















# Veurst®

French company, born in 1992 and subsidiary of the international group Safe..

Feurst manufactures high-tech teeth and adapters for loaders and excavators from 35 to 400 tons.

Each year, 250,000 wear parts are produced in the Loire department (within the Fonderie de Feurs).

50% of the production are intended for export market - Australia, Italia, Russia, Indonesia, Brazil, Canada...



#### **PRODUCT FEATURES**



Brand new adaptors after 1000 h



Heavy duty steel (made in France)



Increased productivity for machines & buckets



Reduced fuel consumption



Zero machine downtime













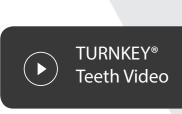


















## **Excavators**





# Turnkey .

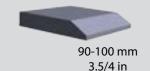
#### **Excavators**







85 - 150 T



15

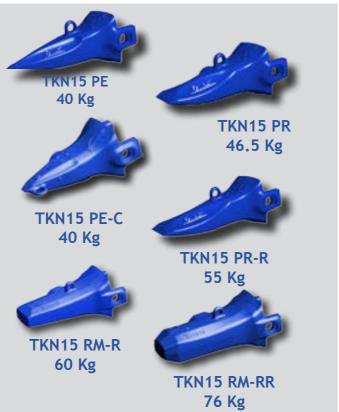


STD. 250T HD 190T





TKN 15 PA - 9.3 Kg







TKSH OD - 1.5 Kg



# Turnkey -

## **Excavators**

TKSH OD - 1.5 Kg





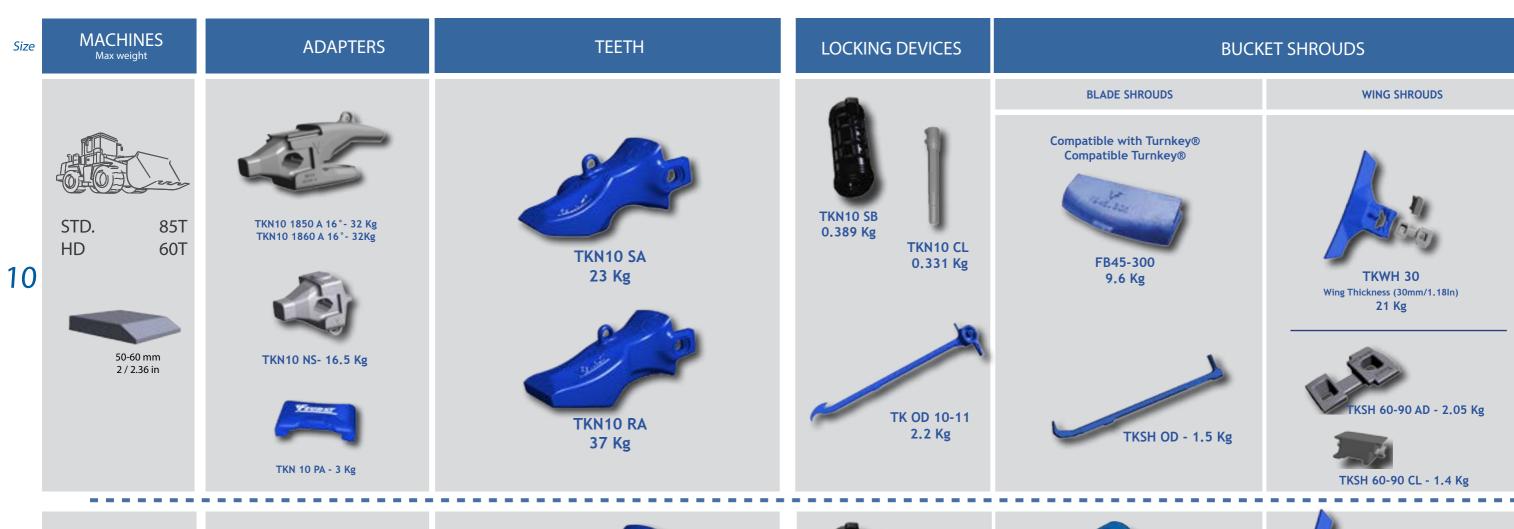
120 Kg

TKN 19 PA - 27 Kg



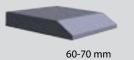
## Wheel Loaders







STD. 133T HD 93T



2.36 / 2.5 / 2.75



TKN 11 PA - 5.26 Kg









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## Turnkey'.

