



A Novel Fundamental PWM Excitation-Based Rotor Position Estimation Method for Precision Sensorless Control of IPMSMs

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Proposed Sensorless Control Scheme

4

Experimental Verification

1 Introduction

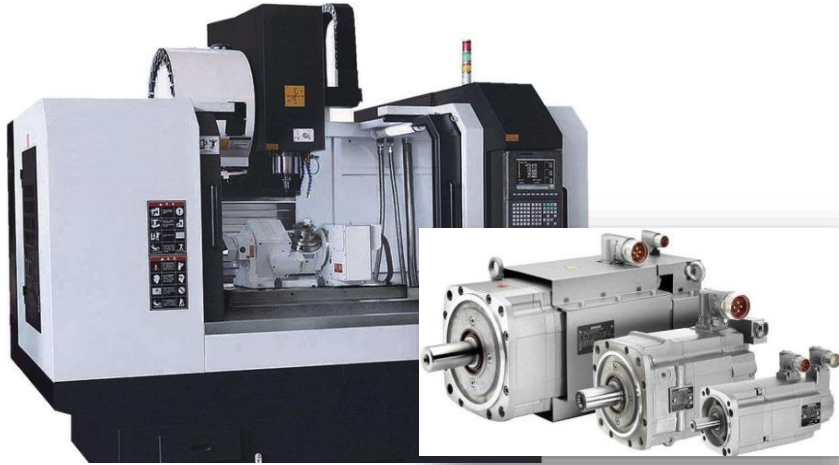
2 Existing Sensorless Control methods

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4 Experimental Verification

1.1 Backgrounds

➤ **IPMSMs** (Interior Permanent Magnet Synchronous Motors) **are widely used in many aspects**



CNC machine



mechanical arm



Electric vehicle



quadruped robot



elevator

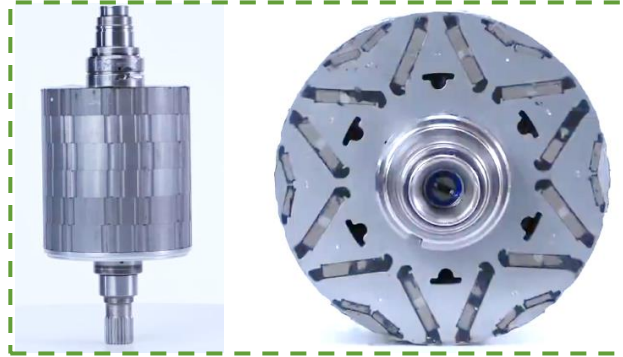
- ★ High efficiency
- ★ Compact size
- ★ Wide speed range
- ★ High torque performance
- ★ Fast dynamic response

1.2 Rotor position feedback of IPMSM

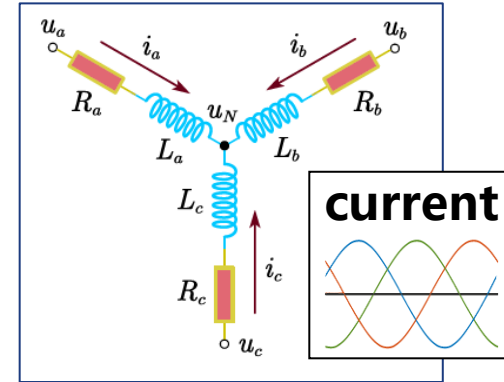
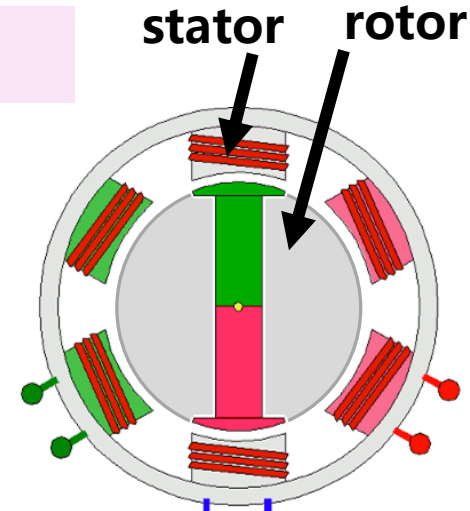
➤ Structure and working principle of IPMSM



stator windings



rotor with interior PMS (permanent magnets)



stator 3-phase circuit

➤ Field-oriented control (FOC) of IPMSM requires rotor position feedback

➤ Hardware position sensors are currently used



transformer
(Resolver)
Increased weight



Magnetic Encoder
(Hall sensor)
Heat sensitive



Circular grating
encoder
High cost

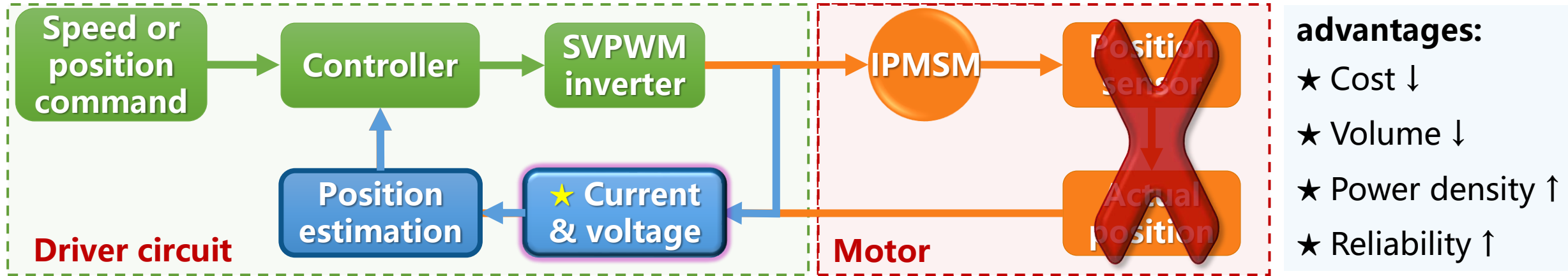
➤ Industrial challenges

- ★ Long-term reliability
- ★ Reduction of cost
- ★ Mass & volume compression
- ★ Thermal stability

Any other methods to meet these challenges?

1.3 (Position) Sensorless control

➤ **Sensorless control** — a promising solution in many applications



➤ **Ideal**—**perfect** sensorless control

- The rotor position is estimated from phase current and voltage;
- **Closed-loop** servo control just like a physical position sensor is installed:
 - Whole speed range;
 - Irrelevant to load;
 - No extra disturbance.

application merits



➤ More compact structure;
Much cheaper;



➤ Higher reliability;
Easier to maintain;



➤ Simpler design;
Longer battery life;

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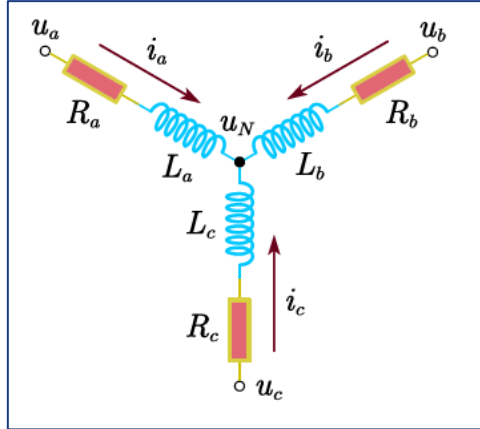
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2.1 Technical routes of sensorless control

