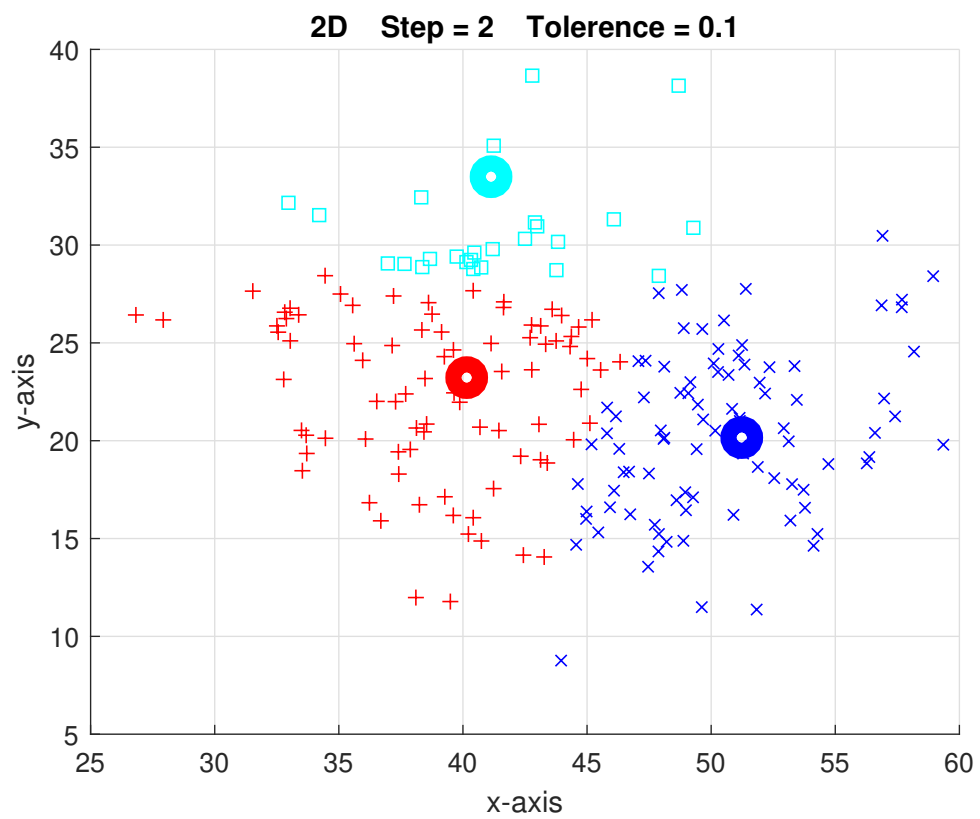
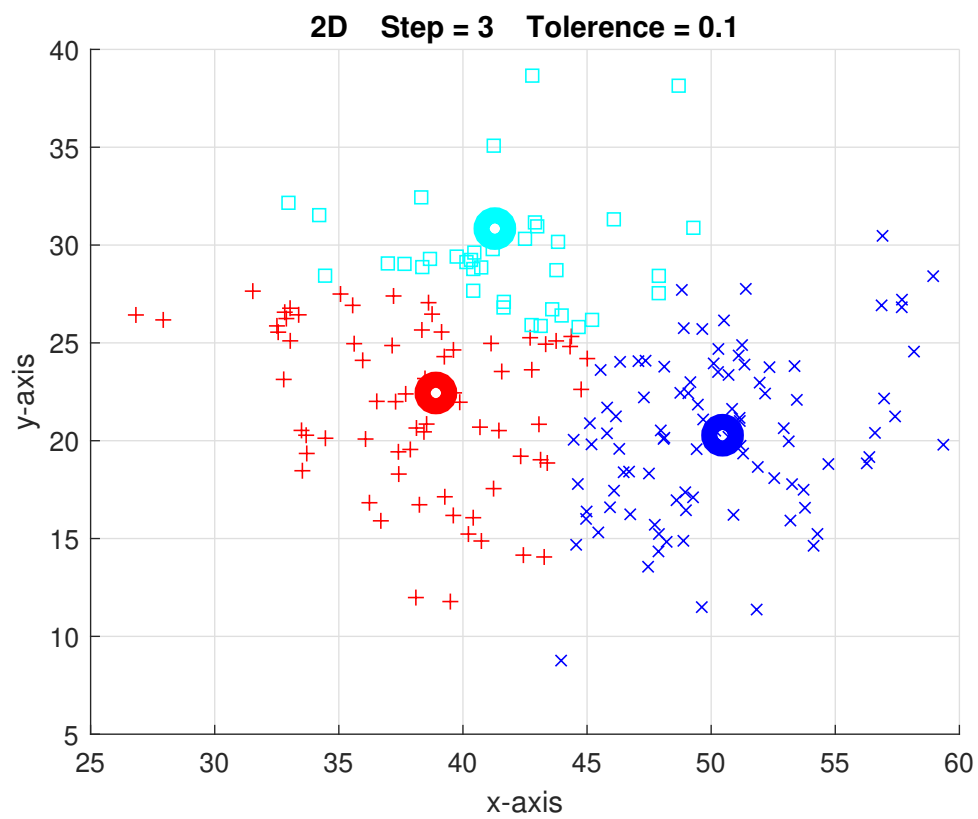
