河北丰宁抽水蓄能电站工程

压力钢管制作放样切割施工记录表

合同编号：{ContractCode} 编号：{JJCode}

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 单位工程名称  (及编码) | | | | | | {DWName} {DWCode} | | 单元工程量 | | | | {input\_gcl} | | |
| 分部工程名称  (及编码) | | | | | | {FBName} {FBCode} | | 施工单位 | | | | {Constructor} | | |
| 单元工程名称、部位  (及编码) | | | | | | {DYName} {JYPName} {DYCode} | | 材质 | | {input\_1} | | 内径（mm） | | {input\_2} |
| 板厚（mm） | | {input\_3} |
| 施工依据 | | | | | | {BuildBase} | | | | | | | | |
| 项次 | 检查项目 | | | | | 设计值 | 质量标准 | | | | | | 实测值 | 检测结果 |
| 1 | △原材料抽检 | | | | | {input\_4} | 符合设计要求（按批次抽检） | | | | | | {input\_5} | {input\_6} |
| 2 | 母材或炉批号 | | | | | {input\_7} | {input\_8} | | | | | | {input\_9} | {input\_10} |
| 3 | 放样下料图 | | | | | {input\_11} | {input\_12} | | | | | | {input\_13} | {input\_14} |
| 4 | △  放样  划线 | | 宽度和长度 | | | {input\_15} | ±1mm | | | | | | {input\_16} | {input\_17} |
| 对角线相对差 | | | {input\_18} | 2 mm | | | | | | {input\_19} | {input\_20} |
| 对应边相对差 | | | {input\_21} | 1 mm | | | | | | {input\_22} | {input\_23} |
| 矢高（曲线部分） | | | {input\_24} | 0.5 mm | | | | | | {input\_25} | {input\_26} |
| 5 | △相邻管节纵缝间距 | | | | | {input\_27} | ＞5δ，且≥300mm | | | | | | {input\_28} | {input\_29} |
| 6 | 同一管节纵缝间距 | | | | | {input\_30} | ≥500mm | | | | | | {input\_31} | {input\_32} |
| 7 | △坡口下料尺寸 | | | | | {input\_33} | 符合设计要求 | | | | | | {input\_34} | {input\_35} |
| 8 | 管壁厚度差（＞4mm）  倒角预制 | | | | | {input\_36} | 按照1:3坡比切削厚板  至薄板厚度 | | | | | | {input\_37} | {input\_38} |
| 9 | △坡口淬硬层及  等毛刺处理 | | | | | {input\_39} | 符合设计要求 | | | | | | {input\_40} | {input\_41} |
| 主要项目{input\_hgl\_1}项，全部合格，其中优良{input\_hgl\_2}项，  一般项目{input\_hgl\_3}项，全部合格，其中优良{input\_hgl\_4}项。 | | | | | | | | | | | | | | |
| 验收意见 | | | | 经检验 {input\_42} | | | | | | | | | | |
| 施工单位 | | 初检： | | |  | | | | 监理单位 | | 验收意见：{input\_43} | | | |
|  | | | {input\_date\_1} | | | |
| 复检： | | |  | | | |  | | | |
|  | | | {input\_date\_2} | | | |
| 终检： | | |  | | | | {input\_date\_4} | | | |
|  | | | {input\_date\_3} | | | |

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| 单位工程名称  (及编码) | | | | | | {DWName} {DWCode} | | 单元工程量 | | | | {input\_2\_gcl} | | |
| 分部工程名称  (及编码) | | | | | | {FBName} {FBCode} | | 施工单位 | | | | {Constructor} | | |
| 单元工程名称、部位  (及编码) | | | | | | {DYName} {JYPName} {DYCode} | | 材质 | | {input\_2\_1} | | 内径（mm） | | {input\_2\_2} |
| 板厚（mm） | | {input\_2\_3} |
| 施工依据 | | | | | | {BuildBase} | | | | | | | | |
| 项次 | 检查项目 | | | | | 设计值 | 质量标准 | | | | | | 实测值 | 检测结果 |
| 1 | △原材料抽检 | | | | | {input\_2\_4} | 符合设计要求（按批次抽检） | | | | | | {input\_2\_5} | {input\_2\_6} |
| 2 | 母材或炉批号 | | | | | {input\_2\_7} | {input\_2\_8} | | | | | | {input\_2\_9} | {input\_2\_10} |
| 3 | 放样下料图 | | | | | {input\_2\_11} | {input\_2\_12} | | | | | | {input\_2\_13} | {input\_2\_14} |
| 4 | △  放样  划线 | | 宽度和长度 | | | {input\_2\_15} | ±1mm | | | | | | {input\_2\_16} | {input\_2\_17} |
| 对角线相对差 | | | {input\_2\_18} | 2 mm | | | | | | {input\_2\_19} | {input\_2\_20} |
| 对应边相对差 | | | {input\_2\_21} | 1 mm | | | | | | {input\_2\_22} | {input\_2\_23} |
| 矢高（曲线部分） | | | {input\_2\_24} | 0.5 mm | | | | | | {input\_2\_25} | {input\_2\_26} |
| 5 | △相邻管节纵缝间距 | | | | | {input\_2\_27} | ＞5δ，且≥300mm | | | | | | {input\_2\_28} | {input\_2\_29} |
| 6 | 同一管节纵缝间距 | | | | | {input\_2\_30} | ≥500mm | | | | | | {input\_2\_31} | {input\_2\_32} |
| 7 | △坡口下料尺寸 | | | | | {input\_2\_33} | 符合设计要求 | | | | | | {input\_2\_34} | {input\_2\_35} |
| 8 | 管壁厚度差（＞4mm）  倒角预制 | | | | | {input\_2\_36} | 按照1:3坡比切削厚板  至薄板厚度 | | | | | | {input\_2\_37} | {input\_2\_38} |
| 9 | △坡口淬硬层及  等毛刺处理 | | | | | {input\_2\_39} | 符合设计要求 | | | | | | {input\_2\_40} | {input\_2\_41} |
| 主要项目{input\_2\_hgl\_1}项，全部合格，其中优良{input\_2\_hgl\_2}项，  一般项目{input\_2\_hgl\_3}项，全部合格，其中优良{input\_2\_hgl\_4}项。 | | | | | | | | | | | | | | |
| 验收意见 | | | | 经检验 {input\_2\_42} | | | | | | | | | | |
| 施工单位 | | 初检： | | |  | | | | 监理单位 | | 验收意见：{input\_2\_43} | | | |
|  | | | {input\_2\_date\_1} | | | |
| 复检： | | |  | | | |  | | | |
|  | | | {input\_2\_date\_2} | | | |
| 终检： | | |  | | | | {input\_2\_date\_4} | | | |
|  | | | {input\_2\_date\_3} | | | |