### Wheel Loaders





17 STD. 300T HD 270T





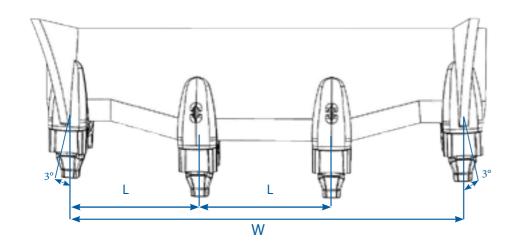








#### Calculation for TURNKEY® adapter quantity on a given inside lip width



#### Calculation for adapter quantity on a given inside lip width:

(For easier calculation, it is assumed that the corner adapter centerline is aligned with the inside of side plate)

W= Inside lip width ( mm)

L mini & L maxi = adapters spacing (See dimensions below)

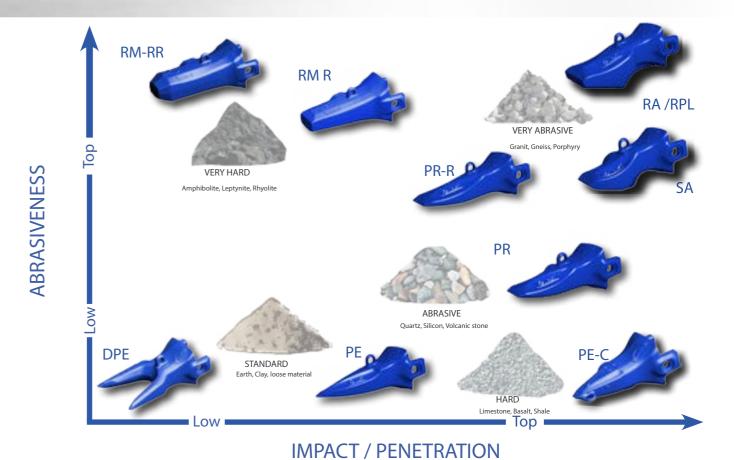
Minimum adapter quantity W L maxi +

Maximum adapter quantity W
L mini + 1 =

Adapter quantity is chosen in accordance with the application of the bucket, for example:

- a maximum of adapters in abrasive condition
- a minimum of adapters when penetration is required

Exca	vator			Loa	der		
L (r	L (mm)		Width of Adaptor (mm)	L (mm)			
Mini	Maxi			Mini	Maxi		
350	490	TKN 10	150	465	620		
380	530	TKN 11	170	500	670		
440	550	TKN 13	185	505	680		
475	665	TKN 15	215	620	825		
540	750	TKN 17	245	690	920		
630	880	TKN 19	270	-	-		





Twin Pick: Double vector tooth used on buckets corners for protecting the sides from wear.



Pick: Long and sharp tooth ensuring an excellent penetration.



Pick Short: Short tooth, accurate shape to be used as rock cutting tooth.



Resistance Mining: Mining tooth provides a good balance of abrasion resistance and penetration for tough applications



Rock Chisel: Perfect tooth shape for a strong penetration. Excellent compromise wear material/penetration.



Rock Chisel +: Enough material for a correct abrasion resistance perfect shape enabling better penetration.



RESISTANCE MINING +: Mining tooth reinforced provides a good balance of abrasion resistance and penetration for tough applications



Super Abrasion: Very high abrasion resistance with reinforcement ensuring a good penetration.



Reinforced Abrasion: Loader tooth for high abrasive applications, with large reinforcement.