IPMSM circuit



$$\begin{cases} 0 = i_A + i_B + i_C \\ u_A = e_A + i_A R + L_{AA} \frac{di_A}{dt} + L_{AB} \frac{di_B}{dt} + L_{AC} \frac{di_C}{dt} \\ u_B = e_B + i_B R + L_{BA} \frac{di_A}{dt} + L_{BB} \frac{di_B}{dt} + L_{BC} \frac{di_C}{dt} \\ u_C = e_C + i_C R + L_{CA} \frac{di_A}{dt} + L_{CB} \frac{di_B}{dt} + L_{CC} \frac{di_C}{dt} \end{cases}$$

- **Known: Voltage u , current i**
- **Aim: Solve rotor position θ**

IPMSM circuit equation (matrix format)

$$u = e(\theta, \omega) + Ri + L(\theta) \cdot \frac{d}{dt} i$$

$$\begin{aligned} e_A &= K_e \omega \sin(\theta) \\ e_B &= K_e \omega \sin(\theta - 120^\circ) \\ e_C &= K_e \omega \sin(\theta + 120^\circ) \end{aligned}$$

$$L_{xx}(\theta) = L_\Sigma + L_\Delta \cos(2\theta + \varphi)$$

Back EMF-based

- Disturbance observer;
- Sliding mode observer;
- Extended Kalman filter;
- Flux linkage observer;
- ...

Injection-based

- INFORM (Indirect Flux Online React Measurement) method;
- Rotary high-frequency signal injection;
- Stationary frame high-frequency injection;
- ...

2.2 Back EMF_(electromotive force)-based methods

Back EMF-based sensorless control methods

$$\hat{e} = u - Ri - L \cdot \frac{d}{dt} i \quad \xrightarrow{(1)} \text{back EMF observation}$$

$$e_i = K_e \omega \sin(\theta - \varphi_i) \quad \xrightarrow{(2)} \text{relation of back EMF to position \& speed}$$

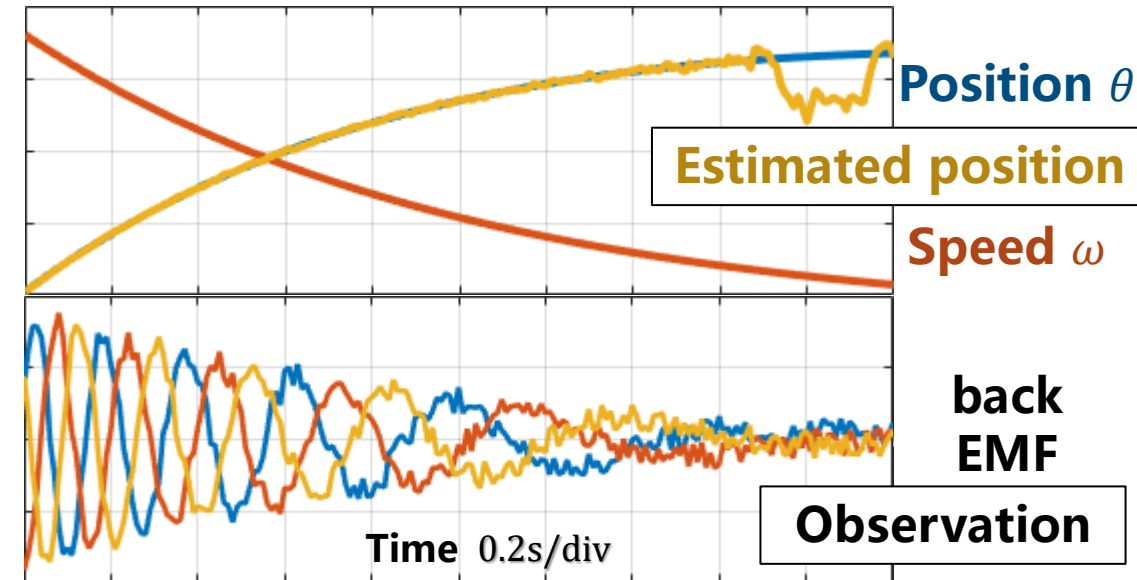
where $\varphi_A = 0, \varphi_B = 120^\circ, \varphi_C = 240^\circ$

- a basic algorithm to estimate rotor position:

standstill

$$\hat{\theta} = \text{atan} \left(\frac{2e_A - e_B - e_C}{\sqrt{3}(e_C - e_B)} \right)$$

$$\hat{x} = \text{atan} \left(\frac{0}{0} \right) \quad \times$$

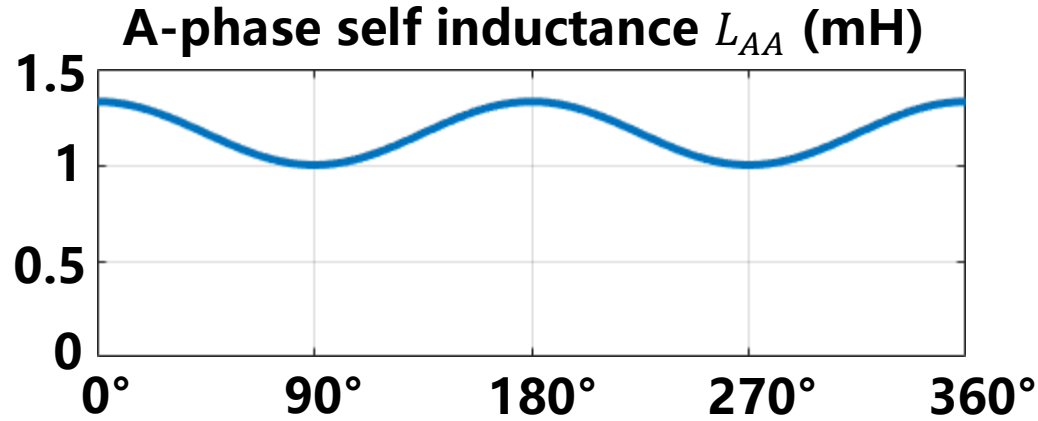


- ✓ Works well at high-speed
- ⚠ Performs poor in the **low-speed range due to low SNR**
- ⚠ Sensitive to R change

