



MID-POINT PROGRESS PRESENTATION

# 3D PRINTED HAIR

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- Modelling and fabrication of hair on FED 3D printing objects
- Automation of hair generation
- User uploads .stl file, selects areas to be hairy, and downloads .stl file ready for printing
- Add-on on CAD software Blender







#### BLENDER -- STL FILE EDITING

## Editing STL file in Blender

- Editing STL file directly not feasible
- Alternative approach: import STL file, edit as blender file, then export as STL again
- Automate via Python scripting





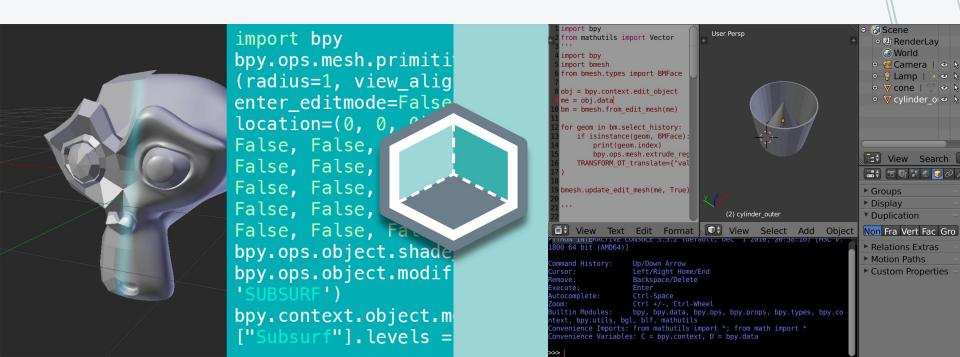




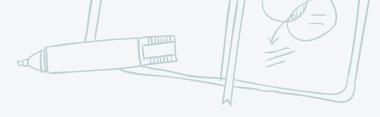


### Blender scripting for automation

- Creating geometry (e.g. support structure)
- Constructive solid geometry (e.g. difference)
- Calculating object size via bounding box
- Auto-adjusting geometry parameters

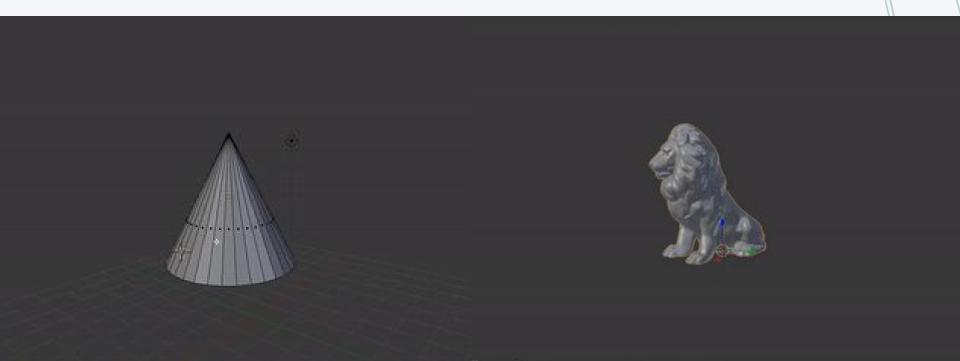






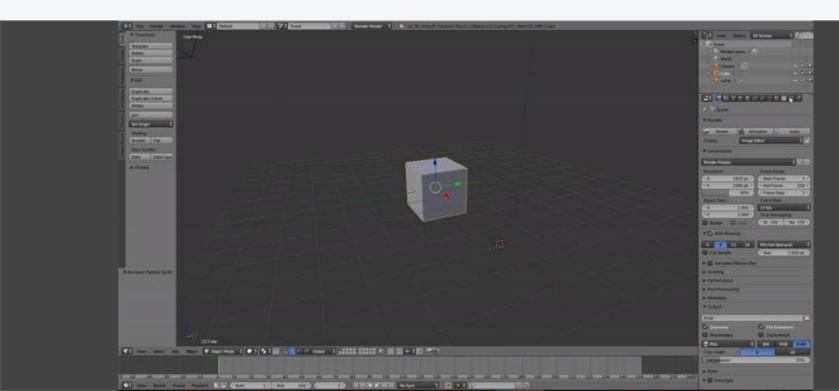
#### BLENDER -- VERTEX/FACE/EDGE SELECTION

- Individual selection (slow, accurate)
- Bulk selection (fast, may include unwanted selections)