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#### Calculation for TURNKEY® adapter quantity on a given inside lip width

Size		TKN	l 10	TKN	l 11	TKI	N 13	TKN	TKN 15 TKN 17		l 17	TKN 19	
Machin	е	Standard	HD	Standard	HD	Standard	HD	Standard	HD	Standard	HD	Standard	HD
R	Max. Weight	70T	50T	110T	88T	180T	130T	270T	188T	325T	210T	450T	350T
Excavator	Max. B.O.F.	35T	29T	46T	38T	60T	46-48T	79T	63T	95T	73T	120T	98T
The summer of th	Max. Weight	70T	50T	108T	80T	180T	135T	250T	190T	315T	250T	460T	340T
Front Shovel	Max. B.O.F.	42T	35T	56.5T	46T	70T	54T	88T	70T	105T	82T	140T	110T
	Max. Weight	85T	60T	133T	93T	170T	133T	280T	220T	300T	270T	-	-
Wheel Loader	Max. B.O.F.	59T	49T	77T	63T	98T	78T	133T	105T	160T	130T	-	-

1 Ton = 9.8067 Kn

Recommended for a bucket with 5 teeth

In XHD applications do not hesitate to oversize of 1 size

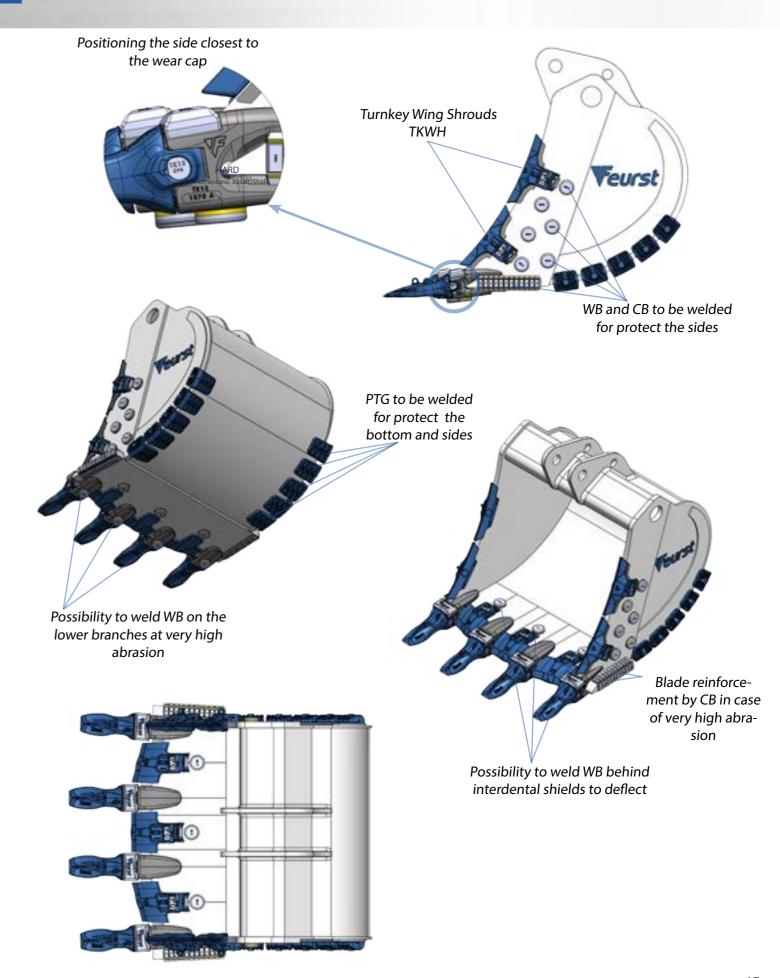
This update give the recommendations for Standard and XHD applications, specific applications (as attachements, spade lips, arms) should be discussed with an FEURST dealer.

#### Choice of bucket depending on the application

Standard Bucket: Suitable for digging and loading of soft to medium hard, compact and not very abrasive materials such as earth / rock, sand / gravel, coal, chalk.

HD bucket: Suitable for digging and loading mixed earth and rock soils with a high proportion of rock or other abrasive materials.

