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Signature of Trainee Basic crutching operation	Skill Can refill Liquid pre-weigh tanks (HLAS, Silicate, Caustic, EW Base & RV- Base) Can programme the Minor Liquid system to continously preweigh the required number of minor batches Can edit set points for Manual liquids addition in the crutcher based on set points Can download and edit crutcher recipe based on BPR set points Can est run individual equipment in manual node Can rest run individual equipment in manual node Can switch from Hot, Pit or process water for crutching scade HMI Operator knows all lines, valves and instruments for each material addition in the crutcher and can switch from Hot, Pit or process water for crutching operation Is qualified on the stury batch making SOP Can make a crutcher batch of larget CMM & CMT Can adjust compensation factor to get required dosage Can explain now to eliminate batch to batch variability in crutcher mix Can use the CMM calculator to determine required water addition based on operating conditions Can explain now to handle an incomplete batch Oliculator to determine required water addition based on operating conditions.	BASIC CRUTCHING OPERATION STEP UP CARD Orack power Manuel Nature 1 Can refit Liquid pre-weigh tanks (HLAS, Silicate, Causin, EW Base) Can programme the Minor Liquid system to continously preweigh the required number of minor batches Can exist set points for Manuel liquids addition in the crutcher based on BPR set points Can advancedge errors in the crutcher equipment Can test run individual equipment in manual mode Can read and interprete the crutching troubleshooting guide Can restor knows all lines, valves and instruments for each material addition in the crutcher starting scap Is qualified on the slumy batch nating SCP Can make a crutcher batch of larger CMM & CMT Can conduct CMM analysis for crutched slurry Can describe when to compensate for material addition in crutcher mix Can use the CMM calculator to determine required water addition based on operating conditions Can explain how to eliminate batch to batch variability in crutcher mix Can use the CMM calculator to determine required water addition based on operating conditions Can use the compensation for controlled batch Can explain now to handle an incomplete batch	
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