

Totally Integrated Automation Portal		
<div><div>BALL_MILL / Devices & networks</div><div>GSD device_1</div><div>This folder is empty.</div></div>		

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<div><div>BALL_MILL / Devices & networks</div><div>GSD device_3</div><div>This folder is empty.</div></div>		

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BALL_MILL / Devices & networks

S7300/ET200M station_1

S7300/ET200M station_1					
S7300/ET200M station\General					
Name	S7300/ET200M station_1	Author	ZIAD_MA	Comment	
PLC_MASTER					
General					
Name	PLC_MASTER	Author	ZIAD_MA	Comment	
Rack	0	Slot	2		
General\Catalog information					
Short designation	CPU 315-2 DP	Description	Work memory 256KB; 0.05ms/1000 instructions; MPI+DP interface (DP master or DP slave); multi-tier configuration up to 32 modules; capable of sending and receiving in direct data exchange; constant bus cycle time, routing, S7 communication (loadable FBs/FCs); firmware V3.3; also available as SIPLUS module with article number 6AG1 315-2AH14-2AY0.	Article number	6ES7 315-2AH14-0AB0
Firmware version	V3.3				
General\Identification & Maintenance					
Plant designation		Location identifier			
MPI interface\General					
Name	MPI interface_1	Comment			
MPI interface\MPI address\Interface networked with					
Subnet:	MPI_1				
MPI interface\MPI address\Parameters					
Address:	2	Highest address:	31	Transmission speed:	187.5 kbps
DP interface [X2]\General					
Name	DP interface_1	Comment			
DP interface [X2]\PROFIBUS address\Interface networked with					
Subnet:	PROFIBUS_1				
DP interface [X2]\PROFIBUS address\Parameters					
Address:	2	Highest address:	126	Transmission speed:	187.5 kbps

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DP interface [X2]\Operating mode						
Operating mode	DP master	DP master system:	DP-Mastersystem (1)	Assigned DP Master:	Not assigned	
DP interface [X2]\Operating mode\DPOperatingModeAddOnsMenu						
Test, commissioning and routing	False	Watchdog	True			
DP interface [X2]\Time-of-day synchronization\SIMATIC mode						
Synchronization type	None	Time interval	None			
DP interface [X2]\SYNC/FREEZE\						
Group	SYNC	FREEZE	Comment			
1	True	True				
2	True	True				
3	True	True				
4	True	True				
5	True	True				
6	True	True				
7	True	True				
8	True	True				
DP interface [X2]\Diagnostics addresses\Diagnostics addresses						
Start address	2047					
Startup						
Startup if preset configuration does not match actual configuration	True	Startup after POWER ON	Warm restart			
Startup\Monitoring time for						
Ready message from modules	650x 100 ms	Parameter transfer to modules	100x 100 ms			
Cycle						
Cycle monitoring time	150ms	Cycle load due to communication	20%	Size of the process image input:	128	
Size of the process image output:	128	OB85 call if I/O access error occurs	No OB85 call			
Cycle\Prioritized OCM communication						
Prioritized OCM communication	False					
Clock memory						
Clock memory	False	Memory byte	0			

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Interrupts\Time-of-day interrupts\

OB number	Priority	Active	Execution	Start time
OB 10	2	False	None	1994-01-01 00:00:00.000

Interrupts\Time-delay interrupts\

OB number	Priority	Process image partition(s)
OB 20	3	None
OB 21	4	None

Interrupts\Cyclic interrupts\

OB number	Priority	Execution	Phase offset	Unit
OB 32	9	1000	0	ms
OB 33	10	500	0	ms
OB 34	11	200	0	ms
OB 35	12	100	0	ms

Interrupts\Hardware interrupts\

OB number	Priority
OB 40	16

Interrupts\Interrupts for DPV1\

OB number	Priority
OB 55	2
OB 56	2
OB 57	2

Interrupts\Isochronous mode interrupts

OB number	Priority	Distributed I/O	Process image partition(s)	Delay time (ms)	Automatic setting
OB 61	25	0		0.000	True

Interrupts\Isochronous mode interrupts\OB 61

Application cycle:	0ms	Delay time:	0.000ms	Automatic setting	True
Distributed I/O:	0				

Interrupts\Isochronous mode interrupts\OB 61\Process image partition

PIP:	
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Interrupts\Asynchronous error interrupts\

OB number	Priority
OB 82	26
OB 85	26
OB 86	26
OB 87	26

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[illegible]

