DRAWING LIST

0002 GENERAL NOTES AND CONSTRUCTION SEQUENCE

003 GENERAL ARRANGEMENT AND DETAILS

0004 TYPICAL SECTIONS AND DETAILS

005 PRECAST PLANKS - GA AND RC DETAILS

0006 INSITU APPROACH SLAB - RC DETAILS

1.0 GENERAL NOTES

- 1.1 ALL DIMENSIONS ARE SHOWN IN MILLIMETRES AND ALL LEVELS ARE SHOWN IN METERS UNLESS NOTED OTHERWISE.
- 1.2 DIMENSIONS SHALL NOT BE SCALED FROM THE DRAWINGS
- 1.3 THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING THE STRUCTURE IN A STABLE CONDITION DURING THE CONSTRUCTION WORK. PARTICULAR ATTENTION SHALL BE PAID TO THE DELTACORE DECK PANELS WHICH SHALL ONLY BE LOADED WITH PERSONNEL PERFORMING THE WORKS.

2.0 CONCRETE

- 2.1 CONCRETE SHALL BE CURED FOR 7 DAYS BY KEEPING EXPOSED SURFACES CONTINUOUSLY WET AFTER POURING.
- FORMWORK SHALL NOT BE STRIPPED UNTIL THE CONCRETE STRENGTH IS SUFFICIENT TO SUPPORT THE LOADS WITHOUT EXCESSIVE DISTORTION OF CRACKING.
- 2.3 PRECAST CONCRETE ELEMENTS SHALL BE HANDLED STACKED AND TRANSPORTED IN A MANNER THAT ENSURES NO DAMAGE IS DONE TO THE CONCRETE.
- 2.4 THE CONTRACTOR SHALL ENSURE THAT PRECAST CONCRETE ELEMENTS ARE NOT OVERSTRESSED DURING HANDLING AND TRANSPORTATION.
- THE PRECAST CONCRETE FABRICATOR SHALL BE RESPONSIBLE FOR ENSURING THE CAST IN LIFTING POINTS ARE CAPABLE OF DEVELOPING THE FULL STRENGTH OF THE LIFTING DEVICE INTO THE CONCRETE WITHOUT DAMAGING THE PRECAST ELEMENT
- 2.6 THE FINISH SURFACE OF THE PRECAST BEAMS SHALL HAVE A BROOM FINISH TO THE FINISHED WEARING SURFACE.
- 2.7 ALL EDGES SHALL BE PROVIDED WITH A 15x15 CHAMFER AS A MINIMUM.
- 2.8 CONCRETE SHALL HAVE A NOMINAL 28 DAY COMPRESIVE STRENGTH OF 60MPA AND SHALL BE N60 GRADE.
 THE MINIMUM CLEAR COVER TO REINFORCING STEEL SHALL BE 50mm WITH A TOLERANCE OF +8mm -0mm.
- 2.9 REINFORCEMENT SHALL BE SUPPORTED BY APPROVED PLASTIC CHAIRS ONLY.
- 2.10 CONSTRUCTION JOINTS IN PRECAST ELEMENTS WILL NOT BE ALLOWED TO BE USED ON THE PROJECT.
- 2.11 SPLICES IN REINFORCEMENT SHALL BE APPROVED BY THE COMPANY PRIOR TO CASTING. WHERE SPLICES ARE USED THEY SHALL BE STAGGERED WITH A MINIMUM BAR LAP LENGTH OF 40 TIMES THE BAR DIAMETER.
- 2.12 ALL REINFORCEMENT SHALL BE D500N DEFORMED 500MPA NORMAL BARS UNLESS APPROVED OTHERWISE.
- 2.13 SHEAR KEY VOIDS SHALL BE SPRAYED WITH RUGASOL TO EXPOSE THE AGGREGATE DURING FINISHING TO PROVIDE A ROUGHED SURFACE.

