

Zachary Swain
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EDUCATION

University of Delaware, Newark DE

- Materials Science and Engineering PhD June 2019 - Nov. 2024
- Bachelor of Mechanical Engineering Sept. 2015 - June 2019
Aerospace Engineering Concentration, Mathematics Minor

EXPERIENCE

Graduate Researcher - Advanced Manufacturing & Materials Processing June 2019 - Nov. 2024 University of Delaware, Materials Science and Engineering, Newark DE

- Inventor of 3 intellectual properties now under patenting process by UD
- Selected to join inaugural Innovation Delaware Fellows with financial award from US SBA & UD CoE
- Responsible for \$5 million grant efforts to efficiently accelerate innovation in technology development in order to translate laboratory research to consumer-ready products in underserved and emerging markets
- Investigated advanced manufacturing systems, in-line thermoplastic composite extrusion, FFF of exotic polymers, advanced electromagnetic materials, rheological instability phenomena, crystallization kinetics, fluoro additives, nonisothermal heat transfer, interfacial adhesion and friction dynamics for human factors
- Developed novel additive manufacturing extrusion systems for compact pellet and coaxial composite extrusion in desktop FFF, on-site manufacturable custom functional orthoses, novel surface chemistries for information and communication, modelling methods for interface kinetics and mechanical dynamics
- Winner of 2024 Materials Science and Engineering *Art in Materials* contest with financial award
- Funding from Army Research Lab, Center for Plastics Innovation DOE EFRC, NIH R01, NIH R21

Undergraduate Researcher - Materials Modeling & Processing Nov. 2015 - June 2019 University of Delaware, Materials Science and Engineering, Newark DE

- Managed undergraduate team, process line restructuring, equipment design & capital expenditure
- Investigated flow-induced molecular orientation and filler migration in FFF, pressure-drop extrusion phenomena, polymer melt computational fluid dynamics, interfacial welding fracture toughness
- Developed modeling method for generalizable extruder performance, dynamically structured filter membranes, low temp solder FFF, custom pick & place hybrid systems, g-code modification & feedback
- Funding from Army Research Lab, National Science Foundation, National Institute of Standards & Tech.

SKILLS

- Demonstrated ability in technology innovation & translation, commercialization strategy, development / prototyping & production, lean deployment, orienting strategic objectives, team building & management
- Proficient in report & proposal writing, programming (Python, Matlab, Fortran), CAD (slicers, Inventor, Solidworks), simulation (FEA, CFD, FVM), machine design, image analysis, class 100 cleanroom trained

Materials Characterization

- | | | |
|-----------------------------------|-------------------------------------|-------------------------------------------|
| • Mechanical testing | • Thermogravimetric analysis (TGA) | • Differential scanning calorimetry (DSC) |
| • Capillary & rotational rheology | • Dynamic mechanical analysis (DMA) | • Scanning electron microscopy (SEM) |
| • Spectroscopic ellipsometry | • Atomic force microscopy (AFM) | • Energy dispersive X-ray spec. (EDX) |
| • X-ray reflectometry (XRR) | • X-ray photoelectron spec. (XPS) | • Fourier-transform infrared spec. (FTIR) |

PUBLICATIONS

- Swain et al. "Self-assembled coatings as alternative surface textures..." [Under Review - RSC JMCB](#) July 2024
- Nguyen et al. "One pot photomediated ... conductive hydrogels" [10.1021/acspolymersau.3c00031](https://doi.org/10.1021/acspolymersau.3c00031) Dec. 2023
- "Positive displacement pump material delivery system for additive..." [U.S. Patent App. 18/131,669](#) Aug. 2023
- Naqi et al. "Dual material fused filament fabrication via core-shell..." [10.1021/acsapm.2c02152](https://doi.org/10.1021/acsapm.2c02152) Feb. 2023
- Phan et al. "Computational fluid dynamics simulation in fused..." [10.1016/j.addma.2020.101161](https://doi.org/10.1016/j.addma.2020.101161) May 2020
- Edwards et al. "Maximal 3D printing extrusion rates" [10.1093/imamat/hxz024](https://doi.org/10.1093/imamat/hxz024) Oct. 2019
- Phan et al. "Rheological and heat transfer effects in fused filament fabrication" [10.1122/1.5022982](https://doi.org/10.1122/1.5022982) Sept. 2018
- Mackay et al. "The performance of the hot end in a plasticating 3D printer" [10.1122/1.4973852](https://doi.org/10.1122/1.4973852) Mar. 2017

CONFERENCE PRESENTATION

- *Extrudate instabilities in fused filament fabrication...* Society of Rheology 92nd Annual Meeting Oct. 2021

ACTIVITIES

- NSF Innovation Corps - Northeast Region June 2021 - Present
- Society of Rheology - American Institute of Physics Jan. 2017 - Present
- SAMPE - Society for the Advancement of Material and Process Engineering Sept. 2016 - Present