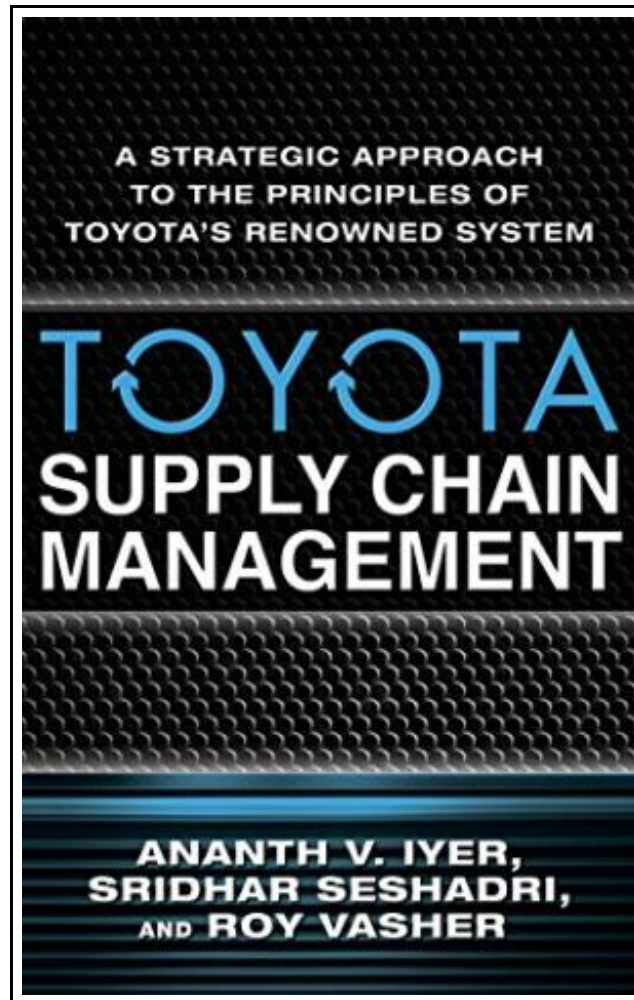


## Toyota Supply Chain Management: A Strategic Approach to Toyota's Renowned System



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