Totally Integrated Automation Portal		
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PALL MILL / Dox	vices & networks	
	vices & networks	
GSD device_1		
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RALL MILL / Dev	vices & networks	
	vices & fletworks	
GSD device_3		
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RALL MILL / Dev	vices & networks	
	vices & fletworks	
GSD device_2		
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# BALL\_MILL / Devices & networks

## S7300/ET200M station\_1

S7300/ET200M statio	n_1				
S7300/ET200M statio	n\General				
Name	S7300/ET200M station_1	Author	ZIAD_MA	Comment	
PLC_MASTER					
General					
	DLC MACTED	Author	7100 000	Comment	
Name	PLC_MASTER 0		ZIAD_MA	Comment	
Rack	<u> </u>	Slot	2		
General\Catalog informalliance Short designation	CPU 315-2 DP	Description	Work memory 256KB; 0.05ms/1000	Article number	6ES7 315-2AH14-0AB0
-		Description	instructions; MPI+DP interface (DP master or DP slave); multi-tier configuration up to 32 modules; capable of sending and receiving in direct data exchange; constant bus cycle time, routing, S7 communication (loadable FBs/FCs); firmware V3.3; also available as SIPLUS module with article number 6AG1 315-2AH14-2AY0.		OLS/ STS-ZAITIT-OADO
Firmware version	V3.3				
General\Identification	n & Maintenance				
Plant designation		Location identifier			
MPI interface\Genera					
Name	MPI interface_1	Comment			
	dress\Interface networked with				
Subnet:	MPI_1				
MPI interface\MPI add				"	
Address:	2	Highest address:	31	Transmission speed:	187.5 kbps
DP interface [X2]\Ger					
Name	DP interface_1	Comment			
	OFIBUS address\Interface networked v	vith			
Subnet:	PROFIBUS_1				
DP interface [X2]\PRC	FIBUS address\Parameters				
Address:	2	Highest address:	126	Transmission speed:	187.5 kbps

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DP interface [X2]\Oper	rating mode							
· J	DP master			DP-Ma	stersystem (1)	Assigned DP N	Master: Not assigned	
DP interface [X2]\Oper	, -	tingModeAddO						
Test, commissioning and routing			Watchdog	True				
DP interface [X2]\Time		on\SIMATIC mo						
Synchronization type			Time interval	None				
DP interface [X2]\SYNO	C/FREEZE\							
Group		SYNC			FREEZE		Comment	
1		True			True			
2		True			True			
3		True			True			
4		True			True			
5		True			True			
6		True			True			
7		True			True			
8		True			True			
DP interface [X2]\Diag	nostics addresses\Dia	gnostics addres	sses					
Start address	2047							
Startup								
Startup if preset con- figuration does not match actual configu- ration			Startup after POWER ON	Warm	restart			
Startup\Monitoring tin								
Ready message from modules	650x 100 ms		Parameter transfer to modules	100x 1	00 ms			
Cycle								
Cycle monitoring time	150ms		Cycle load due to communication	20%		Size of the pro image input:	ocess 128	
image output:	128		OB85 call if I/O access error occurs	No OB	85 call			
Cycle\Prioritized OCM								
Prioritized OCM com- munication	False							
Clock memory								
	False		Memory byte	0				

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Interrupts\Time-of-d	ay interrupts\				
OB number	Priority	Active	Execution		Start time
OB 10	2	False	None		1994-01-01 00:00:00.000
nterrupts\Time-dela	y interrupts\				
OB number		Priority		Process image partiti	on(s)
OB 20		3		None	
OB 21		4		None	
Interrupts\Cyclic inte	errupts\				
OB number	Priority	Execution	Phase offs	et	Unit
OB 32	9	1000	0		ms
OB 33	10	500	0		ms
OB 34	11	200	0		ms
OB 35	12	100	0		ms
Interrupts\Hardware	interrupts\				
OB number			Priority		
OB 40			16		
Interrupts\Interrupts	s for DPV1\				
OB number			Priority		
OB 55			2		
OB 56			2		
OB 57			2		
Interrupts\Isochrono	ous mode interrupts				
OB number	Priority	Distributed I/O	Process image partition(s)	Delay time (ms)	Automatic setting
OB 61	25	0		0.000	True
nterrupts\lsochrono	ous mode interrupts\OB 61				
Application cycle:	0ms	Delay time: 0.000r	ns	Automatic setting	True
Distributed I/O:	0				<u> </u>
nterrupts\Isochrono	ous mode interrupts\OB 61\Proces	s image partition			
PIP:					
Interrupts\Asynchroi	nous error interrupts\				
OB number			Priority		
OB 82			26		
OB 85			26		
OB 86			26		
OB 87			26		

