

```
call azrolledtex(angs)
 50
             else if (orient.eq.2) then !az31 ecae data
 51
              call azecaetex(angs)
             else if (orient.eq.3) then !amx602 data
 54
              call amxtex(angs)
             else
              print*, '=== INVALID TEXTURE FILE CHOICE, EXITING === '
 56
              print*, '-- Change value of ORIENTATION in input file'
 58
               stop
             end if
 59
           end if
 60
 61
           single xtal
 62
     С
 63
           if (ngrains.eq.1) then
 64
             if (orient.ge.4) then
               call single_xtal_orients(orient, phi1, theta, phi2)
 65
 66
 67
              itemp = i8_uniform(iseed, nmax)
 68
               phi1 = angs(itemp, 1)
 69
              theta = angs(itemp, 2)
 70
              phi2 = angs(itemp, 3)
             end if
             call create_rmat_bunge(phi1, theta, phi2, rmat)
             statev(1) = rmat(1,1)
 74
             statev(2) = rmat(1,2)
 75
             statev(3) = rmat(1,3)
             statev(4) = rmat(2,1)
 76
             statev(5) = rmat(2,2)
 78
             statev(6) = rmat(2,3)
 79
             statev(7) = rmat(3,1)
             statev(8) = rmat(3,2)
 80
 81
             statev(9) = rmat(3,3)
 82
           polyxtal
 83
           else
 84
            do i=1,ngrains
              itemp = i8_uniform(iseed, nmax)
 85
               phi1 = angs(itemp, 1)
 86
 87
               theta = angs(itemp, 2)
               phi2 = angs(itemp, 3)
 88
 89
               call create_rmat_bunge(phi1, theta, phi2, rmat)
 90
               statev((i-1)*nstatvpoly+1) = rmat(1,1)
 91
               statev((i-1)*nstatvpoly+2) = rmat(1,2)
               statev((i-1)*nstatvpoly+3) = rmat(1,3)
 92
               statev((i-1)*nstatvpoly+4) = rmat(2,1)
 93
               statev((i-1)*nstatvpoly+5) = rmat(2,2)
 95
               statev((i-1)*nstatvpoly+6) = rmat(2,3)
 96
               statev((i-1)*nstatvpoly+7) = rmat(3,1)
               statev((i-1)*nstatvpoly+8) = rmat(3,2)
 97
98
               statev((i-1)*nstatvpoly+9) = rmat(3,3)
             end do
99
           end if
100
           return
102
           end
103
104
105
     C-----
106
107
     c ABAQUS STATE VARIABLE INITIALIZATION SUBROUTINE
     C-----
108
109
           SUBROUTINE SDVINI(STATEV, COORDS, NSTATV, NCRDS, NOEL, NPT, LAYER, KSPT)
110
111
     C
           IMPLICIT NONE
           INTEGER NSTATV, NCRDS, NOEL, NPT, LAYER, KSPT
           DOUBLE PRECISION STATEV, COORDS
114
```

```
DIMENSION STATEV(NSTATV), COORDS(NCRDS)
116
      C
118
            double precision phi1, theta, phi2 !Bunge Euler Angle (rad)
119
            double precision rmat(3,3)
120
            TODO - CHANGE SO READS IN FROM FISEWHERE
            if (NCRDS.le.3) then !load an angle file
              print*, '=== INVALID ORIENTATION FOR SINGLE XTAL, EXITING === '
124
             print*, '-- Note 1-3 are reserved for polyxtal deformation'
             print*, '-- Change value of ORIENTATION in input file'
            else
128
             call single_xtal_orients(NCRDS, phi1, theta, phi2)
129
130
131
            call create_rmat_bunge(phi1, theta, phi2, rmat)
            STATEV(1) = rmat(1,1)
134
            STATEV(2) = rmat(1,2)
135
            STATEV(3) = rmat(1,3)
            STATEV(4) = rmat(2,1)
            STATEV(5) = rmat(2,2)
138
            STATEV(6) = rmat(2,3)
139
140
            STATEV(7) = rmat(3,1)
            STATEV(8) = rmat(3,2)
141
            STATEV(9) = rmat(3,3)
142
            STATEV(10) = 0.0d+0 !gamma basal
143
            STATEV(11) = 0.0d+0 !gamma twin 1
145
            STATEV(12) = 0.0d+0 !gamma twin 2