**Fails at long-term standstill
NOT "perfect sensorless"**

2.3 Injection-based methods

Injection-based sensorless control methods

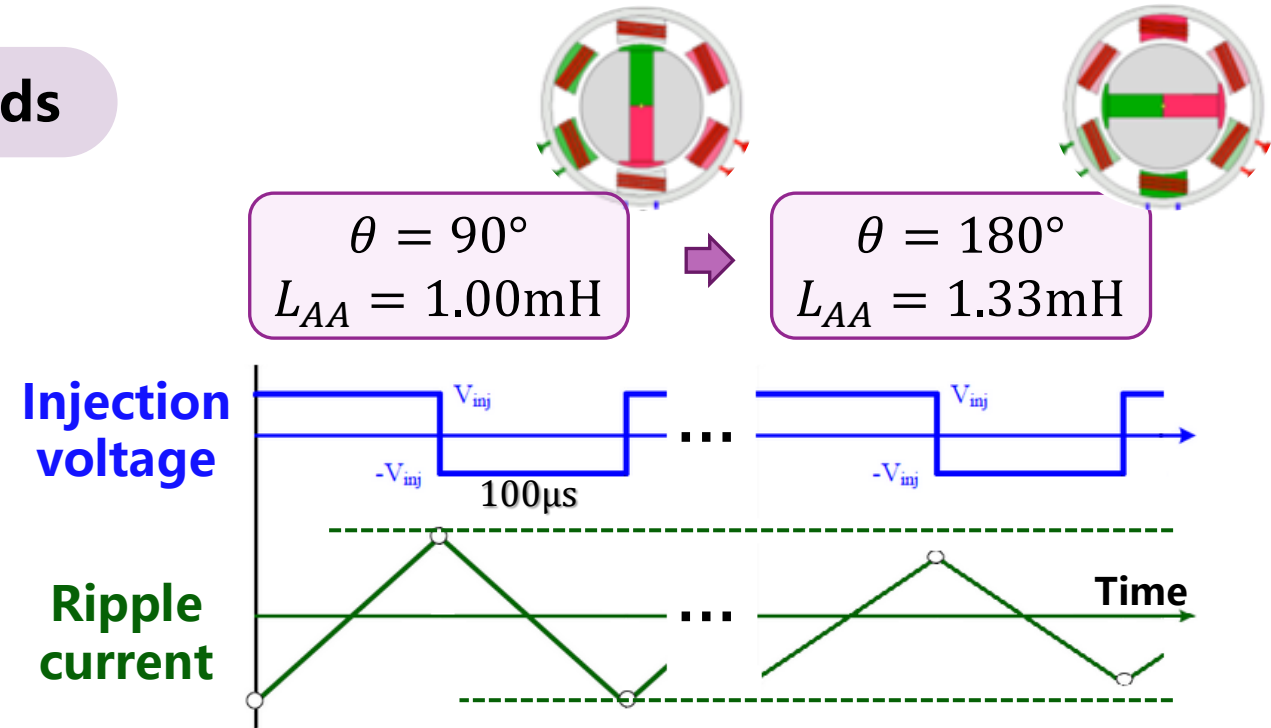


★ $L(\theta)$ is independent of speed

★ How to measure?

$$u = e(\theta, \omega) + Ri + L(\theta) \frac{d}{dt} i$$

★ L can only be measured through **high-frequency** response!



✓ $L(\theta)$ is independent of speed

⚠ **High-speed** difficulty distinguishing back EMF and response signal

⚠ **Injection causes extra heating**, hearable noise and disturbance

Also imperfect

2.4 The contradiction

Back EMF-based

- ✓ Good at high-speed
- ✗ Standstill failure
- ✗ Sensitive to R change

Injection-based

- ✓ Good at standstill & low-speed
- ✗ Extra energy loss and noise
- ✗ Injected signals disturb control

Demands of IPMSM applications

- ★ Standstill stability
- ★ High dynamics load variation
- ★ Whole speed range servo control
- ★ High efficiency & low noise
- ★ Complex thermal environment

Existing commercial sensorless solutions

Applicable



NOT applicable



The need for perfect sensorless



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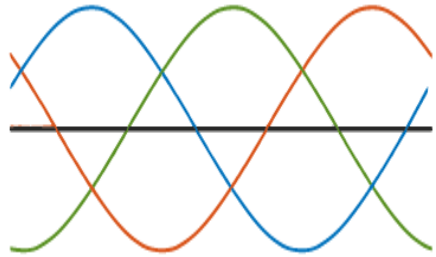
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Experimental Verification

3.1 The idea of Fundamental PWM Excitation (FPE)

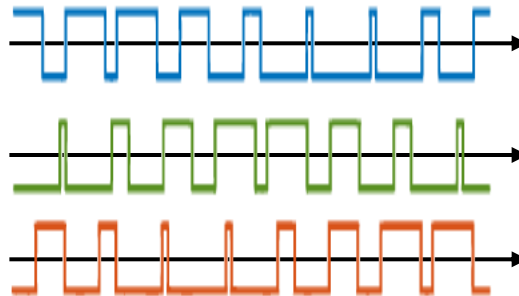
➤ commonly-used Pulse Width Modulation (PWM) drive of IPMSM

Required voltage waveform

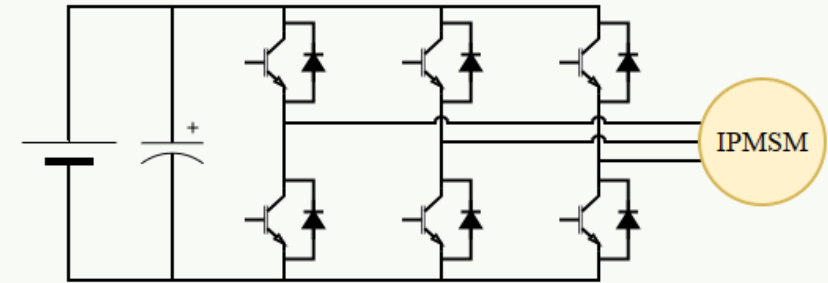


Volt-Second principle

PWM voltage



3-phase IPMSM inverter



➤ Directly consider PWM switching as excitation

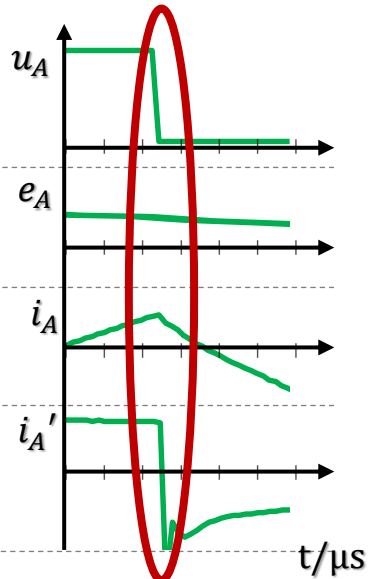
IPMSM model

$u =$

$e(\theta, \omega)$

$+ Ri$

$+ L(\theta) \cdot \frac{di}{dt}$



★ voltage switch in a short time ($\sim 1\mu s$)

★ θ, ω approximately unchanged

★ current i is continuous (approx.)

$$\Delta u = L(\theta) \cdot \Delta \left(\frac{di}{dt} \right)$$

Transient model of IPMSM

**Speed irrelevant;
R insensitive;
No injection**

3.2 The proposed FPE method

Transient model

$$\Delta \mathbf{u} = \mathbf{L}(\theta) \cdot \Delta \left(\frac{d\mathbf{i}}{dt} \right)$$

denote:

$$\Delta \mathbf{u} \triangleq \boldsymbol{\mu} = [\mu_A \quad \mu_B \quad \mu_C]$$

$$\Delta(d\mathbf{i}/dt) \triangleq \boldsymbol{\tau} = [\tau_A \quad \tau_B \quad \tau_C]$$



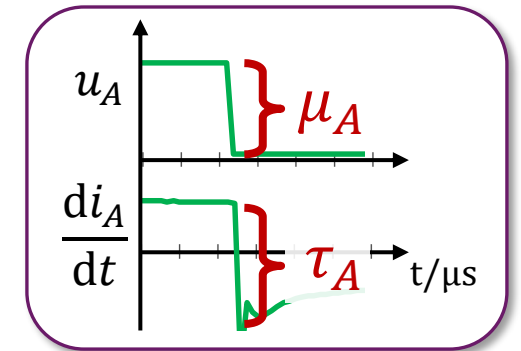
$$\begin{bmatrix} \mu_A \\ \mu_B \\ \mu_C \end{bmatrix} = \begin{bmatrix} L_{AA} & L_{AB} & L_{AC} \\ L_{BA} & L_{BB} & L_{BC} \\ L_{CA} & L_{CB} & L_{CC} \end{bmatrix} \cdot \begin{bmatrix} \tau_A \\ \tau_B \\ \tau_C \end{bmatrix}$$

$$\begin{bmatrix} L_{AA} & L_{AB} & L_{AC} \\ L_{BA} & L_{BB} & L_{BC} \\ L_{CA} & L_{CB} & L_{CC} \end{bmatrix} = L_{\Sigma} \begin{bmatrix} 1 & -1/2 & -1/2 \\ -1/2 & 1 & -1/2 \\ -1/2 & -1/2 & 1 \end{bmatrix} + L_{\Delta} \begin{bmatrix} \cos(2\theta) & \cos(2\theta - 120^\circ) & \cos(2\theta + 120^\circ) \\ \cos(2\theta - 120^\circ) & \cos(2\theta + 120^\circ) & \cos(2\theta) \\ \cos(2\theta + 120^\circ) & \cos(2\theta) & \cos(2\theta - 120^\circ) \end{bmatrix}$$

★ each rising/falling edge of PWM → one (μ, τ) observation group.

