

## Tower Line clearance and changeover SUC

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Trainee:

Skill Owner:

Role:

Qualifier:



UGEE CHEMICALS

S/N	Skill Name	Task	Target Profit.	Self Evaluation Date	First Evaluation Date	Final Evaluation Date
1	Tower Line clearance and changeover	Operator can identify all the different formulation in the department by name/GCAS	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
2		Operator can interpret the Process orders on SAP based on time	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
3		Operator can interpret the Process orders on SAP based on quantity	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
6		Operator can clear used copies of the BPRs from the floor and destroy unused copies	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
7		Operator can identify the right original copies of new formulation	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
8		Operator can make copies of the new formulation BPRs	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
11		Operator can change the set-points on the ODOS pop up page for new formula	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
12		Operator can transfer the new formula at the right ageing vessel level	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
13		Operators knows where to find the new quality centerlines like moisture, CatSO <sub>3</sub> , density for the new formula	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
14		Operators knows where to find the new tower parameters centerlines like HPP RPM, pressures, temperatures, ... for the new formula	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
16		Can perform all necessary line clearance for Brand Change over	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
17		Can put old batch crutching operation on hold while preparing for change over	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
18		Can upload new brand recipe and commence crutching of new brand without cross contamination	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
19		Operator can fill the change-over checklist	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
20		Operator can fly change over	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
21		Operator can switch to bad bin at change over	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
22		Operator knows when to switch to the good bin after change over	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5
23		Operator can sign off and document the change-over checklist accordingly	3	1 2 3 4 5	1 2 3 4 5	1 2 3 4 5

Signature of Trainee

Signature of Qualifier

Date of Qualification

Date of Qualification

<b>SOP OWNER</b>  <b>Agbadu Lawrence</b> Date: 11/02/2022	<b>QA APPROVAL</b>  <b>Alawode Olufide</b> Date: 11/02/2022	<b>HSE APPROVAL</b>  <b>Adebisi Adedoyin</b> Date: 11/02/2022	<b>AUTHORISATION</b>  <b>Nadeeb Daramola</b> Date: 11/02/2022
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