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Diagnostics system						
Report cause of STOP	True	Number of alarms in	10			
•		the diagnostics buffer	•			
System diagnostics\Ge	eneral	·				
Activate system diag-						
nostics for this device						
Time of day						
Correction factor	0ms					
Time of day\Synchroni	ization on PLC					
Type of synchroniza-	None	Time interval	None			
tion						
Time of day\Synchroni						
Type of synchroniza-	None	Time interval	None			
tion						
Retentive memory						
	16	Number of S7 timers	0	Number of S7 coun-	8	
bytes starting at MB 0		starting at T 0		ters starting at C 0		
Protection				I.		
Password		Confirm password				
Protection\						
	No protection					
Protection\ \Can be can						
Can be canceled with	False					
password						
Connection resources				11		
PG communication:	1	OP communication:	1	S7 basic communica-	0	
				tion:		
S7 communication:	0	Maximum number of				
		S7 connection resour- ces:				
Overview of addresses	slOverview of addresseslOverview of	11				
	True	Outputs	True	Address gaps	False	
•	True	Outputs	True	Address gaps	i dise	
SIUL	True					

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Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO sys- tem	Rack	Slot
l*	2047	2047	DP interface_1		PLC_MASTER [CPU 315-2 DP]	-	O Bits	-	0	2 X2
<b> </b> *	2046	2046	BALL_MILL		BALL_MILL	3	O Bits	DP-Mastersys- tem [1]	0	0
I	0	16	Universal mod- ule_1	OB1-PI	BALL_MILL	3	17 Bytes	DP-Mastersys- tem [1]	0	1
0	0	11	Universal mod- ule_1	OB1-PI	BALL_MILL	3	12 Bytes	DP-Mastersys- tem [1]	0	1
l*	2045	2045	KLS		KLS	4	O Bits	DP-Mastersys- tem [1]	0	0
I	17	33	Universal mod- ule_1	OB1-PI	KLS	4	17 Bytes	DP-Mastersys- tem [1]	0	1
0	12	23	Universal mod- ule_1	OB1-PI	KLS	4	12 Bytes	DP-Mastersys- tem [1]	0	1
<b> </b> *	2044	2044	BAZELT		BAZELT	5	O Bits	DP-Mastersys- tem [1]	0	0
I	34	50	Universal mod- ule_1	OB1-PI	BAZELT	5	17 Bytes	DP-Mastersys- tem [1]	0	1
0	24	35	Universal mod- ule_1	OB1-PI	BAZELT	5	12 Bytes	DP-Mastersys- tem [1]	0	1

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## BALL\_MILL / Devices & networks

#### SCADA

SCADA					
General					
Name	SCADA	Computer name identical to PC station name	No	Computer name	
Author	ZIAD_MA	Comment			
XDB configuration					
S7RTM is installed (for example the SI- MATIC NET PC soft- ware)	No	Generate XDB file	No	XDB file storage path	
CP 5611 A2_1					
General					
Name	CP 5611 A2_1	Author	ZIAD_MA	Comment	
Slot	1	(			
General\Catalog infor	mation				
Short designation	CP 5611 A2	Description	CP 5611 A2 communications process- or for connection to PROFIBUS, S7 connections, DP master, DPV1, DP slave, PG functions, DP master class 2, PCI bus, routing, SIMATIC NET PC Soft- ware 7/2001 SP5	Article number	6GK1 561-1AA00
Software version	V6.0.5				
MPI address\Interface	networked with				
Subnet:	MPI_1				
MPI address\Paramete	ers				
Interface type:	Мрі	Address:	3	Highest address:	31
Transmission speed:	187.5 kbps				
Assignment					
Interface parameter assignment used	CP5611(PROFIBUS)				
Operating mode					
Operating mode	No DP			DP master system:	

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perating mode\DPO	perating Mode Add Ons Menu				
P mode	DPV0-compatible	AUTOCLEAR	0	Watchdog	True
Reserved LSAPs	Di ve companie	, rorocernic		Trateriuog	True
SAP1	Not reserved	LSAP2	Not reserved	LSAP3	Not reserved
LSAP4	Not reserved	LSAP5	Not reserved	LSAP6	Not reserved
LSAP7	Not reserved	LSAP8	Not reserved	LSAP9	Not reserved
LSAP10	Not reserved	LSAP11	Not reserved	LSAP12	Not reserved
LSAP13	Not reserved	LSAP14	Not reserved	LSAP15	Not reserved
LSAP16	Not reserved	LSAP17	Not reserved	LSAP18	Not reserved
LSAP19	Not reserved	LSAP20	Not reserved	LSAP21	Not reserved
LSAP22	Not reserved	LSAP20 LSAP23	Not reserved	LSAP24	Not reserved
LSAP25	Not reserved	LSAP26	Not reserved	LSAP27	Not reserved
LSAP25 LSAP28		LSAP26 LSAP29		LSAP27 LSAP30	
LSAP31	Not reserved Not reserved	LSAP29 LSAP32	Not reserved	LSAP33	Not reserved
LSAP31 LSAP34	114111111111111111111111111111111111111		Not reserved	LSAP33 LSAP36	Not reserved
	Not reserved	LSAP35	Not reserved		Not reserved
LSAP37	Not reserved	LSAP38	Not reserved	LSAP39	Not reserved
LSAP40	Not reserved	LSAP41	Not reserved	LSAP42	Not reserved
LSAP43	Not reserved	LSAP44	Not reserved	LSAP45	Not reserved
LSAP46	Not reserved	LSAP47	Not reserved	LSAP48	Not reserved
LSAP49	Not reserved	LSAP50	Not reserved		
HMI_RT_1					
General					
Name	HMI_RT_1	Device/application type	SIMATIC PC station - WinCC RT Advanced	Author	ZIAD_MA
Comment		3.			
General\Catalog infor	mation				
Short designation	WinCC RT Advanced	Description	Runtime software for PC-based visualization (requires WinCC Runtime Advanced)	Article number	6AV2 104-0xxxx-xxxx
Version	16.0.0.0				-
nformation					
Number of used Pow- erTags	13	Memory require- ments in runtime	172320	Compilation build number	68
Date of last compila-	8/17/2024 1:17 AM	Date of last download	1		·

