Trainee: _____
Role: _____
Qualifier: _____
Skill Owner _____

S/N	Skill	Tasks/ Knowledge Check	Target Profic.	Self Evaluation Date	Self Evaluation	First Evaluation Date	First Evaluation	Final Evaluation Date	Final Evaluation
1	Overview	Can explain how the printer unit works	2		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can mention different units in the printer and their functions	2		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can mention different components on each unit and explain their functions	2		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
2	Operations	Can start up and shutdown the printer unit	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can start up and shutdown the print head unit of the printer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can set up a new printer unit and make it ready for use on the production line	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can navigate through the screen/ menu of the printer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can adjust Q-parameters on the printer unit	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can adjust the jet to enter the gutter properly	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can adjust the date and time on the printer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can adjust the jet of the print head to achieve a good print quality	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
3	Message editing & uploading	Can select a new image on the printer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can select edit and save a new image on the printer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can copy an image from a printer and upload on another printer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
4	Troubleshooting	Can explain and fix phase drop detection fault on the printer unit	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can explain and fix gutter recuperation faults on the printer unit	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can explain and fix pressure faults on the printer unit	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can list the possible causes of a bad jet and fix it	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can replace a filter	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can ridentify a bad gutter and replace with a new one	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can replace a missing "O" ring	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
5	Maintenance	Can replace a damaged potentiometer	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can clean a print head	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can replace a print head	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can replace a resonator	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can replace a bad sensor	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5

Signature of Trainee _____   Signature of Qualifier _____
Date of Qualification _____   Date of Qualification _____

SOP OWNER	QA APPROVAL	HS&E APPROVAL	AUTHORISATION
Atobajaiye 'Segun	Alawode Olujide	Adebiyi Adedoyin	Ogunrinde Adebayo
Date: 1/03/2022	Date: 21-02-2022	Date: 2-02-2022	Date: 28/01/2022

Trainee: _____

Role: _____

Qualifier: _____

Skill Owner _____

S/N	Skill	Tasks/ Knowledge Check	Target Profic.	Self Evaluation Date	Evaluation	First Evaluation Date	Evaluation	Final Evaluation Date	Evaluation
1	FHC PSG CODING MACHINES- Imaje 9040 CIL	Can explain how the printer unit works.	2		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can mention different units in the printer and their functions	2		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can mention different components on each unit and explain their functions	2		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can clean the printhead unit	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can clean valves	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can drain and flush the ink in the printer completely for long term shutdowns	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can inspect the print head unit for any physical damage	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can inspect the print head unit for a good sunction	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5
		Can inspect to know if the sensors in the tanks are functioning properly	3		1 2 3 4 5		1 2 3 4 5		1 2 3 4 5

Signature of Trainee _____

Date of Qualification _____

Signature of Qualifier _____

Date of Qualification _____

SOP OWNER	QA APPROVAL	HS&E APPROVAL	AUTHORISATION
Atobajaiye 'Segun	Alawode Olujide	Adebiyi Adedoyin	Ogunninde Adebayo
Date: 17/02/2022	Date: 21-02-2022	Date: 21-02-2022	Date: 28/02/2022