20以内加减法练习题(1)

| 11-8= | 11-2= | 4+7= | 4+8= | 13-8= |
| --- | --- | --- | --- | --- |
| 15-8= | 9+8= | 13-6= | 7+8= | 14-6= |
| 8+6= | 14-8= | 5+7= | 16-9= | 12-5= |
| 5+6= | 14-7= | 11-3= | 8+7= | 6+9= |
| 15-7= | 12-3= | 5+8= | 9+9= | 13-5= |
| 12-8= | 9+5= | 7+9= | 16-8= | 9+3= |
| 7+7= | 7+6= | 13-9= | 8+8= | 17-9= |
| 6+7= | 11-9= | 8+5= | 14-5= | 7+5= |
| 16-7= | 8+9= | 5+9= | 18-9= | 4+9= |
| 6+5= | 13-7= | 8+3= | 9+2= | 7+4= |
| 11-7= | 9+6= | 9+7= | 8+4= | 14-9= |
| 12-9= | 3+9= | 17-8= | 12-6= | 2+9= |
| 12-7= | 3+8= | 6+8= | 12-4= | 9+4= |
| 15-9= | 13-4= | 11-6= | 15-6= | 11-8= |
| 4+8= | 13-8= | 15-8= | 9+8= | 13-6= |
| 7+8= | 14-6= | 8+6= | 14-8= | 5+7= |
| 16-9= | 12-5= | 5+6= | 14-7= | 11-3= |
| 8+7= | 6+9= | 15-7= | 12-3= | 5+8= |
| 9+9= | 13-5= | 12-8= | 9+5= | 7+9= |
| 16-8= | 9+3= | 7+7= | 7+6= | 13-9= |

20以内加减法练习题(2)

| 8+8= | 17-9= | 6+7= | 11-9= | 8+5= |
| --- | --- | --- | --- | --- |
| 14-5= | 7+5= | 16-7= | 8+9= | 5+9= |
| 18-9= | 4+9= | 6+5= | 13-7= | 8+3= |
| 9+2= | 7+4= | 11-7= | 9+6= | 9+7= |
| 8+4= | 14-9= | 12-9= | 3+9= | 17-8= |
| 12-6= | 2+9= | 12-7= | 3+8= | 6+8= |
| 12-4= | 9+4= | 15-9= | 13-4= | 11-6= |
| 6+6= | 11-5= | 11-4= | 15-6= | 13-6= |
| 18-9= | 11-7= | 6+9= | 17-9= | 13-6= |
| 14-5= | 15-6= | 12-9= | 12+8= | 11-9= |
| 4+8= | 16-4= | 8＋9= | 16-7= | 2+17= |
| 12-8= | 17-8= | 18-1= | 17-8= | 15-7= |
| 10-4= | 14+6= | 16-9= | 15+5= | 16-8= |
| 14-7= | 12+8= | 8+6= | 14-10= | 8+8= |
| 14-9= | 7+5= | 14-4= | 11+9 = | 11-6= |
| 17+1= | 15-8= | 16+3= | 5+8= | 9＋2= |
| 8＋4= | 7＋5= | 6＋6= | 5＋6= | 15－9= |
| 14－8= | 12－7= | 11－6= | 13－5= | 9＋4= |
| 7＋8= | 7＋7= | 6＋5= | 5＋7= | 12－9= |
| 16－8= | 15－7= | 14－6= | 11－5= | 9＋6= |

20以内加减法练习题(3)

