Example 7

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$$\int_0^{\frac{\pi}{4}} \sec^2 \theta \tan \theta \ d\theta \ \left[\text{Let } u = \tan \theta \quad \Rightarrow \quad du = \sec^2 \theta \ d\theta \right]$$

$$\int_0^{\frac{\pi}{4}} \sec^2 \theta \tan \theta \ d\theta \quad \Rightarrow \quad \int_0^1 u \ du = \frac{u^2}{2} \Big|_0^1 = \frac{1}{2}$$