? Aim: find the best θ to fit all groups → estimated rotor position $\hat{\theta}$.

✓ Use Nonlinear Least-Squares (LS) algorithm!



objective function:

$$\min_{\theta} F(\theta) = \sum_{i=1}^n \left\| \boldsymbol{\mu}^{(i)} - \mathbf{L}(\theta) \cdot \boldsymbol{\tau}^{(i)} \right\|_2^2$$

Major innovation: FPE position estimation → Nonlinear LS problem

3.3 Solving the nonlinear LS problem

- **Known: a group of (μ, τ) observations.**
- **Aim: minimize the objective function**

$$\min_{\theta} F(\theta) = \sum_{i=1}^n \|\mu^{(i)} - L(\theta) \cdot \tau^{(i)}\|_2^2$$

✗ **Numerical solutions are computational** , **However**

$$\min_{\theta} F(\theta) \Leftrightarrow \min_{\theta} \left(\cos(2\theta) \cdot \left[\sum_{i=1}^n g(\mu^{(i)}, \tau^{(i)}) \right] + \sin(2\theta) \cdot \left[\sum_{i=1}^n h(\mu^{(i)}, \tau^{(i)}) \right] \right) \rightarrow F \text{ is sinusoidal}$$

$$\Leftrightarrow 2\hat{\theta} = \text{atan2} \left(-\sum_{i=1}^n g(\mu^{(i)}, \tau^{(i)}), -\sum_{i=1}^n h(\mu^{(i)}, \tau^{(i)}) \right) \rightarrow \text{analytical solution}$$

Computational cost is small

where

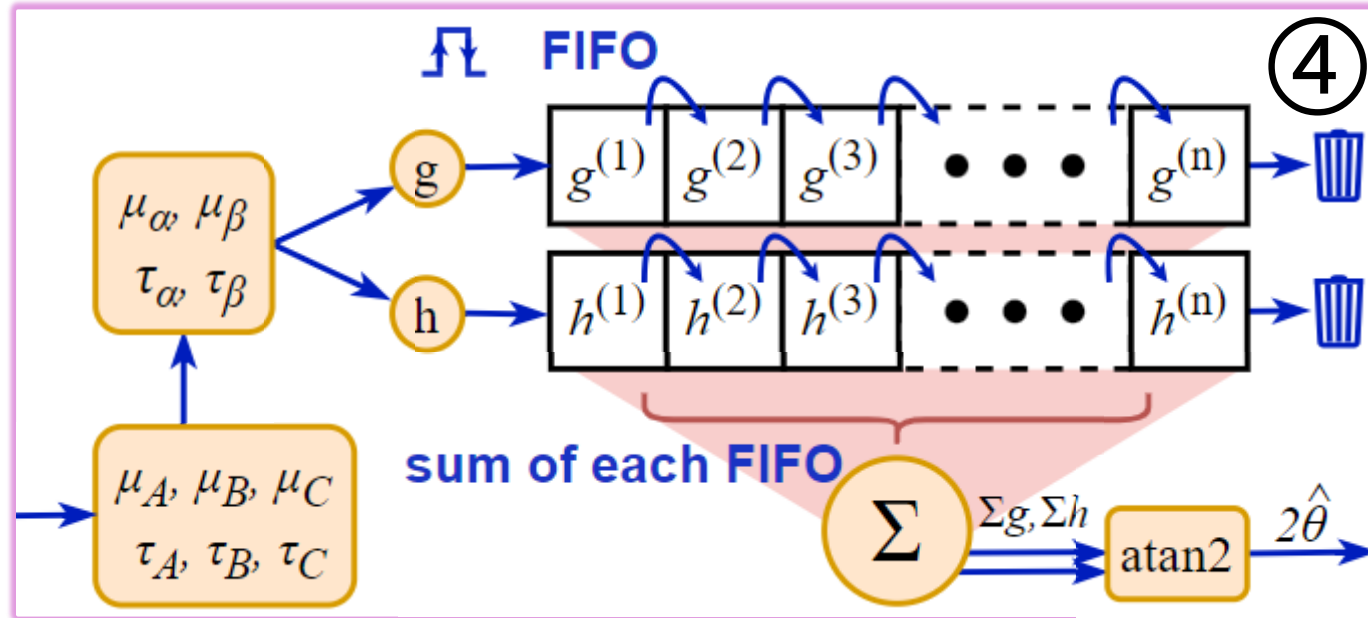
$$\begin{cases} g(\mu, \tau) = L_{\Sigma}(\tau_{\alpha} + \tau_{\beta})(\tau_{\alpha} - \tau_{\beta}) + (\mu_{\alpha}\tau_{\alpha} - \mu_{\beta}\tau_{\beta}) \\ h(\mu, \tau) = L_{\Sigma}(2\tau_{\alpha}\tau_{\beta}) + (\mu_{\alpha}\tau_{\beta} + \mu_{\beta}\tau_{\alpha}) \end{cases}$$