| 8＋8= | 7＋6= | 6＋8= | 5＋8= | 16－9= |
| --- | --- | --- | --- | --- |
| 11－8= | 13－7= | 15－6= | 12－5= | 9＋8= |
| 5＋8= | 7＋4= | 6＋9= | 5＋9= | 13－9= |
| 13－8= | 14－7= | 12－6= | 14－5= | 9＋3= |
| 9＋8= | 7＋8= | 6＋7= | 4＋9= | 11－9= |
| 12－8= | 16－7= | 13－6= | 15－5= | 14－9= |
| 15－8= | 17－10= | 12－3= | 11－4= | 11－3= |
| 12－4= | 13－4= | 11－2= | 14－10= | 4＋8= |
| 5＋7= | 2＋9= | 7＋5= | 8＋6= | 14－6= |
| 12－5= | 11－5= | 13－8= | 15－6= | 7＋7= |
| 9＋9= | 9＋6= | 8＋5= | 8＋9= | 11－5= |
| 12－6= | 14－9= | 16－9= | 15－8= | 4＋7= |
| 6＋6= | 8＋8= | 9＋3= | 7＋7= | 14－8= |
| 15－6= | 16－9= | 17－8= | 18－9= | 9＋9= |
| 7＋5= | 8＋6= | 5＋9= | 13－8= | 17-10= |
| 16-1= | 16-2= | 16-3= | 16-4= | 1+11= |
| 1+12= | 1+13= | 1+14= | 1+15= | 20-10= |
| 19-1= | 19-2= | 19-3= | 19-4= | 18-5= |
| 18-6= | 18-7= | 18-8= | 18-9= | 17-5= |
| 17-6= | 17-7= | 17-8= | 17-9= | 17-10= |

20以内加减法练习题(4)

| 6-2= | 6-3= | 6-4= | 6-5= | 6-6= |
| --- | --- | --- | --- | --- |
| 15-1= | 15-2= | 15-3= | 15-4= | 16-10= |
| 2+7= | 2+8= | 2+9= | 2+10= | 2+11= |
| 15-10= | 14-1= | 14-2= | 14-3= | 14-4= |
| 1+16= | 1+17= | 1+18= | 1+19= | 2+0= |
| 19-5= | 19-6= | 19-7= | 19-8= | 19-9= |
| 2+12= | 2+13= | 2+14= | 2+15= | 2+16= |
| 15-5= | 15-6= | 15-7= | 15-8= | 15-9= |
| 18-10= | 17-1= | 17-2= | 17-3= | 17-4= |
| 2+17= | 2+18= | 3+3= | 3+4= | 3+5= |
| 19-10= | 18-1= | 18-2= | 18-3= | 18-4= |
| 3+16= | 3+17= | 4+4= | 4+5= | 4+6= |
| 13-5= | 13-6= | 13-7= | 13-8= | 13-9= |
| 4+7= | 4+8= | 4+9= | 4+10= | 4+11= |
| 13-10= | 12-1= | 12-2= | 12-4= | 12-5= |
| 4+12= | 4+13= | 4+14= | 4+15= | 4+16= |
| 11-1= | 11-2= | 11-3= | 11-4= | 11-5= |
| 11-3= | 15-3= | 18-5= | 14-8= | 15-8= |
| 10-5= | 11-7= | 12-7= | 11-2= | 10-2= |
| 13-8= | 8+8= | 10-9= | 18-8= | 14-6= |

20以内加减法练习题(5)

| 11-3= | 15-3= | 18-5= | 14-8= | 15-8= |
| --- | --- | --- | --- | --- |
| 10-5= | 11-7= | 12-7= | 11-2= | 10-2= |
| 12-8= | 13-7= | 5+7= | 10-4= | 13-5= |
| 13-8= | 8+8= | 10-9= | 18-8= | 14-6= |
| 10-9= | 15-7= | 11-4= | 13-7= | 9+3= |
| 11-8= | 3+8= | 10-3= | 14-5= | 18-9= |
| 12-6= | 12+2 = | 13-2= | 13-8= | 14-9= |
| 11-8= | 12-9= | 10-5= | 10-9= | 15-7= |
| 12-6= | 12-7= | 11-3= | 15-6= | 14-6= |
| 14-8= | 14-6= | 11-8= | 10-5= | 8+3= |
| 15-7= | 2+9= | 10-2= | 11-3= | 9+8= |
| 11-7= | 7+6= | 15-8= | 10-5= | 15-3= |
| 12-7= | 11-2= | 12+5= | 12-8= | 15+4= |
| 13-7= | 17-9= | 9+3= | 18-9= | 8+6= |
| 13-8= | 12-8= | 12-5= | 4+8= | 11-5= |
| 11-4= | 5+9= | 16-9= | 16-8= | 10-4= |
| 13-6= | 11-6= | 10-6= | 5+6= | 13-4= |
| 8+6= | 17-8= | 14-5= | 8+5= | 13-9= |
| 11-9= | 15-4= | 10-6= | 13-4= | 14-7= |
| 15-6= | 16-9= | 19-6= | 17-5= | 9+8= |