3.0 GROUT

- 3.1 GROUT SHALL BE CONBEXTRA CB-C UNLESS OTHERWISE APPROVED AND SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURERS GUIDELINES.
- 3.2 GROUT SHALL BE PLACED THROUGH THE SHEAR KEY VOIDS AS A FLOWABLE MIXTURE USING A METHODOLOGY THAT ENSURES THE PRECAST CONCRETE ELEMENTS ARE UNIFORMLY SUPPORTED WITH NO AIR ENTRAINMENT.
- 3.3 WHERE THE GROUT IS SUFFICIENTLY CONTAINED BETWEEN THE PRECAST CONCRETE ELEMENTS AND THE CLOSED CELL FOAM STRIPS, IT MAY BE CONTINUOUSLY POURED TO THE FINISHED SURFACE LEVEL OF THE CONCRETE.

 OTHERWISE THE GROUT SHALL BE POURED IN 2 STAGES:

 STAGE 1 POUR GROUT TO UNDERSIDE OF PRECAST CONCRETE PANEL.

 STAGE 2 FILL SHEAR KEY VOIDS WITH GROUT TO SURFACE LEVEL OF CONCRETE.

 NO COLD JOINTS IN THE GROUT WILL BE ACCEPTED BETWEEN THE BOTTOM AND THE TOP OF THE CONCRETE PANEL.

4.0 STEEL

- 4.1 STEEL ROUNDS AND PLATE USED IN THE FABRICATION OF SHEAR KEYS SHALL BE HOT ROLLED GRADE 300 STEEL UNLESS OTHERWISE APPROVED.
- 4.2 STEEL SHEAR KEYS SHALL BE FABRICATED OFFSITE IN WORKSHOP CONDITIONS AND SITE WELDED TO THE CRANE BEAMS AS SHOWN IN THE DRAWINGS.
- 4.3. THE STEEL SURFACE SHALL BE FREE OF OIL OR GREASE WHICH WOULD PREVENT PAINT FROM ADHERING.
- 4.4 ALL WELD SLAG AND SPLATTER SHALL BE CLEANED AND REMOVED PRIOR TO GROUTING OR PAINTING
- 4.5 ALL WELDING SHALL COMPLY WITH AS 1554 AND SHALL BE SP CATEGORY WELDING. ALL WELDS SHALL BE 100% VISUALLY INSPECTED. 20% OF SHEAR KEY WELDS SHALL BE ULTRASONICALLY TESTED AT RANDOM LOCATIONS. THE SETTLEMENT PLATE WELD TO THE EXISTING CRANE BEAMS SHALL 100% ULTRASONICALLY TESTED.
- 4.6 WELDING FILLER METAL SHALL HAVE A MINIMUM NOMINAL TENSILE STRENGTH OF 490MPA

5.0 DESIGN CRITERIA

- 5.1 THE STRUCTURE HAS BEEN DESIGNED AS A "CLASS 2 STRUCTURE" WITH A NOMINAL DESIGN LIFE OF 5 YEARS.
- 5.2 THE DESIGN VEHICLES INCLUDE:
 - 25T PICK AND CARRY ARTICULATED "FRANNA" CRANE WITH CAPACITIES TAKEN FROM THE MAC 25-4 FRANNA CATALOGUE
- MOBILE AND ROUGH TERRAIN CRANES IN TRAVEL MODE WITH AXLE LOADS NO GREATER THAN 13.5T
- MOBILE AND ROUGH TERRAIN CRANES WITH OUTRIGGERS LOCATED OVER THE EXISTING CRANE BEAMS AND PILES WITH AN OUTRIGGER LOAD OF NO GREATER THAN 90T. OUTRIGGERS SHALL BE PLACED ON LOAD SPREADER FRAMES OR PADS OR 2 LAYERS OF DUNNAGE THAT SPREAD THE LOAD OUT OVER A MINIMUM AREA OF 1M2
- CRAWLER CRANES UP TO 280T, CRAWLER CRANE TRACKS SHALL BE LOCATED OVER THE EXISTING CRANE BEAMS. CRAWLER CRANES SHALL ONLY BE PERMITTED TO TRACK OVER THE CONCRETE AFTER THE PLACEMENT OF A RUBBER WEARING SURFACE (CONVEYOR BELT).
- 5.3 A MAXIMUM SPEED LIMIT OF 5 KMPH APPLIES TO THE NEW DECK.
- 5.4 NO OTHER STORAGE LOAD, NOMINAL LIVE (WORKING) LOAD, OR VEHICLE LOADS SHALL BE APPLIED IN CONJUNCTION WITH CRANE LOADS WHILE LIFTING WITH THE EXCEPTION OF DOGMEN OR PERSONNEL ON TAG LINES CONTROLLING SUSPENDED LOADS.