Name HMI_RT_1 Device/application type SIMATIC PC station - WinCC RT Advanced Author ZIAD_MA  Comment General/Catalog information Short designation WinCC RT Advanced Description Runtime software for PC-based visualization (requires WinCC Runtime Advanced)  Version 16.0.0.0 Information Number of used Pow- 13 Memory require- 172320 Compilation build 68	Totally Integrated Automation Portal					
SIMATIC PC station - WinCC RT Ad-   Vanced   Mul_RT_1   Device/application   type   Vanced   Author   ZIAD_MA	HMI RT 1					
type vanced vanced  Comment  General/Catalog information  Short designation WinCC RT Advanced Description Runtime software for PC-based visualization (requires WinCC Runtime Advanced)  Version 16.0.0.0  Information  Number of used Pow- 13 Memory require- 172320 Compilation build 68	General					
Comment  General\Catalog information  Short designation  WinCC RT Advanced  Description  Runtime software for PC-based visualization (requires WinCC Runtime Advanced)  Version  Information  Number of used Pow- 13  Memory require- 172320  Compilation build 68	Name	HMI_RT_1			Author	ZIAD_MA
Short designation WinCC RT Advanced Description Runtime software for PC-based visualization (requires WinCC Runtime Advanced)  Version 16.0.0.0  Information Number of used Pow- 13  Memory require- 172320  Runtime software for PC-based visualiant (requires WinCC Runtime Advanced)  Article number 6AV2 104-0xxxx-xxxx  6AV2 104-0xxxx-xxxx  Article number 6AV2 104-0xxxx-xxxx  Compilation build 68	Comment			1		
zation (requires WinCC Runtime Advanced)  Version 16.0.0.0  Information  Number of used Pow- 13  Memory require- 172320  Compilation build 68	General\Catalog infor	mation				
Version 16.0.0.0 Information Number of used Pow- 13 Memory require- 172320 Compilation build 68	Short designation	WinCC RT Advanced		zation (requires WinCC Runtime Ad-	Article number	6AV2 104-0xxxx-xxxx
Number of used Pow- 13 Memory require- 172320 Compilation build 68	Version	16.0.0.0		·		
	nformation					
	Number of used Pow- erTags	13		172320		68
Date of last compila- 8/17/2024 1:17 AM Date of last download tion		8/17/2024 1:17 AM	Date of last download			

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MPI_1	
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# BALL\_MILL / Devices & networks

## PROFIBUS\_1

PROFIBUS_1										
General							ļ.			
Name:	PROFIBU	S_1	S	7 subnet ID:	1D5A - 1					
Network setting										
Highest PROFIB dress:			Tı	ansmission speed	<b>:</b> 45.45 (31.2	5) kbps	Profil	e:	DP	
Cable configura	ition									
Take into accou following cable figuration	con-									
Additional netw	ork devices									
Take into accou following netwo vices:	ork de-									
Bus parameters	\Cyclic distribu	tion								
Enable cyclic dis tion of bus para ters										
Bus parameters	\Parameters									
Γslot_Init:	Ot_Bit		Ts	slot:	Ot_Bit		Max.	Tsdr:	Ot_Bit	
Γid2:	Ot_Bit		M	in. Tsdr:	Ot_Bit		Trdy:		Ot_Bit	
Tset:	Ot_Bit		Ti	d1:	Ot_Bit		Tqui:		Ot_Bit	
Ttr:	Ot_Bit		=		0ms		Gap f	actor:	0	
Ttr typical:	Ot_Bit		=		0ms		Retry	limit:	1	
Watchdog:	Ot_Bit		=		0ms					
Constant bus cy										
Enable constant cycle time										
Detailed overvi	ew									
Name	Isochronous mode	Time Ti	Time To	Ti/To values	Address	Slot	ToiMin	TDPMin	TDpMax	Tm

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Automation Portal		
RAII MIII / De	vices & networks	
DALL_IVIILL / De	vices & fletworks	



