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| 标志 | | **东方电气（广州）重型机器有限公司** | | | | | | | | | | | | | | | | | | | | 版本Revision | | | 2 | | |
| **DONGFANG (GUANG ZHOU) HEAVY MACHINERY CO., LTD** | | | | | | | | | | | | | | | | | | | | 页码Page | | | / | | |
| **射 线 照 相 评 定 记 录** | | | | | | | | | | | | | | | | | | | | | | 报告编号 Report No. | | | | | |
| **RADIOGRAPHIC FILM EVALUATION SHEET** | | | | | | | | | | | | | | | | | | | | | |  | | | | | |
| 用 户 | | |  | | | | | 订单号 |  | | | 项目名称 | |  | | | | | | | 流转卡号 | | |  | | | |
| Customer | | | Order | Project | | ST. No. | | |
| 部件名称 | | |  | | | | | 材 质 |  | | | 图 号 | | |  | | | | | | 工序号 | | |  | | | |
| Sub assembly | | | Material | Drawing No. | | | Op. No. | | |
| 检 验 规 程 | | |  | | | | | 检验时机 |  | | | 检 验 内 容 | | | | |  | | | | | | | | | | |
| Procedure | | | Exam. stage | Designation oper. | | | | |
| 黑度计型号Densitometer Type | | | | | |  | | 参考阶梯黑度底片编号 | | |  | 透 照 厚 度 | | | | | |  | | | 单壁观察 Single wall viewing □ | | | | | | |
| 黑度计编号Densitometer No. | | | | | |  | | Step Wedge Calibration film No. | | | Thickness Radiographed | | | | | | 双壁观察 Double wall viewing □ | | | | | | |
|  | 评 定 记 录 INTERPRETATION RECORD | | | | | | | | | | | | | | | | | | | | | |  | | | 底片质量Film quality | |
| Film | 象质指数 | | | 黑度 | 缺陷性质 | | 缺陷大小及数量 | | | 缺陷位置 | | 结论Conclusion | | | | 日期 | | | 评片者 | 复评者 | | | 备注 | | | 底片自身缺陷 | 重照 |
| No. | IQI DES | | | Film Den. | Defect | | Defect | | | Defect location | | 合格 | 不合格 | | | Date | | | Interpreter | Reviewer | | | Remark | | | Nature of | Reradio- |
|  |  | | |  | Type | | Size & Quant. | | |  | | Accept | Reject | | |  | | |  |  | | |  | | | Defect ★ | graphic |
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|  | IF—未熔合 (Incomplete fusion) CP—密集气孔（Clustered porosity) IP—未焊透 (Incomplete penetration) C —裂纹 (Crack) P—气孔 (Porosity) | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 说明 | W—夹钨 (Tungsten inclusion) SI—夹渣 (Slag inclusion) S—缩孔 (Shrinkage hole) U—咬边 (Undercutting) | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Note | ★ SF—划伤 (Scratched film) DD—显影缺陷 (Development defect) FD—片基缺陷 (Film defect) SD—增感屏缺陷 (Screen defect) | | | | | | | | | | | | | | | | | | | | | | | | | | |