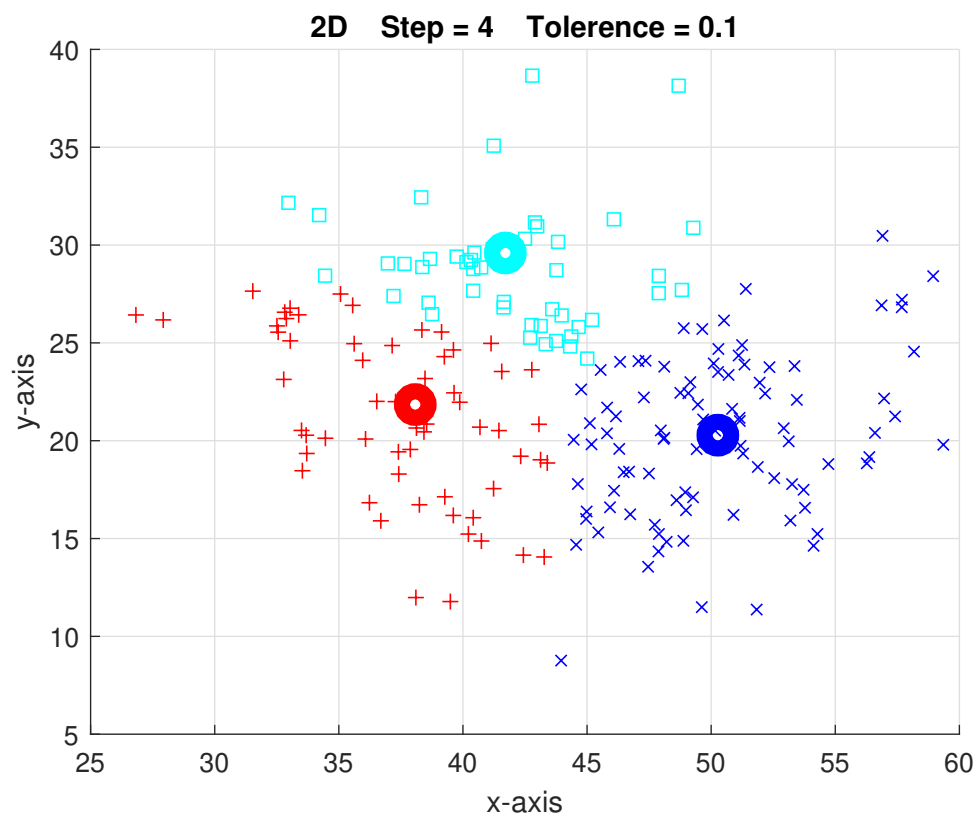


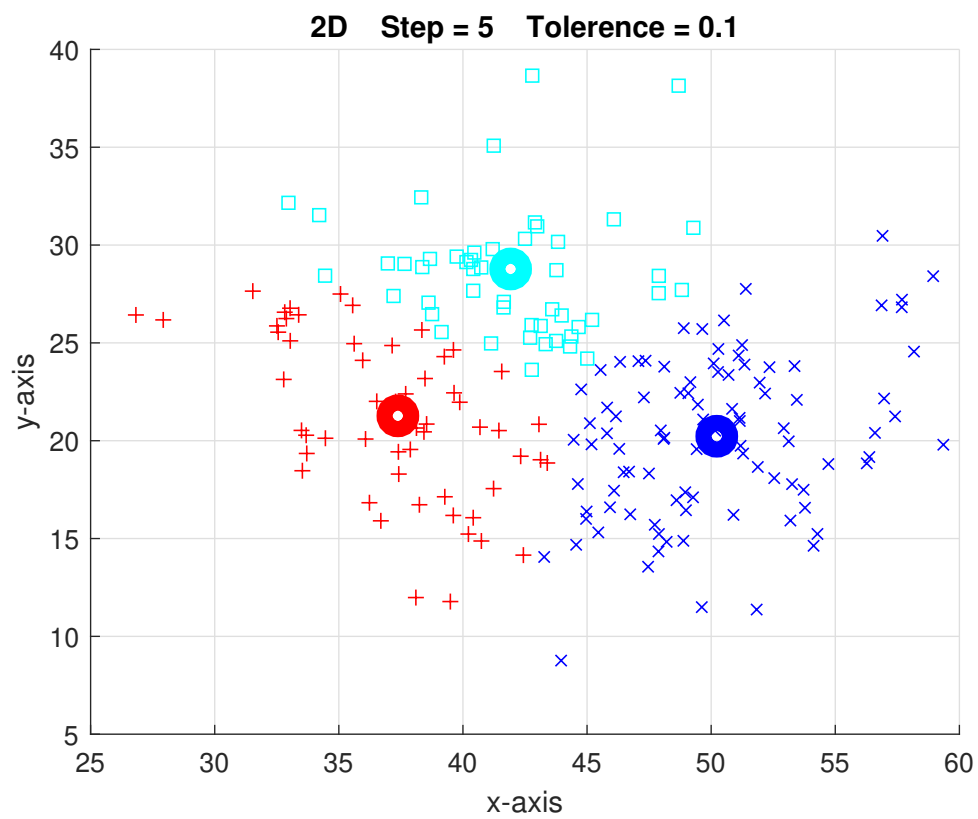
In code Tolerance = max (movement of each cluster in each step)



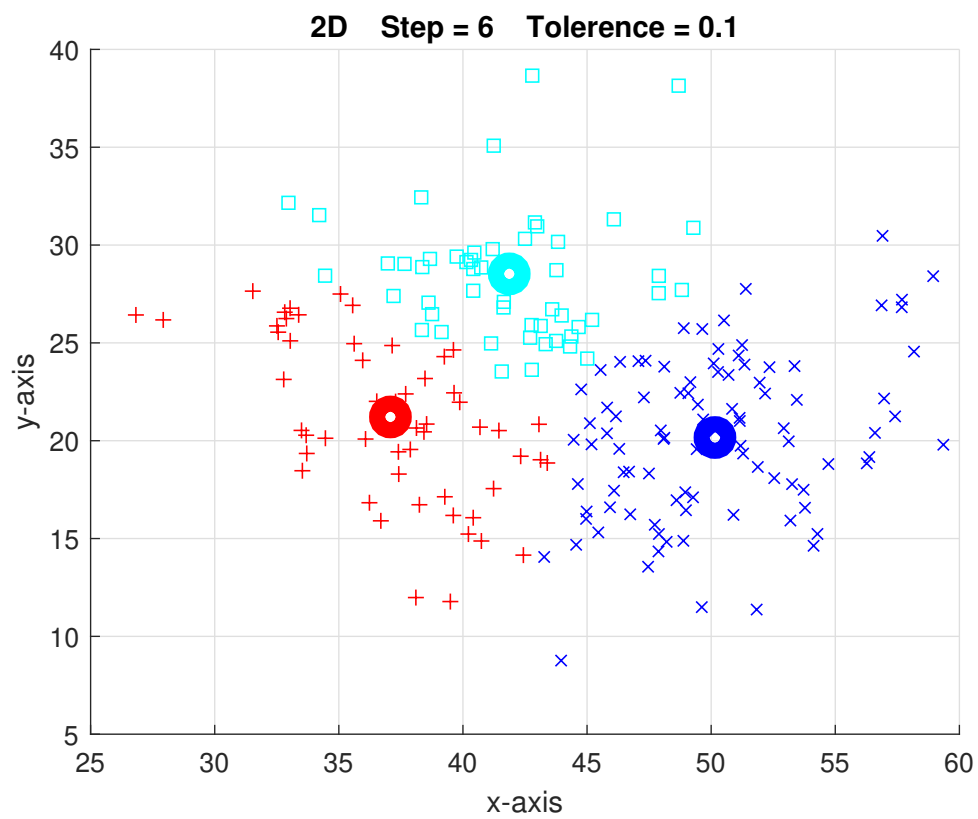




