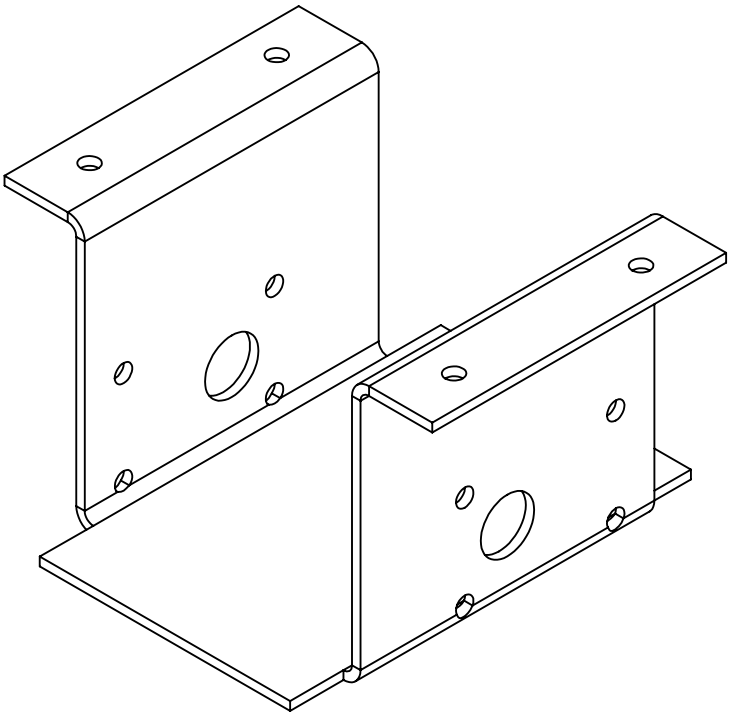
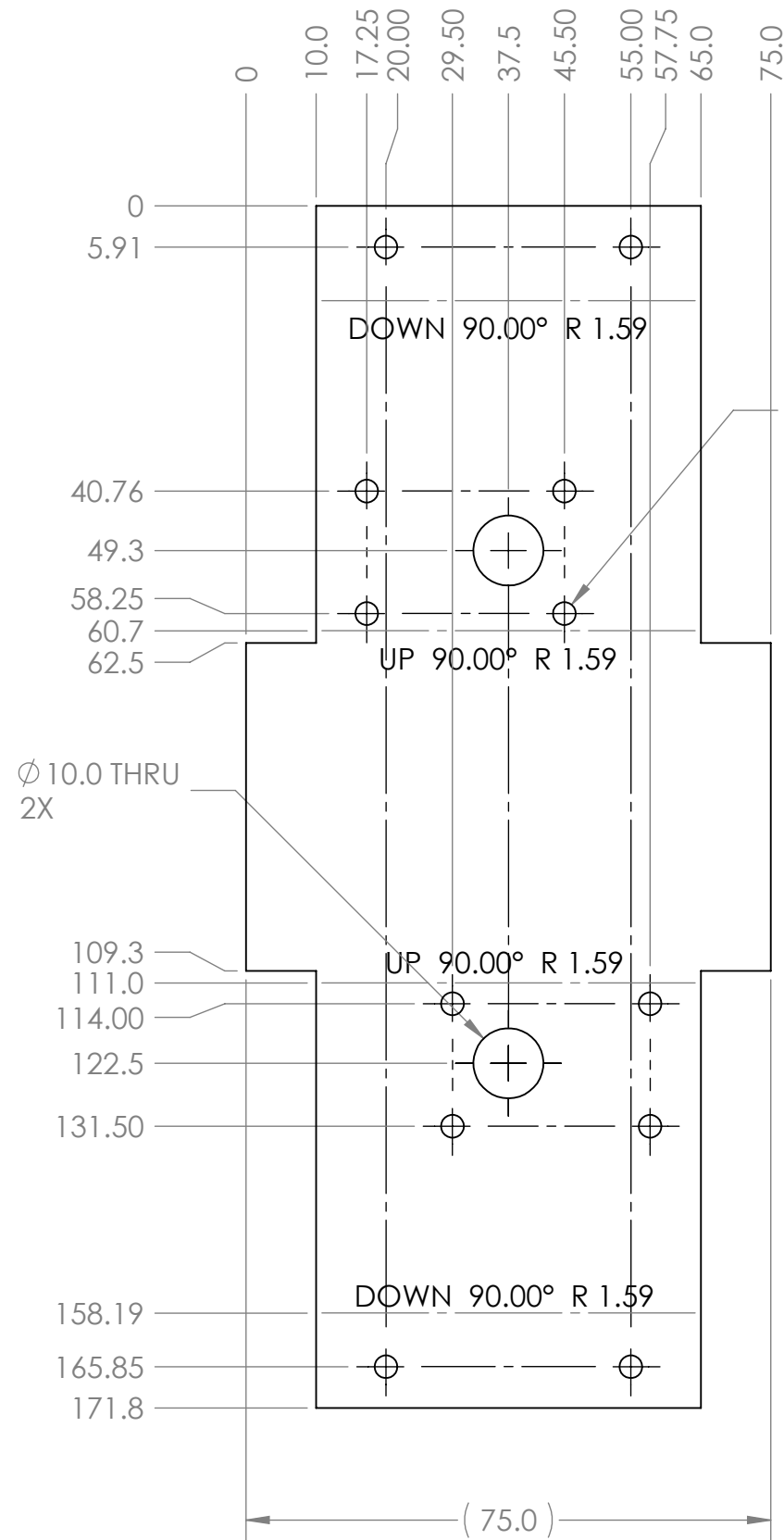




LET.	REVISION	DRN. BY	DATE
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Material 5052-H32 ALUMINUM		Finish NONE	Heat Treat NONE	QTY. 1	TOTAL 1
Drawn By HMA Date APR 11 2012		 <b>AUTOMATION TOOLING SYSTEMS INC.</b> 730 FOUNTAIN STREET NORTH, CAMBRIDGE, ON N3H 4R7			
Unless Otherwise Specified Machining Tolerances 0.00 $\pm$ 0.125 0.0 $\pm$ 0.25 Angle $\pm$ .5° 0. $\pm$ 0.75 Weldment/Fabrication Tolerances Mat'l Thickness 0 - 300 $\pm$ 0.75 (25mm or less) >300 - 915 $\pm$ 1.5 Length (mm) >915 - 2030 $\pm$ 3.0 Mat'l Thickness 0 - 300 $\pm$ 1.5 (> 25mm) >300 - 915 $\pm$ 3.0 Length (mm) >915 - 2030 $\pm$ 6.0		<b>EASTWOOD COLLEGIATE STUFF FOR BROWN SMALL CONFIG</b>			
Unless Otherwise Specified -Dimensions apply after finish -Break all sharp corners to Min 0.1, Max 0.4 -Do not machine stock sizes -All machined surfaces to be 3.2 $\sqrt{\text{Ra}}$ or better		Drawing No. <b>B-13584-1020-0001</b>		JDE Item No. -	Rev. -
 1st Angle Projection		Scale 1:1	Job No.	Sheet 1	of 1