            STATEV(13) = 0.0d+0 !gamma twin 3
146
            STATEV(14) = 0.0d+0 !gamma twin 4
147
            STATEV(15) = 0.0d+0 !gamma twin 5
148
149
            STATEV(16) = 0.0d+0 !gamma twin 6
            STATEV(17) = 0.0d+0 !epsilon non-basal slip
150
            STATEV(18) = 0.0d+0 !epsilondot non-basal slip
            STATEV(19) = 0.0d+0 !energy per unit reference volume
152
153
            STATEV(20) = 0.0d+0 !temperature stored in isv
            STATEV(21) = 0.0d+0 !epeff due to gambas
154
            STATEV(22) = 0.0d+0 !epeff due to gamtw
            STATEV(23) = 0.0d+0 !vf of all twinning
156
            STATEV(24) = 0.0d+0 !total effective plastic strain
158
            STATEV(25) = 0.0d+0 !total effective plastic strain rate
159
160
      C
            RETURN
161
            END
162
163
164
      c ABAQUS STATE VARIABLE INITIALIZATION SUBROUTINE - POLYCRYSTAL
            SUBROUTINE SDVINIP(STATEV, COORDS, NSTATV, NCRDS, NOEL, NPT, LAYER, KSPT)
168
            IMPLICIT NONE
169
170
            Variables required by abaqus
171
            INTEGER NSTATV, NCRDS, NOEL, NPT, LAYER, KSPT
173
            DOUBLE PRECISION STATEV, COORDS
174
            DIMENSION STATEV(NSTATV), COORDS(NCRDS)
            Variables used for iteration
176
            double precision phi1, theta, phi2 !Bunge Euler Angle (rad)
177
            double precision rmat(3,3)
178
            integer I, NSTATVPG, NGRAINS
179
```

```
180
            Variables associated with sampling random grains
181
      C
            integer u, norients, nmax, iseed, iseedinit, itemp, i8_uniform
            parameter (u=20,nmax=10000, iseedinit=1111)
            double precision angs(nmax, 3)
184
185
            Load angles for orientation files if necessary
186
187
            if (NCRDS.le.3) then !load an angle file
188
             iseed = iseedinit
             if(NCRDS.eq.1) then !az31 rolled data
189
               open (u, FILE='orients/az31roll.txt', STATUS='OLD')
190
191
             else if (NCRDS.eq.2) then !az31 ecae data
               open (u, FILE='orients/az31ecae4bc.txt', STATUS='OLD')
193
              else if (NCRDS.eq.3) then !amx602 data
194
               open (u, FILE='orients/amx602extr.txt', STATUS='OLD')
195
              else
196
               print*, '=== INVALID TEXTURE FILE CHOICE, EXITING === '
                print*, '-- Change value of ORIENTATION in input file'
198
               stop
              end if
              read(u,*) norients
200
201
              call inpdat(u,norients,nmax,angs)
202
              close(u)
203
            else
204
             call single_xtal_orients(NCRDS, phi1, theta, phi2)
205
            end if
207
            NSTATVPG = 31
            NGRAINS = NSTATV / NSTATVPG
208
209
            DO I=1, NGRAINS
210
             if (NCRDS.ne.0) then
                itemp = i8_uniform(iseed, norients)
                phi1 = angs(itemp, 1)
214
               theta = angs(itemp, 2)
216
                phi2 = angs(itemp, 3)
               call create_rmat_bunge(phi1, theta, phi2, rmat)
218
              call create_rmat_bunge(phi1, theta, phi2, rmat)
220
              STATEV((I-1)*NSTATVPG+1) = rmat(1,1)
              STATEV((I-1)*NSTATVPG+2) = rmat(1,2)
              STATEV((I-1)*NSTATVPG+3) = rmat(1,3)
224
              STATEV((I-1)*NSTATVPG+4) = rmat(2,1)
              STATEV((I-1)*NSTATVPG+5) = rmat(2,2)
              STATEV((I-1)*NSTATVPG+6) = rmat(2,3)
              STATEV((I-1)*NSTATVPG+7) = rmat(3,1)
228
              STATEV((I-1)*NSTATVPG+8) = rmat(3,2)
229
230
              STATEV((I-1)*NSTATVPG+9) = rmat(3,3)
              STATEV((I-1)*NSTATVPG+10) = 0.0d+0 !gamma basal