and

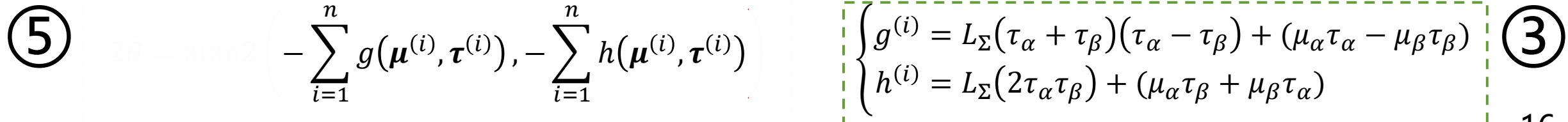
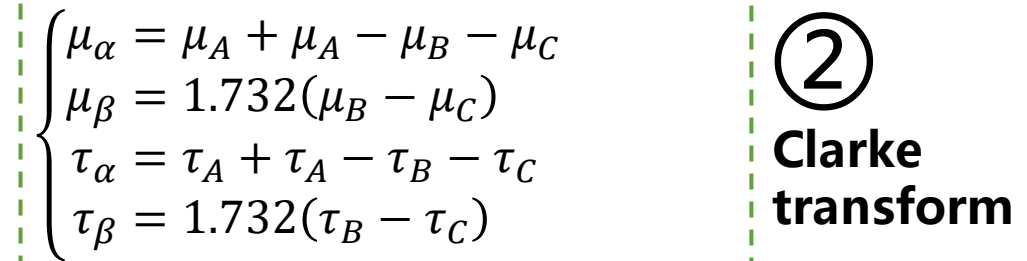
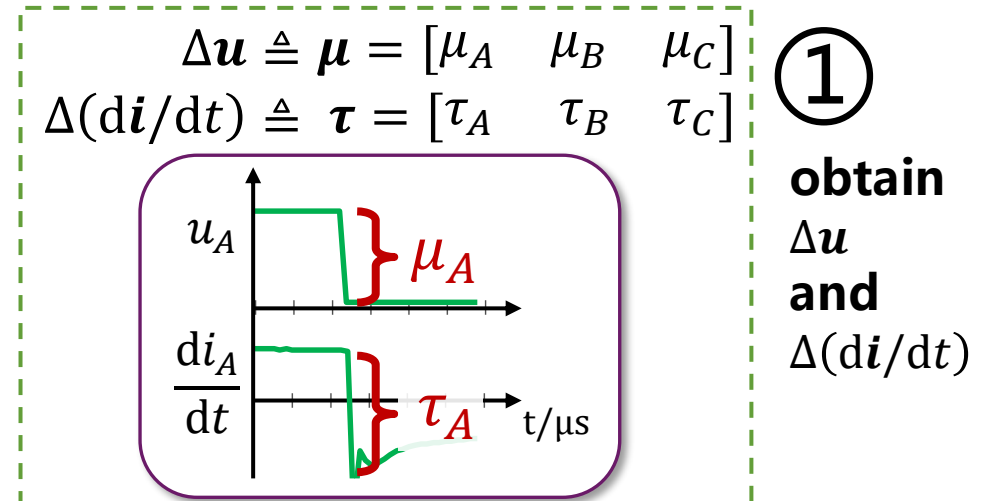
$$\begin{cases} \mu_{\alpha} = (2\mu_A - \mu_B - \mu_C)/3 \\ \mu_{\beta} = \sqrt{3}(\mu_B - \mu_C)/3 \\ \tau_{\alpha} = (2\tau_A - \tau_B - \tau_C)/3 \\ \tau_{\beta} = \sqrt{3}(\tau_B - \tau_C)/3 \end{cases}$$

3.4 implementation of the solution

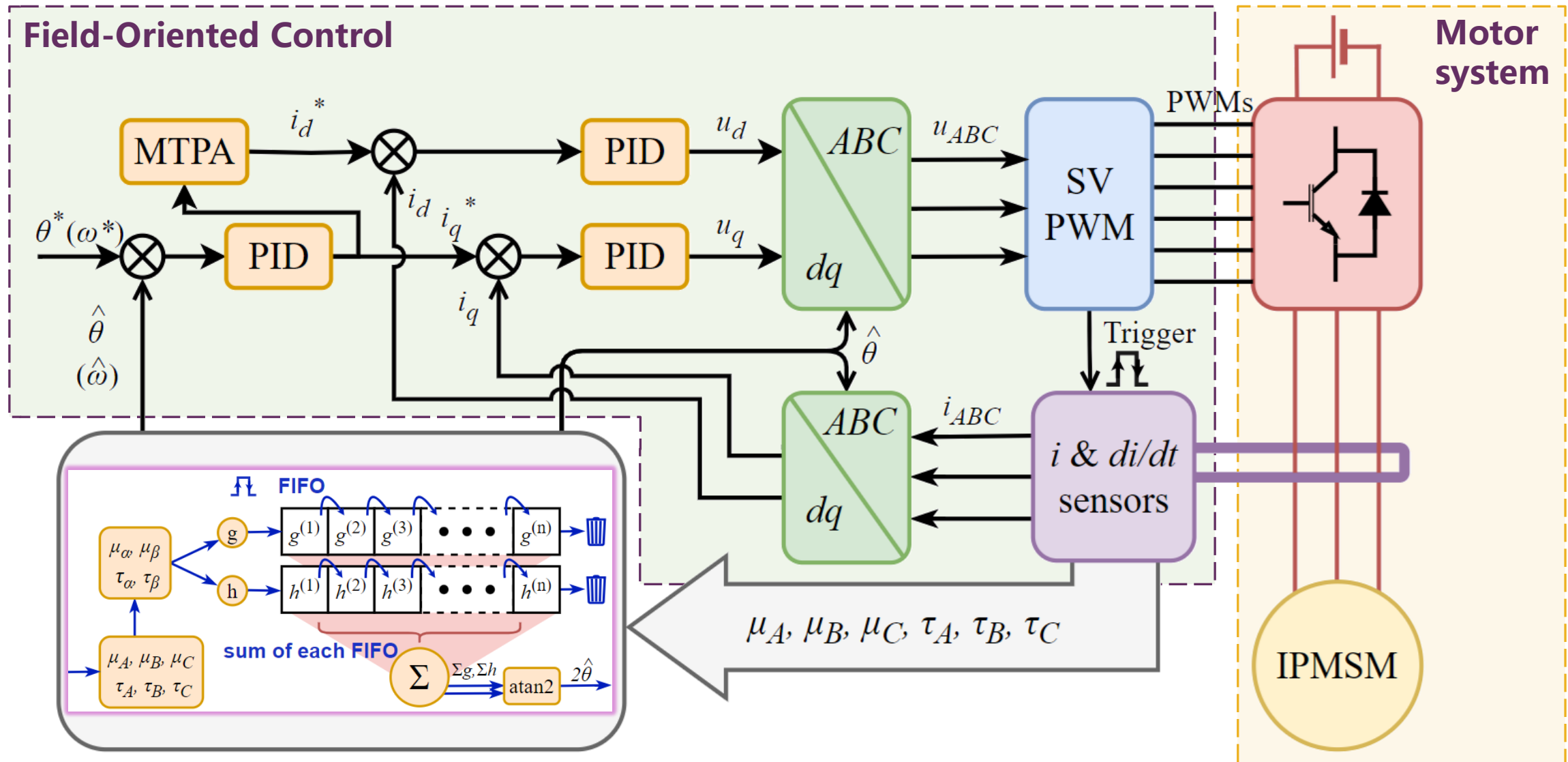
➤ Proposed FIFO-based Nonlinear LS rotor position estimation algorithm



