UGEE CHEMICALS

EMPLOYEE STEP UP CARD FOR FHC PSG QA- TAMU

Trainee: Adedayo Praise

Role: Multilane operator

Skill Owner: Segun Atobajaiye

Qualifier: Segun Atobajaiye

S/N	Knowledge Area	Tasks/ Knowledge check	Target Profic.	Self Evaluation Date	Self Evaluation Evaluation	First Evaluation Date	First Evaluation Evaluation	Final Evaluation Date	Final Evaluation Evaluation
1	Polybag test method	Can mention the grading units of TAMU	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can mention the test methods and where to find test method reference documents	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can identify the materials/tools required to perform TAMU checks	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Knows the sampling frequency and sampling size for Polybag TAMU check	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Knows that TAMU must be conducted during start up, during normal run, when starting from line interruption and towards shutdown/powder run out	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform cross seal test method and evaluate the grading and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform vertical seal test method and evaluate the grading and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform drop test on bags and evaluate the grading and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU check for print quality and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU check for backfin Overlap, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU on bag for dirt, oil, product on pack and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU for Top and bottom seal wrinkles and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform Artwork Registration check and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can explain the coding structure, check code structure correctness on the bag and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU for code legibility and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU for right number of pin-hole presence on bag and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU to check perforation for String bag and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU for consumer units completeness check for String bag, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
2	Poly woven Test method	Knows the sampling frequency and sampling size for Polywoven TAMU	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform Polywoven TAMU for dirt, oil, product on pack and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform Artwork Registration check and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU check for print quality and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform Polywoven TAMU seal quality, measure seal gap of stitching, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU check for print quality and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Perform thread Overlenght TAMU check, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform Polywoven damage TAMU, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU for customer units completeness as per IPS, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform code structure correctness for Polywoven and give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU for code legibility on Polywoven, give rating and release criteria	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
3	Pallet TAMU checks	Knows the sampling frequency and sampling size for Pallet TAMU	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can check for pallet contamination, pallet damage and pallet completeness	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform finished product label presence, content and position conforms to TAMU test method for pallet	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform TAMU on finished product pallet to check Stacking as per SPS	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can check for Finished pallet quality, overhang and underhang on finished product pallet and give rating	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can perform finished pallet stretch wrap quality, roping, turns at bottom and top of the strectch wrapped pallet	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5

Signature of Qualifier

Date of Qualification 17/11/2023

Signature of Trainee Praise

Date of Qualification 17/11/2023

SOP OWNER	QA APPROVAL	HS&E APPROVAL	AUTHORISATION
Atobajiye Segun	Alawode Olujide	Adebiyi Adedoyin	Ogunrinde Adebayo
Date: 10/02/2022	Date: 11-02-2022	Date: 11th Feb, 2022	Date: 14th Feb, 2022