              STATEV((I-1)*NSTATVPG+11) = 0.0d+0 !gamma twin 1
              STATEV((I-1)*NSTATVPG+12) = 0.0d+0 !gamma twin 2
              STATEV((I-1)*NSTATVPG+13) = 0.0d+0 !gamma twin 3
              STATEV((I-1)*NSTATVPG+14) = 0.0d+0 !gamma twin 4
236
              STATEV((I-1)*NSTATVPG+15) = 0.0d+0 !gamma twin 5
              STATEV((I-1)*NSTATVPG+16) = 0.0d+0 !gamma twin 6
              STATEV((I-1)*NSTATVPG+17) = 0.0d+0
238
              STATEV((I-1)*NSTATVPG+18) = 0.0d+0
              STATEV((I-1)*NSTATVPG+19) = 0.0d+0
240
              STATEV((I-1)*NSTATVPG+20) = 0.0d+0
241
              STATEV((I-1)*NSTATVPG+21) = 0.0d+0
242
243
              STATEV((I-1)*NSTATVPG+22) = 0.0d+0
244
              STATEV((I-1)*NSTATVPG+23) = 0.0d+0
245
              STATEV((I-1)*NSTATVPG+24) = 0.0d+0
```

```
STATEV((I-1)*NSTATVPG+25) = 0.0d+0
246
            STATEV((I-1)*NSTATVPG+26) = 0.0d+0 !stress comp 1
247
            STATEV((I-1)*NSTATVPG+27) = 0.0d+0 !stress comp 2
248
            STATEV((I-1)*NSTATVPG+28) = 0.0d+0 !stress comp 3
249
            STATEV((I-1)*NSTATVPG+29) = 0.0d+0 !stress comp 4
250
            STATEV((I-1)*NSTATVPG+30) = 0.0d+0 !stress comp 5
            STATEV((I-1)*NSTATVPG+31) = 0.0d+0 !stress comp 6
          END DO
254
           RETURN
256
258
259
     260
261
          Determines the bunge angles based on an integer input NCRDS
262
           subroutine single_xtal_orients(NCRDS, phi1, theta, phi2)
264
           implicit none
     C
           input
268
           integer NCRDS
269
270
     С
           output
           double precision phi1, theta, phi2
           util
274
           double precision pi
275
           pi = 3.141592653589793d+0
276
          if (NCRDS.eq.4) then
278
279
          c axis
     C
          HOSFORD --- a (P13), e(32), f(P31)
280
           phi1 = 0.0d+0
281
282
           theta = 0.0d+0
283
           phi2 = 0.0d+0
           else if (NCRDS.eq.5) then
284
          HOSFORD --- b (P13)
285
           phi1 = pi/6.0d+0 !30 deg
286
287
           theta = 0.0d+0
288
           phi2 = 0.0d+0
289
           else if (NCRDS.eq.6) then
         HOSFORD --- c (P13)
           phi1 = 0.0d+0
           theta = pi/2.0d+0 !90 deg
           phi2 = 0.0d+0
           else if (NCRDS.eq.7) then
294
295
          HOSFORD --- d (P13)
     C
296
            phi1 = 0.0d+0
297
            theta = pi/2.0d+0 !90 deg
            phi2 = pi/6.0d+0 !30 deg
298
299
           else if (NCRDS.eq.8) then
300
          HOSFORD --- g (P13)
301
            phi1 = pi/2.0d+0 !90 deg
302
            theta = pi/4.0d+0 !45 deg
            phi2 = -pi/2.0d+0 !-90 deg
303
           else if (NCRDS.eq.9) then
304
          slightly off c axis
           phi1 = 0.0d+0
306
            theta = 0.1d+0
307
           phi2 = 0.0d+0
308
           else if (NCRDS.eq.10) then
309
          random single xtal
310
```

```
phi1 = 1.4d+0
            theta = 0.7d+0
            phi2 = 0.2d+0
           else if (NCRDS.eq.11) then
314
            phi1 = 0.0d+0
            theta = pi/4.0d+0 !45 deg
            phi2 = pi/6.0d+0 !30 deg
318
           else if (NCRDS.eq.12) then
319
     С
            ecae idealized texture
           143, 285, 0 or (37, 75, 0)
320
     С
            phi1 = 2.4958d+0
            theta = 4.9742d+0
322
             phi2 = 0.0d+0
324
           else
           print*, '=== INVALID TEXTURE FILE CHOICE, EXITING === '
            print*, '-- Change value of ORIENTATION in input file'
326
             stop
           end if
328
           return
330
           end
334
           subroutine pumat( stress, statev, ddsdde, sse,
336
                            scd.
