

编号	1号边				2号边				3号边				4号边			
	剪切边 (mm)	受拉边 (mm)	斜边 (mm)	焊缝长度 (mm)	剪切边 (mm)	受拉边 (mm)	斜边 (mm)	焊缝长度 (mm)	剪切边 (mm)	受拉边 (mm)	斜边 (mm)	焊缝长度 (mm)	剪切边 (mm)	受拉边 (mm)	斜边 (mm)	焊缝长度 (mm)
00 1	5.60	5.00	7.71	29.10	5.10	5.10	7.22	27.95	5.40	5.00	7.47	30.28	5.70	5.20	7.68	32.24
00 2	5.10	5.30	7.49	30.71	5.10	4.60	6.94	31.73	4.70	3.70	5.80	28.88	5.40	5.00	7.54	33.96
00 3	5.50	5.20	7.81	34.09	5.00	6.10	7.91	35.00	5.10	5.30	7.29	31.24	5.50	4.80	7.00	30.67
00 4	4.90	4.20	6.21	31.75	4.40	4.10	5.90	32.60	4.70	4.30	6.20	33.94	4.60	4.40	6.20	34.79
00 5	5.00	5.30	7.17	33.52	4.80	4.90	7.13	31.80	5.20	4.90	7.24	33.64	5.20	5.00	7.47	35.00
00 6	4.80	4.60	6.63	33.02	5.20	4.30	6.74	31.73	5.00	3.70	6.35	31.98	3.80	4.20	5.80	31.79
	0.30	0.41	0.58	1.72	0.27	0.65	0.60	2.07	0.25	0.63	0.63	1.78	0.65	0.35	0.71	1.61
15 1	4.80	4.00	6.28	51.24	4.90	4.00	6.20	47.87	4.70	4.00	6.20	47.87	4.50	3.90	6.00	50.75
15 2	5.20	3.60	6.30	50.73	4.80	3.50	6.00	49.81	4.00	4.40	5.90	48.62	5.20	4.50	6.80	51.48
15 3	4.40	4.40	6.10	49.99	4.40	3.90	5.80	51.45	4.80	3.80	6.10	48.38	4.30	4.50	6.20	49.93
15 4	4.90	4.00	6.30	49.71	4.60	4.40	6.50	51.60	4.50	4.20	6.10	50.34	4.70	3.20	5.70	49.27
15 5	4.20	4.50	6.10	52.85	5.00	3.50	6.10	49.87	4.80	3.60	6.00	51.51	4.20	4.40	6.20	48.91
15 6	4.90	3.70	6.20	47.02	5.30	3.50	6.30	47.75	5.30	3.30	6.20	46.95	4.50	4.40	6.30	52.20
	0.33	0.33	0.09	1.77	0.29	0.34	0.22	1.52	0.39	0.37	0.11	1.53	0.32	0.47	0.33	1.17
30 1	4.20	3.80	5.80	60.62	4.30	4.30	6.10	62.40	4.70	4.30	6.30	61.46	5.00	4.00	6.40	59.01
30 2	4.50	4.20	6.10	62.66	4.80	3.80	6.10	60.81	5.00	4.00	6.30	60.18	4.40	4.50	6.20	59.26
30 3	5.00	3.60	6.20	62.05	4.70	4.20	6.20	61.32	4.40	4.40	6.30	62.52	5.30	4.00	6.40	63.56
30 4	4.50	4.00	6.20	61.48	5.50	4.00	6.90	61.84	4.90	4.00	6.40	61.52	4.30	4.20	6.00	63.33
30 5	4.60	4.40	6.50	62.38	4.90	4.30	6.40	60.33	5.50	4.20	6.70	59.86	4.70	4.10	6.30	63.70
30 6	4.60	4.20	6.20	62.20	5.00	4.00	6.30	60.35	5.50	4.10	6.90	57.18	4.60	4.20	6.20	61.06
	0.24	0.27	0.21	0.68	0.36	0.18	0.27	0.76	0.40	0.15	0.23	1.71	0.34	0.17	0.14	1.99
45D 1	4.90	4.40	6.60	53.14	4.90	4.20	6.50	49.02	5.50	4.10	6.92	52.34	4.50	4.10	6.20	49.08