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SCADA

SCADA

General

Name	SCADA	Computer name identical to PC station name	No	Computer name	
Author	ZIAD_MA	Comment			

XDB configuration

S7RTM is installed (for example the SIMATIC NET PC software)	No	Generate XDB file	No	XDB file storage path	
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CP 5611 A2_1

General

Name	CP 5611 A2_1	Author	ZIAD_MA	Comment	
Slot	1				

General\Catalog information

Short designation	CP 5611 A2	Description	CP 5611 A2 communications processor for connection to PROFIBUS, S7 connections, DP master, DPV1, DP slave, PG functions, DP master class 2, PCI bus, routing, SIMATIC NET PC Software 7/2001 SP5 ...	Article number	6GK1 561-1AA00
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Software version	V6.0.5				
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MPI address\Interface networked with

Subnet:	MPI_1				
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MPI address\Parameters

Interface type:	Mpi	Address:	3	Highest address:	31
Transmission speed:	187.5 kbps				

Assignment

Interface parameter assignment used	CP5611(PROFIBUS)				
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Operating mode

Operating mode	No DP			DP master system:	
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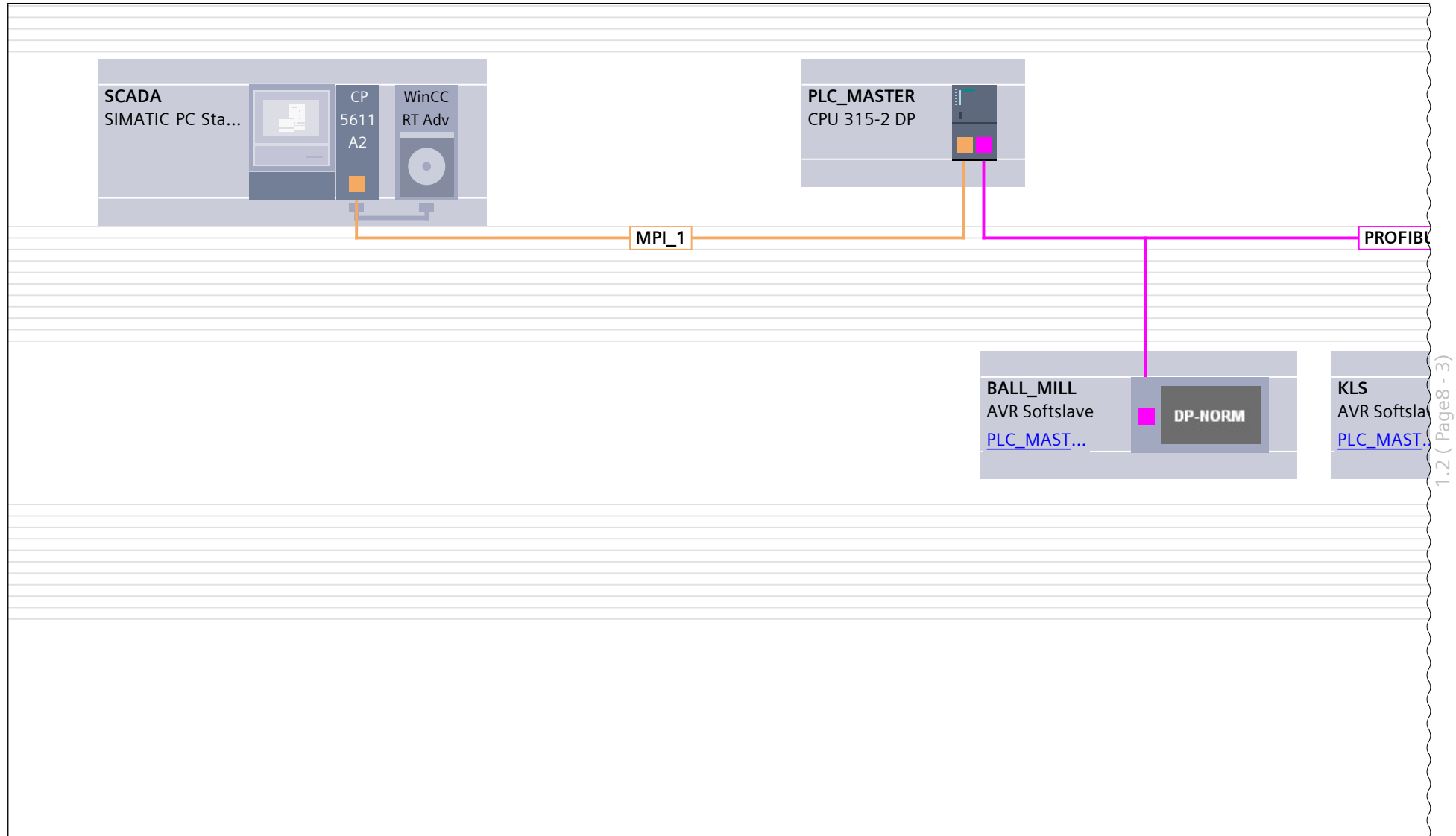
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Assigned DP Master: Not assigned						
Operating mode\DPOperatingModeAddOnsMenu						
DP mode	DPV0-compatible	AUTOCLEAR	0	Watchdog	True	
Reserved LSAPs						
LSAP1	Not reserved	LSAP2	Not reserved	LSAP3	Not reserved	
LSAP4	Not reserved	LSAP5	Not reserved	LSAP6	Not reserved	
LSAP7	Not reserved	LSAP8	Not reserved	LSAP9	Not reserved	
LSAP10	Not reserved	LSAP11	Not reserved	LSAP12	Not reserved	
LSAP13	Not reserved	LSAP14	Not reserved	LSAP15	Not reserved	
LSAP16	Not reserved	LSAP17	Not reserved	LSAP18	Not reserved	
LSAP19	Not reserved	LSAP20	Not reserved	LSAP21	Not reserved	
LSAP22	Not reserved	LSAP23	Not reserved	LSAP24	Not reserved	
LSAP25	Not reserved	LSAP26	Not reserved	LSAP27	Not reserved	
LSAP28	Not reserved	LSAP29	Not reserved	LSAP30	Not reserved	
LSAP31	Not reserved	LSAP32	Not reserved	LSAP33	Not reserved	
LSAP34	Not reserved	LSAP35	Not reserved	LSAP36	Not reserved	
LSAP37	Not reserved	LSAP38	Not reserved	LSAP39	Not reserved	
LSAP40	Not reserved	LSAP41	Not reserved	LSAP42	Not reserved	
LSAP43	Not reserved	LSAP44	Not reserved	LSAP45	Not reserved	
LSAP46	Not reserved	LSAP47	Not reserved	LSAP48	Not reserved	
LSAP49	Not reserved	LSAP50	Not reserved			
HMI_RT_1						
General						
Name	HMI_RT_1	Device/application type	SIMATIC PC station - WinCC RT Advanced	Author	ZIAD_MA	
Comment						
General\Catalog information						
Short designation	WinCC RT Advanced	Description	Runtime software for PC-based visualization (requires WinCC Runtime Advanced)	Article number	6AV2 104-0xxxx-xxxx	
Version	16.0.0.0					
Information						
Number of used PowerTags	13	Memory requirements in runtime	172320	Compilation build number	68	
Date of last compilation	8/17/2024 1:17 AM	Date of last download				

