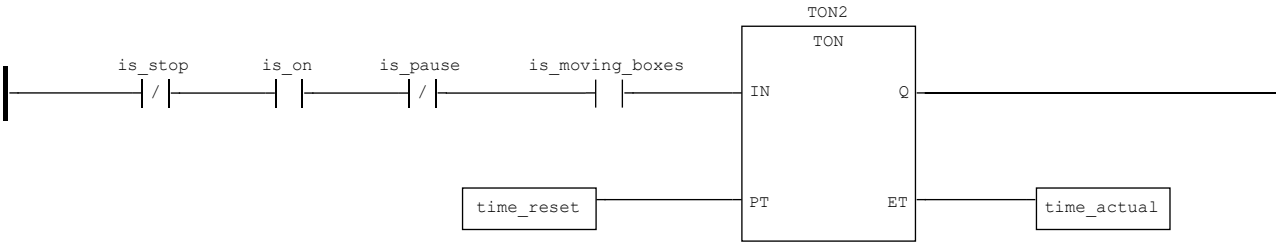
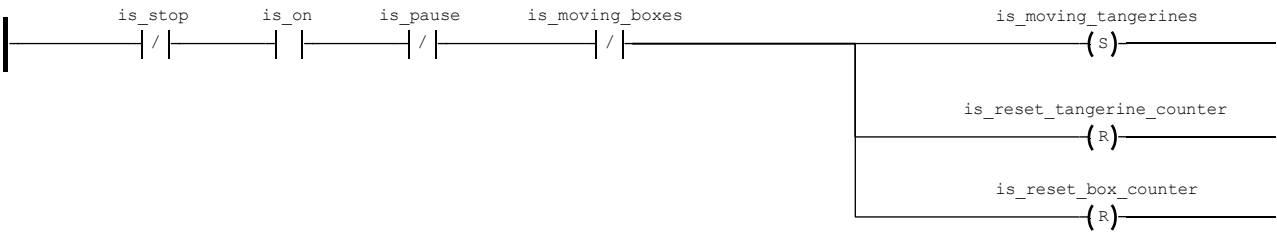
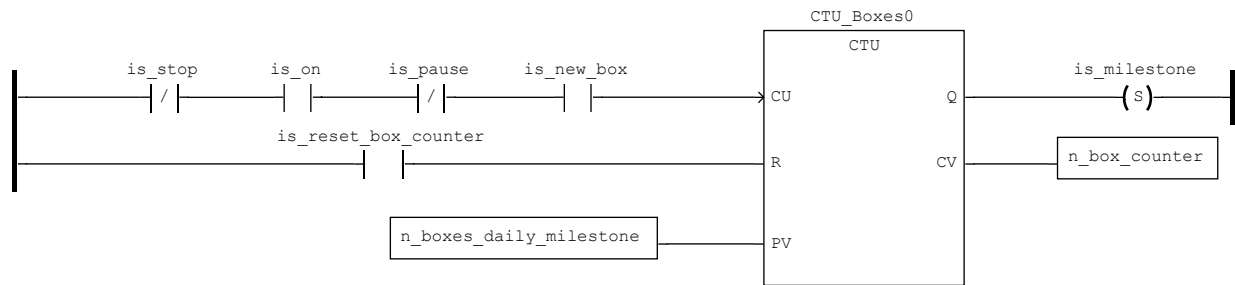
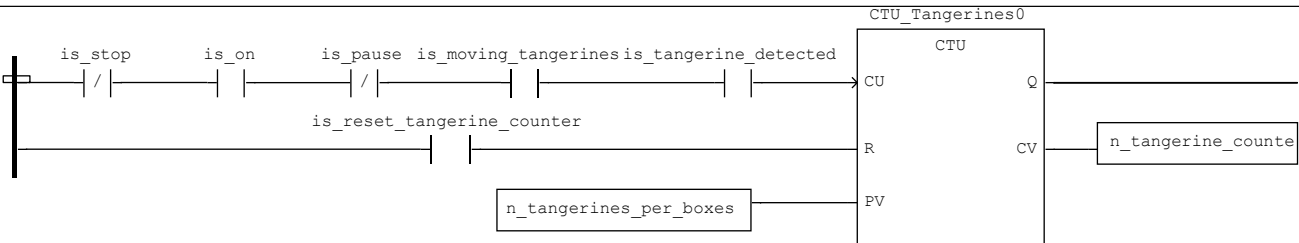


#	Nombre	Clase	Tipo	Ubicación	Valor Inicial
1	is_on	Local	BOOL	%IX0.0	0
2	is_pause	Local	BOOL	%IX0.1	0
3	is_stop	Local	BOOL	%IX0.2	0
4	is_new_box	Local	BOOL	%QX0.2	0
5	is_milestone	Local	BOOL	%QX0.3	0
6	is_fresh_start	Local	BOOL		0
7	is_reset_box_counter	Local	BOOL		0
8	is_reset_tangerine_co	Local	BOOL		0
9	n_box_counter	Local	INT		0
10	n_tangerine_counter	Local	INT		0
11	n_tangerines_per_box	Local	INT		5
12	n_boxes_daily_milesto	Local	INT		3
13	is_loaded	Local	BOOL		1
14	is_selecting_tangerine	Local	BOOL		0
15	is_moving_tangerines	Local	BOOL	%QX0.0	0
16	is_sensor_active	Local	BOOL		0
17	is_tangerine_detected	Local	BOOL	%IX0.3	0
18	is_moving_boxes	Local	BOOL	%QX0.1	0
19	time_reset	Local	TIME		T#3S
20	time_actual	Local	TIME		T#0S
21	CTU_Tangerines0	Local	CTU		
22	TON2	Local	TON		
23	CTU_Boxes0	Local	CTU		







is_moving_boxes	(R)
is_new_box	(R)
is_reset_tangerine_counter	(R)

is_moving_tangerines	(R)
is_moving_boxes	(S)
is_reset_tangerine_counter	(S)
is_new_box	(S)