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| 单位工程名称  (及编码) | | | | | | {DWName} {DWCode} | | 单元工程量 | | | | {input\_3\_gcl} | | |
| 分部工程名称  (及编码) | | | | | | {FBName} {FBCode} | | 施工单位 | | | | {Constructor} | | |
| 单元工程名称、部位  (及编码) | | | | | | {DYName} {JYPName} {DYCode} | | 材质 | | {input\_3\_1} | | 内径（mm） | | {input\_3\_2} |
| 板厚（mm） | | {input\_3\_3} |
| 施工依据 | | | | | | {BuildBase} | | | | | | | | |
| 项次 | 检查项目 | | | | | 设计值 | 质量标准 | | | | | | 实测值 | 检测结果 |
| 1 | △原材料抽检 | | | | | {input\_3\_4} | 符合设计要求（按批次抽检） | | | | | | {input\_3\_5} | {input\_3\_6} |
| 2 | 母材或炉批号 | | | | | {input\_3\_7} | {input\_3\_8} | | | | | | {input\_3\_9} | {input\_3\_10} |
| 3 | 放样下料图 | | | | | {input\_3\_11} | {input\_3\_12} | | | | | | {input\_3\_13} | {input\_3\_14} |
| 4 | △  放样  划线 | | 宽度和长度 | | | {input\_3\_15} | ±1mm | | | | | | {input\_3\_16} | {input\_3\_17} |
| 对角线相对差 | | | {input\_3\_18} | 2 mm | | | | | | {input\_3\_19} | {input\_3\_20} |
| 对应边相对差 | | | {input\_3\_21} | 1 mm | | | | | | {input\_3\_22} | {input\_3\_23} |
| 矢高（曲线部分） | | | {input\_3\_24} | 0.5 mm | | | | | | {input\_3\_25} | {input\_3\_26} |
| 5 | △相邻管节纵缝间距 | | | | | {input\_3\_27} | ＞5δ，且≥300mm | | | | | | {input\_3\_28} | {input\_3\_29} |
| 6 | 同一管节纵缝间距 | | | | | {input\_3\_30} | ≥500mm | | | | | | {input\_3\_31} | {input\_3\_32} |
| 7 | △坡口下料尺寸 | | | | | {input\_3\_33} | 符合设计要求 | | | | | | {input\_3\_34} | {input\_3\_35} |
| 8 | 管壁厚度差（＞4mm）  倒角预制 | | | | | {input\_3\_36} | 按照1:3坡比切削厚板  至薄板厚度 | | | | | | {input\_3\_37} | {input\_3\_38} |
| 9 | △坡口淬硬层及  等毛刺处理 | | | | | {input\_3\_39} | 符合设计要求 | | | | | | {input\_3\_40} | {input\_3\_41} |
| 主要项目{input\_3\_hgl\_1}项，全部合格，其中优良{input\_3\_hgl\_2}项，  一般项目{input\_3\_hgl\_3}项，全部合格，其中优良{input\_3\_hgl\_4}项。 | | | | | | | | | | | | | | |
| 验收意见 | | | | 经检验 {input\_3\_42} | | | | | | | | | | |
| 施工单位 | | 初检： | | |  | | | | 监理单位 | | 验收意见：{input\_3\_43} | | | |
|  | | | {input\_3\_date\_1} | | | |
| 复检： | | |  | | | |  | | | |
|  | | | {input\_3\_date\_2} | | | |
| 终检： | | |  | | | | {input\_3\_date\_4} | | | |
|  | | | {input\_3\_date\_3} | | | |