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| 标志**东方电气（广州）重型机器有限公司**  **DONGFANG (GUANG ZHOU) HEAVY MACHINERY CO., LTD** | | | | | | | | | | | | | | | | | | | | | | **版本/次 Rev./Edi.：** | | | | | | | | **A/3** | | |
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| **热处理检查报告**  **HEATTREATMENTREPORT** | | | | | | | | | | | | | | | | | | | | | | **报告编号Report No.:**  HYH/16094-9020-0800 | | | | | | | | | | |
| 订单号：  Purchase order. | | GNESAA00030 | | | | | | ST号：  ST No. | | | | | | 16094RPVHS-TSD-ST9020 | | | | | | | | 作业指导书：  Instruction： | | | HTI | | | | | | | |
| 部件名称：  Sub assembly. | | 16094 VSP支承环 S/B009~010 | | | | | | 炉批号/检验编号：  Lot. No./RI.No. | | | | | | H9-07239（SE/4） | | | | | | | | 图纸：  Draw.： | | | CPR1000-RPVHS-DR000000 Rev.D | | | | | | | |
| 检验内容：  designation： | |  | | | | | | 热处理设备：  Furnace： | | | | | | 电加热片 | | | | | | | | 型号：  Type. | | | ZWK-180 | | | | | | | |
| 电偶位置TC position（有无附页Attached Page 有Yes ■无No □） | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 热电偶数/TC Number | | | |  | 热电偶型号/type | | | | | **K** | 记录仪/Recorder： | | | | | | | | | **36-06TT019** | | | |  | | | | | | | | |
| 记录仪通道  Recorder channels： | | | **1** |  |  | |  | |  |  |  | | | |  | |  |  | |  |  | |  |  | |  |  | |  | | |  |
| 热电偶编号  TC No.： | | | **A** |  |  | |  | |  |  |  | | | |  | |  |  | |  |  | |  |  | |  |  | |  | | |  |
| 热电偶颜色/代码  TC Color/code. | | | **紫** |  |  | |  | |  |  |  | | | |  | |  |  | |  |  | |  |  | |  |  | |  | | |  |
| 热电偶标识号  TC Identification. | | | **36-06-040** |  |  | |  | |  |  |  | | | |  | |  |  | |  |  | |  |  | |  |  | |  | | |  |
| 有效期  valid | | | **13-06-28** |  |  | |  | |  |  |  | | | |  | |  |  | |  |  | |  |  | |  |  | |  | | |  |
| 热处理要求 Heat treatment requirement | | | | | | | | | | | | | | | | | | | | 热处理实际情况 Heat treatment achieve | | | | | | | | | | | | |
| 装炉  Loading | 进炉温度  Temperature（put in） | | | | | **≤350℃** | | | | | | | | | | | | | | **66℃** | | | | | | | | | | | | |
| 加热  Heating | 最大加热速度  Maximum heating rate | | | | | **350~595℃：≤55℃/h** | | | | | | | | | | | | | | **37℃/h** | | | | | | | | | | | | |
| 保温  Holding | 温度  Temp. | | | | | 最小值：**595℃**最大值：**620℃**  MINI： MAXI： | | | | | | | | | | | | | | 最小值：**595℃**最大值：**614℃**  MINI： MAXI： | | | | | | | | | | | | |
| 时间  Time | | | | | 最小值：**16h** 最大值：**16h30mn**  MINI： MAXI： | | | | | | | | | | | | | | **最小保温时间：16h12mn**  **保守累计保温时间：N/A** | | | | | | | | | | | | |
| 冷却  Cooling | 最大冷却速度  Maximum cooling rate | | | | | **595~350℃：≤55℃/h** | | | | | | | | | | | | | | **36℃/h** | | | | | | | | | | | | |
| 出炉温度：  Temperature（leaving） | | | | | **≤350℃** | | | | | | | | | | | | | | **346℃**  **（空冷/Air cooling）** | | | | | | | | | | | | |
| 备注：  Remarks： | **N0** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 检验结果  Result | 合格In compliance ■不合格Not in compliance □提供数据For information □ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 技术规程With specification ■图纸With drawing ■作业指导书With instruction □  NCR处置With NCR disposition □NCR No.： | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 热处理日期  date | 开始/Start：2013/05/19 19:57  结束/End：2013/05/21 07:57 | | | | | | | | | | | | 热处理操作人员：  Operation staff： | | | | | | **张三**  **李四** | | | | | | | | | | | | | |
| 检验者/日期：**Wangwu**  Examiner/Date**2013-05-21** | | | | | | | | | | | | 级别：  Level： | | | |  | | | 审核者/日期：  ReviewerLevel | | | | | | | | | 级别：  Level： | | |  | |

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| 标志**东方电气（广州）重型机器有限公司**  **DONGFANG (GUANG ZHOU) HEAVY MACHINERY CO., LTD** | **版本/次 Rev./Edi.：** | **A/3** |
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