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| **东方电气（广州）重型机器有限公司  DONGFANG (GUANG ZHOU) HEAVY MACHINERY CO., LTD** | | | | | | | | | | | | | | | | | | | | | | | **版本/次 Rev./Edi.：** | | | | | | | **A/3** | | | |
| **页码Page：** | | | | | | | **1/2** | | | |
| **热处理检查报告 HEATTREATMENTREPORT** | | | | | | | | | | | | | | | | | | | | | | | **报告编号Report No.:** | | | | | | | | | | |
| 订单号： Purchase order. | |  | | | | | | ST号： ST No. | | | | | | |  | | | | | | | | 作业指导书: Instruction: | | | |  | | | | | | |
| 部件名称：Sub assembly. | |  | | | | | | 炉批号/检验编号:Lot. No./RI.No. | | | | | | |  | | | | | | | | 图纸: Draw.: | | | |  | | | | | | |
| **检验内容： designation：** | |  | | | | | | 热处理设备:Furnace： | | | | | | |  | | | | | | | | 型号： Type. | | | |  | | | | | | |
| 电偶位置TC position（有无附页Attached Page 有Yes ■无No □）   啊啊啊 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 热电偶数/TC Number | | | |  | 热电偶型号/type | | | | |  | 记录仪/Recorder： | | | | | | | | | |  | | | | |  | | | | | | | |
| 记录仪通道 Recorder channels： | | |  |  |  |  | | |  |  |  | | |  | | |  | |  | |  |  | | |  |  | |  |  | |  |  | |
| 热电偶编号 TC No.： | | |  |  |  |  | | |  |  |  | | |  | | |  | |  | |  |  | | |  |  | |  |  | |  |  | |
| 热电偶颜色/代码 TC Color/code. | | |  |  |  |  | | |  |  |  | | |  | | |  | |  | |  |  | | |  |  | |  |  | |  |  | |
| 热电偶标识号 TC Identification. | | |  |  |  |  | | |  |  |  | | |  | | |  | |  | |  |  | | |  |  | |  |  | |  |  | |
| 有效期 valid | | |  |  |  |  | | |  |  |  | | |  | | |  | |  | |  |  | | |  |  | |  |  | |  |  | |
| 热处理要求 Heat treatment requirement | | | | | | | | | | | | | | | | | | | | | 热处理实际情况 Heat treatment achieve | | | | | | | | | | | | |
| 装炉 Loading | 进炉温度 Temperature（put in） | | | | | |  | | | | | | | | | | | | | |  | | | | | | | | | | | | |
| 加热 Heating | 最大加热速度 Maximum heating rate | | | | | |  | | | | | | | | | | | | | |  | | | | | | | | | | | | |
| 保温 Holding | 温度 Temp. | | | | | | 最小值： 最大值：  MINI： MAXI： | | | | | | | | | | | | | | 最小值：最大值：  MINI： MAXI： | | | | | | | | | | | | |
| 时间 Time | | | | | | 最小值：最大值：MINI： MAXI： | | | | | | | | | | | | | | **最小保温时间： 保守累计保温时间：** | | | | | | | | | | | | |
| 冷却 Cooling | 最大冷却速度 Maximum cooling rate | | | | | |  | | | | | | | | | | | | | |  | | | | | | | | | | | | |
| 出炉温度： Temperature（leaving） | | | | | |  | | | | | | | | | | | | | |  | | | | | | | | | | | | |
| 备注： Remarks： | **N0** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 检验结果 Result | 合格In compliance ■ 不合格Not in compliance □ 提供数据For information □ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 技术规程With specification■ 图纸With drawing ■ 作业指导书With instruction □ NCR处置With NCR disposition □ NCR No.： | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 热处理日期 date | 开始/Start：  结束/End： | | | | | | | | | | | 热处理操作人员: Operation staff: | | | | | | | |  | | | | | | | | | | | | | |
| 检验者/日期： Examiner/Date | |  | | | | | | | | | | | 级别: Level: | | |  | | 审核者/日期： ReviewerLevel | | | | | |  | | | | | | 级别: Level: | | |  |



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| **东方电气（广州）重型机器有限公司  DONGFANG (GUANG ZHOU) HEAVY MACHINERY CO., LTD** | **版本/次 Rev./Edi.：** | **A/3** |
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