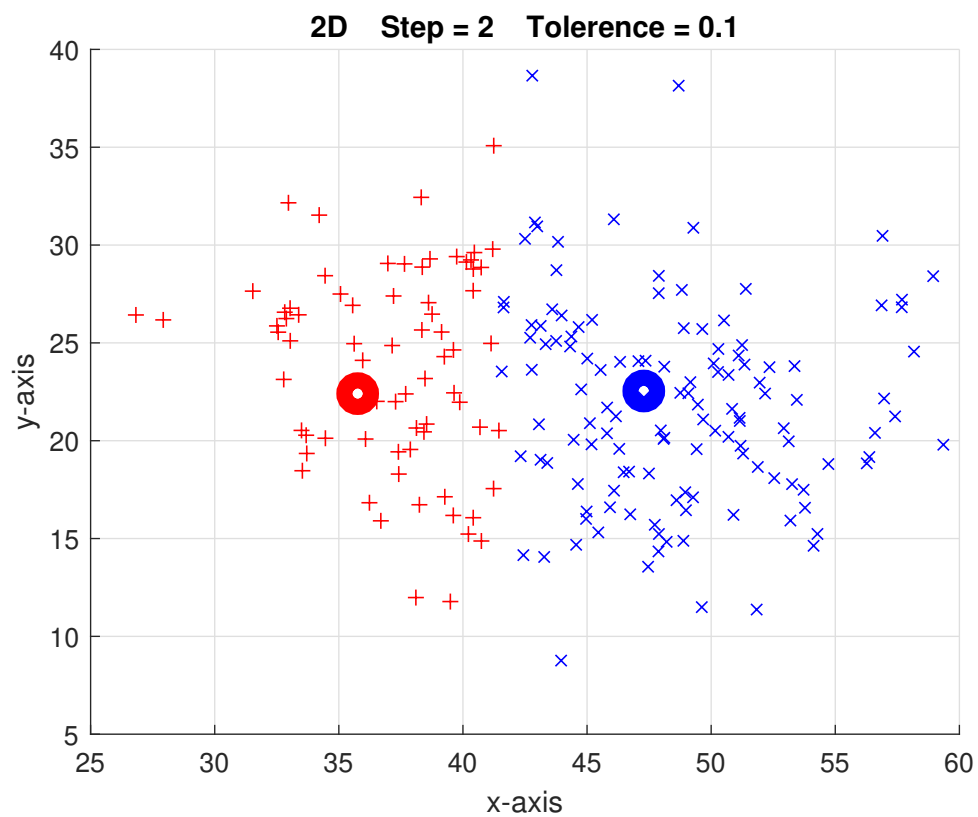
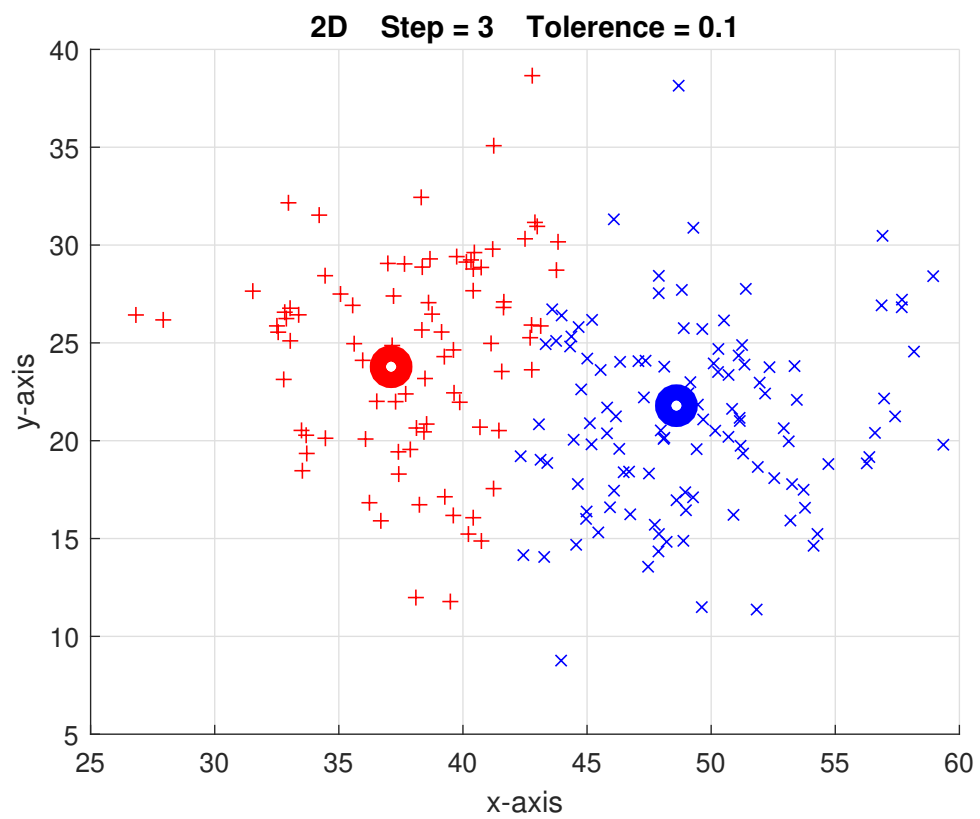


