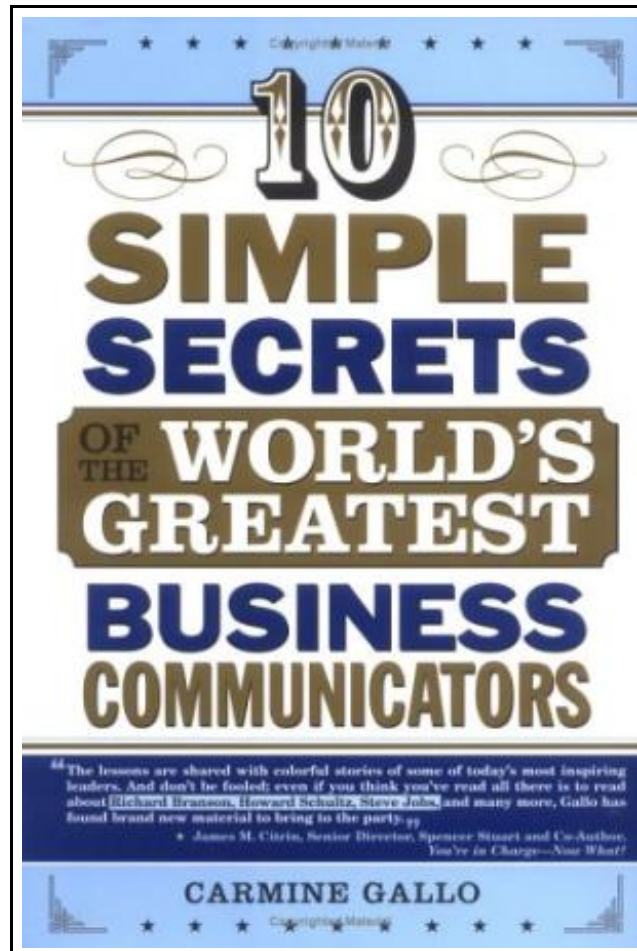


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10 SIMPLE SECRETS OF THE WORLDS GREATEST BUSINESS COMMUNICATORS



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