Calculation count	Add/Sub	Mult	Div	Paral_add	CORDIC
	0	0	0	0	0



3.5 Sensorless control based on the proposed method



★ Proposed position estimator

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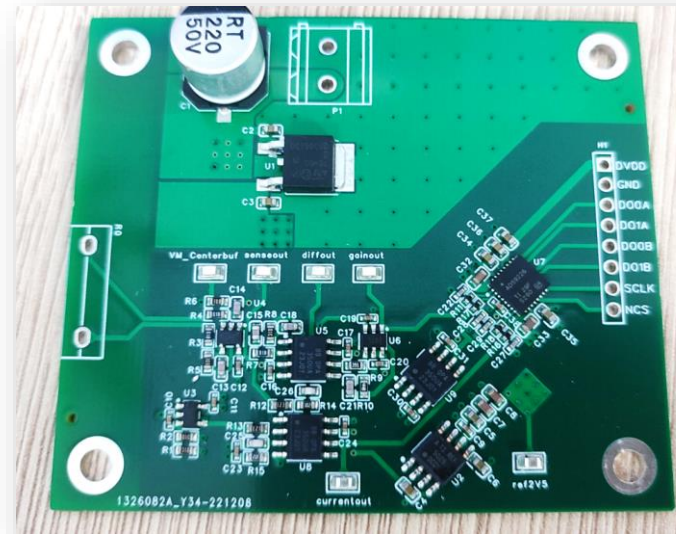
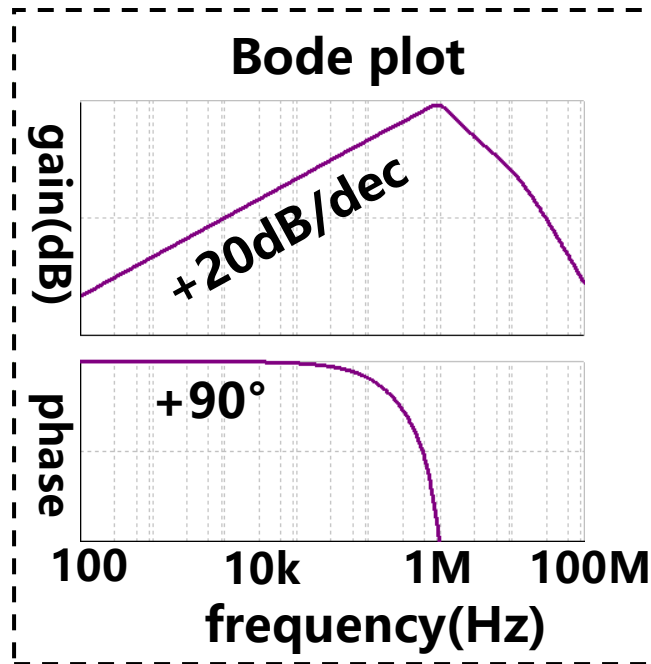
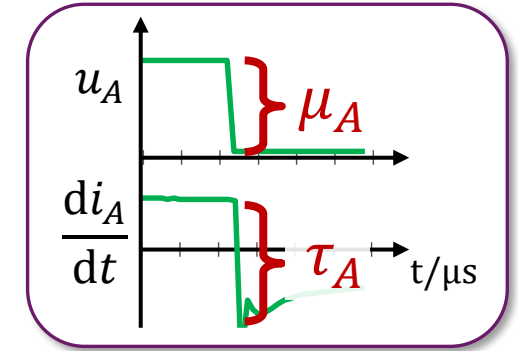
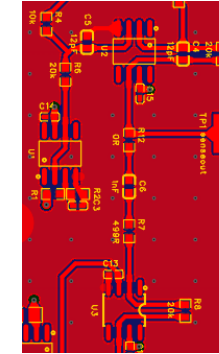
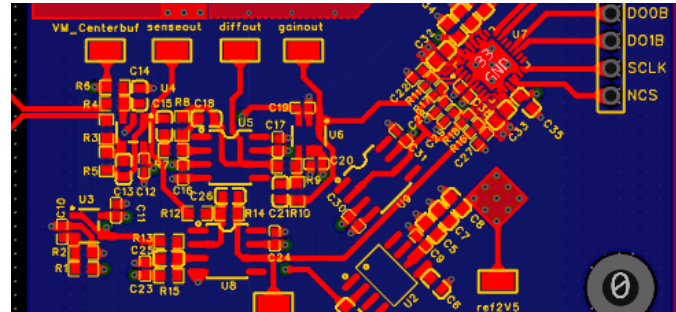
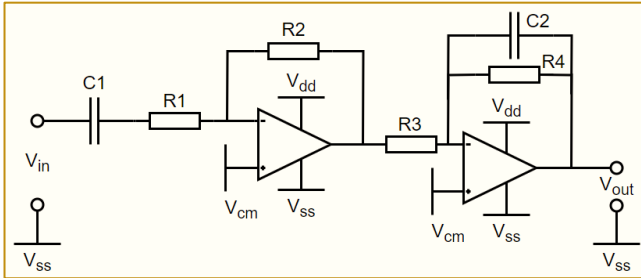
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Experimental Verification

4.1 Actual implementation issues

➤ How to measure instantaneous di/dt in practice ?

$$\Delta u = L(\theta) \cdot \Delta \left(\frac{di}{dt} \right)$$

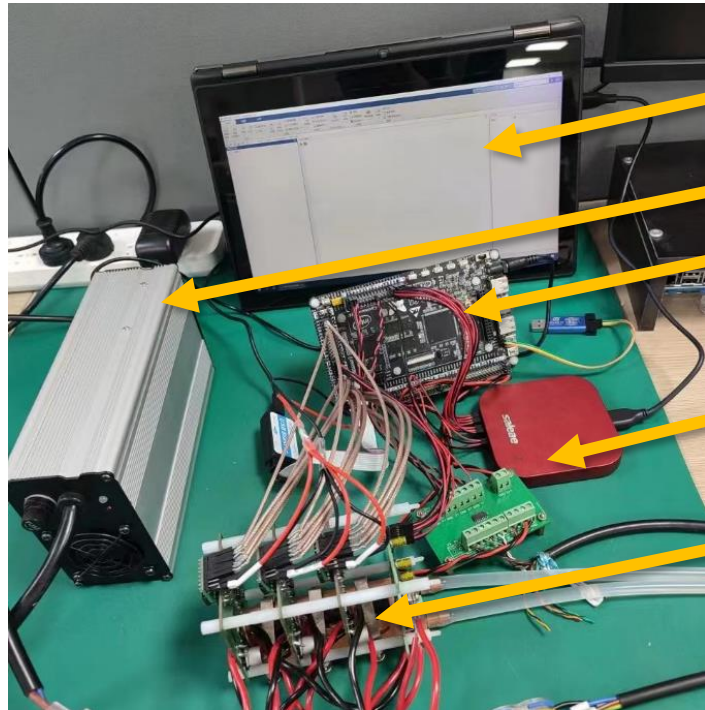


Final version: SNR>93dB



"mother of success"