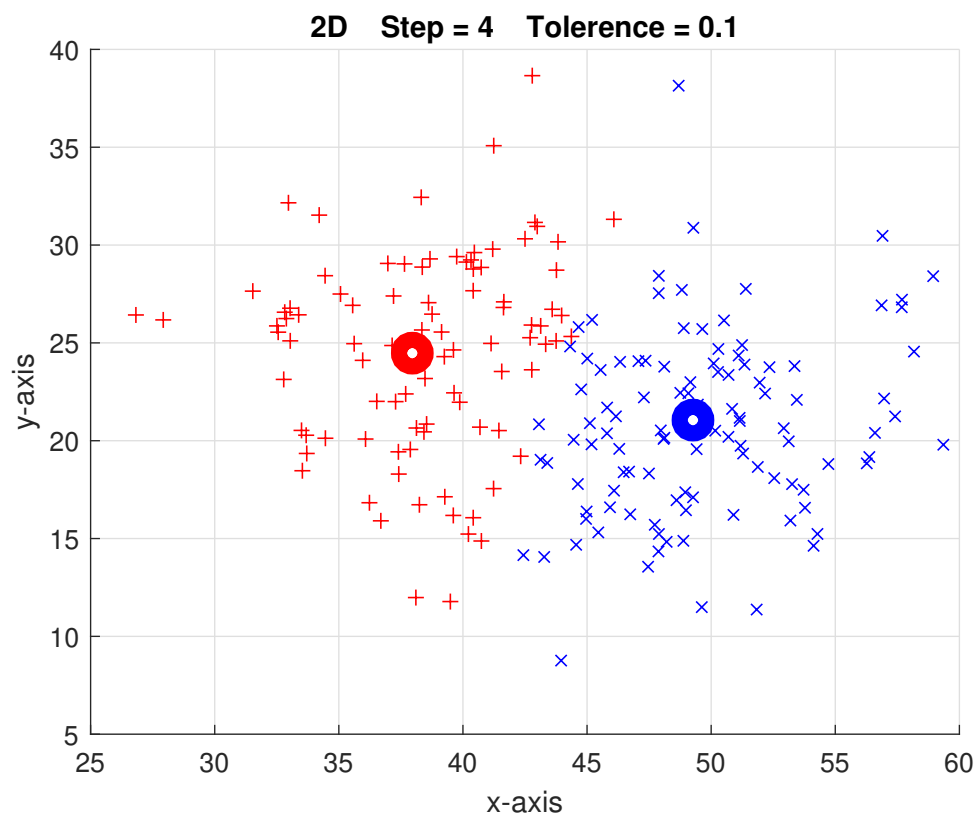
In code Tolerance = max (movement of each cluster in each step)