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PROFIBUS_1												
PROFIBUS_1												
General												
Name:		PROFIBUS_1		S7 subnet ID:		1D5A - 1						
Network settings												
Highest PROFIBUS address:		126		Transmission speed:		45.45 (31.25) kbps		Profile:		DP		
Cable configuration												
Take into account the following cable configuration		False										
Additional network devices												
Take into account the following network devices:		False										
Bus parameters\Cyclic distribution												
Enable cyclic distribution of bus parameters		True										
Bus parameters\Parameters												
Tslot_Init:		Ot_Bit		Tslot:		Ot_Bit		Max. Tsdr:		Ot_Bit		
Tid2:		Ot_Bit		Min. Tsdr:		Ot_Bit		Trdy:		Ot_Bit		
Tset:		Ot_Bit		Tid1:		Ot_Bit		Tqui:		Ot_Bit		
Ttr:		Ot_Bit		=		0ms		Gap factor:		0		
Ttr typical:		Ot_Bit		=		0ms		Retry limit:		1		
Watchdog:		Ot_Bit		=		0ms						
Constant bus cycle time												
Enable constant bus cycle time		False										
Detailed overview												
Name		Isochronous mode	Time Ti	Time To	Ti/To values	Address	Slot	ToiMin	TDPMin	TDpMax	Tm	
PLC_MASTER		False		0								

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Network view (1.1 / 1.2)



Network view (1.2 / 1.2)

