

# Latch-up method IO Technical Meeting

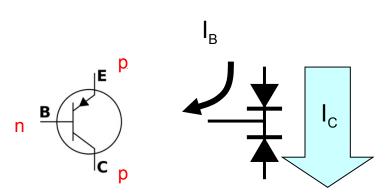
Renesas Electronics Corporation Department name

09/11/12 Rev. 0.00

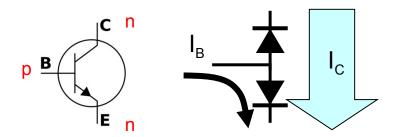
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## **Summary of Device basic characteristics**

## **Bipolar Transistor**



#### **Majority carrier = Hole**



#### **Majority carrier = Electron**

The direction of hole and electric current is same. The direction of electron and electric current is opposite

MOS Tr Bip Tr

Emitter : emit carrier = Source

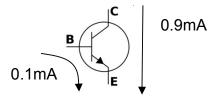
Collector : collect carrier = Drain

: base of electric current = Gate Base

> = Current amplification factor(h<sub>FE</sub>)  $I_2 = h_{21} * I_1$

> > Forward (F) element of H parameter @common Emitter

$$\begin{pmatrix} V_1 \\ I_2 \end{pmatrix} = \begin{pmatrix} h_{11} & h_{12} \\ h_{21} & h_{22} \end{pmatrix} \begin{pmatrix} I_1 \\ V_2 \end{pmatrix}$$



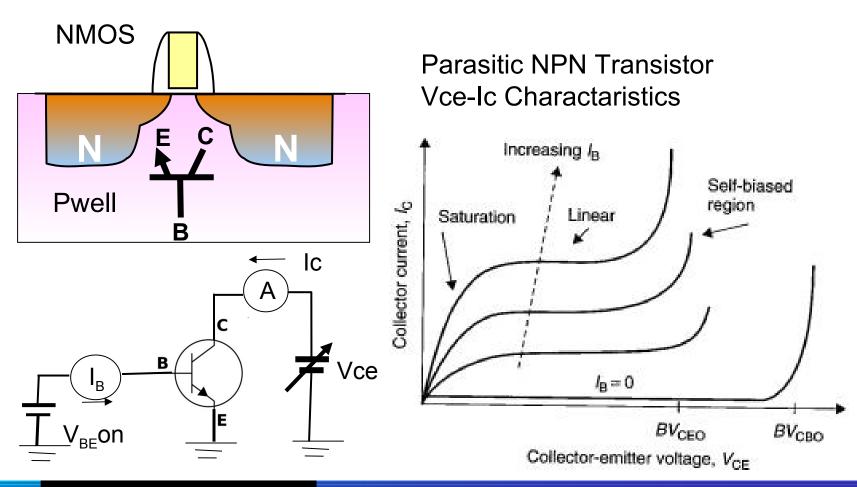
Total 1mA

$$I_B = I_E - I_C = 0.1$$
  
 $h_{FE} = I_C / I_B = 0.9 / 0.1 = 9$ 

## **Summary of Device basic characteristics**

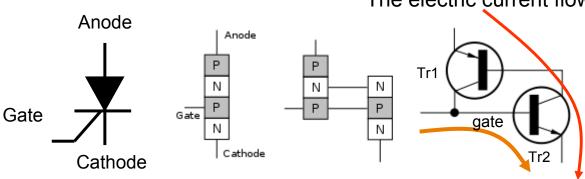
Bipolar Transistor

N(P)MOS Transistor is horizontal NPN(PNP)Transistor.



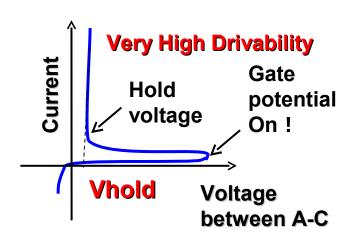
## **Summary of Device basic characteristics**

## ■ SCR (Silicon Controlled Rectifier) or Thyristor



The electric current flows in succession.

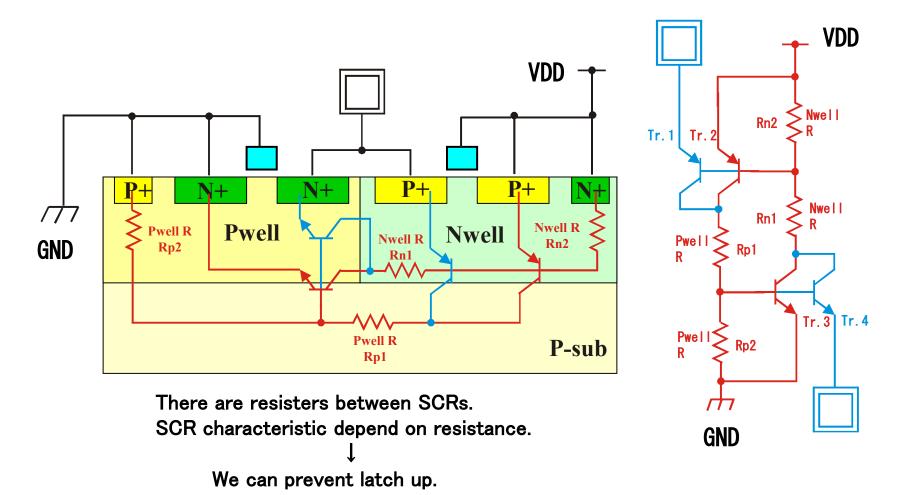
Once switched on, the thyristor can only be turned off by removing the supply voltage