4.2 Experimental setup



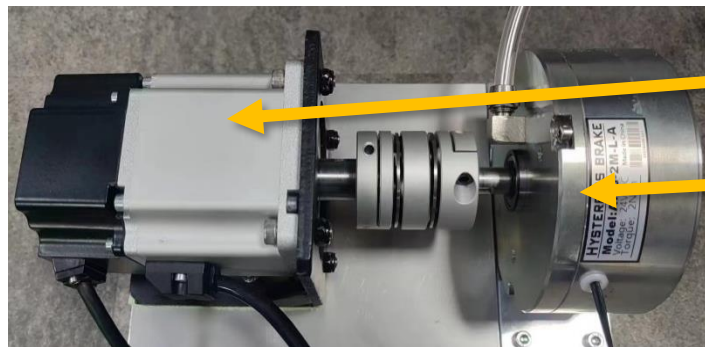
Laptop

DC supply
control board
stm32+FPGA

logic analyzer

IPMSM drive
on-board di/dt
measurement

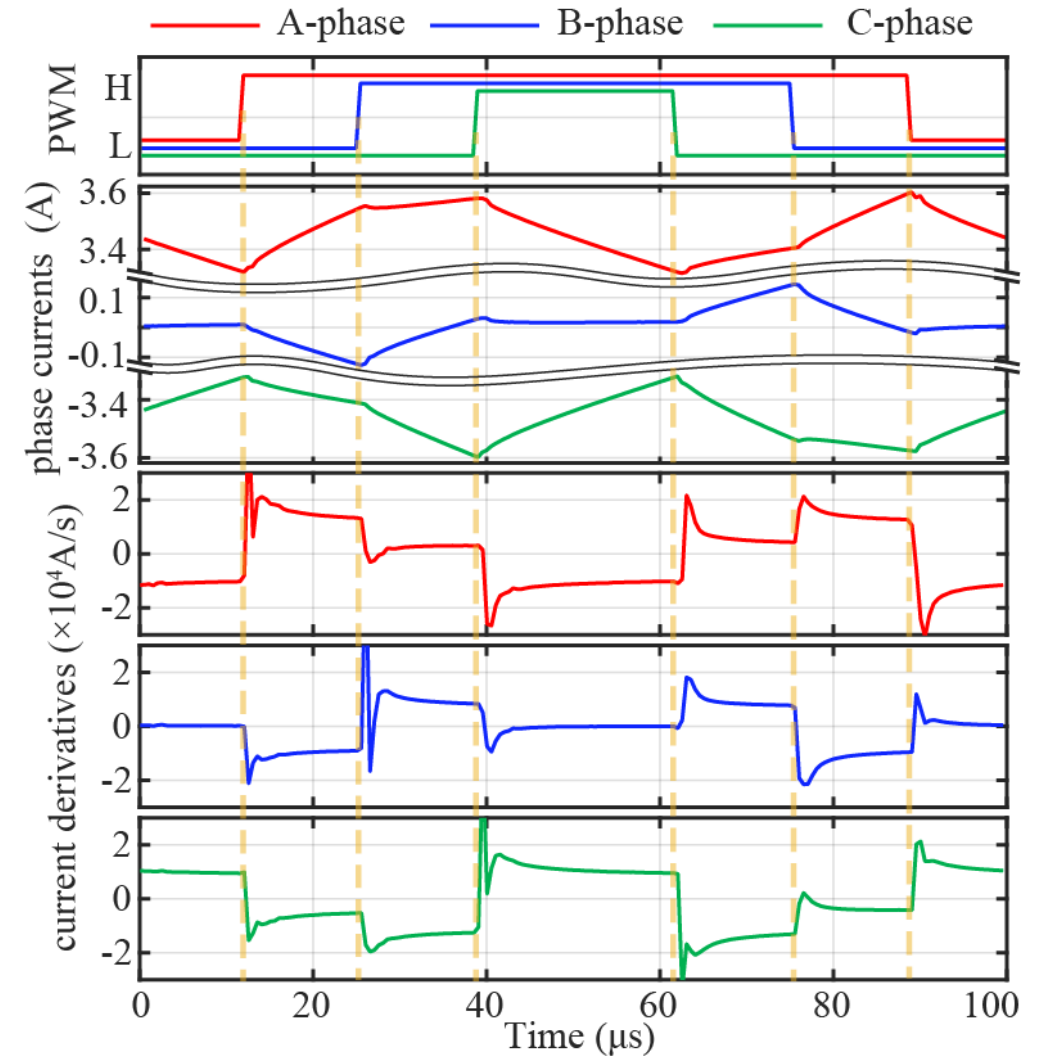
Controller & driver



IPMSM

Load

test IPMSM

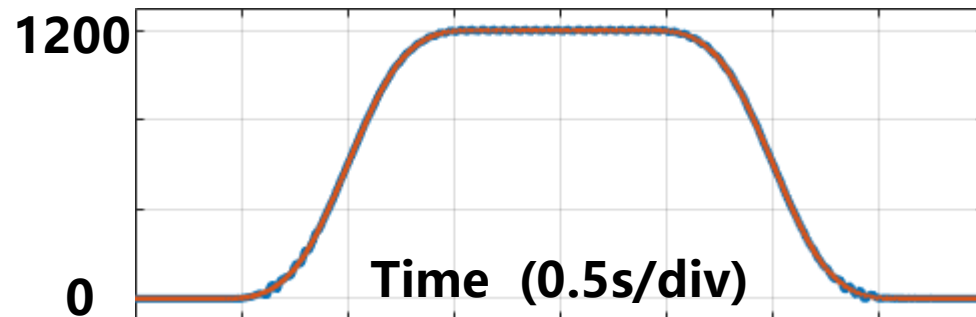


measured current & di/dt waveform (2Msps)

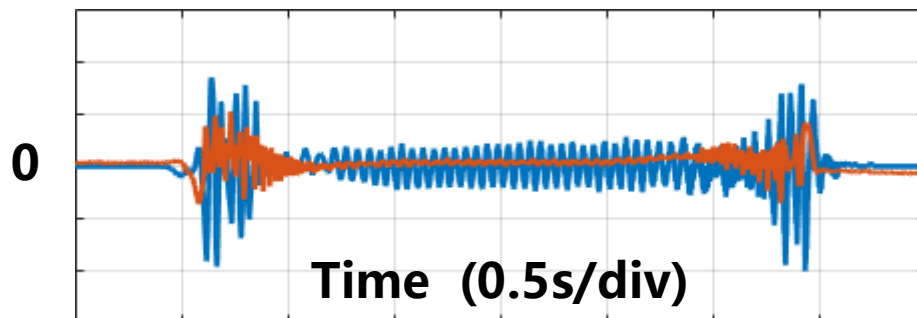
4.3 Experimental results

- Sensorless speed servo control:
Trapezoidal speed trajectory

reference speed & actual
speed (400 rpm/div)

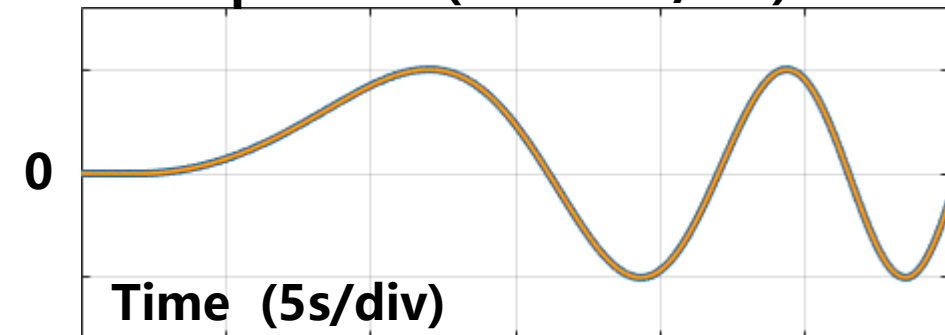


position estimation error (1°/div)
speed servo error (10 rpm/div)

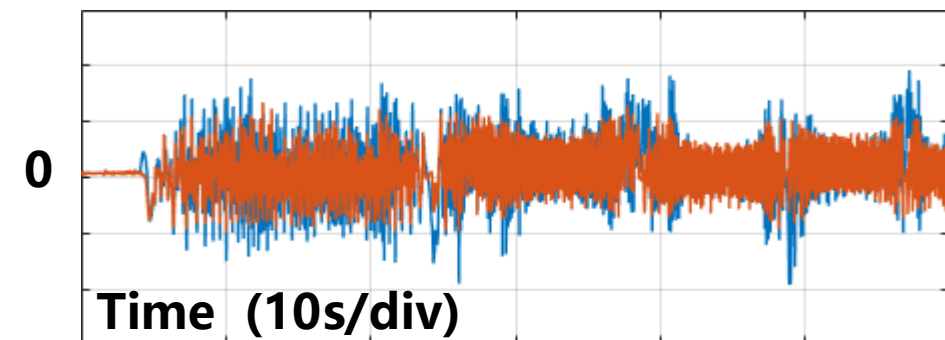


- Sensorless position servo control:
Swept-frequency sinusoidal trajectory

reference & actual & estimated
position (5 rounds/div)



position estimation error (1°/div)
position servo error (1°/div)