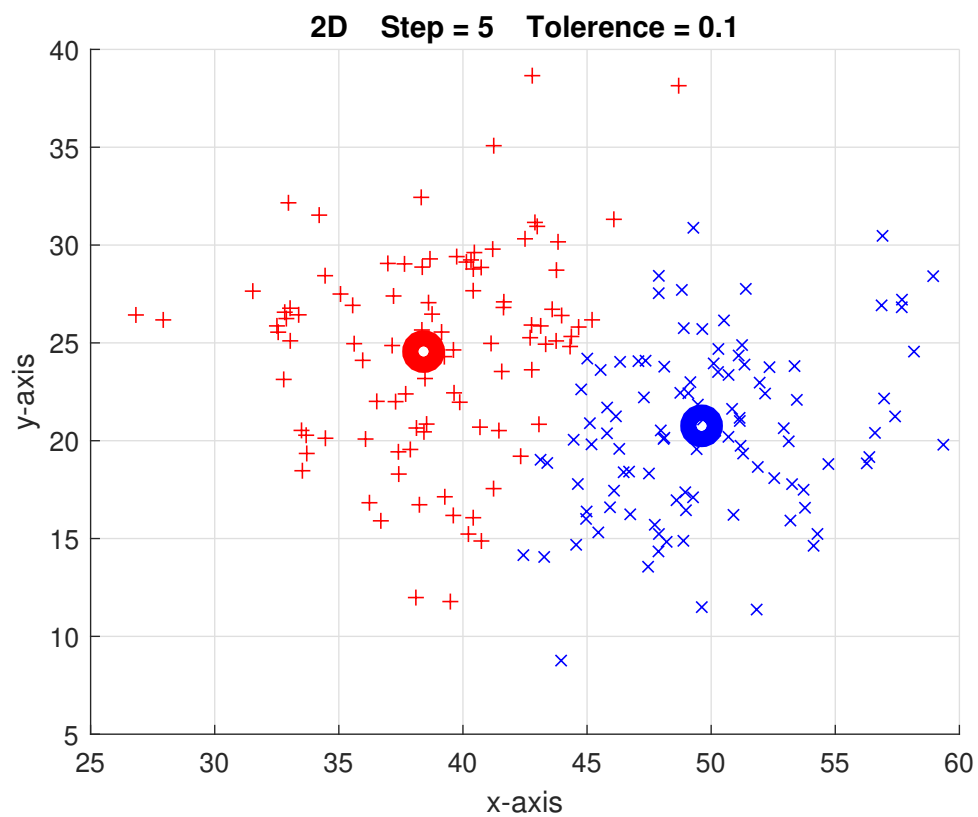
In code Tolerance = max (movement of each cluster in each step)



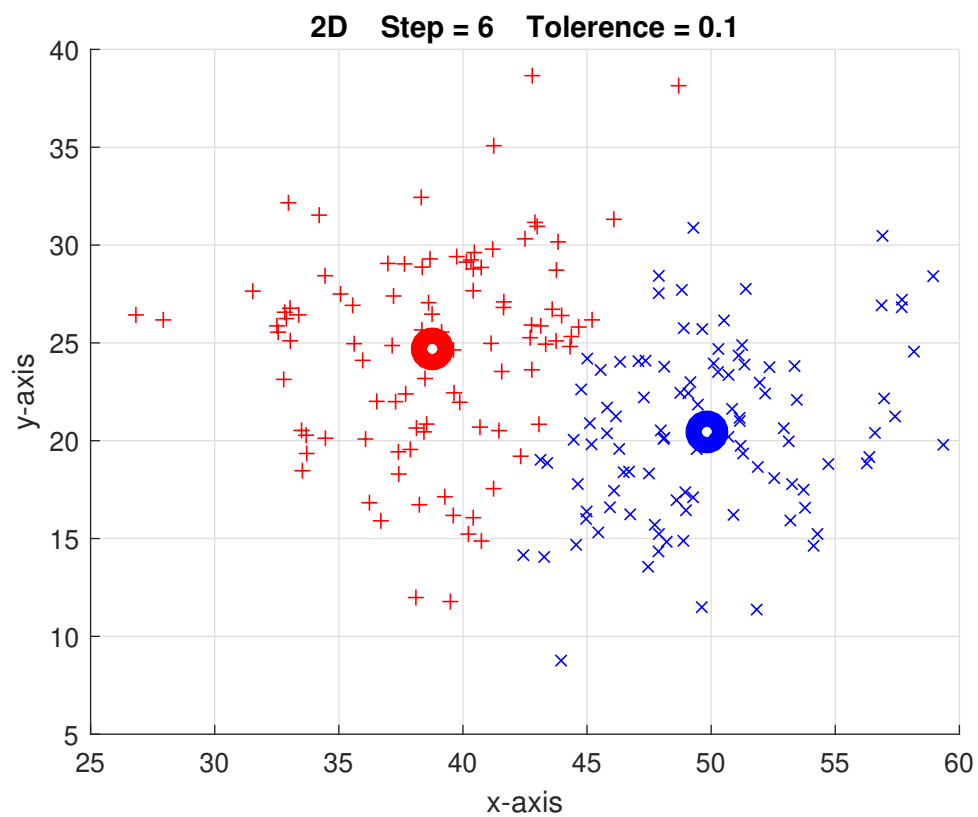
In code Tolerance = max (movement of each cluster in each step)



In code Tolerance = max (movement of each cluster in each step)



In code Tolerance = max (movement of each cluster in each step)



In code Tolerance = max (movement of each cluster in each step)