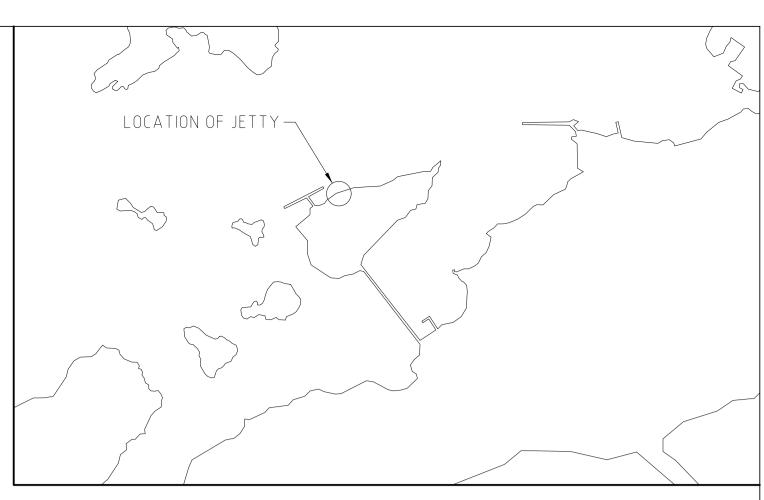
TIE IN EARTHWORKS

- THE REFURBISHMENT WORKS RAISE THE DECK SURFACE OF THE JETTY. TIE IN EARTHWORKS TO THE SURROUNDING LAYDOWN AREA ARE THEREFORE REQUIRED TO MAINTAIN CONTINUITY IN ACCESS.
- 6.2 EARTHWORKS AND BUNDING SHALL BE IN ACCORDANCE WITH RTIO SPECIFICATIONS AND THE RELEVANT AUSTRALIAN STANDARDS.
- 6.3 THE DESIGN LIFE OF THE TIE IN EARTHWORKS SHALL BE 5 YEARS WITH:

 ADEQUATE DRAINAGE AND EROSION CONTROL MEASURES TO PREVENT WASH OUT DURING STORM EVENTS

 DURABLE MATERIALS AND CONSTRUCTION METHODS TO MINIMISE MAINTENANCE REQUIREMENTS

 OVER THE DESIGN LIFE.



LOCATION PLAN

TIE IN EARTHWORKS

- 6.4 THE EARTHWORKS SHALL ACCOMMODATE ALL LOADS SPECIFIED IN SECTION 5.0.
- 6.5 THE FINISHED EARTHWORKS SURFACE SHALL MAINTAIN:

 THE MAXIMUM GRADIENT AS CONFIRMED BY THE CONTRACTOR TO ACCOMMODATE REQUIRED CRANAGE.

 GRADIENT SHALL BE AGREED WITH RTIO PRIOR TO CONSTRUCTION.

 DRAINAGE TO PREVENT WATER PONDING
 - SMOOTH TRANSITIONS AT ALL INTERFACE POINTS
- 6.6 PRIOR TO THE WORKS THE CONTRACTOR SHALL
 - COMPLETE A DETAILED TOPOGRAPHIC SURVEY OF THE EXISTING LAYDOWN AREA
 - SURVEY THE JETTY TIE IN POINTS AND EXISTING LEVELS IDENTIFY ANY UTILITIES OR SERVICES IN THE WORK AREA
- IDENTIFY ANY UTILITIES OR SERVICES IN THE WORK ARE
- 6.7 GROUND INVESTIGATION REQUIREMENTS:
- TEST PITS SHALL BE EXCAVATED BY THE CONTRACTOR IF REQUIRED TO INFORM THE DESIGN PREVIOUS EARTHWORKS DOCUMENTATION OF THE ORIGINAL LAYDOWN AREA DESIGN MAY BE
- REFERENCED TO INFORM DESIGN REQUIREMENTS.