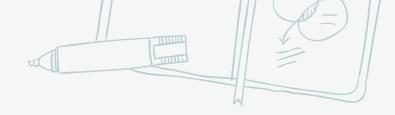




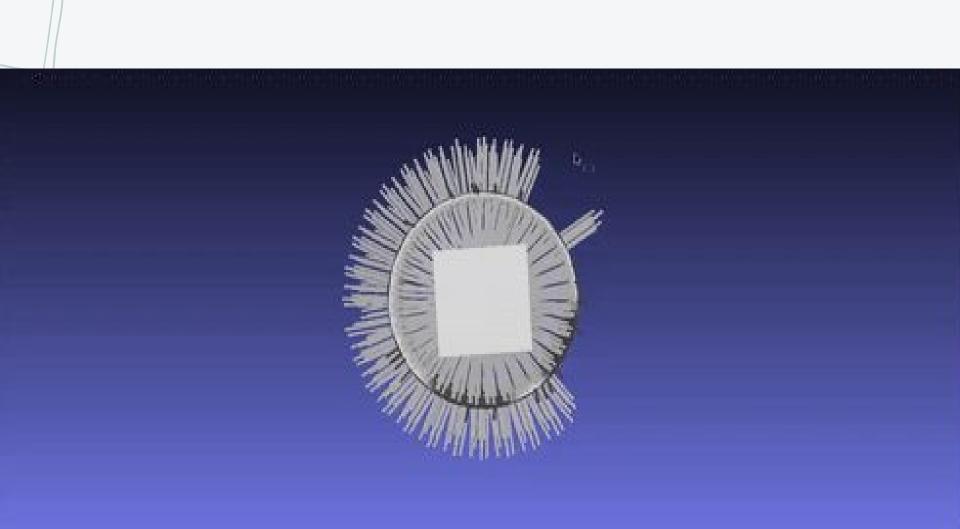
- Emitter/Hair Particle Effect
- Use modifier to convert to mesh
- Customisable length, thickness and number of hairs



