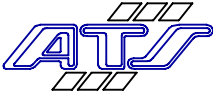



Material 5052-H32 ALUMINUM		Finish NONE		Heat Treat NONE		QTY. 1	TOTAL 1
Drawn By HMA		<div></div> <div>AUTOMATION TOOLING SYSTEMS INC. 730 FOUNTAIN STREET NORTH, CAMBRIDGE, ON N3H 4R7</div>					
Date APR 11 2012							
<div>Unless Otherwise Specified</div> <div>Machining Tolerances<div>0.00 ± 0.125</div><div>0.0 ± 0.25</div><div>Angle ± .5°0. ± 0.75</div></div>		<div>-</div> <div>EASTWOOD COLLEGIATE STUFF FOR BROWN BIG CONFIG</div>					
<div>Weldment/Fabrication Tolerances</div> <div>Mat'l Thickness<div>0 - 300 ± 0.75</div><div>(25mm or less)>300 - 915 ± 1.5</div><div>Length (mm)>915 - 2030 ± 3.0</div></div> <div>Mat'l Thickness<div>0 - 300 ± 1.5</div><div>(> 25mm)>300 - 915 ± 3.0</div><div>Length (mm)>915 - 2030 ± 6.0</div></div>							
<div>Unless Otherwise Specified</div> <div>-Dimensions apply after finish</div> <div>-Break all sharp corners to Min 0.1, Max 0.4</div> <div>-Do not machine stock sizes</div> <div>-All machined surfaces to be 3.2√(Ra) or better</div>		Drawing No. B - 13584 - 1020 - 0001		JDE Item No. -		Rev. -	
<div></div> <div>1st Angle Projection</div> <div>-Do not scale drawing</div> <div>-Dimensions are in mm</div>		Scale 1:2		Job No. 		Sheet 1 of 1	