 ADDITIONAL INVESTIGATION MAY BE REQUIRED IF THE EXISTING INFORMATION IS INSUFFICIENT

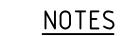
CONSTRUCTION SEQUENCE

- REMOVE THE RUBBER CONVEYOR TRACKS FROM STRUCTURE. REMOVE ALL GRAVEL DUST AND DEBRIS FROM THE SURFACE OF THE EXISTING CRANE BEAM AND DELTACORE CONCRETE PANELS.
- 2. HIGH PRESSURE WASH THE TOP SURFACE OF THE CRANE BEAM AND DELTA CORE PANELS. THE CRANE BEAM SURFACE SHALL BE CLEANED OF ALL DUST DIRT AND DEBRIS PRIOR TO PLACING ANY NEW PRECAST CONCRETE PLANKS.
- 3. MARK OUT AND INSTALL THE SHEAR STUDS TO THE TOPS OF THE CRANE BEAMS AND UNDERTAKE NDT TESTING.
- 4. INSTALL BEARING STRIPS AND COMPRESSIBLE CLOSED CELL FOAM STRIPS TO TOP OF CRANE BEAMS
- 5. PLACE SEASIDE PRECAST PANEL IN POSITION AND CHECK SETOUT. INSTALL COMPRESSIBLE BACKING FOAM STRIPS TO PLANK JOINT SIDE AND PRE-SEAL BOTTOM SIDE.
- 6. PLACE FOLLOWING PRECAST PANEL IN POSITION AND CHECK SETOUT. INSTALL COMPRESSIBLE BACK FOAM STRIPS TO THE NEXT PLANK JOINT SIDE AND PRE-SEAL BOTTOM SIDE. REPEAT PROCESS UNTIL ALL PRECAST PLANKS ARE LOCATED IN PLACE.

