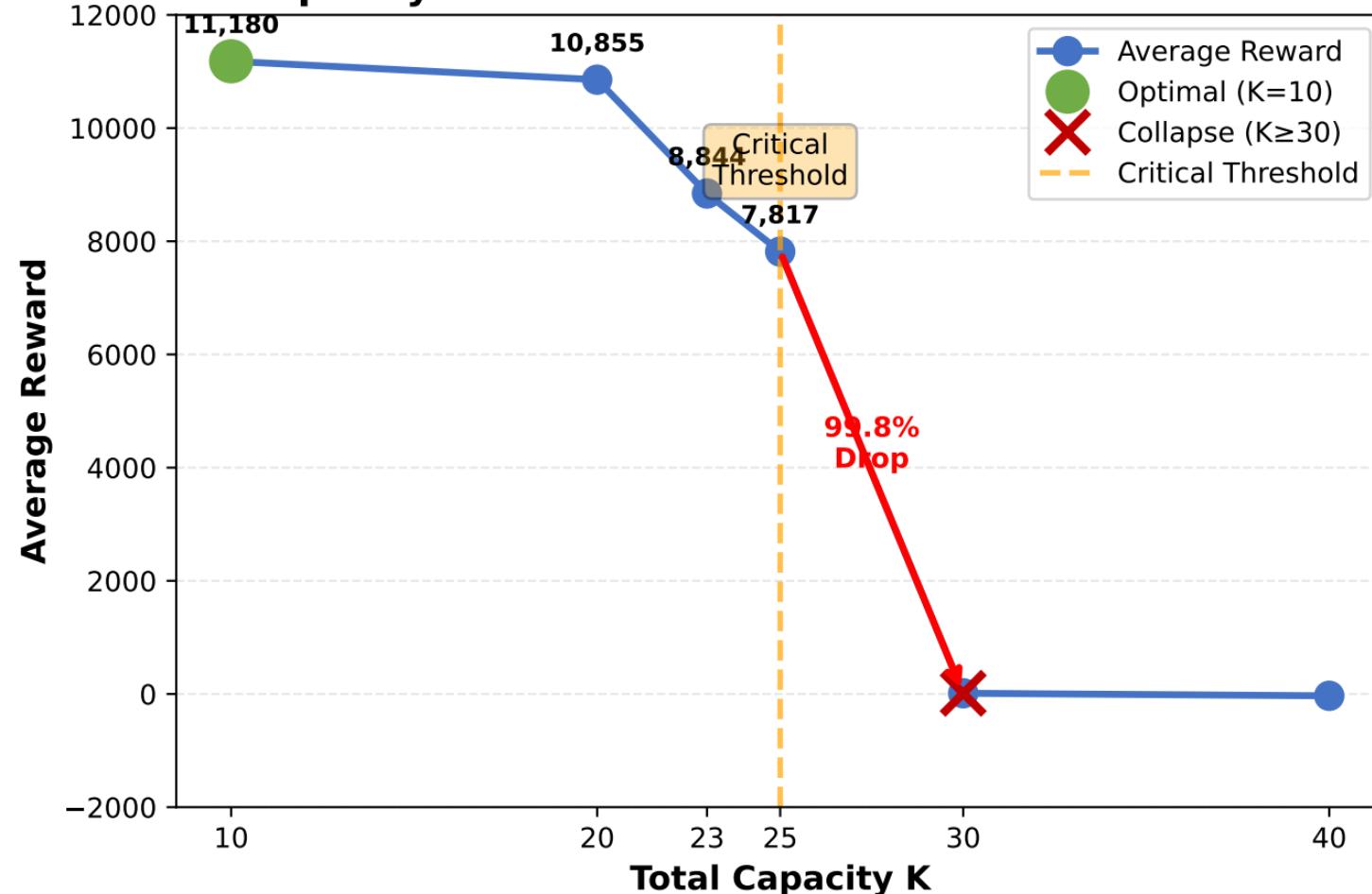


Capacity Paradox: Inverted-U Performance Curve



Training Stability: Collapse at $K \geq 30$

