PAPATYA HERBS FOR EXPORT

Product description

All sun dried or dehydrated natural raw material including herbs, spices and seeds.

Final product

Processed bulk raw material according to client detailed specification in terms of particle size, processing form, bulk density, treatment and packing details

Expiry Dates and Storage conditions

Herbs: 24 month from date of production.

Seeds: 24 months from date of production.

Sealed in dry, cold, waterproof & ventilated conditions.

Product label details

-Product Type - Net Weight - Expiry date - Country of origin - Batch number - Company informations-Certification body information .

Shipping

Ocean freight.

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Flow Chart of raw material "Receiving - Processing - Packing " Receiving Raw Materials CP- supplier is priory qualified. CP- Truck elecations is the ked. Store in receiving area. CP- Raw material bags conformity and condition is checked. Sample Selection UP- workers hygiene is checked Collecting representative sample of received lot. Physical Inspection Material. CP- Inspection comied at daylight. Colour. inspection CP- inspection carried in isolated area. Odour. note Foreign Matters. Infestations. Moulds. Л Approved Rejected return to supplier! JĻ Lab Analysis CCP- Pesticides analysis Chemical (Pesticides , Moisture, Aflatoxin , Ash, V.Oil) $\mathsf{CP} = \mathsf{Glutem}$ analysis = Fernal CP- Colory Analysis - Basil. Microbiology (TPC, Salmonella, E Coli,Coli forms). Heavy Metals. **Allergens** Approved Rejected – return to supplier! Л Material Raw Material Warehouse CP- Stored over plastic pallets. receipt CP- Pest control traps checked.)) Note: CP- Humidity & temperature checked 44. CP - Workers uniformed & hygiene checked. Receiving raw material in production half-Material CP- Raw material approval note checked. $\{ \}$ Release Note: CP- Visual and themical reports thecked. For processing

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ŢŢ Order processing Feeding raw material to processing conveyer CP- Conveyer clean checked note CP - Production half ventilation fans is switched on. CP- Conveyer magnet clean is checked. Л CP- Vibrator machine clean checked. Magnet Reg. CP. Sieve size hopper &outlets clean is checked. Feeding raw material to sieve vibrator machine CP –Air aspiration system is switched on. UP-Vibrator air channel clean checked. CP- Vibrator magnet clean is checked. Л Machine Reg. Feeding raw material to bucket elevator CP-bucket elevator clean checked. Ţ. Magnet Reg. CP- gravity separator machine clean checked. CP- Sieve size hopper & outlets clean is checked. Feeding raw material to gravity separator CP -Air aspiration system is switched on. CP- gravity separator magnet clean is checked. CP- Processed material is free from stones. Π Machine Reg. Feeding raw material to bucket elevator CP- bucket elevator clean checked. Л CP Cylinder separator machine clean checked. Magnet Reg. Feeding raw material to cylinder separator CP -Air aspiration system is switched on. CP- cylinder separator magnet clean is checked. CP- CP- Processed material is free from stems. Д CP- Plan sifter machine clean checked. Magnet Reg. Feeding raw material to plan sifter CP- Sieve size, hopper &outlets clean is checked. CP Magnet clean is checked. Metal Feeding raw material to gravity fall metal CP- Metal Detector separator clean checked. detector CP –Air aspiration system is switched on. Detector \Box CCP-Metal Detector sensitivity is checked. (Fe 1mm, Non Fe 1.2mm, 8/8 1.5mm) CP - Workers uniformed & hygiene checked. Raw material final packing Final product add CP- Bags quality is checked and scaling checked note. CP- Label & marks are checked . CP- Follow the sterilization unit instructions: Steam sterilize if needed CP- Microbiology analysis -CP- Container clean is checked. Container Load for shipping Final product. CP- Container sealed. release Note. CP- Follow product loading instruction to check

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