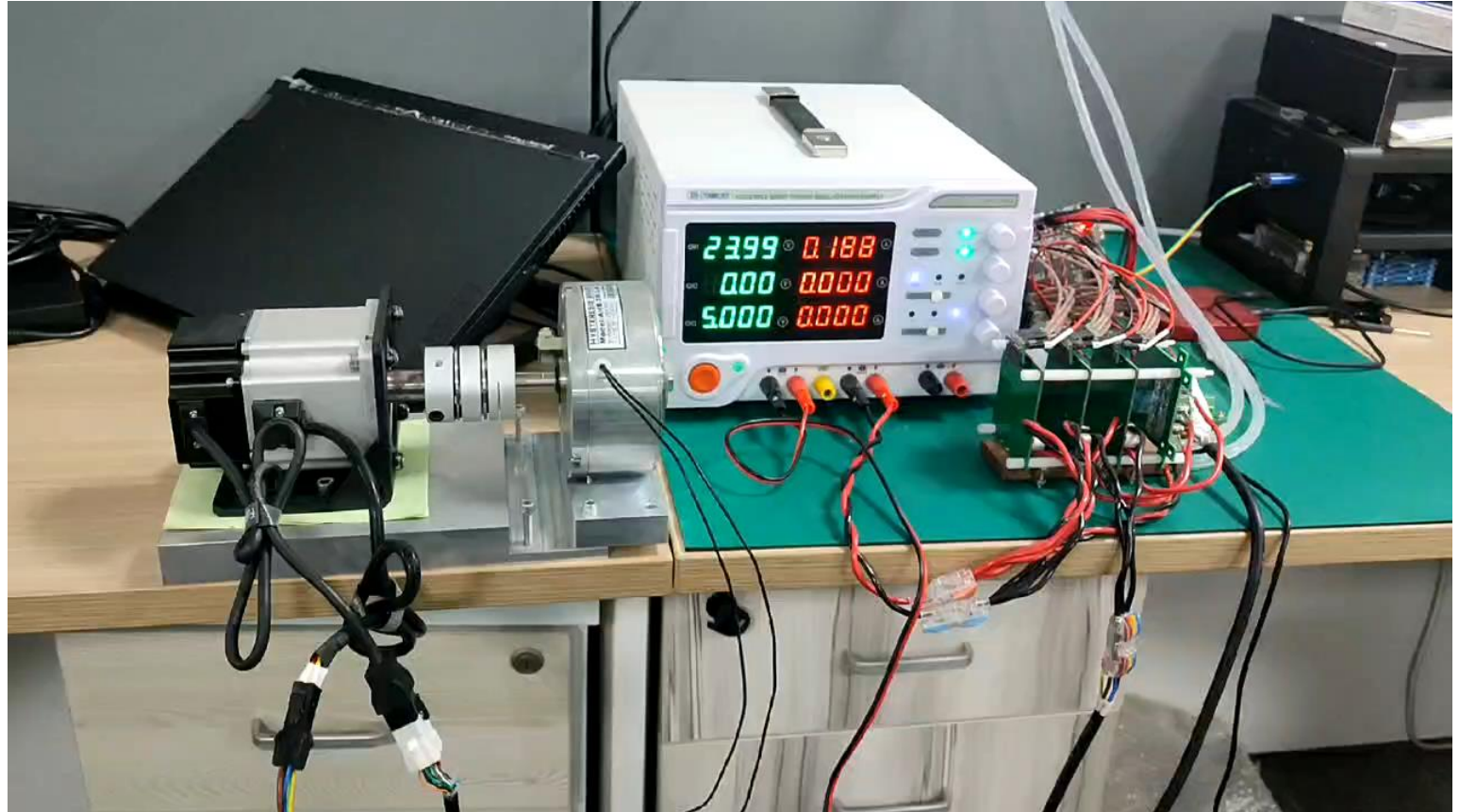
4.4 Experimental results

➤ experimental data

error	max err	rms err
position estimation	1.346°	0.335°
position servo	1.968°	0.534°
speed servo	19.94rpm	3.812rpm

➤ speed range comparison

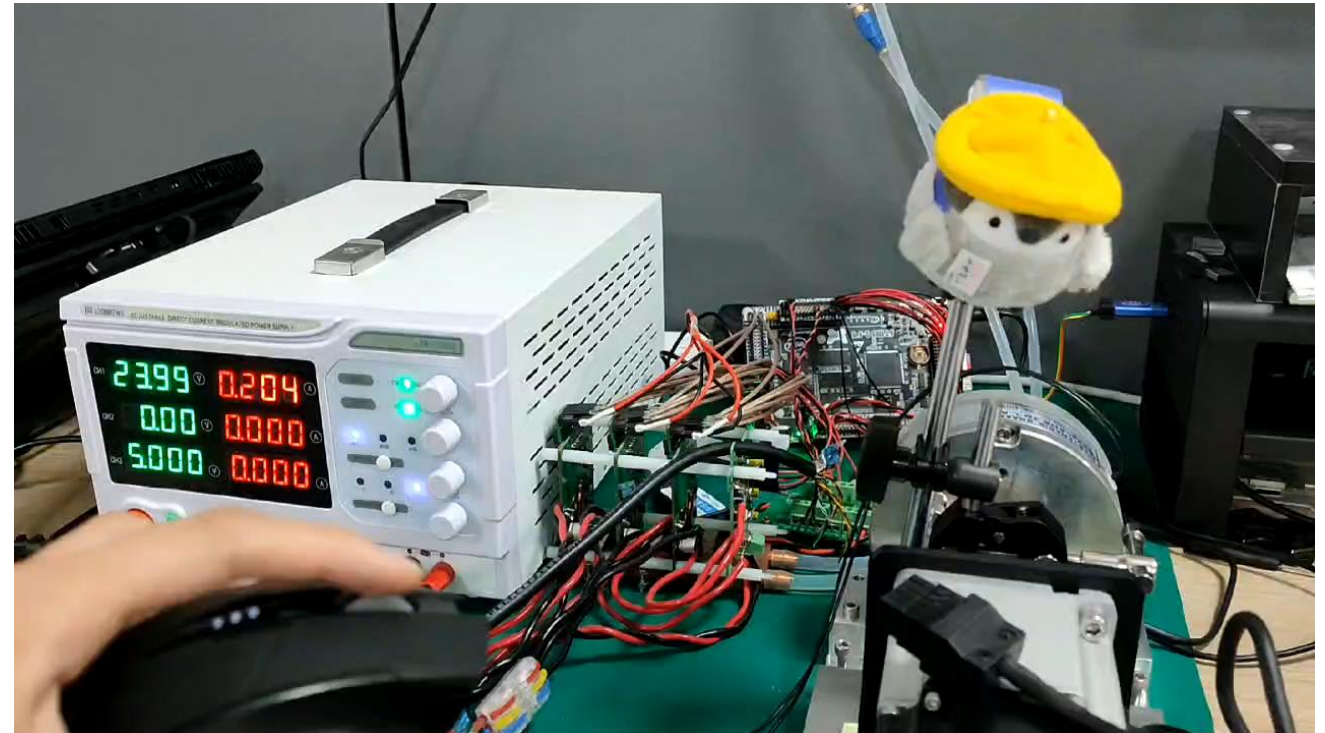
method	speed range
back EMF	200rpm~1200rpm
HF injection	0rpm~150rpm
proposed FPE	0rpm~1200rpm



Sensorless speed servo control

4.5 Experimental results

← As sensorless elevator tractor



↑ As sensorless robot joint

4.6 Conclusions

- We have proposed a novel nonlinear LS-based FPE position estimation method towards IPMSMs **perfect sensorless control**.
- The proposed method can achieve closed-loop control without a physical position sensor, having the potential to **save cost, increase reliability and power density**.
- Our goal is to provide general-proposed or specialized **servo drivers with perfect sensorless control technology**.





Thanks for your attention!

Q&A

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