ATTACHMENT 7 SOP NO. UCL/IBDPSG/CD/Q/09.0 Page 33 of 34 EMPLOYEE STEP UP CARD FOR FHC PSG CODING MACHINES- Imaje 9040 Operations, Troubleshooting & Maintenance Skill Owner Skill Owner

Qualifier:

Role:

	Chil	Tasks/ Knowledge Check	Target	Self Evaluation First Ev	First Evaluation Final E	Final Evaluation
	0	I dans religion cliens	Profic.	Date Evaluation Date	Evaluation Date	Evaluation
		Can explain how the printer unit works	2	12345	12345	12345
_	Overview	Can mention different units in the printer and their functions	2	12345	12345	12345
		Can mention different components on each unit and explain their functions	2	12345	12345	12345
		Can start up and shutdown the printer unit	3	12345	12345	12345
73		Can start up and shutdown the print head unit of the printer	з	12345	12345	12345
		Can set up a new printer unit and make it ready for use on the production line	3	12345	12345	12345
s	Operations	Can navigate through the screen/ menu of the printer	3	12345	12345	12345
r	Cocaccio	Can adjust Q-parameters on the printer unit	3	12345	12345	12345
		Can adjust the jet to enter the gutter properely	3	12345	12345	12345
		Can adjust the date and time on the printer	3	12345	12345	12345
		Can adjust the jet of the print head to achieve a good print quality	3	12345	12345	12345
		Can select a new image on the printer	3	12345	12345	12345
ω	Message editing & uploading	Can select edit and save a new image on the printer	3	12345	12345	12345
		Can copy an image from a printer and upload on another printer	3	1 2 3 4 5	12345	12345
		Can explain and fix phase drop detection fault on the printer unit	3	12345	12345	12345
4	Troubleshooting	Can explain and fix gutter recuperation faults on the printer unit	3	12345	12345	12345
		Can explain and fix pressure faults on the printer unit	3	12345	12345	12345
1		Can list the possible causes of a bad jet and fix it	3	12345	12345	12345
		Can replace a filter	3	12345	12345	12345
		Can ridentify a bad gutter and replace with a new one	3	1 2 3 4 5	12345	12345
		Can replace a missing "O" ring	3	12345	12345	12345
თ	Maintenance	Can replace a damaged potentiometer	3	12345	12345	12345
		Can clean a print head	3	12345	12345	12345
		Can replace a resonator	3	12345	12345	12345
		Can replace a bad sensor	3	12345	12345	12345

Ogunringe	Adebiyi Adedoyin	Alawode Olujide	Atobajalye Segun
AUTHORISA	HS&E APPROVAL	QA APPROVAL	SOP OWNER

Date of Qualification Signature of Trainee

Signature of Qualifier Date of Qualification

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Trainee:

ATTACHMENT 8 EMPLOYEE STEP UP CARD

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CW5	,
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	SKIII Owner

Role: Qualifier:

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Atobajajye 'Segun	SOP OWNER	Date of Qualification	Signature of Trainee				lmaje 9040 CIL	FHC PSG CODING MACHINES- Can clean valves						Skill
Alawode Olujide Date: 31- 3- 3-33	QA APPROVAL			Can Inspect to know if the sensors in the tanks are functioning properly	Can inspect the print head unit for a good sunction	Can inspect the print head unit for any physical damage	Can drain and flush the ink in the printer completely for long term shutdowns	Can clean valves	Can clean the printhead unit	Can mention different components on each unit and explain their function	Can mention different units in the printer and their functions	Can explain how the printer unit works.	and the second second	Tasks/ Knowledge Check
Adebiyi Adedoyin Date: 21-02-22	HS&E APPROVAL			inks are functioning properly	sunction	sical damage	empletely for long term			n unit and explain their functions	nd their functions			
Date				ω	ω	ω	3	ယ	ω	2	2	2	Profic.	Target
OgunNinde Adebayo	AUTHORISATION	Date of Qualification	Signature of Qualifier	12345	12345	12345	12345	12345	12345	12345	12345	12345	Date Evaluation Date	Self Evaluation
हुई।	Z	Ĭ	e -	12345	12345	12345	12345	12345	12345	12345	12345	12345	te Evaluation Date	First Evaluation
				12345	12345	12345	12345	12345	12345	12345	12345	12345	ate Evaluation	Final Evaluation