- (1)When Gate current is equal zero, neither transistor is conducting.
- (2) When a small current is through Gate, Turn on the transistor Tr2 and Turn on the transistor Tr1 weakly.
- (3) When a sufficient current is through Gate, Turn on Tr2 and Tr1. TR2 and Tr1 "on" state is maintained all the time.

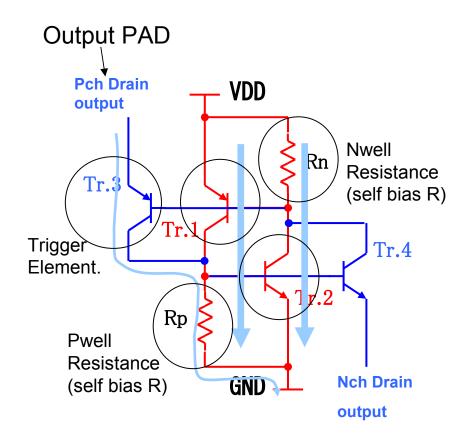
## Parasitic SCR component into CMOS Inverter

There are 4 parasitic SCR into one Inverter. This is the factor of the latch up phenomenon.



## Latch up behavior explanation

When Output Level is higher than VDD level.



SCR + Trigger Circuit

- (1) Surge Current flow Rp through Tr.3
- (2) Current is through base of Tr.2 by (1) and Tr.2 turn ON
- (3) Current is through base of Tr.1 by (2) and Tr.2 turn ON
- (4) Large current continues flowing forever unless we switch it off.

# The Cause that Latch up occur

#### 1. Noise of I/O pin from LSI outside

Noise become trigger when over Voltage or Current is generated from Main board to LSI signal pin during LSI movement.

#### 2. Noise of LSI Power Line

Noise from Power pin from LSI outside (same 1.). Noise become trigger When IR-Drop occur.

#### 3. Noise of LSI GND Line

Float of the board by the large outbreak of the board electric current.

## Latch up countermeasure

#### (1) Reduce WELL Resistance

Reduce Rp2 and Rn2 resistance as smaller as possible.

Because Well Resistance cause bias of VBE.

(Using low resistance Wafer)

#### (2) Placement of WELL contact effectively

Placement of Well contact prevent that electric potential of well rise.

This is not easy to bias VBE.

#### (3) Separate Distance between PMOS and NMOS

Separating distance between PMOS and NMOS is equal to increase Rp1 resistance.

Rp1 limit Collector of Tr.2 and can't supply Base current of Tr.3 sufficiently.

#### (4) Placement of Guard Ring

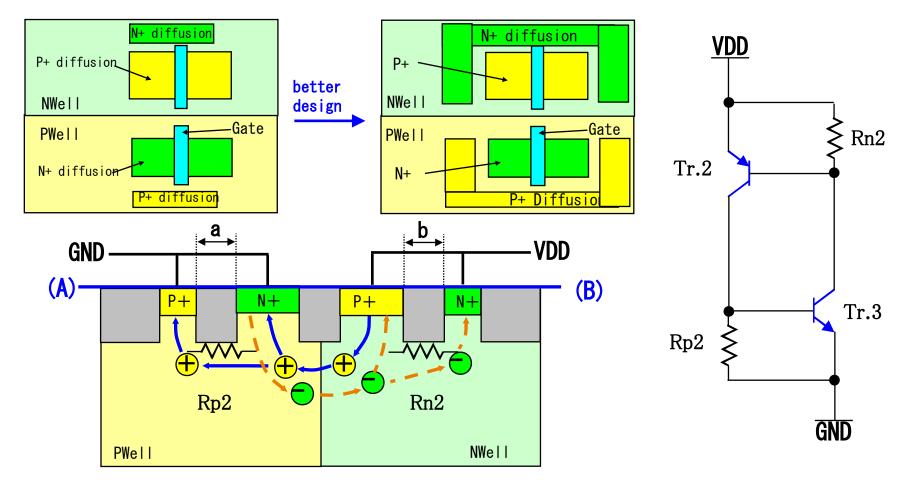
Big MOS such as Main Buffers or Driver should be surrounded it by Guard Ring Because They are ease to be affected by Nise from LSI outside.

#### (5) Proper placement of PMOS, NMOS

We should layout IO to become PNNP.

