HxH Tracking System

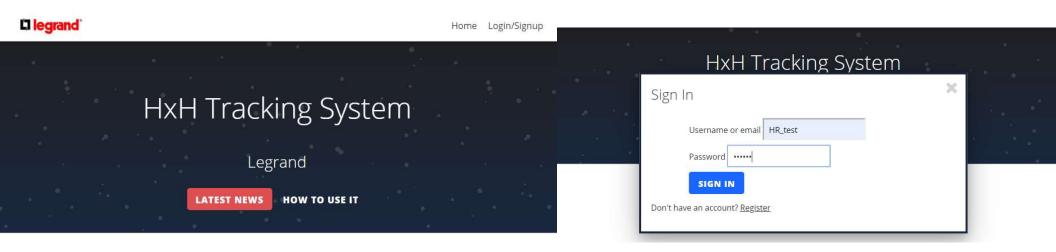
Chenyu

Overview

- User groups: Supervisors and Administrator.
- Three Main functions: 1. Hourly automatically produce and record data. 2. able to stop at any time to change over 3. Generate reports
- How to use it:
 - log in or you might need to register a new user.
 - If you want to check report, please click "Reports"
 - If you want to add/edit a part/cell number, please click "Parts Maintenance"
 - If you add/edit an employee, please click "Operators Management"
 - You can check each buildings status in "Heat Map" page.
 - Go to "Chat" page if you find any bug or have any comment.
 - Don't forget log out

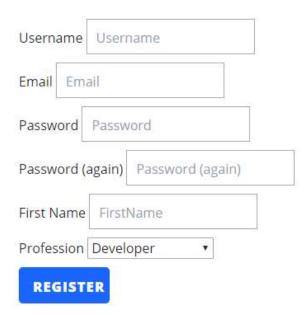
Log in & Register

Got to home page and click "Login/Signup" label, then you can either log in or click "Register" to create a new account.



Sign up

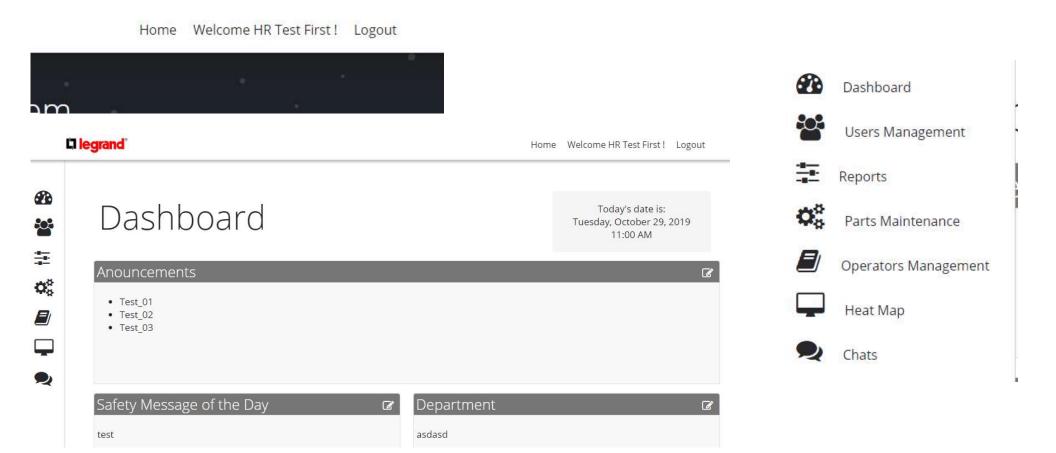
Create an Account



By clicking Register, you agree to our Privacy Policy and Terms of Use

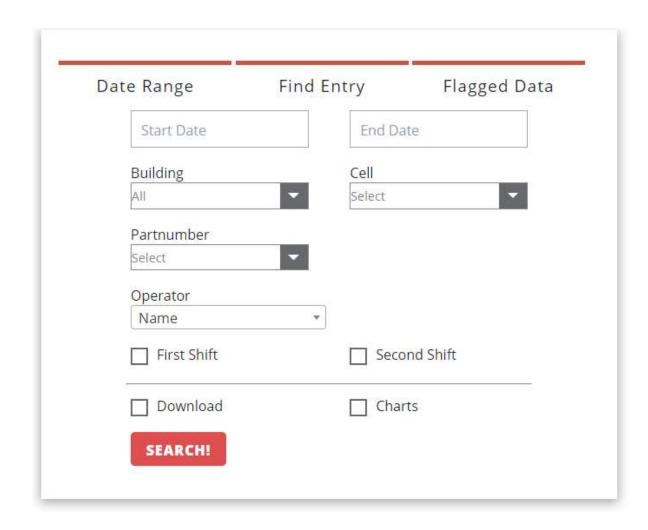
If you already have an account sign in

Once you logged in, you can click welcome label to go to the "Dashboard" page. Check your left side, you can go to corresponding pages by clicking these tabs.