                                     rpl, ddsddt, drplde, drpldt,
                            strain, dstrain, time,
                                                     dtime,
                            dtemp, predef, dpred, cmname, ndi,
338
          &
                                     ntens, nstatv, props, nprops,
339
          &
                            nshr,
                            coords, drot, pnewdt, celent, dfgrd0,
340
          &
                            dfgrd1, noel,
                                             npt, layer, kspt,
341
          &
                            kstep, kinc )
342
343
344
           implicit none
345
           -- UMAT DELCARATIONS --
346
           ! Dimension variables passed into the UMAT sub (not all are used)
347
348
           integer ndi    ! Number of direct stress components
           integer nshr
                           ! Number of shear stress components
349
350
           integer ntens   ! Size of stess or stran array (ndi + nshr)
           integer nstatv  ! Number of SDVs
           integer nprops ! Number of material constants
353
           integer noel
                           ! Element number
354
           integer layer
                           ! Layer number (for composites)
           integer kspt
                           ! Section point number within layer
           integer kstep
                           ! Step number
           integer kinc
                           ! Increment number
                           ! Integration point number
358
           integer npt
359
           character*7 cmname ! Material name
360
           double precision sse ! Specific elastic stain energy
           double precision
          & celent, ! Characteristic element length
364
          & dtime,
                           ! Time increment
365
          & temp,
                           ! Temperature at start of increment
366
          & dtemp,
                           ! Temperature increment
367
          & pnewdt,
                           ! Ratio of new time increment to time
                            ! increment being used
          & spd,
                           ! Specific plastic dissipation
370
          & scd.
                           ! Specific creep dissipation
                           ! Volumetic heat generation per unit time
371
          & rpl.
          & drpldt,
                          ! Varation of rpl with temperature
                           ! Coordinates of Gauss pt. being evaluated
          & coords(3),
          & ddsdde(ntens,ntens), ! Tangent Stiffness Matrix
374
          & ddsddt(ntens), ! Change in stress per change in temperature
```

```
! Deformation gradient at end of step
           & dfgrd1(3,3),
376
           & dfgrd0(3,3), ! Deformation gradient at beginning of step
           & dpred(1),
                            ! Change in predefined state variables
378
           & drplde(ntens), % \left( 1\right) =\left( 1\right) ^{2} ! Change in heat generation per change in strain
379
                            ! Rotation matrix
           & drot(3,3),
           & dstrain(ntens), ! Strain increment tensor stored in vector form
381
                           ! Predefined state vars dependent on field
382
           & predef(1).