XHD bucket: Suitable for digging and loading mixed earth and rock soils with a high proportion of rock and other abrasive and hard materials

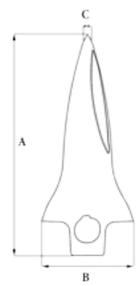


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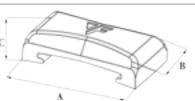


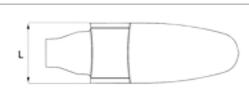
#### Teeth Dimensions

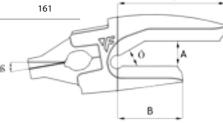
			WEIGHT				
SIZE	TYPE	PART NO.	[kg]	Α	В	С	D
10	PE	TKN10 PE	17	440	168	3	18
10	PR	TKN10 PR	19	415	167	7	92
10	PR-R	TKN10 PR-R	22	445	168	9	100
10	DPE	TKN10 DPE	18	430	168	10	210
10	DPE - AUS	TKN10 DPE -AUS	21.5	432	171	45	183
10	PE-C	TKN10 PE-C	15	370	168	3	25
10	SA	TKN10 SA	23	383	168	20	120
10	RA	TKN10 RA	37	383	168	-	-
11	PE	TKN11 PE	21	480	184	4	20
11	PR	TKN11 PR	21.85	442	182	11	53
11	PR-R	TKN11 PR-R	27	500	182	6	114
11	DPE	TKN11 DPE	22	450	184	11	232
11	DPE - AUS	TKN11 DPE-AUS	25.7	462	185	45	197
11	PE-C	TKN11 PE-C	18.5	400	184	4	28
11	SA	TKN11 SA	27.95	422	182	18	117
11	RA	TKN11 RA	58	422	182	-	-
13	PE	TKN13 PE	26.5	500	196	8	20
13	PR	TKN13 PR	30.5	485	196	8	105
13	PR-R	TKN13 PR-R	37	524	196	8	113
13	RM-RR	TKN13 RM-RR	37.5	469	196	42.5	135
13	DPE	TKN13 DPE	32	490	196	12	250
13	PE-C	TKN13 PE-C	28	435	196	5	32
13	SA	TKN13 SA	41.8	450	196	17	116
13	RA	TKN13 RA	65	450	196	-	-
15	PE	TKN15 PE	40	555	230	5	17
15	PR	TKN15 PR	46.5	535	230	9	143
15	PR-R	TKN15 PR-R	55	570	230	11	155
15	PE-C	TKN15 PE-C	40	490	230	6	39
15	SA	TKN15 SA	57	524	230	31	148
15	RM-R	TKN15 RM-R	60	530	230	68	127
15	RM-RR	TKN15 RM-RR	76	560	230	29	113
15	RA	TKN15 RA/RPL	97.5	550	230	29	113
17	PE-C	TKN17 PE-C	58	533	283	7	39
17	PR	TKN17 PR	74	600	237	17	144
17	RM-R	TKN17 RM-R	75	529	285	54	178
17	RM-RR	TKN17 RM-RR	97.5	570	285	85	157
19	PE-C	TKN19 PE-C	80.4	600	328	6	52
19	PR	TKN19 PR	93	635	328	8	160
19	RM-RR	TKN19 RM-RR	120	600	328	88	141
19	RM-R	TKN19 RM-R	100	560	328	74	161