45D 2	4.40	4.30	6.00	51.02	4.60	4.50	6.30	51.14	4.50	4.50	6.27	52.88	4.80	4.00	6.30	51.11
45D 3	5.00	4.10	6.30	48.94	5.40	4.00	6.60	48.77	5.00	4.00	6.40	50.43	4.60	4.60	6.50	52.00
45D 4	5.40	3.70	6.30	52.32	4.80	4.30	6.40	49.90	4.60	4.30	6.20	51.31	4.90	4.00	6.40	51.77
45D 5	4.90	4.40	6.30	48.74	4.70	4.40	6.50	51.00	5.00	4.30	6.38	49.98	4.90	4.10	6.20	48.98
45D 6	5.20	3.70	6.40	51.71	4.90	4.30	6.30	50.60	5.10	4.50	6.60	50.42	4.90	4.60	6.50	51.67
	0.31	0.30	0.18	1.64	0.25	0.16	0.11	0.92	0.33	0.19	0.24	1.07	0.16	0.26	0.13	1.26
45S 1	4.70	4.50	6.49	69.02	4.60	5.00	6.67	69.69								
45S 2	4.60	5.00	6.64	69.45	4.70	5.20	6.96	69.64								
45S 3	4.50	4.90	6.49	68.99	5.00	5.20	6.95	70.22								
45S 4	4.80	4.90	6.91	69.25	4.90	5.00	6.74	70.75								
45S 5	4.60	5.00	6.94	68.27	4.40	5.00	6.54	69.04								
45S 6	4.80	5.00	6.65	68.80	4.40	4.90	6.49	69.19								
	0.11	0.18	0.18	0.37	0.23	0.11	0.18	0.59								
60 1	4.70	5.10	7.06	57.17	5.00	5.00	6.91	57.91								
60 2	4.63	5.00	6.61	57.46	5.00	5.00	6.87	58.93								
60 3	4.80	5.00	6.82	57.76	4.80	5.20	7.14	57.56								
60 4	4.70	5.10	6.90	57.68	4.90	5.10	6.87	58.86								
60 5	5.00	4.40	6.38	57.28	5.20	5.00	7.06	58.56								
60 6	4.80	5.00	6.83	57.47	5.00	4.95	6.89	58.88								
	0.12	0.24	0.22	0.21	0.12	0.08	0.10	0.53								
75 1	4.50	5.00	6.50	52.23	4.92	4.64	6.68	51.38								
75 2	4.82	4.50	6.69	51.89	5.46	4.32	6.62	52.75								
75 3	4.62	4.60	6.46	51.68	5.40	4.60	6.80	52.30								
75 4	4.76	4.66	6.61	51.74	4.80	4.72	6.51	52.36								
75 5	4.70	5.00	6.67	52.31	5.00	4.94	6.72	52.40								
75 6	4.70	4.40	6.68	53.51	4.50	4.40	6.50	53.65								
	0.10	0.23	0.09	0.62	0.33	0.20	0.11	0.67								
90 1	5.00	5.00	6.89	49.94	5.12	4.30	6.71	49.98								
90 2	4.63	4.90	6.42	49.99	5.00	4.90	6.80	50.01								
90 3	4.80	5.00	6.85	50.04	4.70	4.90	6.93	49.99								
90 4	4.90	5.00	6.73	49.95	5.20	4.95	6.83	49.98								
90 5	5.40	5.00	7.35	50.01	5.08	4.30	6.70	50.07								
90 6	5.30	4.50	6.70	50.02	5.60	4.50	6.97	50.06								
	0.27	0.18	0.28	0.04	0.27	0.28	0.10	0.04								

[illegible]