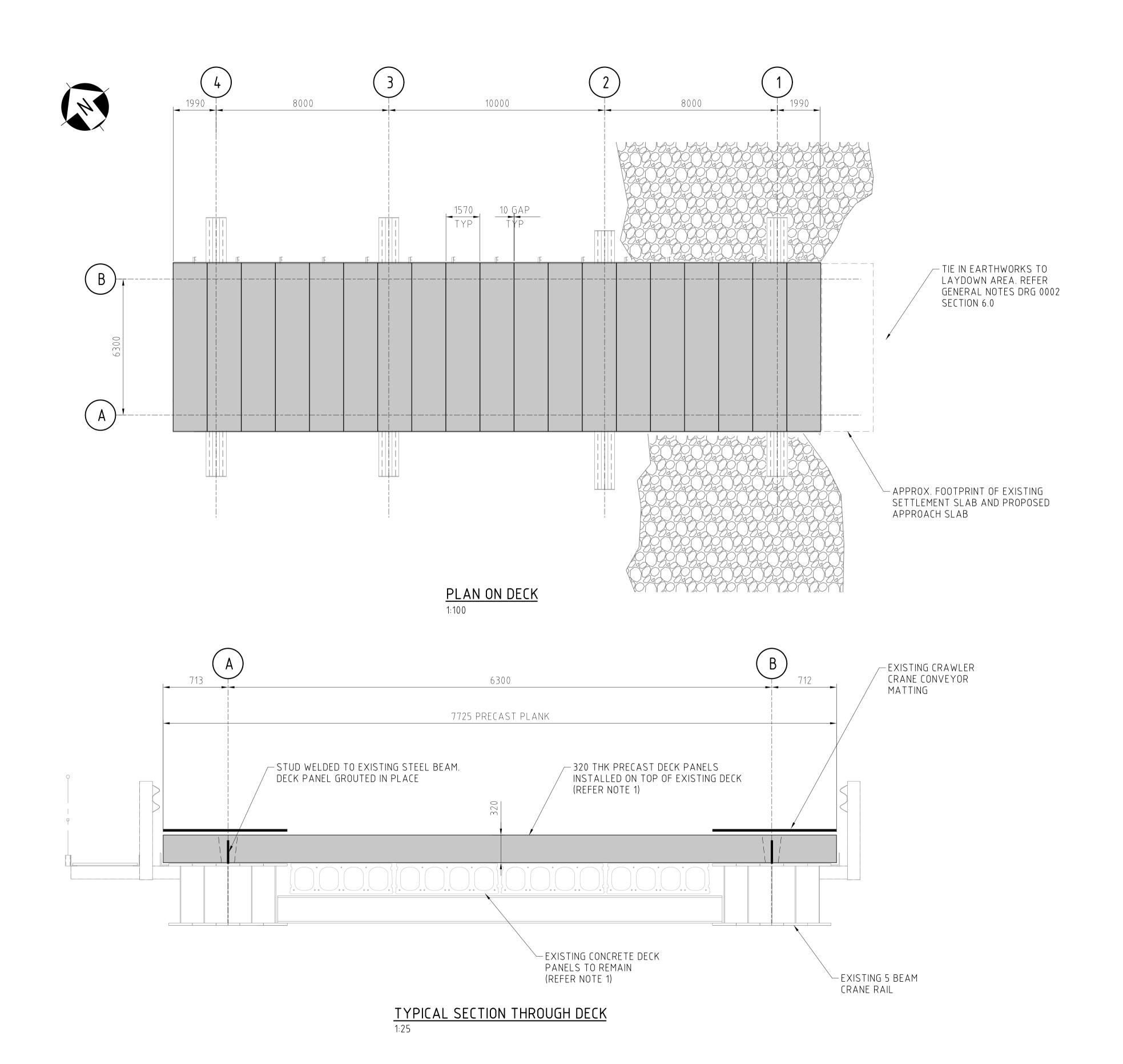
 NOTE: CARE SHALL BE TAKEN NOT TO SHIFT THE EXISTING PLANKS AND DAMAGE THE CONCRETE OR SHEAR KEYS IN ANY WAY. DEBRIS THAT FALLS INTO THE SHEAR KEY VOIDS SHALL BE CLEANED AND REMOVED PRIOR TO
- 7. MIX AND INSTALL GROUT IN ACCORDANCE WITH THE THE GROUT GENERAL NOTES.
- 8. CLEAN AND SEAL THE TOP SURFACE JOINT BETWEEN CONCRETE PLANKS.
- 9. CONSTRUCT APPROACH SLAB AND SEAL GAP BETWEEN APPROACH AND EDGE PLANK.
- 10. PLACE FILL TO THE TOP LEVEL OF THE NEW DECK, WHERE THE FILL CREATES A RAMP THIS SHALL BE BATTERED OUT IN ALL DIRECTIONS TO A GRADE SUITABLE DESIGN VEHICLE ACCESS.
- 11. RELOCATE THE RUBBER CONVEYOR BELT TRACKS IN POSITION OVER THE CRANE BEAM.

	3	RE-ISSUED FOR CONSTRUCTION	02.04.25	S.M	M.R	
	2	RE-ISSUED FOR CONSTRUCTION	21.03.25	S.M	M.R	
	1	UPDATED EARTHWORKS REQUIREMENTS	03.02.25	S.M	M.R	
	0	ISSUED FOR CONSTRUCTION	10.01.25	S.M	M.R	
	A	ISSUED FOR REVIEW	20.12.24	S.M.	A.B	
REFERENCE DRAWINGS:	REV	DESCRIPTION	DATE	DRN	CHK	AP

DO NOT SCALE PRINT		PROJECT	EII - DOLPHIN RE	PLACEMENT		
		TITLE	CONTRACTOR LOAGENERAL NOTES CONSTRUCTION SE	-	JETTY	
SCALE	AS SHOWN	DRG No	0002			REV 3
DRAWN	S.M.	CHECKED		ENGINEER APPROVED	PROJECT MANAGER	۸ 1
DATE	20.12.24] L.C.		A.B		A1



 THE EXISTING CONCRETE DECK PANELS SHALL NOT BE LOADED WITH VEHICLES OR CRANES DURING THE WORKS.



