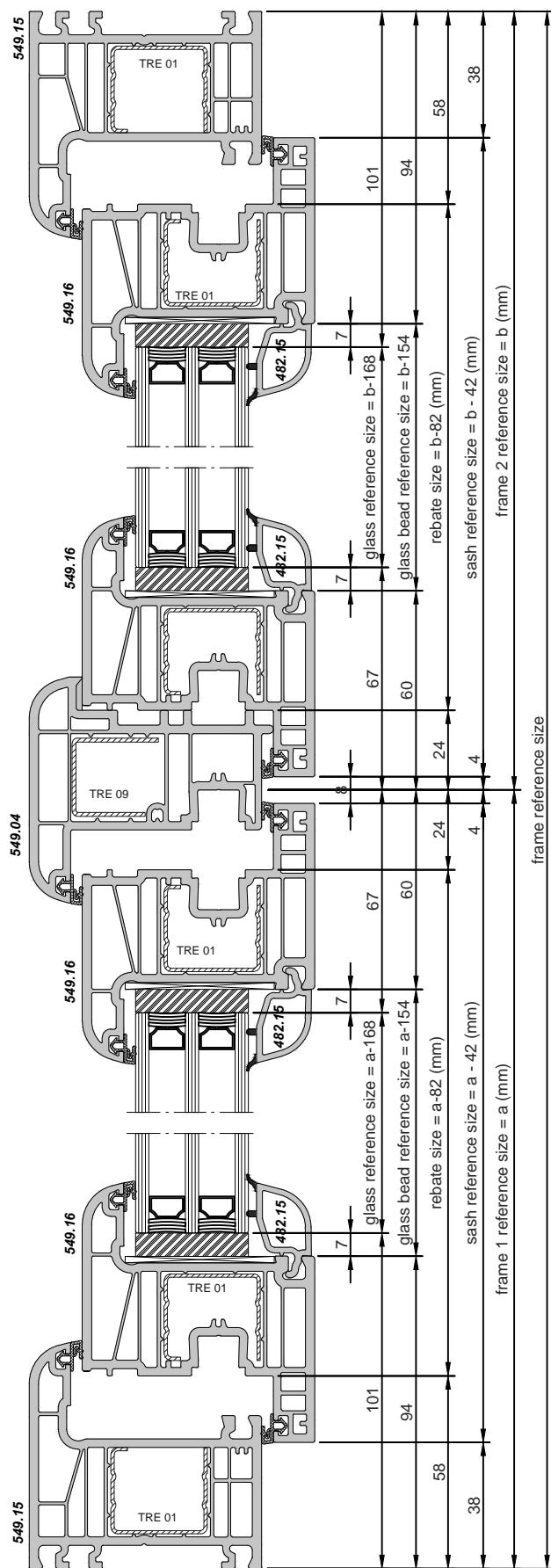


***PRESTIGE /series 70mm/:***  
**cutting list**

Exemplary scheme for a  
two-sash window with  
mobile mullion



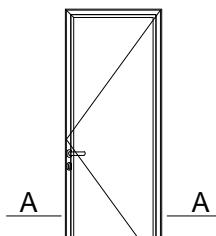
A-A  
scale 1:2



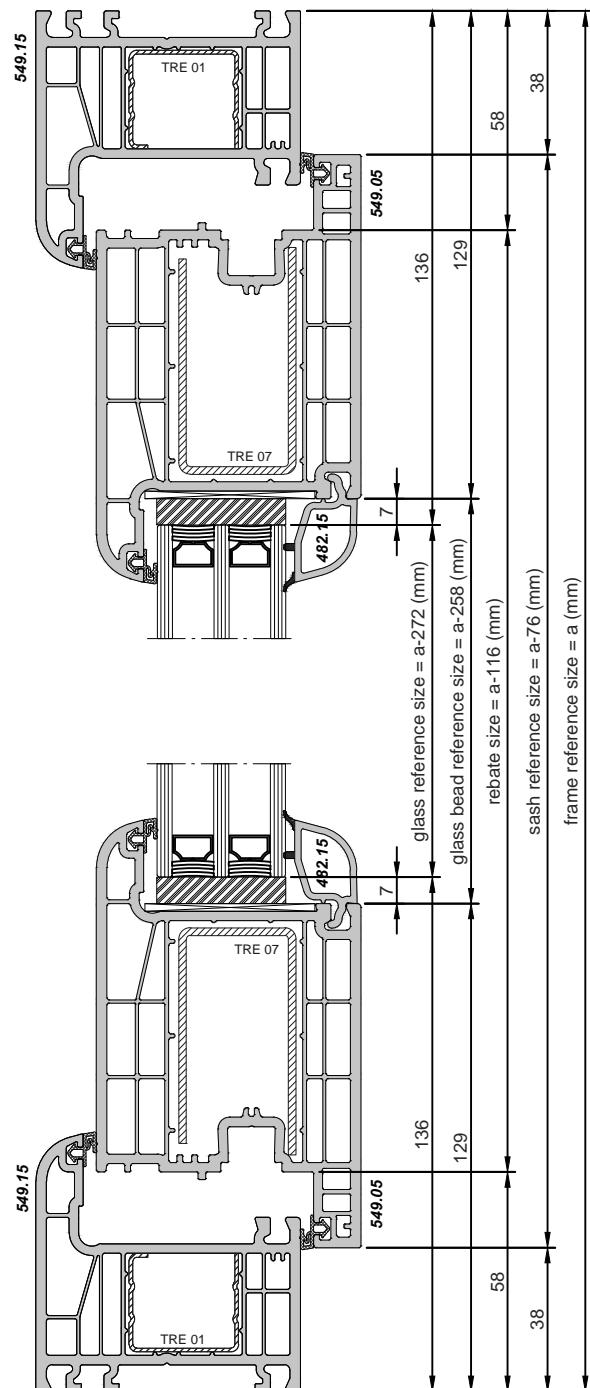
**WARNING:** When defining the dimensions of the profiles  
the size of their welding should be added as well. The  
recommendable size for addition is 3 mm for each side.

***PRESTIGE*** /series 70mm/:  
cutting list

Exemplary scheme for door



A-A  
scale 1:2



**WARNING:** When defining the dimensions of the profiles  
the size of their welding should be added as well. The  
recommendable size for addition is 3 mm for each side.