383
                             ! variables
384
           & props(nprops), ! Material properties passed in
           & statev(nstatv), ! State Variables
385
           & strain(ntens), ! Strain tensor stored in vector form
386
387
           & stress(ntens), ! Cauchy stress tensor stored in vector form
388
           & time(2)
                            ! Step Time and Total Time
389
            -- UTIL --
390
391
            integer i,j, ii, jj, nstatvpg, nstatvreg, ngrains
            parameter (nstatvreg=25, nstatvpg=31)
            double precision stressg(6), statevg(nstatvreg), ddsddeg(6,6)
            double precision temp0, tempg
394
           ngrains = nstatv / nstatvpg
398
            initialize vars that will be averaged over
            temp0 = temp
399
400
            temp = 0.0d+0
401
            do i=1,6
402
             stress(i) = 0.0d+0
403
             do j=1,6
404
               ddsdde(i,j) = 0.0d+0
405
             end do
            end do
406
407
           loop over grains
408
409
            do i=1,ngrains
             initialize state variables for each grain
410
      С
             do j=1,nstatvreg
411
412
               statevg(j) = statev((i-1)*nstatvpg+j)
413
             end do
414
             access stored stress components
415
416
             stressg(1) = statev((i-1)*nstatvpg+(nstatvreg+1))
417
             stressg(2) = statev((i-1)*nstatvpg+(nstatvreg+2))
418
             stressg(3) = statev((i-1)*nstatvpg+(nstatvreg+3))
419
             stressg(4) = statev((i-1)*nstatvpg+(nstatvreg+4))
             stressg(5) = statev((i-1)*nstatvpg+(nstatvreg+5))
420
421
             stressg(6) = statev((i-1)*nstatvpg+(nstatvreg+6))
422
             initialize temperature to avg init temperature
423
             tempg = temp0
424
425
426
             call umat
427
              call cumat(stressg, statevg, ddsddeg, sse,
           & scd,
                       rpl,
                                ddsddt, drplde, drpldt,
428
429
              strain, dstrain, time,
                                         dtime,
430
           & dtemp,
                       predef, dpred,
                                         cmname, ndi,
431
           & nshr,
                       ntens, nstatv, props,
                                 pnewdt, celent, dfgrd0,
432
           &
              coords, drot,
           & dfgrd1, noel,
433
                                 npt,
                                         layer, kspt,
           & kstep, kinc)
434
435
             record state variables from each grain
436
437
             do j=1,nstatvreg
438
               statev((i-1)*nstatvpg+j) = statevg(j)
439
             store calculated stress components
440
```

```
statev((i-1)*nstatvpg+nstatvreg+1) = stressg(1)
441
           statev((i-1)*nstatvpg+nstatvreg+2) = stressg(2)
442
           statev((i-1)*nstatvpg+nstatvreg+3) = stressg(3)
443
           statev((i-1)*nstatvpg+nstatvreg+4) = stressg(4)
444
           statev((i-1)*nstatvpg+nstatvreg+5) = stressg(5)
445
           statev((i-1)*nstatvpg+nstatvreg+6) = stressg(6)
446
447
448
          add up variables that are averaged over
449
           do ii=1,6
            stress(ii) = stress(ii) + stressg(ii)
450
451
            do jj=1,6
              ddsdde(ii,jj) = ddsdde(ii,jj) + ddsddeg(ii,jj)
452
453
            end do
454
           end do
455
           temp = temp + tempg
456
         end do
457
         divide averaged quantities by number of grains
458
         do ii=1.6
459
           stress(ii) = stress(ii) / dble(ngrains)
460
          do jj=1,6
461
            ddsdde(ii,jj) = ddsdde(ii,jj) / dble(ngrains)
462
463
           end do
         end do
464
465
         temp = temp / dble(ngrains)
466
467
         return
468
          end
469
470
    471
    c Reads entries open file u with n vars. Nmax is the max # of entries
472
         possible to read, and x is the matrix data is stored in.
473
    C
474
    C
    c -- This is for reading in data files with 3 columns
475
476
477
478
         subroutine inpdat(u,n,nmax,x)
         implicit none
479
480
481
         integer i,n,u,nmax
482
         double precision x(nmax,3)
483
484
         if (n.GT.nmax) then
           write(*,*) 'Error: n = ', n, 'is larger than nmax =', nmax
485
            goto 9999
486
         endif
487
488
         do i= 1, n
489
           read(u,100) x(i,1), x(i,2), x(i,3)
490
491
492
      100 format (3(F10.4))
493
494
         return
495
     9999 stop
496
         end
497
498
     499
     c Given a seed, return a random integer n from 1 to max
500
     C-----
501
         function i8 uniform( seed, n)
502
         implicit none
504
505
         integer i4_huge
```

```
506
           parameter ( i4_huge = 2147483647 )
507
508
           integer k
           integer i8_uniform
509
           integer seed, n
510
           if (seed .eq. 0 ) then
            print*, ' -----'
            print*, 'i8_uniform - Fatal error!'
514
            print*, ' Input value of SEED = 0.'
516
517
           end if
518
           k = seed / 127773
519
520
           seed = 16807 * (seed - k * 127773) - k * 2836
521
522
           if ( seed .lt. 0 ) then
            seed = seed + i4_huge
524
526
     С
     c Although SEED can be represented exactly as a 32 bit integer,
528
     c it generally cannot be represented exactly as a 32 bit real number!
529
530
           i8_uniform = nint((dble(seed)*4.656612875D-10)*(n-1.0d+0))+1
           return
533
           end
```

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