3	RE-ISSUED FOR CONSTRUCTION	02.04.25	S.M	M.R	
2	RE-ISSUED FOR CONSTRUCTION	21.03.25	S.M	M.R	
1	UPDATED EARTHWORKS REQUIREMENTS	03.02.25	S.M	M.R	

10.01.25 S.M M.R

20.12.24 S.M. A.B

DATE DRN CHK APP

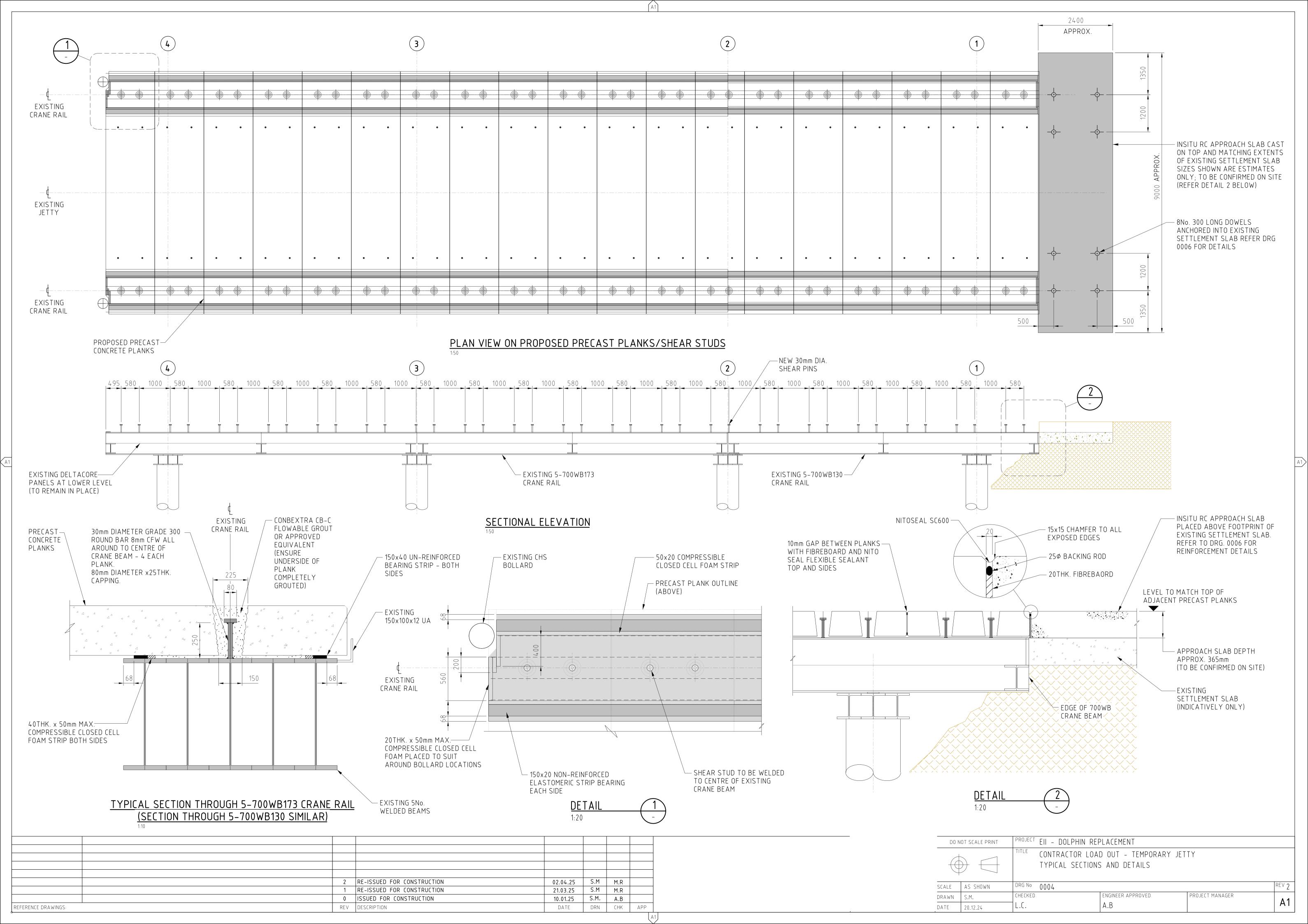
0 ISSUED FOR CONSTRUCTION

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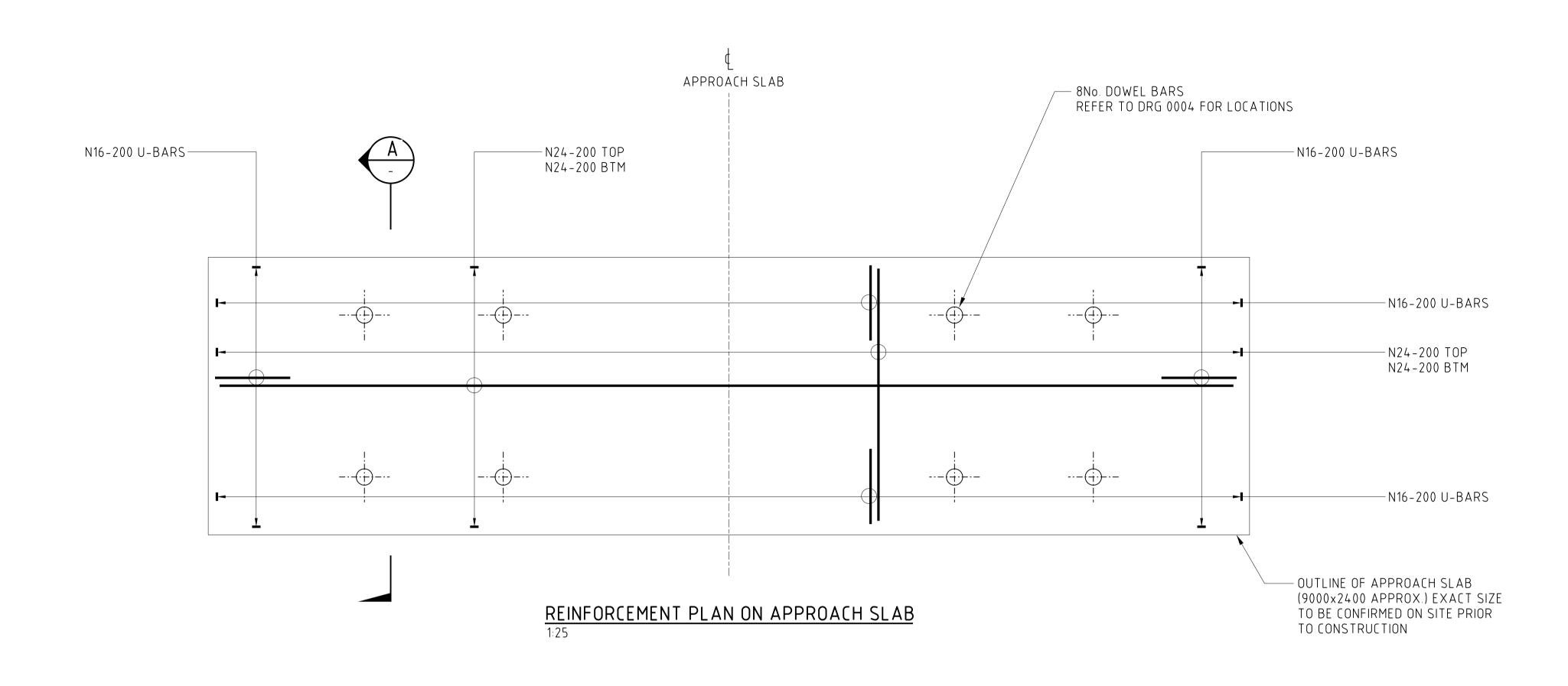
REV DESCRIPTION