20以内加减法练习题(6)

| 12-7= | 11-2= | 12+5= | 12-8= | 15+4= |
| --- | --- | --- | --- | --- |
| 13-7= | 17-9= | 9+3= | 18-9= | 8+6= |
| 13-8= | 12-8= | 12-5= | 4+8= | 11-5= |
| 11-4= | 5+9= | 16-9= | 16-8= | 10-4= |
| 13-6= | 11-6= | 10-6= | 5+6= | 13-4= |
| 8+6= | 17-8= | 14-5= | 8+5= | 13-9= |
| 11-9= | 15-4= | 10-6= | 13-4= | 14-7= |
| 10-9= | 18-6= | 2+9= | 12-7= | 12-5= |
| 17-9= | 13-4= | 16-8= | 7+8= | 10-6= |
| 11-5= | 10-4= | 15+4= | 19-6= | 11-5= |
| 13-6= | 11-6= | 10-9= | 11-8= | 12-3= |
| 11-9= | 10-7= | 13-2= | 12+8= | 7+6= |
| 16-8= | 10-5= | 19-6= | 17-8= | 11+8= |
| 12-4= | 12-6= | 13-5= | 8+3= | 12-5= |
| 15-9= | 9+6= | 11-5= | 18-9= | 7+9= |
| 15-3= | 10-4= | 13-5= | 11-7= | 10-9= |
| 17-9= | 2+9= | 18-3= | 12-6= | 17-10= |
| 13-4= | 15-7= | 10-6= | 13-11= | 16-9= |
| 11-4= | 18-15= | 12-5= | 10-5= | 19-12= |
| 10-8= | 12-3= | 10-8= | 18-9= | 10-8= |

20以内加减法练习题(7)

| 8+9= | 15-8= | 15+4= | 10-6= | 17-8= |
| --- | --- | --- | --- | --- |
| 11-7= | 12-3= | 12-6= | 12-4= | 12-5= |
| 11+7= | 14-9= | 18-9= | 19-4= | 10-5= |
| 18-9= | 14-9= | 15-8= | 12-3= | 12-5= |
| 11-7= | 16-9= | 17-8= | 11-6= | 11-6= |
| 13-4= | 17-8= | 18-9= | 16-9= | 14-9= |
| 13-4= | 15-7= | 10-6= | 10-5= | 16-9= |
| 14-5= | 14-5= | 12-5= | 11-4= | 15-9= |
| 11-7= | 10-5= | 18-9= | 13-7= | 14-9= |
| 15-8= | 12-1= | 12-3= | 12-5= | 11-7= |
| 10-9= | 16-10= | 17-8= | 10-1= | 14-6= |
| 11-6= | 16-4= | 16-7= | 12+3= | 13-6= |
| 17-8= | 18-9= | 14-5= | 17-5= | 14-9= |
| 11-9= | 13-4= | 15-7= | 10-6= | 3+8= |
| 16-9= | 11-4= | 12-8= | 11-9= | 11-5= |
| 12-8= | 12-5= | 10-5= | 10-9= | 10-8= |
| 13-6= | 12-3= | 10-8= | 7+5= | 10-8= |
| 11-4= | 15-8= | 6+8= | 11-9= | 10-6= |
| 17-3= | 12-8= | 10-3= | 6+7= | 13-7= |
| 16-7= | 13-2= | 12-7= | 12+6= | 13-4= |

20以内加减法练习题(8)

| 10-1= | 14-5= | 13+5= | 17-5= | 17-9= |
| --- | --- | --- | --- | --- |
| 12-6= | 11-7= | 13-6= | 14-9= | 10-9= |
| 16-8= | 17-9= | 14-6= | 4+16= | 17+2= |
| 10-7= | 19-3= | 11-8= | 16-9= | 15-7= |
| 12-9= | 11-5= | 15-6= | 11-8= | 12-7= |
| 14-8= | 16-8= | 13-8= | 10-8= | 11-9= |
| 15-7= | 14-9= | 14-7= | 11-6= | 6+9= |
| 18-10= | 17-1= | 17-2= | 17-3= | 17-4= |
| 2+17= | 2+18= | 3+3= | 13+4= | 3+5= |
| 19-10= | 18-1= | 18-2= | 18-3= | 18-4= |
| 3+16= | 3+17= | 4+4= | 14+5= | 14-6= |
| 13-5= | 13+6= | 13-7= | 13-8= | 13-9= |
| 4+7= | 4+8= | 4+9= | 4+10= | 4+11= |
| 13-10= | 12-1= | 12-2= | 12-4= | 12-5= |
| 4+12= | 4+13= | 4+14= | 4+15= | 4+16= |
| 13-6= | 18-9= | 11-7= | 14-5= | 13-6= |
| 17-9= | 6+9= | 15-6= | 16-4= | 7＋9= |
| 16－7= | 2＋17= | 12-9= | 12+8= | 11-9= |
| 4+8= | 17-8= | 18-1= | 17-8= | 15+5= |
| 16-8= | 14-7 = | 12+8 = | 8+6= | 14-10 = |

