aufication 2201/01/06 Date of Qualification · 20 0 eenierT to Signature of Qualifier berator can agn off and document the change-over checklist accordingly 9 + 0 2 1 9 + 0 2 1 9 + 0 2 1 9 + 0 2 1 9 40 2 1 Design knows when to switch to the good bin affet change over Design can awitch to bad bin at change over Design can do lik change over Design can do lik change over the king of the properties are 9+021 Operator can fill the change-over checklist 00 51021 Tower Line clearance and changeover nodenimistroc Can put old betch crutching operation on hold while preparing of new brand without cross 5+021 5 +0 21 9+021 5 + Ø 5 1 5 + Ø 5 1 9+021 1501 Can perform all necessary line clearance for Brand Change over 9 0 0 2 1 Biumiot wen ent tot. 0 Operators knows where to find the new tower parameters centerlines likeHPP RPM, pressures, 9 1021 15012 130+8 9 + 501 Operators knows where to find the new quality centerlines like moisture, CatSO3, density for the 51021 15018 Operator can transfer the new formula at the right ageing vessel level 9 + 90 1 9 + 90 1 9 + 90 1 9 + 90 1 1 5 0 4 2 1 5 0 4 0 1 5 0 4 0 1 5 0 4 0 1 5 0 4 0 1500t21 Operator can change the set-points on the OOOS pop up age for new formula N Operator can make copies of the new formulation BPRs 12045 Operator can identify the right original copies of new formulation Operator can interprete the Process orders on SAP based on quantity

Operator can clear used copies of the BPRs from the floor and destroy unused copies 9+50 13019 5 PO E 1 Operator can interprete the Process orders on SAP based on time 5 4021 9+501 13018 Detator can identify all the different formulation in the department by mame/GCAS 9 10 21 15042 15000 Dale Fvaluation Profic. ated notleulev3 Evaluation MSEI notheuleva has First Evaluation DOBE CHEMICALS npogby (0)6: CRD Qualifier Lawrence (GI) Namora (ramee: Skill Owner: Agba Chukwuchulce

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SOP OWNER

Date: (1 Feb 2002

Tower Line clearance and changeover SUC

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