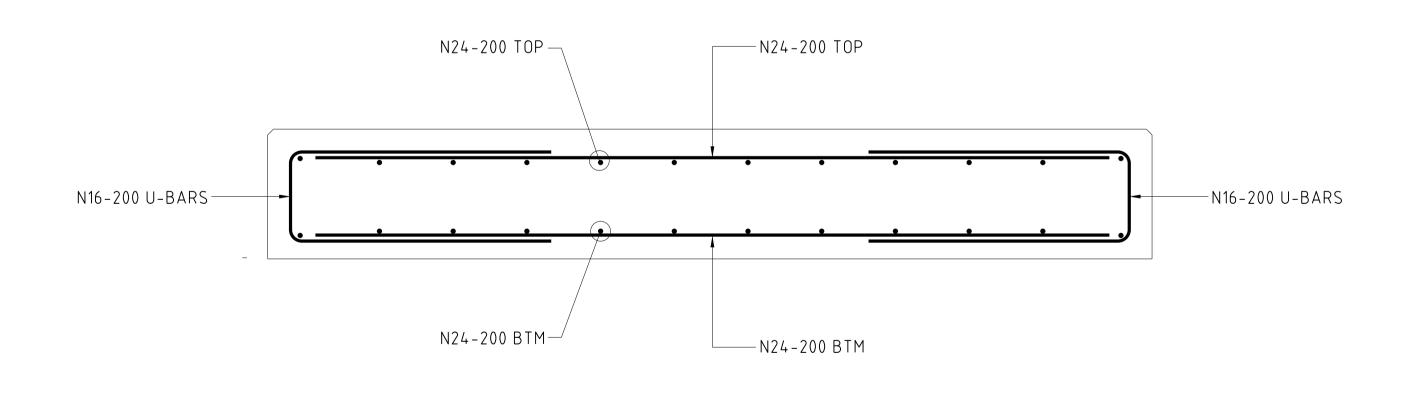
REFERENCE DRAWINGS:

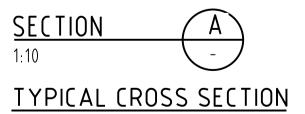
DO	NOT SCALE PRINT	PROJECT	EII - DOLPHIN RE	PLACEMENT		
		TITLE		AD OUT - TEMPORARY GEMENT AND DETAILS		
SCALE	AS SHOWN	DRG No	0003			REV 3
	S.M.	CHECKED		ENGINEER APPROVED	PROJECT MANAGER	
DRAWN	3.11.					A1

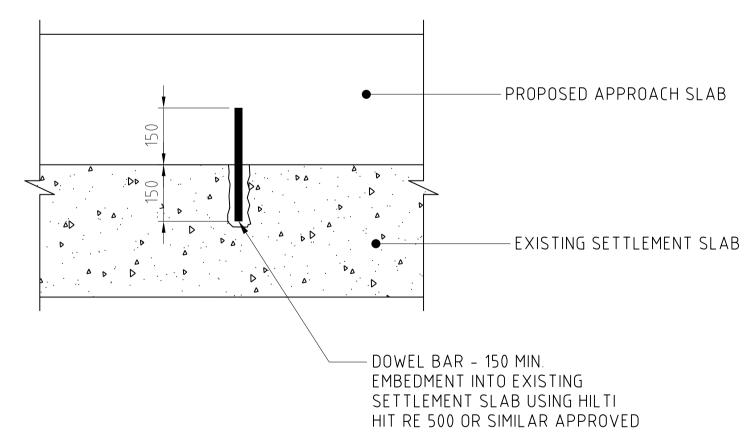


1. FOR GENERAL NOTES REFER TO DRAWING No. 0002.









DOWEL BAR INTO EXISTING SETTLEMENT SLAB 1:10

1:10 (8No. REQUIRED) (REFER TO DRG. No. 0004 FOR LOCATIONS)

	0	ISSUED FOR CONSTRUCTION	21.03.25	S.M.	A.B	
FERENCE DRAWINGS:	REV	DESCRIPTION	DATE	DRN	CHK	APP

-	DO NOT SCALE PRINT	PROJECT EII - DOLPHIN REPLACEMENT
		CONTRACTOR LOAD OUT - TEMPORARY JETTY INSITU APPROACH SLAB - RC DETAILS

						4
SCALE	AS SHOWN	DRG No 0006			REV 0	l
DRAWN	S.M.	CHECKED	ENGINEER APPROVED	PROJECT MANAGER	۸ 1	l
DATE	21.03.25	L.C.	A.B		A	