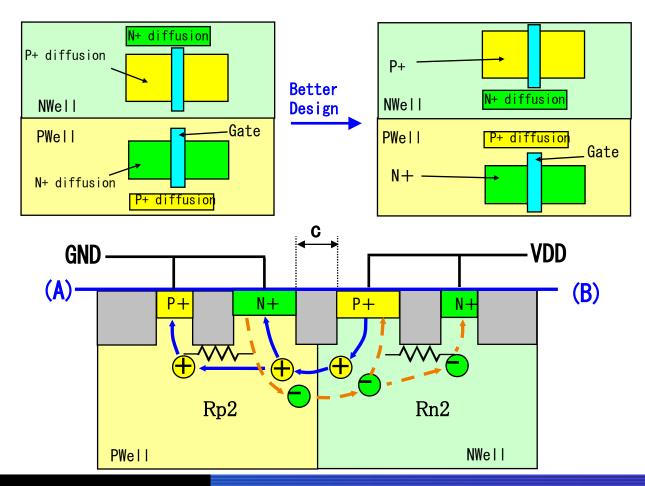
## **Example of Latch up measures (1) (2)**

- Place Tap as many as possible.
- Rp2, Rn2 as smaller as possible.
  - →Minimize the distance between a and b.



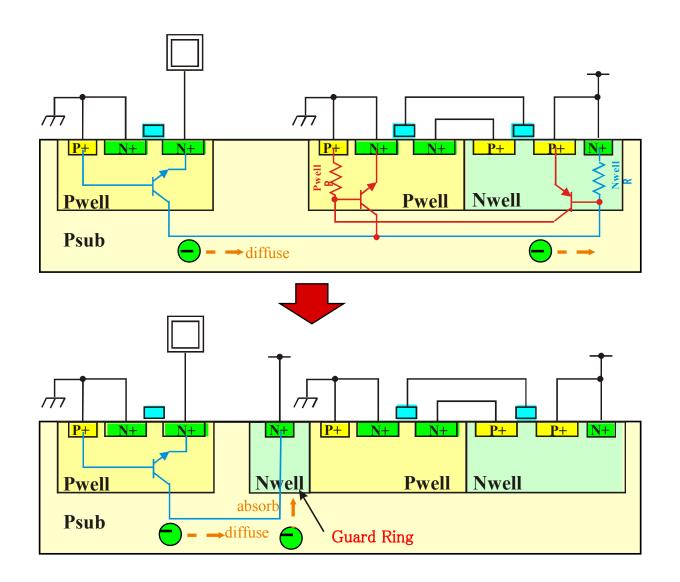
## Example of Latch up measures (1) (2) (3)

- Place Tap between CMOS Tr.
- Maximize distance of C (PN separation width)



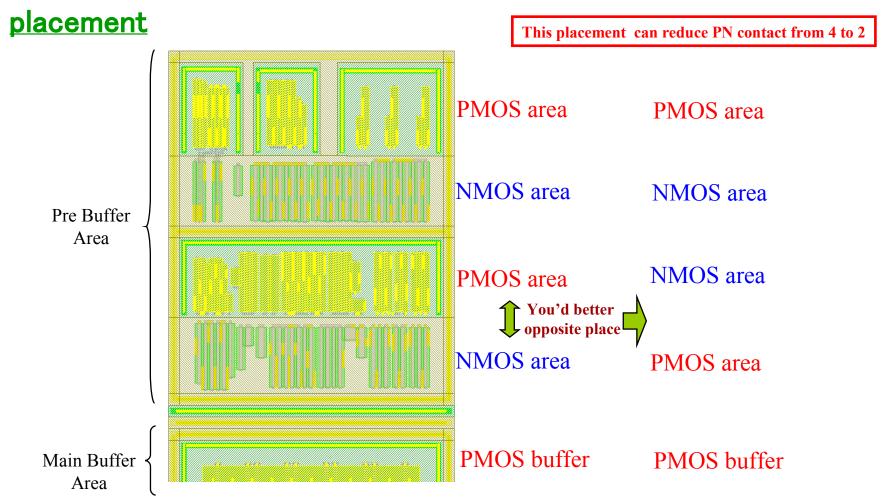
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## **Example of Latch up measures (4)**



## **Example of Latch up measures (5)**

## Proper placement of PMOS, NMOS



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# **Testing of Latch up**

## Latch up Testing at Renesas

- -JEDEC standard JESD78
- (1) Pulse electric current injection method (I-Test)
  Inject 150mA (@ Ta ) current each I/O pin.
  If Power supply current is over 10mA
  or 1.4 times current before testing,
  It is NG.
- (2) Power supply overvoltage method (Vsupply overvoltage test) voltage up to biggest rated 1.5 times of recommended operating power supply voltage.

  Judge is same as (1)
  - -other

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(3) Condenser voltage mark addition

This test is optional.

Inject ESD surge current in the state of supplying voltage.



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