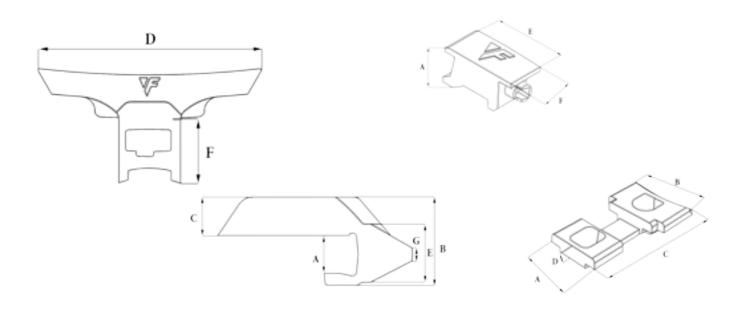


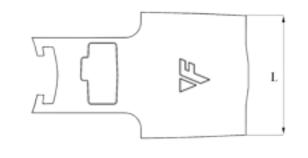
#### Adapter Dimensions

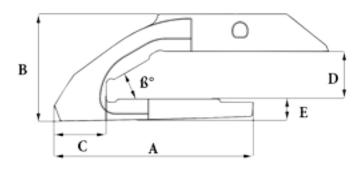
SIZE	PART NO.	WEIGHT	BLADE Thickness		ı	DIMENSIC	NS [mm			APPLICATIONS		
JIZL	TAIN NO.	[kg]	[mm]	A	В	С	L	9°	ß°	ATTECHNONS		
10	TKN10 1550 A10°	31	50	52	137	240	150	30°	10°	Е		
10	TKN10 1560 A10°	31	60	62	137	240	150	30°	10°	Е		
10	TKN10 1550 STD	28	50	52	160	240	150	30°	10°	Е		
10	TKN10 1560 STD	28	60	62	160	240	150	30°	10°	Е		
10	TKN10 1850 A16°	32	50	52	160	245	150	30°	16°	L		
10	TKN10 1860 A16°	32	60	64	160	235	150	30°	16°	L		
10	TKN10 NS	16.5	-	-	-	-	150	-	-	E/L		
10	TKN10 PA	3	-	168	98	43	-	-	-	E/L		
11	TKN11 1560 A 10°	46	60	62	178	275	170	30°	10°	Е		
11	TKN11 1570 A 10°	45.5	70	72	178	275	170	30°	10°	Е		
11	TKN11 1560 STD	41	60	62	200	275	170	30°	10°	Е		
11	TKN11 1570 STD	41	70	72	200	275	170	30°	10°	Е		
11	TKN11 1860 A 16°	46.9	60	62	202	281	170	30°	16°	L		
11	TKN11 1870 A 16°	47.2	70	72	183	281	170	30°	16°	L		
11	TKN11 NS	22.5	-	-	-	-	170	-	0°	E/L		
11	TKN11 PA	5.26	-	201	11	51	-	-	-	E/L		
13	TKN13 1570 A 10°	70.5	70	73	193	330	190	30°	10°	E		
13	TKN13 1580 A 10°	70	80	83	193	330	190	30°	10°	E		
13	TKN13 1590 A 10°	70.5	90	93	193	330	190	30°	10°	E		
13	TKN13 1570 STD	61	70	72	223	330	190	30°	10°	E		
13	TKN13 1590 STD	61	90	92	223	330	190	30°	10°	E		
13	TKN13 1870 A 16°	77	70	76	245	365	190	30°	16°	L		
13	TKN13 1880 A 16°	76.5	80	84	245	365	190	30°	16°	L		
13	TKN13 1880 A 16° L	77.3	80	84	245	365	190	30°	16°	L		
13	TKN13 1880 A 16° R	77.3	80	84	245	365	190	30°	16°	L		
13	TKN13 1890 A 16°	75	90	94	245	365	190	30°	16°	L		
13	TKN13 NS	29.5	-	-	-	-	190	-	0°	E/L		
13	TKN13 PA	6.6	-	278	124	55	-	-	-	E/L		
15	TKN15 1590 A 10°	102.5	90	93	236	410	210	30°	10°	E		
15	TKN15 15100 A 10°	104	100	103	236	410	210	30°	10°	E		
15	TKN15 1890 A 16°	109	90	95	270	430	210	30°	16°	L		
15	TKN15 18100 A 16°	104	100	104	245	410	210	30°	16°	L		
15	TKN15 NS	46.5	-	-	-	-	210	-	0°	E/L		
15	TKN15 PA	9.3	-	236	151	62	-	-	-	E/L		
17	TKN17 15100 A 10°	146	100	104	236	420	240	30°	10°	E		
17	TKN17 17120 A 10°	143	120	126	236	420	240	30°	10°	E		
17	TKN17 NS	73.5	100	-	-	-	240	-	0°	L		
17	TKN17 PA	17	-	276	172	74	-	-	-	E/L		
19	TKN19 15120 A 10°	189	120	124	300	510	277	30°	10°	E		
19	TKN19 15140 A 10°	187	140	144	300	510	277	30°	10°	E		
19	TKN19 NS	105	120	-	-	-	277	-	0°	L		
19	TKN19 PA	27	-	345	215	97		-	-	E/L		