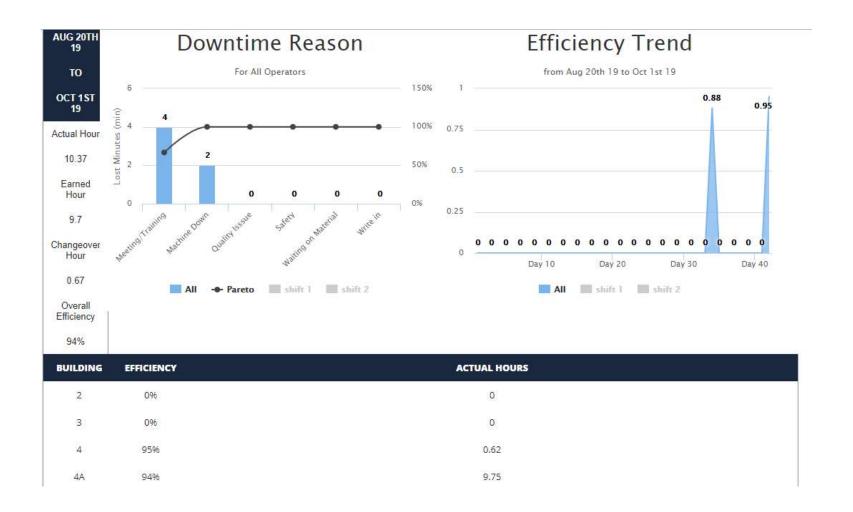


Reports

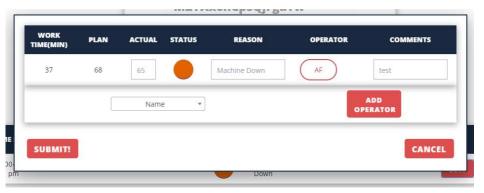
"Report" page consists of 3 parts: "Date Range", "Find Entry" and "Flagged Data". "Report" page will create a neat conclusion with charts and tables based on these constrains; "Find Entry" will let you search a specific record by entering the _id'; "Flagged Data" will let you to find all flagged data in one time range



Reports-overview



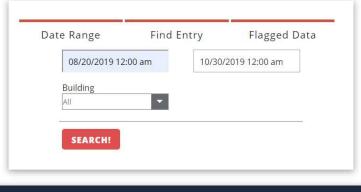




TIME SPAN	PART NUMBER	WORK TIME(MIN)	PLAN	ACTUAL	STATUS	REASON	NAME	COMMENTS	TIME EEARNED		
4:00-5:00 pm	25DTC-CVR	37	68	65		Machine Down	00155,null,null	test	35.1	EDIT	DELETE

Find Entry

You can copy the "_id" to find entry page to search a specific document if you want to edit/delete it.



TIME SPAN	PART NUMBER	WORK TIME(MIN)	PLAN	ACTUAL	STATUS	REASON	NAME	COMMENTS	TIME EEARNED	FLAGGED		
3:00- 4:00 pm	30TP-J-DG	6	3	3			00188,00154,00258,00517	TEST	4.949999999999999	true	EDIT	DELETE
7:30- 8:30 pm	6AT2AA	23	11	12			00218,00403,00298,00131	test	22	true	EDIT	DELETE
4:00- 5:00 pm	4ATCP2CRAL	20	100	98		Machine Down	00154,null,null,null	testZ	19.6	true	EDIT	DELETE
1:30- 2:30 pm	4ATCSN	20	33	32		Meeting/Training	00155,00131,00154,null	test	19.2	true	EDIT	DELETE



Flagged Data

The functions are almost the same in "Flagged Data" section, except you can unflagged toggle by clicking the check box here.

Data Structure

Key	Value 🖫	Туре
4 [[(1) vYpd6B4K6oQdcTv5J	{ 15 attributes }	Document
_id	vYpd6B4K6oQdcTv5J	String
id	a1	String
m timespan	3:00-4:00 pm	String
partnumber	25DTP-4D-DG	String
worktime	39	Int32
az plan	3	Int32
"" actual	3	String
□□□ reason	null	Null
"" status	green	String
"" comment	XXX	String
createdAt	10/15/2019, 10:20:02 PM	Date
▶ □ operatorID	["00154", "null", "null"]	Array
@ earnedtime	36	Int32
m buildingnumber	4A	String
mm cell	5501	String

Heatmap

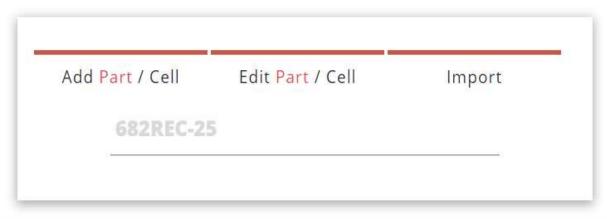
Heat Map will show the current status within today.

Red means there are more red status records than green.

Green means there are less records are in red status

Q means "Quality flag"





art mber	Cell Number	Buiding Number	Product Code	Min / Piece(one)	Pieces / Hour(one)	Min / Piece(two)	Pieces / Hour(two)	Min / Piece(three)	Pieces / Hour(three)	XML Name	Quality Flag		
₹EC-25	5462	2	WM04	1.2	70					682REC- 25.xml		EDIT	DELETE

Add/Edit Parts/Cells

If you need to maintain part/cell, you can go to "Parts Maintenance" page. Note that click tab twice will switch the part/cell mode.

Supplementary

- All the work times are scaled to fit in the schedule.
- For some parts that have "zero Min per Piece", the value is set to be the default value: "11.1"

```
value = (MinutesPP_one == '0' || MinutesPP_one == '0.0') ? 11.1 : MinutesPP_one;
```

Thank you!