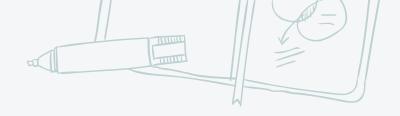




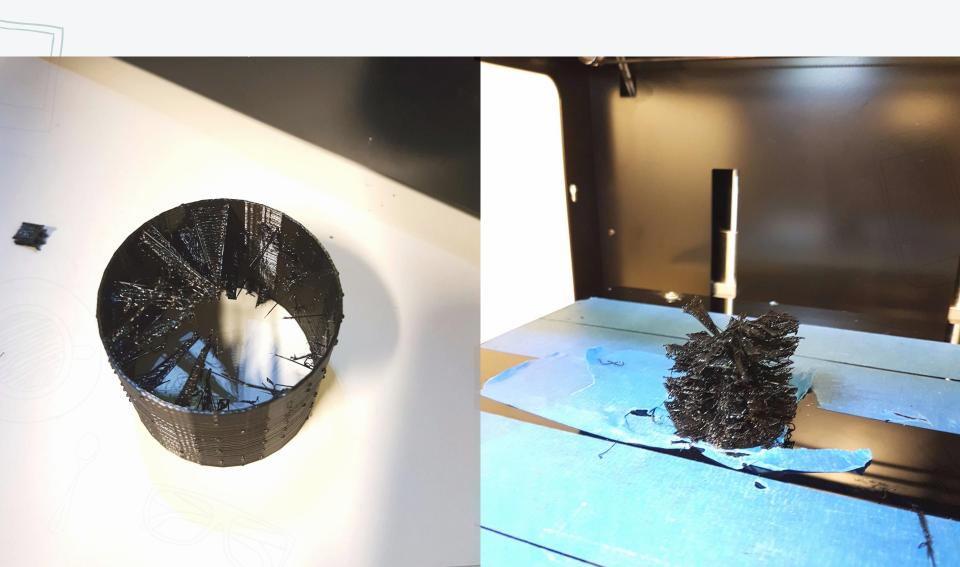
## MESHLAB CLEANUP







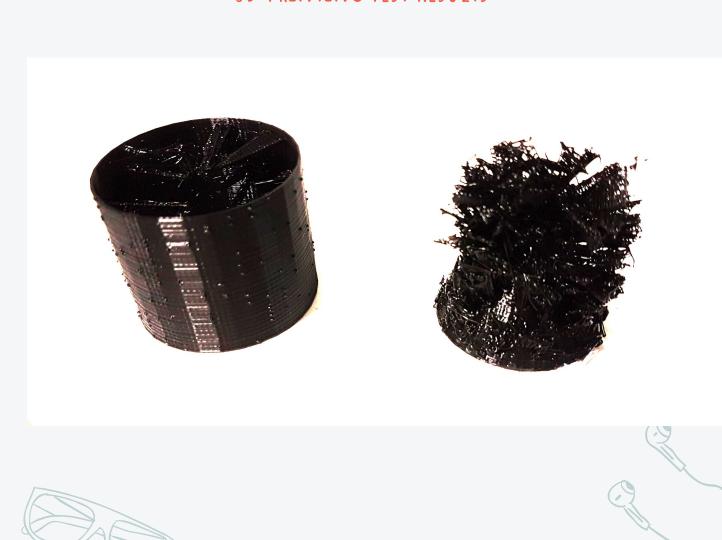
## 3D PRINTING TEST RESULTS



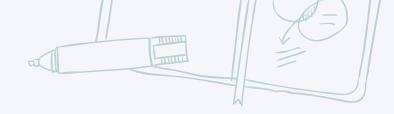




### 3D PRINTING TEST RESULTS





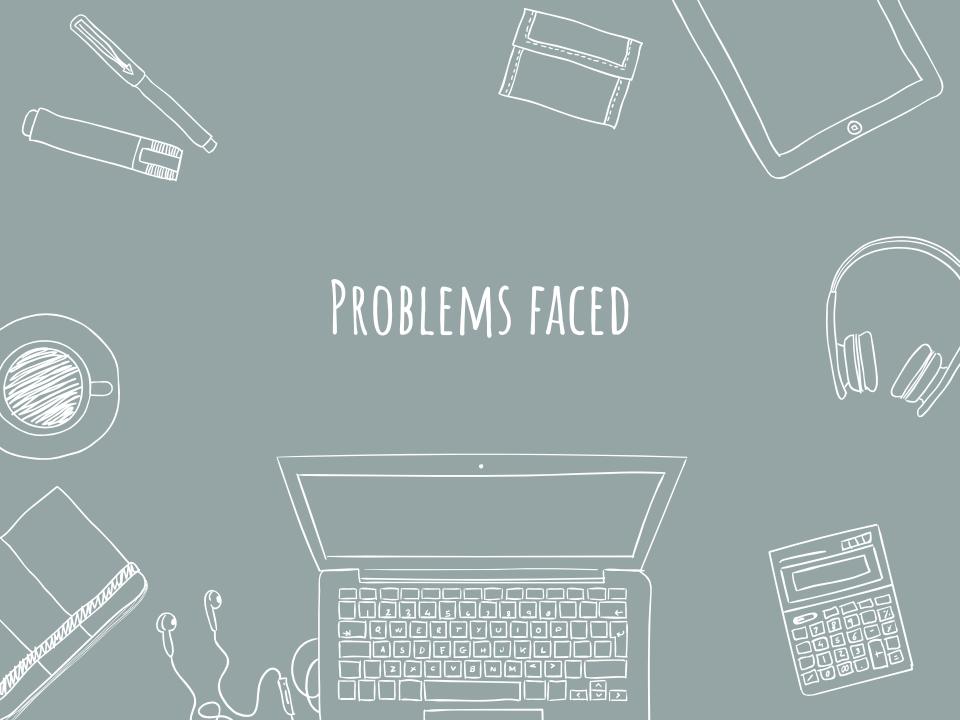


## 3D PRINTING TEST RESULTS













#### PROBLEMS FACED

- Determining support structure thickness
- Determining hair fiber thickness
- Separating individual hair fibers in slicing software
- Printing hair near sharp corners
- Removing 3D print from printer bed













#### **FUTURE TASKS**

- Obtain pointers to selected vertices/ faces of objects
- Automatically generate hair on selected support cylinder
- Only generating hair at specified faces
- Hair generation for different geometries/objects
- Automate mesh cleaning process

















#### REFERENCES

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- <a href="http://www.mertl-research.at/ceonwiki/doku.php?id=software:kicad:3d\_package\_with\_blenderright">http://www.mertl-research.at/ceonwiki/doku.php?id=software:kicad:3d\_package\_with\_blenderright</a>
- https://blenderartists.org/forum/archive/index.php/t-227726.html
- <a href="https://blender.stackexchange.com/questions/40247/extrude-a-mesh-by-region-using-python-script">https://blender.stackexchange.com/questions/40247/extrude-a-mesh-by-region-using-python-script</a>
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- https://blender.stackexchange.com/questions/539/snap-object-on-top-of-surface-of-other-object
- <a href="https://cgi.tutsplus.com/tutorials/modeling-a-modern-interior-scene-in-blender--cg-15294">https://cgi.tutsplus.com/tutorials/modeling-a-modern-interior-scene-in-blender--cg-15294</a>