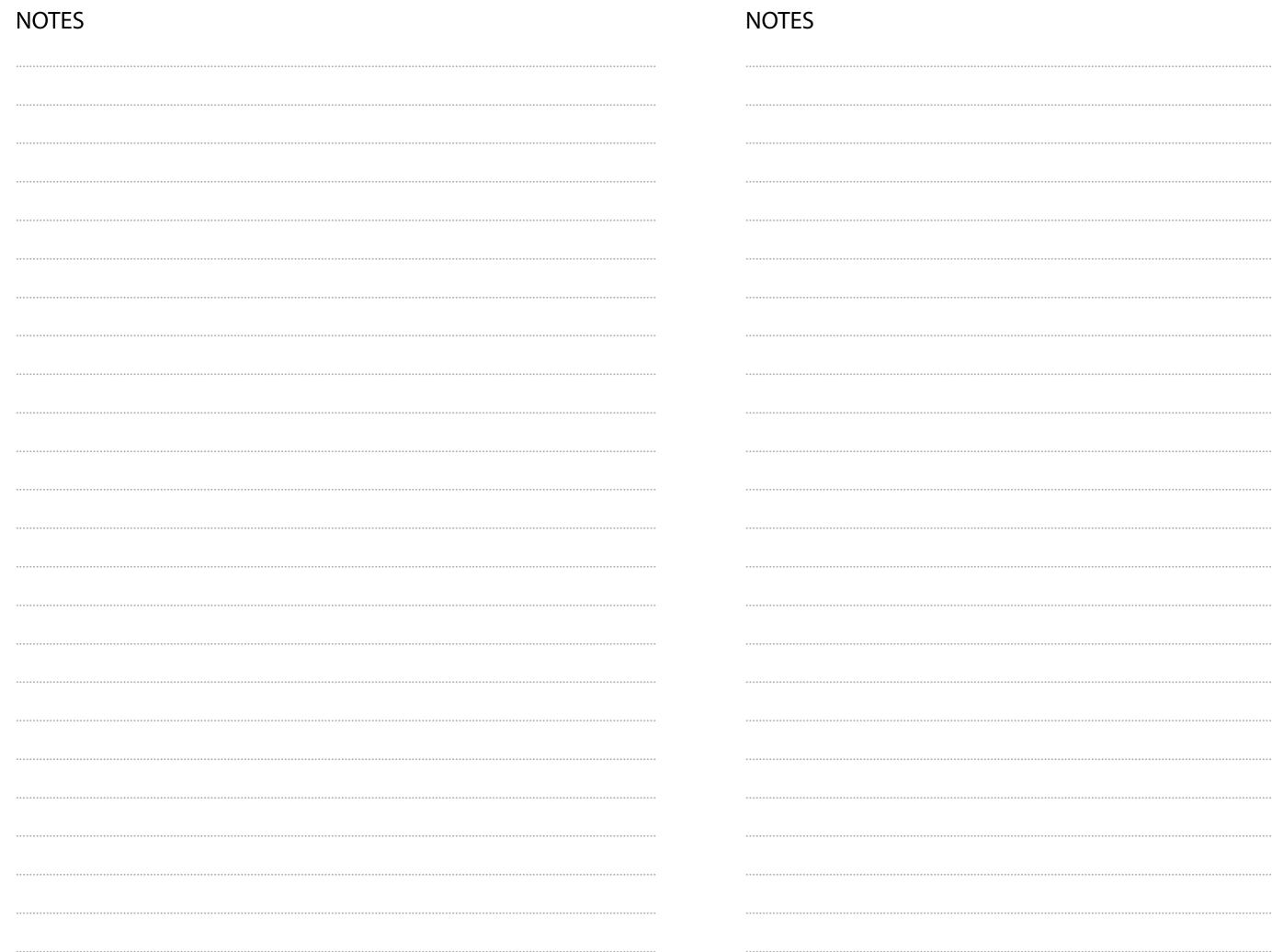
PART NO.	WEIGHT [kg]	BLADE THICKNESS [mm]		A	В	С	D		ß°	APPLICATIONS
TKSH EXC 240 60 C	30.5	60	240	275	156	64	66	30	30°	E
TKSH EXC 240 60 R	30.5	60	240	275	156	64	66	30	30°	E
TKSH EXC 240 60 L	30	60	240	275	153	68	66	30	30°	E
TKSH EXC 245 70 C	35.33	70	245	300	162	74	72	32	30°	E
TKSH EXC 250 70 R	35.83	70	245	300	162	74	72	32	30°	E
TKSH EXC 250 70 L	35.33	70	245	300	162	74	72	32	30°	E
TKSH EXC 280 70 C	38.25	70	280	300	164	74	73	33	30°	E
TKSH EXC 280 70 R	37.87	70	280	300	164	73	73	33	30°	E
TKSH EXC 280 70 L	38	70	280	300	164	73	73	33	30°	E
TKSH EXC 320 70 C	41.83	70	320	300	163	75	73	33	30°	E
TKSH EXC 320 70 R	42.16	70	320	300	163	73	73	33	30°	E
TKSH EXC 320 70 L	42.16	70	320	300	163	73	73	33	30°	E
TKSH LOAD 370 70 C	81	70	370	375	200	158	73	69	30°	L
TKSH LOAD 370 70 R	81.75	70	370	380	205	170	72	71	30°	L
TKSH LOAD 370 70 L	82.25	70	370	380	205	170	72	71	30°	L
TKSH LOAD 370 76 C	80	76	370	380	204	165	79	67	30°	L
TKSH LOAD 370 76 R	80.5	76	370	380	204	167	79	67	30°	L
TKSH LOAD 370 76 L	80.5	76	370	380	204	167	79	67	30°	L
TKSH EXC 245 90 C	49.66	90	245	358	200	106	95	47	30°	E
TKSH EXC 245 90 R	50.66	90	245	365	200	116	95	47	30°	E
TKSH EXC 245 90 L	50.16	90	245	365	200	116	95	45	30°	E
TKSH EXC 280 90 C	54.5	90	280	350	200	105	95	44	30°	E