提高-20以内加减法练习题(1)

| 8+9= | 9+8= | 7+6= | 7+5= | 6+2+7= |
| --- | --- | --- | --- | --- |
| 10+8 | 8+5= | 9+6= | 6+9= | 4+5+2= |
| 5+5= | 9+5= | 7+8= | 9+5= | 3+5+7= |
| 4+6= | 5+9= | 6+7= | 7+7= | 4+4+6= |
| 9+4= | 8+4= | 9+7= | 9+4= | 4+3+2= |
| 7+4= | 6+5= | 8+6= | 7+8= | 4+6+5= |
| 8+4= | 6+6= | 6+8= | 9+6= | 7+2+4= |
| 10-2= | 7+7= | 8+5= | 8+3= | 2+6+5= |
| 2+9= | 9+7= | 5+8= | 7+4= | 7+1+7= |
| 7+5= | 8+8= | 8+4= | 9+9= | 6+3+4= |
| 18-2= | 9+2= | 4+8= | 8+4= | 6+1+5= |
| 10+5= | 5+7= | 9-4= | 7+6= | 5+2+4= |
| 9+6= | 9+5= | 7+6= | 9+4= | 3+5+9= |
| 8+4= | 7+9= | 6+8= | 6+7= | 6+4+1= |
| 9+4= | 8+10= | 7+5= | 7+9= | 3+6+5= |
| 8+7= | 6+10= | 5+7= | 9+8= | 7+2+6= |
| 9+2= | 8+6= | 4+7= | 9+3= | 4+4+9= |
| 7+5= | 19-7= | 7+4= | 8+4= | 9+1+9= |
| 7+9= | 7+3= | 9+3= | 8+3= | 8+2+2= |
| 8+5= | 2+8= | 6+6= | 8+9= | 7+3+1= |

提高-20以内加减法练习题(2)

| 8+2+4= | 8-2+6= | 3+6+9= | 4+5+8= |
| --- | --- | --- | --- |
| 7+3+2= | 4+4-2= | 2+6+5= | 2+3+4= |
| 8+2+6= | 6+2+7= | 7+2-5= | 6+3+8= |
| 7+3+4= | 6+3+7= | 9-2+7= | 3+3-2= |
| 9+1+8= | 5+4+7= | 8-2+8= | 2+2+4= |
| 8+2+5= | 4+5+8= | 9-4+7= | 4+8+7= |
| 5+4+9= | 1+0+7= | 8-2+7= | 10+2+7= |
| 5+2+2= | 9-6-1= | 9-4+7= | 12+6-5= |
| 3+6+4= | 5+4+6= | 6+2+9= | 7-7+5= |
| 5+2+7= | 5+1+7= | 8-2+3= | 8+2+7= |
| 7-3+6= | 2+3+9= | 9-4+6= | 8-3+7= |
| 7-2+7= | 7+2+6= | 4+3+5= | 5+2+3= |
| 4+2-3= | 9+1+5= | 6+2-3= | 6+2+2= |
| 6+3+4= | 7+3+2= | 3+6+9= | 3+3+1= |
| 4+2+5= | 10+8-4= | 10-5+4= | 2+3+5= |
| 7+2+7= | 7-2+9= | 3+4+6= | 3-0+7= |
| 8+1+2= | 6+2+7= | 9-6+4= | 5-5+5= |
| 1+8+5= | 8+2+7= | 4+5+8= | 7-3+4= |
| 6+3+9= | 6-3+9= | 7+5-7= | 6+2-6= |
| 10-1+2= | 5+1+7= | 10-4-0= | 8-7+6= |