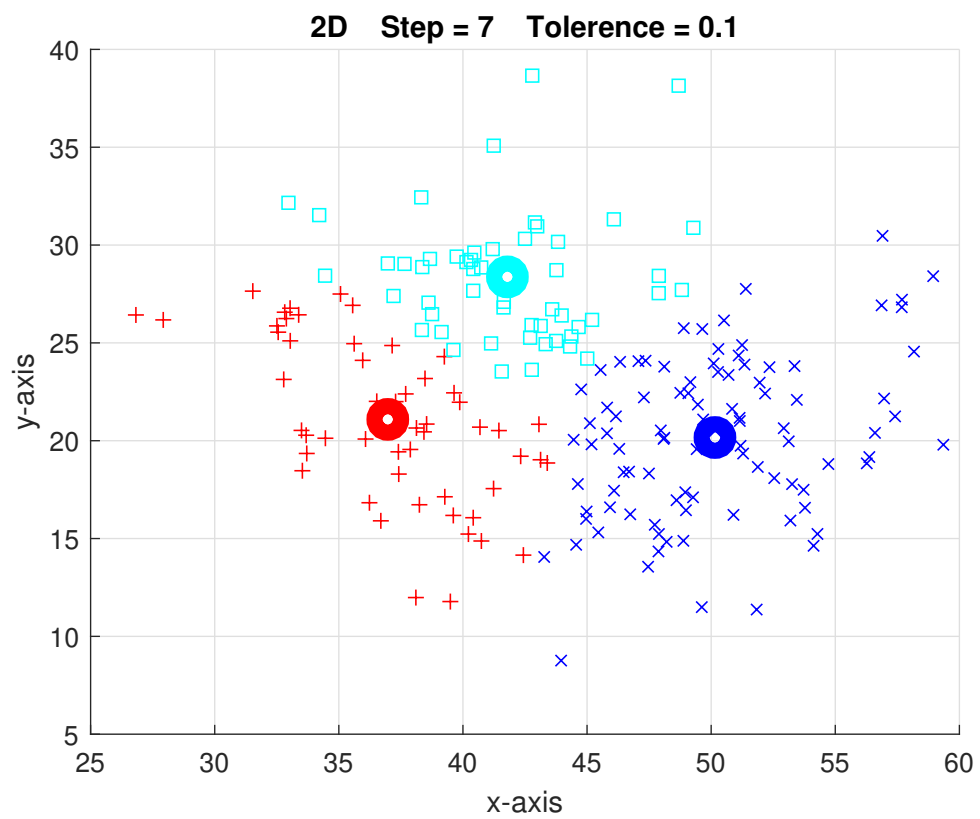
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