TKSH EXC 280 90 R	56.25	90	280	360	200	110	93	47	30°	E
TKSH EXC 280 90 L	55	90	280	360	200	110	93	47	30°	E
TKSH EXC 320 90 C	60	90	320	350	202	205	93	47	30°	E
TKSH EXC 320 90 R	61.75	90	320	350	200	110	93	48	30°	E
TKSH EXC 320 90 L	61.25	90	320	360	202	113	95	47	30°	E
TKSH EXC 360 90 C	65.75	90	360	360	200	110	93	48	30°	E
TKSH EXC 360 90 R	67.50	90	360	355	200	114	93	48	30°	E
TKSH EXC 360 90 L	66.25	90	360	355	200	114	93	48	30°	E
TKSH LOAD 370 90 C	106	90	370	420	225	170	91	77	30°	L
TKSH LOAD 370 90 R	109	90	370	420	225	170	91	78	30°	L
TKSH LOAD 370 90 L	109	90	370	420	225	170	91	78	30°	L
TKSH LOAD 370 100 C	102	100	370	420	225	170	103	77	30°	L
TKSH LOAD 370 100 R	105	100	370	420	225	170	103	68	30°	L
TKSH LOAD 370 100 L	105	100	370	420	225	170	103	68	30°	L
TKSH 60-90 AD	2.05	-	87	110	207	36.3	-	-	-	E/L
TKSH 60-90 CL	1.4	-	56.3	-	-	-	109	51	-	E/L
TKSH 100-140 AD	4.5	-								E/L
TKSH 100-140 CL	2.5	-								E/L

PART NO.	WEIGHT [kg]	CORNER THICKNESS [mm]	A	В	С	D	E	F	G	APPLICATIONS
TKWH 30	21	30	36	116	58	570	68	213	10	E/L
TKWH 50	24.3	55	57.6	132	58	590	82	213	17	E/L
TKWH 70	70	70								E/L
TKSH 60-90 AD	2.05	-	87	110	207	36.3	-	-	-	E/L
TKSH 60-90 CL	1.4	-	56.3	-	-	-	109	51	-	E/L
TKSH 100-140 AD	4.5	-								E/L
TKSH 100-140 CL	2.5	_								E/L











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